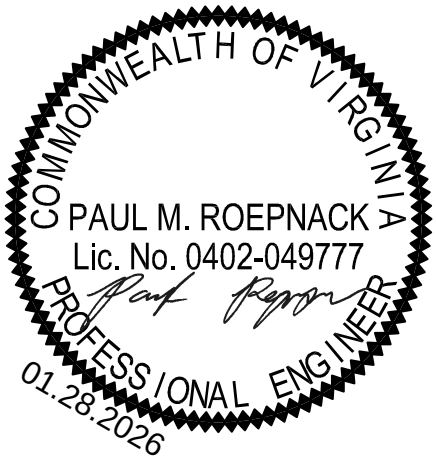
SPECIFICATIONS STAMP SHEET

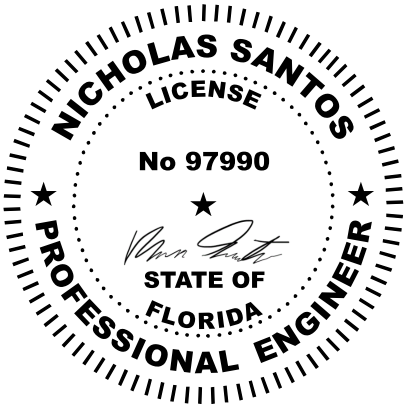
CIVIL

LANDSCAPE



STRUCTURAL

ARCHITECTURAL

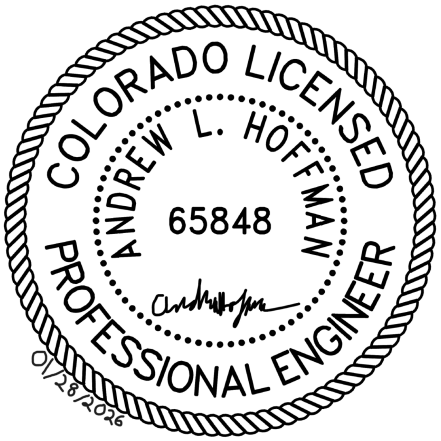


FIRE ALARM

FIRE SUPPRESSION

PLUMBING

MECHANICAL



ELECTRICAL

06-01-24

DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

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SECTION 01 00 00
GENERAL REQUIREMENTS

PART 1 - GENERAL

1.1 SAFETY REQUIREMENTS

A. Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements

1.2 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish equipment, testing, labor and materials and perform work for project no. 590-24-450 (Valhalla 24.10) – Renovate Transitional Residences at the Hampton VA Medical Center in Hampton Virginia, as required by drawings and specifications.

B. Visits to the site by Bidders may be made only by appointment with the Medical Center Contracting Officer Representative (COR). Only one organized site visit for each site shall be conducted.

C. Offices of Valhalla Engineering Group, LLC., Englewood CO., as Architect/Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer/COR.

D. Before placement and installation of work subject to tests by testing laboratory retained by the Contractor, the Contractor shall notify the COR in sufficient time to enable the COR to be present at the site in time to observe proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three workdays unless otherwise designated by the COR.

E. All employees of general contractor and subcontractors shall comply with VA security management program.

1.3 STATEMENT OF BID ITEM(S)

A. ITEM I, GENERAL CONSTRUCTION: BASE BID Work includes general construction, alterations, roads, walks, grading, drainage, and as necessary removal of portions of existing structures and construction and certain other items.

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1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these VA regulations.

B. Security Procedures:

1. General Contractor’s employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. No photography of VA premises is allowed without written permission of the Contracting Officer/COR. Patients and staff are not to be photographed at any time.
3. VA reserves the right to close down or shut down the project site and order General Contractor’s employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer/COR.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officer’s representative (COR) for the purpose of security inspections of every area of project including toolboxes and parked machines and take any emergency action.
2. The General Contractor shall install locksets that accept the Stanley/Best Corp. 7-pin, removable cores compatible with those used at this VA facility.
3. The General Contractor shall install all permanent cores at completion of the work.

D. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of permits shall be issued for General Contractor and its employees for parking in designated areas only. Contractor to coordinate with VA COR.

1.6 OPERATIONS AND STORAGE AREAS (FAR 52.236-10)

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer/COR. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer/COR and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work.

C. The Contractor shall, under regulations prescribed by the Contracting Officer/COR, use only established roadways as authorized by the Contracting Officer/COR. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials shall be as approved by the COR.

E. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence

of such indication, where directed by COR. All such actions shall be coordinated with the COR and Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

F. Construction Area will be vacated by Government on contractors approved schedule by COR. VA vacating the space and the turnover of the space to the contractor shall be as determined. The contractor to provide a list of long lead items for the work and a turnover date will be coordinated to the extent possible between the VA and the construction contractor to coincide with the contractor being able to work continuously in the space. VA staff shall not be displaced for the construction contractor to perform demolition activities and then the site sits empty for several months while the contractor(s) await the arrival of material on site. The VA COR shall verify all materials are on site prior to turning the space over to the construction contractor.

G. Existing Buildings will not be occupied during performance of work.

1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris.

H. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.

1. When a building is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
2. Contractor shall maintain conditioned space work areas at a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.

3. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.

I. When ceilings are removed, contractor shall provide sprinkler coverage in the space by making current sprinklers in the area extend upward towards the structural deck and provide appropriate sprinkler heads and system extension to provide complete sprinkler coverage. If this is not done, contractor shall provide fire watch within the space and record status every hour.

J. Utilities Services: Maintain existing utility services for Residences at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan and written approval.

K. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, shall be removed back to their source. Those which are indicated to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

L. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

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1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer/COR. This report shall list by rooms and spaces:
   1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of buildings.
   2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
   3. Shall note any discrepancies between drawings and existing conditions at site.
   4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items.

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
   1. Re-survey report shall also list any damage caused by Contractor to such sidewalks and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workers in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Residences.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When houses are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS (FAR 52.236-9)

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs

or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workers, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer/COR.

B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer/COR may have the necessary work performed and charge the cost to the Contractor.

C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

D. Prepare and submit a Stormwater Prevention Plan (SWPPP) and a monitoring plan.

E. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:

1. Designating areas for equipment maintenance and repair;
2. Providing waste receptacles at convenient locations and provide regular collection of wastes;
3. Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
4. Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
5. Providing adequately maintained sanitary facilities.

