

PURCHASE DESCRIPTION

COAT, INDIA WHITE, WOMEN'S

This purchase description is approved for use by the United States Military Academy (USMA).

1. SCOPE

1.1 Scope. This purchase description covers the requirements for an India White Coat constructed with a polyester/ cotton twill cloth and is intended to be worn by Women in the Corps of Cadets at the United States Military Academy (USMA) at West Point.

1.2 Classification. The Coat will be available in the following sizes:

1.2.1 Sizes.

WOMEN'S SIZES					
Size	Length				
	X-Short (XS)	Short (S)	Regular (R)	Long (L)	X-Long (XL)
4	X	X	X	X	X
6	X	X	X	X	X
8	X	X	X	X	X
10	X	X	X	X	X
12	X	X	X	X	X
14	X	X	X	X	X
16	X	X	X	X	X
18	X	X	X	X	X
20	X	X	X	X	X
22	X	X	X	X	X
24	X	X	X	X	X

Comments, suggestions, or questions on this document should be addressed to: Department of the U.S. Army, DEVCOM - Soldier Center, ATTN: FCDD-SCD-PEC, 10 General Greene Avenue, Natick, MA 01760-5019, and the Cadet Uniform Factory, 687 Hardee Place, West Point, NY, 10996, ATTN: ASCE-LWP-CU.

AMSC N/A

FSC 8410

2. APPLICABLE DOCUMENTS

2.1 General. The documents listed in this section are specified in sections 3 and 4 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3 and 4 of this specification, whether or not they are listed.

2.2 Government documents.

2.2.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

COMMERCIAL ITEM DESCRIPTIONS

A-A-50198 - Thread, Buttonhole Gimp
A-A-50199 - Thread, Polyester Core, Cotton or Polyester-Covered

DEPARTMENT OF DEFENSE SPECIFICATIONS

MIL-B-1563 - Buttons, Insignia and Findings (U.S.M.A), General Specification For
MIL-DTL-1563/6 - Insignia, U.S.M.A., Button, Ball, 25 Ligne
MIL-DTL-1563/7 - Insignia, U.S.M.A., Button, Ball, 36 Ligne
MIL-DTL-1563/19 - Insignia, U.S.M.A., Toggle

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-1608 - Provisions For Evaluating Quality of Coats, Women's Dress

(Copies of these documents are available online at <https://quicksearch.dla.mil>)

2.2.2 Other Government documents, drawings, and publications. The following other Government documents, drawings, and publications form a part of this document to the extent specified herein. Unless otherwise specified, the issues are those cited in the solicitation or contract.

PURCHASE DESCRIPTIONS

WP-PD-21-01 Cloth, Twill, Polyester/Cotton, White (Local Stock Number C0053)

(Copies of this document are available through the contracting activity.)

2.3 Non-Government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

AMERICAN ASSOCIATION OF TEXTILE CHEMISTS AND COLORISTS (AATCC)

AATCC EP9 - Evaluation Procedure for Visual Assessment of Color Difference of Textiles

AATCC TM130 - Soil Release: Oily Stain Release

AATCC TM150 - Test Method for Dimensional Changes of Garments After Home Launderings

AATCC TM158 - Dimensional Changes on Drycleaning in Perchloroethylene: Machine Method

(Copies of these documents are available online at <https://aatcc.org>)

ASTM INTERNATIONAL

ASTM D3990 - Standard Terminology Relating to Fabric Defects

ASTM D6193 - Standard Practice for Stitches and Seams

ASTM D6544 - Standard Practice for Preparation of Textiles Prior to Ultraviolet (UV) Transmission Testing

(Copies of these documents are available online at <https://www.astm.org>)

2.4 Order of precedence. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Unless a specific exemption has been obtained, nothing in this document, supersedes applicable laws and regulations.

3. REQUIREMENTS

3.1 Inspections.

3.1.1 First article. When specified (see 6.2), a sample shall be subjected to first article inspection in accordance with 4.2.

3.1.2 Conformance inspection. When specified (see 6.2), a sample shall be subjected to conformance inspection in accordance with 4.3.

3.1.3 Component and end item inspection. When specified (see 6.2) a sample shall be subjected to component and end item inspection in accordance with 4.4.