1.10 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workers to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

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1.11 PHYSICAL DATA – SOIL CONDITIONS - (NOT USED)

1.12 PROFESSIONAL SURVEYING SERVICES - (NOT USED)

1.13 LAYOUT OF WORK

A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer/COR. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer/COR until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer/COR may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

1.14 AS-BUILT DRAWINGS

A. The contractor shall maintain two full-size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To ensure compliance, as-built drawings shall be made available for the COR review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings in hardcopy (prints) and electronic version (scanned PDF) to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.15 WARRANTY

A. Provide standard one (1) year warranty.

B. Warranty Management Plan: Develop a warranty management plan which contains information relevant to FAR 52.246-21 Warranty of Construction in at least 30 days before the planned pre-warranty conference, submit two (2) sets of the warranty management plan. Include within the warranty management plan all required actions and documents to assure

that the Government receives all warranties to which it is entitled. The plan must be in narrative form and contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesman, or of engineering background, not necessarily familiar with this contract. The term "status" as indicated below must include due date and whether item has been submitted or was approved. Warranty information made available during the construction phase must be submitted to the Contracting Officer/COR for approval prior to each monthly invoice for payment. Assemble approved information in a binder and turn over to the Government upon acceptance of the work. The construction warranty period will begin on the date of the project acceptance and continue for the product warranty period. A joint 4 month and 9-month warranty inspection will be conducted, measured from time of acceptance, by the Contactor and the Contracting Officer/COR. Include in the warranty management plan, but not limited to, the following:

1. Roles and responsibilities of all personnel associated with the warranty process, including points of contact and telephone numbers within the company of the Contractor, subcontractors, manufacturers or suppliers involved.
2. Furnish with each warranty the name, address and telephone number of each of the guarantor's representatives nearest project location.
3. Listing and status of delivery of all Certificates of Warranty for extended warranty items, to include roofs, HVAC balancing, pumps, motors, transformers and for all commissioned systems such as fire protection and alarm systems, sprinkler systems and lightning protection systems, etc.
4. A list for each warranted equipment item, feature of construction or system indicating:
   a. Name of item.
   b. Model and serial numbers.
   c. Location where installed.
   d. Name and phone numbers of manufacturers and suppliers.
   e. Name and phone numbers of manufacturers or suppliers.
   f. Names, addresses and phone numbers of sources of spare parts.

g. Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have extended warranties must be indicated with separate warranty expiration dates.
h. Starting point and duration of warranty period.
i. Summary of maintenance procedures required to continue the warranty in force.
j. Cross-reference to specific pertinent Operation and Maintenance manuals.
k. Organizations, names and phone numbers of persons to call for warranty service.
l. Typical response time and repair time expected for various warranted equipment.

5. The plans for attendance at the 4 and 9-month post construction warranty inspections conducted by the government.
6. Procedure and status of tagging of all equipment covered by extended warranties.
7. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty and/or safety reasons.

C. Performance & Payment Bonds: The Performance & Payment Bonds must remain effective throughout the construction period.
1. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer/COR will have the work performed by others, and after completion of the work, will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.
2. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the contractor’s expenses, the Contracting Officer/COR will have the right to recoup expenses from the bonding company.
3. Following oral or written notification of required construction warranty repair work, the Contractor shall respond in a timely manner. Written verification will follow oral instructions. Failure

to respond will be cause for the Contracting Officer/COR to proceed against the Contractor.

1.16 USE OF ROADWAYS

A. For hauling, use only established public roads.

1.17 RESIDENT ENGINEER'S FIELD OFFICE - (NOT USED)

1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:

1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.
2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, Temporary Installations. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.

6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor’s expense.

1.19 TEMPORARY USE OF EXISTING ELEVATORS - (NOT USED)

1.20 TEMPORARY USE OF NEW ELEVATORS - (NOT USED)

1.21 TEMPORARY TOILETS

A. Provide where directed, (for use of all Contractor's workers) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.22 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer/COR, shall install and maintain all necessary temporary connections and distribution lines. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.

C. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials.:
   1. Contractor is responsible for connecting and disconnecting to the heating systems and all costs associated. The contractor will not be charged a fee for using the utility.

D. Electricity (for Construction and Testing): temporary electric services.
   1. Obtain electricity by connecting to the Residence electrical system.

E. Water (for Construction and Testing): Furnish temporary water service.
   1. Obtain water by connecting to the Residence water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
   2. Before installation, obtain VA Chief Engineer approval of equipment and location proposed for connection.
   3. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR discretion) of use of water from Medical Center's system.

1.23 NEW TELEPHONE EQUIPMENT

A. The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.24 TESTS

A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as-built documentation.

B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.

C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer/COR. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonable period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.

F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.25 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals and one compact disc (two hard copies and one PDF format electronic copy each, with Drawings on AutoCAD format in version compatible with the VA facility) for each separate piece of equipment shall be delivered to the COR coincidental

with the delivery of the equipment to the job site. Drawings shall be in AutoCAD format, version compatible with that in use at this facility. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub assembly components. Manuals shall include an index covering all component parts clearly cross referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

C. Instructions: Contractor shall provide qualified, factory trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to

request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.26 GOVERNMENT-FURNISHED PROPERTY - (NOT USED)

1.27 RELOCATED EQUIPMENT AND ITEMS (NOT USED)

1.28 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT - (NOT USED)

1.29 CONSTRUCTION SIGN - (NOT USED)

1.30 SAFETY SIGN - (NOT USED)

1.31 PHOTOGRAPHIC DOCUMENTATION

A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones including electronic indexing, navigation, storage and remote access to the documentation, as per these specifications.
   1. Submit 50 progress photos each week documenting the progress of all trades working on the site.

B. Photographic documentation elements:
   1. Documentation shall combine indexing and navigation system with inspection-grade digital photography designed to capture actual conditions throughout construction and at critical milestones. Documentation shall be accessible on-line through use of an internet connection. Documentation shall allow for secure multiple-user access, simultaneously, on-line.
   2. Regular (8 max) interior progressions of all walls of the entire project to begin at time of substantial framed or as directed by the COR through to completion.
   3. Finished detailed Interior exact built overlapping photos of all walls, ceilings, and floors to be scheduled by COR prior to occupancy.
   4. In event a greater or lesser number of images than specified above are required by the COR, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4).

1.32 FINAL ELEVATION DIGITAL IMAGES - (NOT USED)

1.33 HISTORIC PRESERVATION

A. Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor

shall immediately notify the COR verbally, and then with a written follow up.

1.34 VA TRIRIGA CPMS - (NOT USED)

PART 2 - PRODUCTS - (NOT USED)

PART 3 - EXECUTION - (NOT USED)

- - - E N D - - -

11-01-21

SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS – DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1. If the VA hires a Construction Period Services (CPS) firm, the Contractor shall provide Project Schedules to both the COR and their Construction Period Services Firm at the same time within ten days of award and with each update.

1.2 CONTRACTOR'S REPRESENTATIVE:

A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).

B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.

C. The Contractor’s representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:

1. The name and address of the proposed consultant.
2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.

3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.

B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor’s monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the contractor shall provide.

B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.

C. The VA will report errors in computer-produced reports to the Contractor’s representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer’s representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer’s written approval before incorporating them into the network diagram. The Contracting Officer’s separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

B. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the

Contracting Officer or his representative, will do one or both of the following:

1. Notify the Contractor concerning his actions, opinions, and objections.
2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

C. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

D. The Complete Project Schedule shall contain work activities/events in number that is appropriate to the scale of the project and approved by the COR.

1.6 WORK ACTIVITY/EVENT COST DATA

A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 – 5 (PAYMENT UNDER

FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.232 – Article 70 Without NAS-CPM for (PAYMENTS UNDER FIXED PRICE CONSTRUCTION).

C. In accordance with VAAR 852.236 – 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.

D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:

1. Show activities/events as:
   a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
   b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
   c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
   d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
   e. VA inspection and acceptance activity/event with a minimum duration of five work-days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one building to another building, for at least five trades who are performing major work under this contract.

3. Break up the work into activities/events of a duration no longer than 20 work-days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work-days.
4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.

B. The Contractor shall submit the following supporting data in addition to the project schedule:
   1. The appropriate project calendar including working days and holidays.
   2. The planned number of shifts per day.
   3. The number of hours per shift.

   Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COR’s approval of the Project Schedule.

D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

A. Monthly, the contractor shall submit an application and certificate for payment using VA Form 10-6001a or the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.232 – Article 70 Without NAS-CPM for (PAYMENTS UNDER FIXED PRICE CONSTRUCTION). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

B. Approval of the Contractor’s monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

A. Monthly schedule update meetings will be held on dates mutually agreed to by the COR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work-days in advance of the schedule update meeting. Job progress will be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.

5. Completion percentage for all completed and partially completed activities/events.
6. Logic and duration revisions required by this section of the specifications.
7. Activity/event duration and percent complete shall be updated independently.

B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative (COR) with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.

C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and COR for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update. Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.

D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address

work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
   1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
   2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
   3. Reschedule the work in conformance with the specification requirements.

B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
   1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the

Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.

2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
3. The schedule does not represent the actual prosecution and progress of the project.
4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.

B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.

D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 – 4 (Changes, and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.

E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work-days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time

available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

B. Actual delays in activities/events which, according to the computer- produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 – 4 (Changes). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work-days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

D. All delays due to non-work activities/events such as RFI’s, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month-by-month basis.

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11-01-23

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, SAMPLES AND REQUESTS FOR INFORMATION (RFI'S)

PART 1 – GENERAL

1.1 DESCRIPTION

A. This specification defines the general requirements and procedures for submittals. A submittal is information submitted for VA review to establish compliance with the contract documents.

B. Detailed submittal requirements are found in the technical sections of the contract specifications. The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective technical specifications at no additional cost to the government.

C. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor's expense.

D. If the Contractor has any question about the requirements of the contract documents, including materials, testing, documentation, or design intent, then the Contractor shall submit a Request for Information (RFI).

1.2 DEFINITIONS

A. Preconstruction Submittals: Submittals which are required prior to issuing contract notice to proceed or starting construction. For example, Certificates of insurance; Surety bonds; Site-specific safety plan; Construction progress schedule; Schedule of values; Submittal register; List of proposed subcontractors.

B. Shop Drawings: Drawings, diagrams, and schedules specifically prepared to illustrate some portion of the work. Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be integrated and coordinated.

C. Product Data: Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions, and brochures, which describe and

illustrate size, physical appearance, and other characteristics of materials, systems, or equipment for some portion of the work. Samples of warranty language when the contract requires extended product warranties.

E. Samples: Physical examples of materials, equipment, or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged. Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project. Field samples and mock-ups constructed to establish standards by which the ensuing work can be judged.

F. Design Data: Calculations, mix designs, analyses, or other data pertaining to a part of work.

G. Test Reports: Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work. Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

H. Certificates: Document required of Contractor, or of a manufacturer, supplier, installer, or subcontractor through Contractor. The purpose is to document procedures, acceptability of methods, or personnel qualifications for a portion of the work.

I. Manufacturer's Instructions: Pre-printed material describing installation of a product, system, or material, including special notices and MSDS concerning impedances, hazards, and safety precautions.

J. Manufacturer's Field Reports: Documentation of the testing and verification actions taken by manufacturer's representative at the job site on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must indicate whether the material, product, or system has passed or failed the test.

K. Operation and Maintenance Data: Manufacturer data that is required to operate, maintain, troubleshoot, and repair equipment, including manufacturer's help, parts list, and product line documentation. This data shall be incorporated in an operations and maintenance manual.

L. Closeout Submittals: Documentation necessary to properly close out a construction contract. For example, Record Drawings and as-built

drawings. Also, submittal requirements necessary to properly close out a phase of construction on a multi-phase contract.

1.3 SUBMITTAL REGISTER AND RFI LOG

A. The submittal register will list items of equipment and materials for which he contract documents but which have been omitted from the submittal register.

B. The submittal register will serve as a scheduling document for submittals and will be used to control submittal actions throughout the contract period.

C. The VA will provide a blank submittal register in electronic format. Thereafter, the Contractor shall fill in the blank register with the required submittals as documented in the project spec. The Contractor shall track all submittals by maintaining a complete list, including completion of all data columns, including dates on which submittals are received and returned by the VA.

D. Blank digital register provided for Contractor use below

ENG_FORM_4288-R.pdf

ENG_FORM_4288-R Submittal Register

https://www.publications.usace.army.mil/Portals/76/Publications/EngineerForms/ENG_FORM_4288-R.pdf

D. The Contractor shall update the submittal register as submittal actions occur and maintain the submittal register at the project site until final acceptance of all work by Contracting Officer.

E. The Contractor shall submit formal monthly updates to the submittal register in electronic format. Each monthly update shall document actual submission and approval dates for each submittal.

F. The Contractor shall keep an RFI log. Each RFI will be sequentially numbered. The Contractor will record RFI number, RFI title (summary of information requested, or question asked), date submitted, and date of response.

1.4 SUBMITTAL SCHEDULING

A. Submittals are to be scheduled, submitted, reviewed, and approved prior to the acquisition of the material or equipment.

B. Coordinate scheduling, sequencing, preparing, and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow time for potential resubmittal.

C. No delay costs or time extensions will be allowed for time lost in late submittals or resubmittals.

D. All submittals are required to be approved prior to the start of the specified work activity.

1.5 SUBMITTAL AND RFI PREPARATION

SUBMITTALS:

A. Each submittal is to be complete and in sufficient detail to allow ready determination of compliance with contract requirements. Identify the spec paragraph requirement to the specific product or feature that fulfils that requirement.

B. Collect required data for each specific material, product, unit of work, or system into a single submittal. Prominently mark choices, options, and portions applicable to the submittal. Partial submittals will not be accepted for expedition of construction effort. Submittal will be returned without review if incomplete.

C. If available product data is incomplete, provide Contractor-prepared documentation to supplement product data and satisfy submittal requirements.

D. All irrelevant or unnecessary data shall be removed from the submittal to facilitate accuracy and timely processing. Submittals that contain the excessive amount of irrelevant or unnecessary data will be returned without review.

E. Provide a transmittal form for each submittal with the following information:

1. Project title, location and number.
2. Construction contract number.
3. Date of the drawings and revisions.
4. Name, address, and telephone number of subcontractor, supplier, manufacturer, and any other subcontractor associated with the submittal.
5. List paragraph number of the specification section and sheet number of the contract drawings by which the submittal is required.

6. When a resubmission, add alphabetic suffix on submittal description. For example, submittal 18 would become 18A, to indicate resubmission.
7. Product identification and location in project.

F. The Contractor is responsible for reviewing and certifying that all submittals are in compliance with contract requirements before submitting for VA review. Proposed deviations from the contract requirements are to be clearly identified. All deviations submitted must include a side by side comparison of item being proposed against item specified. Failure to point out deviations will result in the VA requiring removal and replacement of such work at the Contractor's expense.