3.2 Standard sample. Unless otherwise indicated, the finished Coat shall match the standard sample for shade and appearance and shall be equal to or better than the standard sample with respect to all characteristics for which the standard sample is referenced (see 6.3) when tested as specified in 4.5.4.1.

3.3 Recycled, recovered, environmentally preferable, or biobased materials. Recycled, recovered, environmentally preferable, or biobased materials should be used to the maximum extent possible, provided that the material meets or exceeds the operational and maintenance requirements, and promotes economically advantageous life cycle costs.

3.4 Design. The coat shall be unlined, single breasted with a top collar, and a six (6) button closure. There shall be two (2) chest pockets with button down pocket flaps and epaulettes on both shoulders.

3.4.1 Figures. Figures 1 through 3 are furnished for informational purposes only. To the extent of any inconsistencies between the written document and the figures, the written document shall govern.

3.5 Materials.

3.5.1 Basic material shell fabric (Local Stock Number C0053). The basic material used for the shell shall be in accordance with WP-PD-21-01 Polyester/ Cotton twill cloth treated with optical brightener and a soil release finish. The color shall be White.

3.5.2 Fusible interfacing (Local Stock Number TR0130). The fusible interfacing shall be 60 inches wide. (See 6.6.5)

3.6 Components.

3.6.1 Threads.

3.6.1.1 Thread (Local Stock Number TH0043) The thread for stitching and seaming shall be spun staple 100 percent polyester, conforming to A-A-50199 Type II, TEX 36-45, 2 ply. As an alternate, cotton thread conforming to Type I of A-A-52094 may be used. The color for stitching the coat shall be white and a good match to the basic material. (See 6.6.1).

3.6.1.2 Buttonhole gimp (Local Stock Number TH0015). The gimp for reinforcing the buttonholes shall be cotton, soft finish or glazed finish, TEX 210 conforming to Types I or II of A-A-50198. The color for stitching the coat shall be white and a good match to the basic material (See 6.6.1).

3.6.2 Buttons and toggles.

3.6.2.1 Button, Brass, USMA (Local Stock Number B0031). The button shall be brass with no toggle conforming to MIL-B-1563 and MIL-DTL-1563/6, ligne 25. (See 6.6.2).

3.6.2.2 Button Brass, USMA (Local Stock Number B0050). The button shall be brass with concave back conforming to MIL-B-1563 and MIL-DTL-1563/7, 36 ligne with concave back and 7/32-inch stem. (See 6.6.2).

3.6.2.3 Toggle (Local Stock Number A0050). The toggle shall be 3/4-inch long and conform to MIL-B-1563 and MIL-DTL-1563/19. (See 6.6.2).

3.6.3 Hook and eye tape.

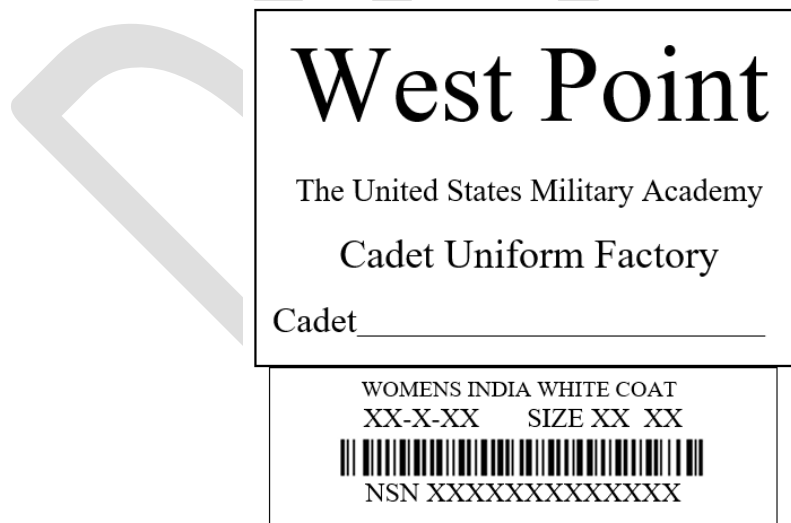
3.6.3.1 Eye-tape (Local Stock Number F0074). The eye tape shall be white and conform to part #8848. (See 6.6.3).

3.6.3.2 Hook-tape (Local Stock Number F0075). The hook tape shall be white and conform to part #7986. (See 6.6.3).

3.6.4 Labels (Local Stock Number TR0095). The labels shall conform to the labels produced at the CUF in accordance with CUF requirements. (See 6.6.4).

3.6.4.1 Identification label. The identification label shall be sewn down on all four (4) sides and shall be positioned on the coat, on the lower left front facing towards the body approximately 6-inches above the hem of the coat. The stitching shall not cover the printing and shall not be visible on the shell of the coat. (See figure 1).

3.6.4.2 Size and barcode label. Each coat shall have a barcode on the size label. The bar coding element shall be the 13-digit NSN. The barcode for NSN shall be a medium to high density and shall be located at the bottom of the identification label shall be stitched on one (1) side at the top of the size/ bar code label. The size label shall include the chest size and length for the Men and the Women's size and length for the Women's coat. (See figure 1). Any additional labels or hang tags that may be added shall be according to CUF Procedures and shall cause no damage to the coat.



NOTE: Lot number shall be stamped or printed with indelible black ink prior to shipment.

FIGURE 1. Identification label, size and barcode label.

3.7 Construction.

3.7.1 Patterns. Standard patterns, to be used for cutting the contractor's working patterns, shall be furnished by the CUF. Minor pattern modifications are permitted to accommodate automation and manufacturing procedures; however, the design and finished measurements must be maintained. The patterns provide for a seam allowance of 3/8-inch ($\pm 1/16$ -inch).

3.7.1.1 List of pattern parts. The pattern list in Table I is provided to ensure that the pattern set is complete.

TABLE I. Pattern list of parts -Women's.

Cloth	Nomenclature	Pattern Name	Cut Direction	Cut Pieces
Shell (C0053)	Front	WWhiteCoat-FRT	Face to Face	2
	Back	WWhiteCoat-BCK	Face to Face	2
	Blade	WWhiteCoat-BLD	Face to Face	2
	Facing	WWhiteCoat-FAC	Face to Face	2
	Top Sleeve	WWhiteCoat-TSLV	Face to Face	2
	Under Sleeve	WWhiteCoat-USLV2015	Face to Face	2
	Under Collar	WWhiteCoat-UCLR24	Face to Face	1
	Top Collar	WWhiteCoat-TCLR45	Face to Face	2
	Pocket	WWhiteCoat-PKT8	Face to Face	2
	Flap	WWhiteCoat-FLAP8	Face to Face	2
	Epaulet	WWhiteCoat-EPAL	Face to Face	2

3.8 Stitches, seams and stitching. All information relating to stitches, seams and stitching shall conform to ASTM D6193 and shall be in accordance with the operation procedures as specified by the CUF.

3.8.1 Table of operations.

3.8.1.1 Stitching. The process/directions for stitching the Women's India White coat shall follow current CUF operations and processes. **Appendix A.**

3.8.2 Marking. The component parts shall be marked to ensure a uniform shade and size throughout the coat. Any method of shade marking may be used except:

- Corrosive metal fastening devices.
- Sew-on type tickets.
- Adhesive type tickets which leave traces of paper or adhesive on the material upon removal of the tickets.

3.8.3 Use of automated apparel equipment. Automated apparel equipment may be used provided that the finished coat conforms to the required size, dimensions, and configurations. Patterns may be altered to accommodate the use of automated equipment as specified in 3.8.4.

3.8.4 Manufacturing requirements. The coat shall be cut in accordance with the pattern. Component parts shall be cut from the same piece (dye lot) of fabric. The use of drill holes on coat is prohibited.

3.9 Cleaning. All loose threads shall be removed. All spots, stains, and marking tickets shall be removed.

3.10 Pressing. The pressing of the coat shall be according to CUF procedures.

3.11 Finished measurements. The finished coat measurements shall conform to the measurements in Table II when tested as specified in Table III. All measurements are indicated in inches; the coat shall be measured lying flat and smooth, with buttons engaged.

TABLE II. Finished measurements for Women's coat (in inches).