G. Stamp, sign, and date each submittal transmittal form indicating action taken.

H. Stamp used by the Contractor on the submittal transmittal form to certify that the submittal meets contract requirements is to be similar to the following:

CONTRACTOR
(Firm Name)
_____Approved
_____Approved with corrections as noted on submittal data and/or attached sheets(s)
SIGNATURE: _____
TITLE: _____

11-01-23

DATE: _____
_____

I. Any submittal which does not comply with these preparation requirements may be rejected

REQUESTS FOR INFORMATION (RFI'S)

A. The Contractor shall submit each RFI in a complete, and concise manner as appropriate to make the Contractor's requested information or question clear to the reviewer. RFIs shall state the request/question in writing, and include marked-up drawings, sketches, photograph's, or other media as appropriate to clarify the request/question. Full drawings are generally preferrable to present the context of the issue rather than cropped screen shots of a drawing.

B. Each RFI will included a cover sheet from the General Contractor with the following information:

1. Project title, location and number.
2. Construction contract number.
3. Date of the drawings and revisions.
4. List the drawing sheet number(s), and specification section(s) relevant to the RFI.
5. Statement of the request, or question.
6. Contractor's proposed solution.
7. Any cost or credit associated with the proposed solution
8. Any schedule impact associated with the proposed solution
9. If the RFI originated with a subcontractor or supplier, General Contractor shall ensure that the subcontractor provides a cover sheet with Name, address, and telephone number of subcontractor, supplier, manufacturer, and any other subcontractor associated with the RFI.

C. Any RFI which does not comply with these preparation requirements may be rejected.

1.6 SUBMITTAL AND RFI FORMAT AND TRANSMISSION

A. Provide submittals and RFI's in electronic format, with the exception of material samples. Use PDF as the electronic format, unless otherwise specified or directed by the Contracting Officer.

B. Compile the electronic submittal or RFI file as a single, complete document. Name the electronic file specifically according to its contents.

C. Electronic files must be of sufficient quality that all information is legible. Generate PDF files from original documents so that the text included in the PDF file is both searchable and can be copied. If documents are scanned, Optical Character Resolution (OCR) routines are required.

E. Provide electronic documents through an electronic FTP file sharing system. Confirm that the electronic FTP file sharing system can be accessed from the VA computer network, Oracle or Procore programs shall be Contractor supplied. The Contractor is responsible for setting up, providing, and maintaining the electronic FTP file sharing system for the construction contract period of performance, unless the Architect-Engineer (AE) has been retained for Construction Period Services (CPS). When the AE has been retained for CPS, the AE will provide and manage the electronic file sharing system.

F. Provide hard copies of submittals when requested by the Contracting Officer. Up to 3 additional hard copies of any submittal/RFI may be requested at the discretion of the Contracting Officer, at no additional cost to the VA.

1.7 SAMPLES

A. Submit two sets of physical samples showing range of variation, for each required item.

B. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified.

C. When color, texture, or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

D. Before submitting samples, the Contractor is to ensure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

E. The VA reserves the right to disapprove any material or equipment which previously has proven unsatisfactory in service.

F. Physical samples supplied maybe requested back for use in the project after reviewed and approved.

1.8 OPERATION AND MAINTENANCE DATA

A. Submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.

B. In the event the Contractor fails to deliver O&M Data within the time limits specified, the Contracting Officer may withhold from progress payments 50 percent of the price of the item with which such O&M Data are applicable.

1.9 TEST REPORTS

A. COR may require specific test after work has been installed or completed which could require contractor to repair test area at no additional cost to contract.

1.10 VA REVIEW OF SUBMITTALS AND RFIS

A. The VA will review all submittals and RFI’s for compliance with the technical requirements of the contract documents. The Architect-Engineer for this project will assist the VA in reviewing all submittals and RFIs determining contractual compliance. Review of submittals will be only for conformance with the applicable codes, standards and contract requirements.

B. Period of review for submittals begins when the VA COR receives submittal from the Contractor.

C. Period of review for each resubmittal is the same as for initial submittal.

D. VA review period is 15 business days for submittals.

E. VA review period is 10 business days for RFIs.

F. The VA will return submittals to the Contractor with the following notations:

1. "Approved": authorizes the Contractor to proceed with the work covered.
2. "Approved as noted": authorizes the Contractor to proceed with the work covered provided the Contractor incorporates the noted comments and makes the noted corrections.
3. "Disapproved, revise and resubmit": indicates noncompliance with the contract requirements or that submittal is incomplete. Resubmit with

appropriate changes and corrections. No work shall proceed for this item until resubmittal is approved.

4. "Not reviewed": indicates submittal does not have evidence of being reviewed and approved by Contractor or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals after taking appropriate action.

1.11 APPROVED SUBMITTALS

A. The VA approval of submittals is not to be construed as a complete check, and indicates only that the general method of construction, materials, detailing, and other information are satisfactory.

B. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor’s expense.

C. After submittals have been approved, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

D. Retain a copy of all approved submittals at project site, including approved samples.

1.12 WITHHOLDING OF PAYMENT

Payment for materials incorporated in the work will not be made if required approvals have not been obtained.

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SAFETY REQUIREMENTS

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SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Professionals (ASSP):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning

A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites

A10.38-2013.....Basic Elements of an Employer’s Program to Provide a Safe and Healthful Work Environment American National Standard Construction and Demolition Operations

Z359.0-2012.....Definitions and Nomenclature Used for Fall Protection and Fall Arrest

Z359.1-2016.....The Fall Protection Code

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2018.....Standard for Portable Fire Extinguishers

30-2018.....Flammable and Combustible Liquids Code

51B-2019.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2020.....National Electrical Code

70B-2019.....Recommended Practice for Electrical Equipment Maintenance

70E-2018 .....Standard for Electrical Safety in the Workplace

241-2019.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

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703-2024.....Standard for Fire Retardant-Treated Wood and Fire-Retardant Coatings for Building Materials

F. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General Industry

29 CFR 1926 .....Safety and Health Regulations for Construction Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. US Army Corps of Engineers Safety and Occupational Health (SOH) Requirements Publication No. EM 385-1-1, 2024 edition

1.2 DEFINITIONS:

A. Critical Lift. A lift with the hoisted load exceeding 75% of the crane's maximum capacity; lifts made out of the view of the operator (blind picks); lifts involving two or more cranes; personnel being hoisted; and special hazards such as lifts over occupied facilities, loads lifted close to power-lines, and lifts in high winds or where other adverse environmental conditions exist; and any lift which the crane operator believes is critical.

B. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

C. Competent Person, Confined Space

The CP, Confined Space, is a person meeting the competent person requirements as defined EM 385-1-1 Appendix Q, with thorough knowledge of OSHA's Confined Space Standard, 29 CFR 1910.146, and designated in writing to be responsible for the immediate supervision, implementation and monitoring of the confined space program, who through training, knowledge and experience in confined space entry is capable of

identifying, evaluating and addressing existing and potential confined space hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

D. Competent Person, Cranes and Rigging.

The CP, Cranes and Rigging, as defined in EM 385-1-1 Appendix Q, is a person meeting the competent person, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the Crane and Rigging Program, who through training, knowledge and experience in crane and rigging is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures regarding such hazards.