Sample Size	Across Bottom of Finished Collar	Center of Back from Bottom collar to bottom of Finished hem	Finished Shoulder Seam	Finished Sleeve Under Sleeve armhole to Sleeve Hem	Across Back from Blade to Blade	Finished Coat Sweep at Bottom of Finished Hem	Across Front from Sleeve seam to Sleeve Seam
2 R	16.125	25.75	5.125	17.50	13.00	44.00	16.75
4 R	16.25	26.00	5.25	17.50	13.50	45.00	17.00
6 R	16.375	26.25	5.375	17.50	14.00	46.00	17.25
8 R	16.50	26.50	5.50	17.50	14.50	47.00	17.50
10 R (Base)	16.625	26.75	5.625	17.50	15.00	48	17.75
12 R	16.75	27.00	5.75	17.50	15.50	49.00	18.00
14 R	16.875	27.25	5.875	17.50	16.00	50.00	18.25
16 R	17.00	27.50	6.00	17.50	16.50	51.00	18.50
18 R	17.125	27.75	6.125	17.50	17.00	52.00	18.75
20 R	17.25	28.00	6.25	17.50	17.50	53.00	19.00
22 R	17.375	28.25	6.375	17.50	18.00	54.00	19.25
24 R	17.50	28.50	6.50	17.50	18.50	55.00	19.50
26 R	17.625	28.75	6.625	17.50	19.00	56.00	19.75
28 R	17.75	29.00	6.75	17.50	19.5	57.00	20.00
COAT LENGTHS							
		Extra short XS	Short S	Regular R	Long L	Extra Long XL	Extra Extra Long XXL
Grade in Coat Length		24.25	25.50	26.75	28.00	29.25	30.50
Grade in Sleeve Length		16.50	17.00	17.50	18.00	18.50	19.00
NOTE: Collar Height is 1.75 inches for all sizes							

3.12 End item requirements. The finished coat shall meet the requirements of Table III when tested as specified in 4.5.3.

TABLE III. End item requirements.

Characteristic	Requirement
Dimensional stability, percent (maximum) After two (2) cycles Laundering	
Warp	3.0
Filling	3.0
Dimensional stability, percent (maximum) After two (2) cycles Dry Cleaning	
Warp	3.0
Filling	3.0
Soil release, rating (minimum) After one (1) laundering cycle	3.5

3.13 Toxicity. Unless otherwise specified in the contract or procurement documents, the finished cloth shall not present a health hazard and shall show compatibility with prolonged, direct skin contact when tested as specified in 4.5.3.

3.14 Workmanship. The finished Women's India white coat, basic material and components shall conform to the quality and grade established by the purchase description. The occurrence of defects, as specified in 4.5.1, shall not exceed the criteria specified in the contract or purchase order. The coat shall be free of all defects which would affect its serviceability, appearance, and uniformity.

4. VERIFICATION

4.1 Classification of inspections. The inspection requirements specified herein are classified as follows:

- a. First article inspection (see 4.2)
- b. Conformance inspection (see 4.3)
- c. Component and end item inspection (see 4.4)

4.1.1 Inspection conditions. Unless otherwise specified, excluded, amended, modified, or qualified in this PD or applicable procurement documents (see 6.2), all inspections shall be performed in accordance with all the requirements of referenced documents.

4.2 First article inspection. The first article, submitted in accordance with 3.1.1, shall be inspected for design, examined for color and appearance in 3.2, finished dimensions in Table II and 3.11, finished defects in Table IV, and tested as specified in Table V.

4.3 Conformance inspection. Conformance inspection shall include the examination of defects as specified in 4.5.1, finished measurements in 3.1.1, and the tests in 4.5.3. Sampling for inspection shall be performed in accordance with ASQ/ANSI Z1.4 and Acceptance Quality Limits (AQL) as defined in the contract and/order, except where otherwise indicated (see 6.2).

4.4 Component and end item inspection. In accordance with 4.1, components and end items shall be tested in accordance with all the requirements of referenced documents unless otherwise excluded, amended, modified or qualified in this document or applicable procurement documents. The Government reserves the right to inspect and test all components and end items to determine conformance to requirements.

4.5 End item examination.

4.5.1 End item visual examination. Each coat shall be visually examined for the defects listed in Table IV. The lot shall be expressed in units of coats. All fabric and garment defects shall be scored in accordance with Table IV, which are clearly visible when examined at a distance of 3-feet and affect serviceability and appearance of the finished coats. Material defects are defined in MIL-STD 1608 and ASTM 3990. If needed, closer inspection shall be conducted to verify compliance with specification requirements.

TABLE IV. End item visual defects.

Material	Defect	Classification	
		Major	Minor
Material and workmanship	Component part omitted, not cut as specified, distorted, full, tight or twisted; any part of coat caught in any unrelated row of stitching	101	
	Hole, cut, tear, smash, burn, drill hole, run, thin place, dye streak, color not as specified, mis-weave, knot or slubs.	102	
	Any finished measurement not as specified.	103	
	Seam: puckered, distorted, pleated, wavy, twisted, irregular or open, loose or tight stitch tension, broken, missing thread or stitch, needle chew, visible mend, edge or raised stitching sewn too close to edge, resulting in damage to cloth seam allowance not as specified, raw edge.		201
	Length of fronts at closure uneven at neck or bottom edge by 1/4-inch or more.	104	
	Permanent fold, pleat, or crease		202
	Front pockets: not uniform in size or shape, out of horizontal alignment by more than 1/4-inch	105	
Buttons	Not specified type, size, or color	106	203
	Misplaced, omitted, broken or defective		204
	Not attached as specified		
	Button not aligned with corresponding buttonhole causing gap, puckers, or tightness		205

TABLE IV. End item visual defects. - Continued

Material	Defect	Classification	
		Major	Minor
Buttonholes	Any omitted, added, misplaced, ragged edges, caught in other stitching or component, not secured through proper layers of fabric, not serving intended purpose, broken stitches Not specified size or type, finished cut length not as specified	107	206
Shade	Shade variation within a part or between parts.	108	
Cleanness	Spot, stain, thread ends not trimmed or removed. Rancid odor.		207
Labels	Omitted, incorrect, illegible, misplaced, not attached as specified, or stitched through printing; human readable interpretation (HRI) omitted or illegible; bar code not visible on folded, packaged item.	109	

4.5.2 End item dimensional examination. The Women's coat shall be examined for conformance to the dimensions specified in 3.11 and the requirements of Table III when tested as specified in 4.5.3. Any dimension not within the specified tolerance shall be classified as a defect. The lot size shall be expressed in units of coats. The inspection and the AQL, expressed in terms of defects per hundred units, shall be as specified in the contract or purchase order.

4.5.3 End item testing. The coats shall be tested according to the test methods specified in Table V.

TABLE V. End item test methods

Characteristic	Requirement Paragraph	Test Method
Visual Shade Matching	3.2	4.5.4.1
Presence of Optical Brightener	3.5.1	ASTM D6544
Dimensional stability, After two laundering (2) cycles	3.12	AATCC TM150, (3)(IV)(Aiii)
Dimensional stability, After (2) Dry Cleaning cycles	3.12	AATCC TM158
Soil release grade (min.) After one (1) laundering cycle	3.12	AATCC TM130 (washing temperature 120 °F)
Toxicity	3.13	4.5.4.2

4.5.4 Methods of inspection.

4.5.4.1 Visual shade matching. . The color and appearance of the Coat shall match the standard sample when viewed using the AATCC EP 9, Option C, (see 6.5) with a primary light source simulating the spectral quality of average daylight, CIE Illuminant D65, with a color temperature of 6500 (± 200) Kelvin (K) illumination of 100 (± 20) foot candles. Alternatively, the color and appearance of the Coat shall match the standard sample with a primary light source simulating artificial daylight, CIE Illuminant D75, with a color temperature of 7500K (± 200) illumination of 100 (± 20) foot candles in lieu of D65. (See 6.5.1). The Coat shall also be a good match to the standard sample with a secondary source simulating the spectral quality of incandescent lamplight, CIE Illuminant A, with a color temperature of 2856K (± 200).

4.5.4.2. Toxicity test. When the toxicity requirement (see 3.13) can be demonstrated with historical use data on the finishing treatments used, toxicity testing may not be required. (See 6.7 and 6.9).

5. PACKAGING

5.1 Packaging. CUF storage practices of finished garments shall be followed.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory)

6.1 Intended use. The India white coat is intended to be worn by the Corps of Cadets at the United States Military Academy (USMA) at West Point.