E. Competent Person, Excavation/Trenching.

A CP, Excavation/Trenching, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and 29 CFR 1926, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the excavation/trenching program, who through training, knowledge and experience in excavation/trenching is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

F. Competent Person, Fall Protection

The CP, Fall Protection, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and in accordance with ASSE/SAFE Z359.0, who has been designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the fall protection program, who through training, knowledge and experience in fall protection and rescue systems and equipment, is capable of identifying, evaluating and addressing existing and potential fall hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

G. Competent Person, Scaffolding

The CP, Scaffolding is a person meeting the competent person requirements in EM 385-1-1 Appendix Q and designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the scaffolding program. The CP for Scaffolding has

enough training, knowledge and experience in scaffolding to correctly identify, evaluate and address existing and potential hazards and has the authority to take prompt corrective measures with regard to these hazards. CP qualifications must be documented and include experience on the specific scaffolding systems/types being used, assessment of the base material that the scaffold will be erected upon, load calculations for materials and personnel, and erection and dismantling. The CP for scaffolding must have a documented, minimum of 8-hours of scaffold training to include training on the specific type of scaffold being used (e.g. mast-climbing, adjustable, tubular frame), in accordance with EM 385-1-1 Section 22.B.02.

H. Competent Person (CP) Trainer

A competent person trainer as defined in EM 385-1-1 Appendix Q, who is qualified in the material presented, and who possesses a working knowledge of applicable technical regulations, standards, equipment and systems related to the subject matter on which they are training Competent Persons. A competent person trainer must be familiar with the typical hazards and the equipment used in the industry they are instructing. The training provided by the competent person trainer must be appropriate to that specific industry. The competent person trainer must evaluate the knowledge and skills of the competent persons as part of the training process.

I. High Risk Activities

High Risk Activities are activities that involve work at heights, crane and rigging, excavations and trenching, scaffolding, electrical work, and confined space entry.

J. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

K. Qualified Person, Fall Protection (QP for FP)

A QP for FP is a person meeting the requirements of EM 385-1-1 Appendix Q, and ASSE/SAFE Z359.0, with a recognized degree or professional certificate and with extensive knowledge, training and experience in the fall protection and rescue field who is capable of designing,

analyzing, and evaluating and specifying fall protection and rescue systems.

L. USACE Property and Equipment

Interpret "USACE" property and equipment specified in USACE EM 385-1-1 as Government property and equipment.

M. High Visibility Accident. Any mishap which may generate publicity or high visibility.

N. Mishap: Mishap in this specification is defined according to the EM 385-1-1. A mishap is any unplanned, undesired event that occurs during the course of work being performed. This includes accidents, incidents, and near misses.

O. Mishap Criticality Categories

1. No impact/Near-Miss – near miss incidents that shall be investigated and reported to the VA within 24 hours.
2. Minor incident/impact – incidents that require first aid or result in minor equipment damage (less than $5000). These incidents must be investigated and reported to the VA within 24 hours.
3. Moderate incident/impact – Any work-related injury or illness that results in any of the following. These incidents must be investigated and are required to be reported to the VA within 2 hours.
   a. Days away from work (any time lost after day of injury/illness onset);
   b. Restricted work;
   c. Transfer to another job;
   d. Medical treatment beyond first aid;
   e. Loss of consciousness;
   f. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (5) above or,
   g. any incident that leads to major equipment damage (greater than $5000).
4. Major incident/impact – Any mishap that leads to fatalities, hospitalizations, amputations, and losses of an eye as a result of contractors' activities. Or any incident which leads to major property damage (greater than $20,000) and/or may generate publicity

or high visibility. These incidents must be investigated and are required to be reported to the VA as soon as practical, but not later than 2 hours after the incident.

P. Load Handling Equipment (LHE)
LHE is a term used to describe cranes, hoists and all other hoisting equipment (hoisting equipment means equipment, including crane, derricks, hoists and power operated equipment used with rigging to raise, lower or horizontally move a load).

Q. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by physician or registered personnel.

1.3 SUBMITTAL REQUIREMENTS:

A. Government approval or concurrence is required for submittals with a "G" designation; submittals not having a "G" designation are submitted for information only.

B. Preconstruction Submittals
1. Accident Prevention Plan (APP); G

C. Reports
1. Monthly Contractor Health Safety and Environmental (HS&E) Performance Report; G
2. Notifications and Reports;
3. Mishap Reports;
4. Near-Miss Reports;
5. LHE Inspection Reports
6. Monthly Exposure Hour Reports;

D. Work Plans
1. Standard Lift Plan; G
2. Critical Lift Plan; G
3. Activity Hazard Analysis (AHA); G
4. Confined Space Entry Permit
5. Hot Work Permit
6. Radiography Operation Planning Work Sheet; G
7. Portable Gauge Operations Planning Worksheet; G

E. Certificates
1. Contractor Safety Self-Evaluation Checklist

2. Crane Operators/Riggers Certifications; G
3. Certificate of Compliance
4. Mobile Cranes Inspection Certificate
5. License Certificates
6. Machinery & Mechanized Equipment Certification Form

1.4 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with the most recent edition of USACE EM 385-1-1, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSP A10.34, and all applicable federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer Representative.

1.5 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that Mishap prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract. Specifically articulating the safety requirements found within these VA contract safety specifications and the latest version of the United States Army Corps of Engineers

– Safety and Occupational Health (SOH) Requirements - EM 385-1-1 Manual. Model language and format can be found in Appendix A of the EM 385-1-1 Manual

2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
4. Address all the elements/sub-elements and in order as follows:
   a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
      1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
      2) Plan approver (company/corporate officers authorized to obligate the company);
      3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
   b. **BACKGROUND INFORMATION.** List the following:
      1) Contractor;
      2) Contract number;
      3) Project name;
      4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).
   c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor’s written safety program goals, objectives, and accident experience goals for this contract should be provided. The Statement of Safety and Health Policy must be signed by a company executive.

d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:
   1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
   2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
   3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA or EM 385-1-1 Competent/Qualified Person(s) requirements must be attached.;
   4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
   5) Requirements for pre-task Activity Hazard Analysis (AHAs);
   6) Lines of authority;
   7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

e. **SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:
   1) Identification of subcontractors and suppliers (if known);
   2) Safety responsibilities of subcontractors and suppliers.

f. **TRAINING.**
   1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
   2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc.) and any requirements for periodic retraining/recertification are required.
   3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.

4) OSHA 10-hour Construction Outreach training within the past five years is required for all workers on site and the OSHA 30-hour Construction Outreach training within the past five years is required for Trade Competent Persons (CPs)

g. SAFETY AND HEALTH INSPECTIONS.

1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.

2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. MISHAP INVESTIGATION & REPORTING.