6.2 Acquisition requirements.

- a. Title, number, and date of this specification.
- b. Sizes required (see 1.2)
- c. The specific issue of individual documents referenced (see 2.2 and 2.3).
- d. When first article is required (see 3.1.1, 4.2 and 6.3).
- e. Conformance inspection (see 3.1.2 and 4.3).
- f. Toxicity testing when required (see 3.13 and 4.5.4.2)
- g. Inspection conditions (see 4.4)
- h. Packaging (see 5.1).

6.3 First article. When a first article inspection is required (see 3.1.1), it will be inspected and approved under the appropriate provisions of FAR 52.209-4. The first article should be a preproduction sample. The contracting officer should specify the appropriate type of first article and the number of units to be furnished. The contracting officer should include specific instructions in acquisition documents regarding arrangements for selection, inspection, and approval of the first article.

6.4 Standard sample. For access to standard samples and patterns contact the following:

ASCE-LWP-CU, Cadet Uniform Factory, 687 Hardee Place, West Point, NY 10996

6.5 Visual shade matching. In 2017, Option A of AATCC Evaluation Procedure 9, Visual Assessment of Color Difference of Textiles was changed to Option C. NOTE: In case of confusion, the viewing geometry should be “The specimen plane and illumination source will be parallel to each other and aligned so that the light flux is incident at the center of the specimen plane, which is set at a 35 ($\pm 5^\circ$) angle relative to the horizontal. The observer will view the specimens at a 90° angle, relative to the plane of the specimens”.

6.5.1 Light source. In 2022, the U.S. Military (All Services) accepted D65 as the new preferred light source for visual shade matching due to the supply chain issues with D75. DD1222's should reflect which light source is used. If the light source is not indicated on the DD1222, D65 will be assumed by the Government Shade Laboratory.

6.6 Known sources.

6.6.1 Thread TH0043 meeting the requirement in 3.6.1.1 is available from Coats (Astra Tex 40). The Buttonhole gimp TH0015 Both are available from many commercial thread suppliers.

6.6.2 The buttons and toggles in 3.6.2 are available from Waterbury Button.

6.6.3 The hook and eye tapes in 3.6.3 Eye Tape (SOS-Discontinued) part # #8848 Yale Hook and Eye Style 1-55Z-A21 and Hook Tape (SOS Discontinued) part # 7986 Yale Hook and Eye Style 8683-A21 are available from Stackry.

6.6.4 The labels (see 3.6.4) are made at the CUF.

6.6.5 Apparel-Lock, Spin fuse, WEB 60" (AP30-60 WE) meets the requirement of 3.5.2.

6.7 Certificate of compliance. The contracting activity may select to accept a certificate of compliance for some requirements.

6.8 Equal item. Prior to the use of an “or equal” item, the contractor shall submit the item with supporting (comparison) data to the contracting officer for approval.

6.9 Toxicity testing. If dermal toxicity testing is required, it will be conducted using Title 40, Protection of Environment, Code of Federal Regulations current edition and applicable sections, which are also consistent with the following OECD tests: Skin Sensitization 406 and Dermal Irritation 404 (https://www.oecd-ilibrary.org/environment/oecd-guidelines-for-the-testing-of-chemicals-section-4-health-effects_20745788?page=1)

Dermal Sensitization (<https://www.law.cornell.edu/cfr/text/40/798.4100>)

Dermal Toxicity (<https://www.law.cornell.edu/cfr/text/40/798.2250>)

6.10 NSN's

Size	NSN
02 XS	840501Y503300
02 S	840501Y503301
02 R	840501Y503302
04 XS	840501Y503303
04 S	840501Y503304
04 R	840501Y503305
04 L	840501Y503306
06 XS	840501Y503307
06 S	840501Y503308
06 R	840501Y503309
06 L	840501Y503310
08 XS	840501Y503331
08 S	840501Y503311
08 R	840501Y503312
08 L	840501Y503313
08 XL	840501Y503332
10 XS	840501Y503336
10 S	840501Y503314
10 R	840501Y503315
10 L	840501Y503316
10 XL	840501Y503317
12 XS	
12 S	840501Y503318
12 R	840501Y503319
12 L	840501Y503320
12 XL	840501Y503321
14 S	840501Y503333
14 R	840501Y503322
14 L	840501Y503323
14 XL	840501Y503324
16S	
16 R	840501Y503325
16 L	840501Y503326
16 XL	840501Y503334
18S	
18 R	840501Y503327
18 L	840501Y503328

NSN's Continued

18 XL	840501Y503337
20 S	
20 R	840501Y503329
20 L	840501Y503330
20 XL	840501Y503338
22 R	840501Y503339
22 L	840501Y503340
22 XL	840501Y503341
24 R	840501Y503342
24 L	840501Y503343
24 XL	840501Y503344
26 XL	
ODD	840501Y503335

6.11 Subject term key words.

Polyester/Cotton
USMA
West Point

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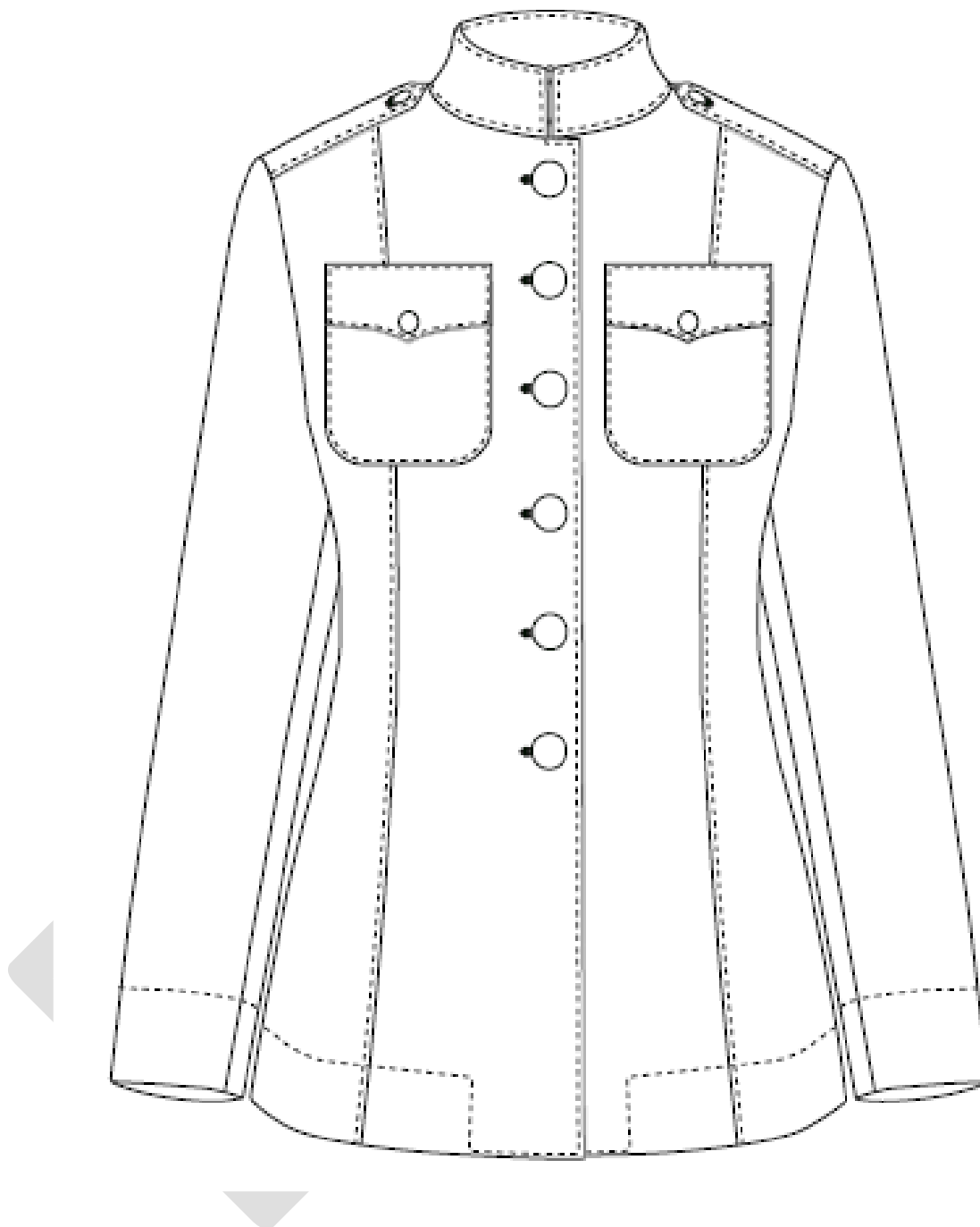


FIGURE 2. Women's India White Coat Front.