1) The APP shall include identify person(s) responsible to provide the following to the Contracting Officer Representative :

a) Monthly HS&E Performance Report (Exposure Hours Data);

b) Mishap investigation reports;

c) Project site injury and illness logs;

d) Near-Miss reports;

i. **PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA and/or EM 385-1-1 compliance programs, the Contractor shall address all applicable occupational, patient, and public safety risks in site-specific compliance and accident prevention plans. These Plans shall include but are not limited to procedures for addressing the risks associated with the following:

1) Emergency response;

2) Contingency for severe weather;

3) Fire Prevention;

4) Medical Support;

5) Posting of emergency telephone numbers;

6) Prevention of alcohol and drug abuse;

7) Site sanitation (housekeeping, drinking water, toilets);

8) Night operations and lighting;

9) Hazard communication program;
10) Welding/Cutting “Hot” work;
11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
12) General Electrical Safety;
13) Hazardous energy control (LOTO);
14) Site-Specific Fall Protection & Prevention;
15) Excavation/trenching;
16) Asbestos abatement;
17) Lead abatement;
18) Crane Critical lift;
19) Respiratory protection;
20) Health hazard control program;
21) Radiation Safety Program;
22) Abrasive blasting;
23) Heat/Cold Stress Monitoring;
24) Crystalline Silica Monitoring (Assessment);
25) Demolition plan (to include engineering survey);
26) Formwork and shoring erection and removal;
27) Pre-Cast Concrete;
28) Public (Mandatory compliance with ANSI/ASSP A10.34-2012);
29) Sub-contractor or cross-trade coordination;

C. Submit the APP to the Contracting Officer’s Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction safety conference for acceptance. Work cannot proceed without an accepted APP.

D. Once accepted by the Contracting Officer’s Representative, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer in accordance with FAR Clause 52.236-13, *Accident Prevention*, until the matter has been rectified.

E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer’s Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to

remove the exposure and control the hazard. Notify the Contracting Officer's Representative within 2 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions to safeguard onsite personnel, visitors, the public and the environment.

1.6 ACTIVITY HAZARD ANALYSES (AHAS):

A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.

C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer's Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA, EM 385-1-1, or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
   a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of

work involved in the AHA and familiar with current site safety issues.

b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.

3. Submit AHAs to the Contracting Officer's Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
4. The AHA list will be reviewed periodically (at least weekly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative or Government Designated Authority for review for compliance.

1.7 PRECONSTRUCTION SAFETY CONFERENCE:

A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the pre-construction safety conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.

B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an

agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

1.8 SAFETY MEETINGS:

A. Conduct safety meetings to review past activities, plan for new or changed operations, review pertinent aspects of appropriate AHA (by trade), establish safe working procedures for anticipated hazards, and provide pertinent Safety and Occupational Health (SOH) training and motivation. Conduct meetings at least once a month for all supervisors on the project location. The SSHO, supervisors, foremen, or CDSOs must conduct meetings at least once a week for the trade workers. Document meeting minutes to include the date, persons in attendance, subjects discussed, and names of individual(s) who conducted the meeting. Maintain documentation on-site and furnish copies to the Contracting Officer on request. Notify the Contracting Officer of all scheduled meetings 7 calendar days in advance.

1.9 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

A. The Prime Contractor shall provide a Safety oversight team that includes a minimum of one (1) person at each project site, for each shift, to function as the Site Safety and Health Officer (SSHO). The Prime Contractor shall provide a minimum of one "Full-Time" SSHO at each project site, for each shift (with no other duties) that holds as current, a professional safety certification with at least 3 years of dedicated construction safety related experience. The SSHO shall ensure that the requirements of the VA and of 29 CFR 1926.16 are met for the project. The SSHO must be at the work site at all times, during construction activities, to implement and administer the Contractor's safety program and government-accepted Accident Prevention Plan. If the SSHO is off-site for a period longer than 8 hours, or one shift, and not exceeding 40 hours, or 5 shifts, a pre-approved Alternate Safety Officer shall be provided and shall fulfill the same roles and responsibilities as the primary SSHO. The Alternate Safety Officer shall have the required training, experience, and qualifications in accordance with EM 385-1-1 Section 01.A.17, and all associated sub-paragraphs. When the SSHO is temporarily (not to exceed 8 hours) off-

site, a Designated Representative (DR) from the Prime Contractors' staff, as identified in the AHA may be used in lieu of an Alternate Safety Officer and shall be on the project site, at all times, when work is being performed. Note that the DR is a collateral duty safety position, with safety duties in addition to their full-time occupation. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.

B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations). However, the SSHO has be a separate qualified individual from the Prime Contractor's Superintendent and/or Quality Control Manager with duties only as the SSHO

D. The SSHO or an equally qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.10 TRAINING:

A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project.

B. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety Outreach class within the past five (5) years and:
   1. Seven (7) years of construction industry safety related experience.
   2. OR have a safety and health degree from an accredited university or college and five (5) years of construction industry safety related experience
   3. OR hold as current, a Certified Safety Professional (CSP) or a Construction Health and Safety Technician (CHST) certification and five (3) years of construction industry safety related experience.

C. The Alternate Safety Officer shall meet, at a minimum, the requirements of EM 385-1-1 Section 1 and have five (5) years of construction industry safety experience If the SSHO does not have a current certification, certification must be obtained within 90 days, maximum, of contract award.

D. All designated CPs shall have completed the OSHA 30-hour Construction Safety course and/or EM 385-1-1 40-hour training within the past 5 years. In addition, all CPs with high hazard work operations (such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations) shall have a specialized formal course in the hazard recognition and control associated with those high hazard work operations. Documented “repeat” deficiencies in the execution of safety requirements will require retaking the requisite formal course.

E. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course within the past 5 years and any necessary safety training to be able to identify hazards within their work environment.

F. Submit training records associated with the above training requirements to the Contracting Officer’s Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP

DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction safety conference for acceptance.

G. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting, etc. Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

H. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.11 INSPECTIONS:

A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection with a written report of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to the Contracting Officer's Representative.

B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT shall be one that is not a part of the immediate site project team. The individual can be a corporate safety professional or independently contracted who is not an immediate member of the construction project site team. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.

1. Results of the inspection will be documented with tracking of the identified hazards to abatement.
2. The Contracting Officer's Representative will be notified immediately prior to start of the inspection and invited to accompany the inspection.

3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.
4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer's Representative within one week of the onsite inspection.

1.12 MISHAPS, OSHA 300 LOGS, AND EXPOSURE-HOURS:

A. The prime contractor shall establish and maintain a Near-Miss and Mishap reporting, recordkeeping, and analysis system to track and analyze all injuries and illnesses, high visibility incidents, and accidental property damage (both government and contractor) that occur on site. Notify and provide an initial report to the Contracting Officer Representative as soon as practical, but no more than two hours after any Moderate or Major Mishap, High Visibility Incidents, or any weight handling and hoisting equipment mishap. No Impact/Near-Miss and Minor Mishaps shall be reported within 24 hours or as soon as practical. Within the notification the sender shall include contractor name; contract title; type of contract; name of activity, installation or location where mishap occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of mishap (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the Mishap site until the Contracting Officer Representative determines whether a government investigation will be conducted.

B. Conduct a mishap investigation for all Mishaps including mishaps resulting in at least $20,000 in damages without injury, to establish the root cause(s) of the mishap. The Mishap investigation shall include images, 5 whys, the injured person's firsthand account, any witness accounts, methods of procedures, related AHA to the task, and corrective action plan signed by the president, vice president, or appropriate corporate-level leadership identified in the company's org chart for the project. Additionally, complete the VA Form 2162 (or equivalent) and provide the report to the Contracting Officer Representative within 7 calendar days of the accident. The Contracting Officer Representative will provide copies of any required or special forms.

C. A summation of all exposure-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative no later than the 10th day of the following month.

D. A summation of all Minor, Moderate, and Major incidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative upon request.

1.13 PERSONAL PROTECTIVE EQUIPMENT (PPE):

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Any PPE above and beyond the Mandatory PPE identified below and determined by the Contracting Officer or their Representative to be necessary in the performance of the Governments duties relative to this contract, shall be provided to the Government upon written notification by the Contracting Officer and at no additional expense to the Government. All PPE provided to the Government shall also be accompanied by any relevant or required training necessary to ensure its proper use.

C. Mandatory Minimum PPE includes:

1. Hard Hats – unless written authorization is given by the Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA and/or EM 385-1-1 regulations.
2. Safety glasses - unless written authorization is given by the Contracting Officer Representative in circumstances of no eye hazards, appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes – based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by

each person on site unless written authorization is given by the Contracting Officer Representative in circumstances of no foot hazards.

4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.
5. High-visibility Safety Apparel – appropriate brightly colored clothing that feature some type of reflective material on them, such as safety vests, shall be worn by personnel or visitors on construction sites.

1.14 PRE-CONSTRUCTION RISK ASSESSMENT

A. Control of all construction-associated hazards that affect the jobsite, their occupants, and services is critical. VHA Pre-Construction Risk Assessments (PCRAs) for construction, renovation and maintenance projects are included with this contract solicitation with required mitigations of identified hazards. VHA-PCRAs will be re-validated and updated as needed based on but not limited to changes from original designs, affected individuals, areas/locations, scope, contractor means and methods, safety requirements, phasing, contractor competencies and capabilities.

1.15 DUST CONTROL

A. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary.

B. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.16 TUBERCULOSIS SCREENING

A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.17 FIRE SAFETY

A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

D. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

E. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the Contracting Officer Representative .

F. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

G. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

H. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.

I. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with the Contracting Officer Representative.

J. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with the Contracting Officer Representative .

K. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Contracting Officer’s Representative at least 4 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

L. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to the Contracting Officer Representative .

M. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction..

N. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

O. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.18 ELECTRICAL

A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J – General Environmental Controls, 29 CFR Part 1910 Subpart S – Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.

C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance when achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA and permit specific to energized work activities will be developed, reviewed, and accepted by the VA prior to the start of that activity.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.

2. Verification of the absence of voltage after de-energization and lockout/tagout is considered “energized electrical work” (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.

3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the Contracting Officer Representative.

D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alterative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity and permit for energized work has been reviewed and accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

E. Ground-fault circuit interrupters. GFCI protection shall be provided where an employee is operating or using cord- and plug-connected tools related to construction activity supplied by 125-volt, 15-, 20-, or 30-ampere circuits. Where employees operate or use equipment supplied by greater than 125-volt, 15-, 20-, or 30- ampere circuits, GFCI protection or an assured equipment grounding conductor program shall be implemented in accordance with NFPA 70E - 2015, Chapter 1, Article 110.4(C)(2).

1.19 FALL PROTECTION

A. The fall protection (FP) threshold height requirement is 4ft for ALL WORK in government occupied sites, unless the OSHA 29 CFR 1926 or EM 385-1-1 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work. For work occurring at new “greenfield” sites or sites with 24/7 Contractor controlled 100% restricted access, the fall protection (FP) threshold height may be increased to 6ft unless the OSHA 29 CFR 1926 or EM 385-1-1 requirements are more stringent.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
3. Fall protection while using a ladder will be governed by the more stringent of OSHA and EM 385-1-1 requirements.

1.20 SCAFFOLDS AND OTHER WORK PLATFORMS

A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.

B. The fall protection (FP) threshold height requirement is 4 ft as stated in Section 1.19.

C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.

1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person’s name and signature;
2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.21 EXCAVATION AND TRENCHES

A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P. Excavations less than 5 feet in depth require evaluation by the contractor’s “Competent Person” (CP) for determination of the necessity of an excavation protective system where kneeing, laying in, or stooping within the excavation is required.

B. All excavations and trenches 24 inches in depth or greater shall require a written trenching and excavation permit (NOTE – some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall have two sections, one section will be completed prior to digging or drilling and the other will be completed prior to personnel entering the excavations greater than 5 feet in depth. Each section of the permit shall be provided to the COR prior to proceeding with digging or drilling and prior to

proceeding with entering the excavation. After completion of the work and prior to opening a new section of an excavation, the permit shall be closed out and provided to the COR. The permit shall be maintained onsite, and the first section of the permit shall include the following:

1. Estimated start time & stop time
2. Specific location and nature of the work.
3. Indication of the contractor's "Competent Person" (CP) in excavation safety with qualifications and signature. Formal course in excavation safety is required by the contractor's CP.
4. Indication of whether soil or concrete removal to an offsite location is necessary.
5. Indication of whether soil samples are required to determined soil contamination.
6. Indication of coordination with local authority (i.e. "One Call") or contractor's effort to determine utility location with search and survey equipment.
7. Indication of review of site drawings for proximity of utilities to digging/drilling.

C. The second section of the permit for excavations greater than five feet in depth shall include the following:

1. Determination of OSHA classification of soil. Soil samples will be from freshly dug soil with samples taken from different soil type layers as necessary and placed at a safe distance from the excavation by the excavating equipment. A pocket penetrometer will be utilized in determination of the unconfined compression strength of the soil for comparison against OSHA table (Less than 0.5 Tons/FT2 – Type C, 0.5 Tons/FT2 to 1.5 Tons/FT2 – Type B, greater than 1.5 Tons/FT2 – Type A without condition to reduce to Type B).
2. Indication of selected protective system (sloping/benching, shoring, shielding). When soil classification is identified as "Type A" or "Solid Rock", only shoring or shielding or Professional Engineer designed systems can be used for protection. A Sloping/Benching system may only be used when classifying the soil as Type B or Type C. Refer to Appendix B of 29 CFR 1926, Subpart P for further information on protective systems designs.

3. Indication of the spoil pile being stored at least 2 feet from the edge of the excavation and safe access being provided within 25 feet of the workers.
4. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere where oxygen deficiency (atmospheres containing less than 19.5 percent oxygen) or a hazardous atmosphere exists or could reasonably be expected to exist. Internal combustion engine equipment is not allowed in an excavation without providing force air ventilation to lower the concentration to below OSHA PELs, providing sufficient oxygen levels, and atmospheric testing as necessary to ensure safe levels are maintained.

D. As required by OSHA 29 CFR 1926.651(b)(1), the estimated location of utility installations, such as sewer, telephone, fuel, electric, water lines, or any other underground installations that reasonably may be expected to be encountered during excavation work, shall be determined prior to opening an excavation.
1. The planned dig site will be outlined/marked in white prior to locating the utilities.
2. Used of the American Public Works Association Uniform Color Code is required for the marking of the proposed excavation and located utilities.
3. 811 will be called two business days before digging on all local or State lands and public Right-of Ways.
4. Digging will not commence until all known utilities are marked.
5. Utility markings will be maintained

E. Excavations will be hand dug or excavated by other similar safe and acceptable means as excavation operations approach within 3 to 5 feet of identified underground utilities. Exploratory bar or other detection equipment will be utilized as necessary to further identify the location of underground utilities.