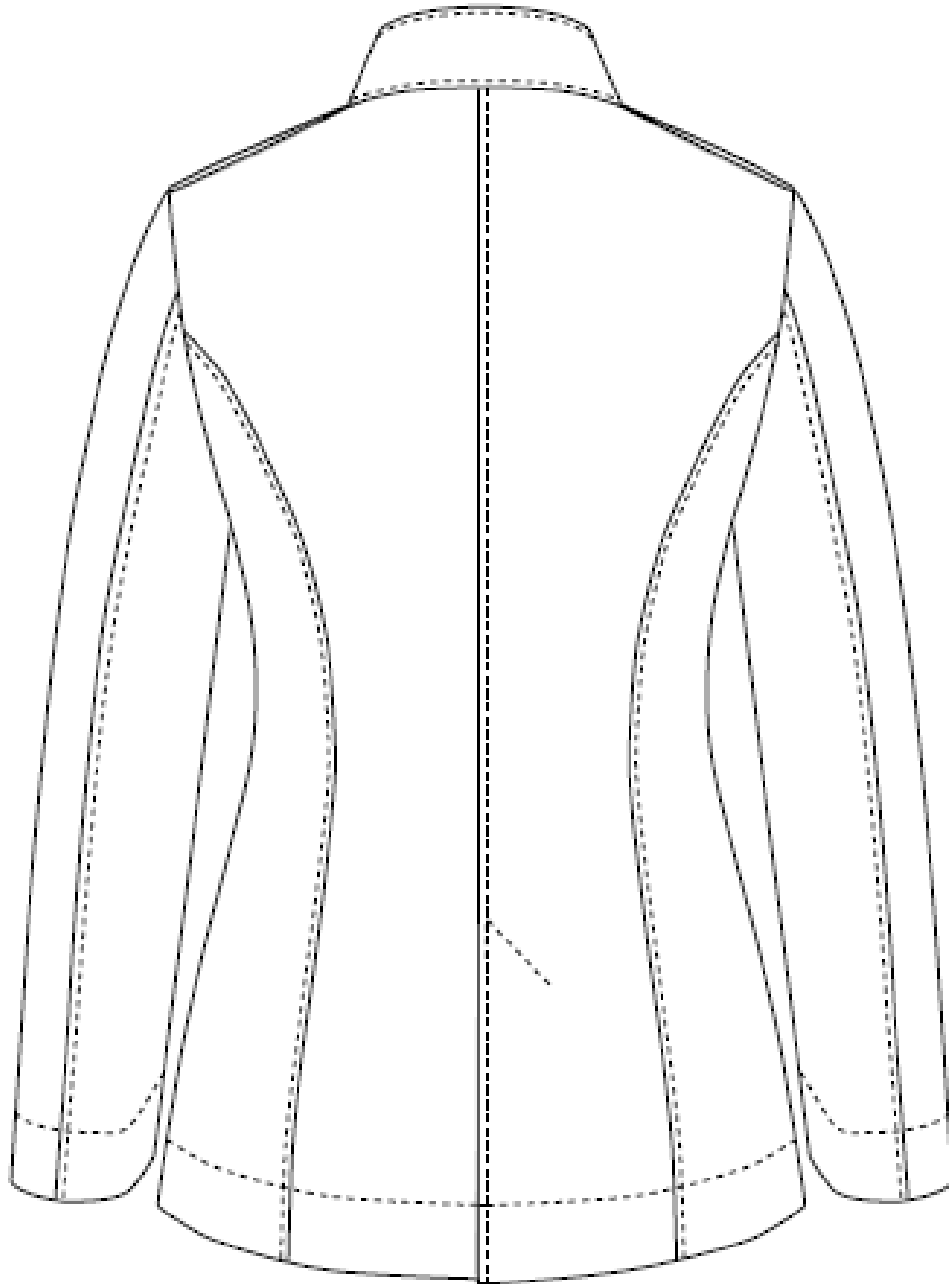


FIGURE 3. Women's India White Coat Back.

Custodians:
Army - GL

Preparing Activity
Army-GL

Reviewing Activity
ASCE-LWP-CU CADET UNIFORM FACTORY, (CUF)