F. Excavations greater than 20 feet in depth require a Professional Engineer designed excavation protective system.

1.22 CRANES

A. All crane work shall comply with 29 CFR 1926 Subpart CC and EM 385-1-1.

B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date.

C. A detailed lift plan for all lifts shall be submitted to the COR 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing and all other elements of a critical lift plan where the lift meets the definition of a critical lift. Critical lifts require a more comprehensive lift plan to minimize the potential of crane failure and/or catastrophic loss. The plan must be reviewed and accepted by the General Contractor before being submitted to the VA for review. The lift will not be allowed to proceed without prior acceptance of this document by the COR.

D. Crane operators shall not carry loads

1. over the general public or VAMC personnel
2. over any occupied building

1.23 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.24 CONFINED SPACE ENTRY

A. All confined space entry shall comply with 29 CFR 1926, Subpart AA except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].

B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the Project Manager COR and/or Facility Safety Officer and/or other Government Designated Authority.

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1.25 WELDING AND CUTTING

A. As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with the COR. Obtain permits from the COR at least __8__ hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.26 LADDERS

A. All Ladder use shall comply with 29 CFR 1926 Subpart X and EM 385-1-1.

B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.

C. Manufacturer safety labels shall be in place on ladders

D. Step Ladders shall not be used in the closed position

E. Top steps or cap of step ladders shall not be used as a step

F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.

1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.27 FLOOR & WALL OPENINGS

A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M and EM 385-1-1.

B. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toe boards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.

1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
5. Workers are prohibited from standing/walking on skylights.

PART 2 – PRODUCT (NOT USED)

PART 3 – EXECUTION (NOT USED)

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SECTION 01 42 19

REFERENCE STANDARDS

PART 1 - GENERAL

DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to – GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.

If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS

Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

11-01-20

AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council https://www.aabc.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org
AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org
AH	American Hort https://www.americanhort.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org

AIA	American Institute of Architects http://www.aia.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org
AITC	American Institute of Timber Construction https://aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ARPM	Association for Rubber Product Manufacturershttps://arpm.com
ASABE	American Society of Agricultural and Biological Engineers https://www.asabe.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering International http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials International http://www.astm.org
AWI	Architectural Woodwork Institute https://www.awinet.org
AWS	American Welding Society https://www.aws.org

AWWA American Water Works Association
https://www.awwa.org

BHMA Builders Hardware Manufacturers Association
https://www.buildershardware.com

BIA The Brick Industry Association
http://www.gobrick.com

CAGI Compressed Air and Gas Institute
https://www.cagi.org

CGA Compressed Gas Association, Inc.
https://www.cganet.com

CI The Chlorine Institute, Inc.
https://www.chlorineinstitute.org

CISCA Ceilings and Interior Systems Construction Association
https://www.cisca.org

CISPI Cast Iron Soil Pipe Institute
https://www.cispi.org

CLFMI Chain Link Fence Manufacturers Institute
https://www.chainlinkinfo.org

CPA Composite Panel Association https://www.compositepanel.org

CPMB Concrete Plant Manufacturers Bureau
https://www.cpmb.org

CRA California Redwood Association
http://www.calredwood.org

CRSI Concrete Reinforcing Steel Institute
https://www.crsi.org

CTI Cooling Technology Institute
https://www.cti.org

DHA Decorative Hardwoods Association
https://www.decorativehardwoods.org

DHI Door and Hardware Institute
https://www.dhi.org

EGSA Electrical Generating Systems Association
http://www.egsa.org

EEI Edison Electric Institute
https://www.eei.org

EPA	United States Environmental Protection Agency https://www.epa.gov
ETL	ETL Testing Services http://www.intertek.com
FAA	Federal Aviation Administration https://www.faa.gov
FCC	Federal Communications Commission https://www.fcc.gov
FPS	Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.glasswebsite.com
FM	Factory Mutual Global Insurance https://www.fmglobal.com
GA	Gypsum Association https://gypsum.org
GSA	General Services Administration https://www.gsa.gov
HI	Hydraulic Institute http://www.pumps.org
ICC	International Code Council https://shop.iccsafe.org
ICEA	Insulated Cable Engineers Association https://www.icea.net
ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers https://www.ieee.org\
IGMA	Insulating Glass Manufacturers Alliance https://www.igmaonline.org
IMSA	International Municipal Signal Association http://www.imsasafety.org
MBMA	Metal Building Manufacturers Association https://www.mbma.com

MSS	Manufacturers Standardization Society of the Valve and Fittings Industry http://msshq.org
NAAMM	National Association of Architectural Metal Manufacturers https://www.naamm.org
PHCC	Plumbing-Heating-Cooling Contractors Association https://www.phccweb.org
NBS	National Bureau of Standards See - NIST
NBBI	The National Board of Boiler and Pressure Vessel Inspectors https://www.nationalboard.org
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association https://www.nema.org
NFPA	National Fire Protection Association https://www.nfpa.org
NHLA	National Hardwood Lumber Association https://www.nhla.com
NIH	National Institute of Health https://www.nih.gov
NIST	National Institute of Standards and Technology https://www.nist.gov
NELMA	Northeastern Lumber Manufacturers Association, Inc. http://www.nelma.org
NPA	National Particleboard Association (See CPA, Composite Panel Association)
NSF	National Sanitation Foundation http://www.nsf.org
OSHA	Occupational Safety and Health Administration Department of Labor https://www.osha.gov
PCA	Portland Cement Association https://www.cement.org

PCI Precast Prestressed Concrete Institute
https://www.pci.org

PPI Plastics Pipe Institute
https://www.plasticpipe.org

PEI Porcelain Enamel Institute
http://www.porcelainenamel.com

PTI Post-Tensioning Institute
http://www.post-tensioning.org

RFCI Resilient Floor Covering Institute
https://www.rfci.com

RIS Redwood Inspection Service
(See Western Wood Products Association)
https://www.wwpa.org

SCMA Southern Cypress Manufacturers Association
http://www.cypressinfo.org

SDI Steel Door Institute
http://www.steeldoor.org

SJI Steel Joist Institute
https://www.steeljoist.org

SMACNA Sheet Metal & Air-Conditioning Contractors' National Association
https://www.smacna.org

SSPC The Society for Protective Coatings
https://www.sspc.org

STI Steel Tank Institute
https://www.steeltank.com

SWI Steel Window Institute
https://www.steelwindows.com

TCNA Tile Council of North America https://www.tcnatile.com

TEMA Tubular Exchanger Manufacturers Association
http://www.tema.org

TPI Truss Plate Institute
https://www.tpinst.org

UBC The Uniform Building Code
(See ICC)

UL Underwriters' Laboratories Incorporated
https://www.ul.com

ULC Underwriters' Laboratories of Canada
https://www.ulc.ca

WCLB West Coast Lumber Inspection Bureau
http://www.wclib.org

WDMA Window and Door Manufacturers Association
https://www.wdma.com

WRCLA Western Red Cedar Lumber Association
https://www.realcedar.com

WWPA Western Wood Products Association
http://www.wwpa.org

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02-01-21

SECTION 01 45 00
QUALITY CONTROL

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies requirements for Contractor Quality Control (CQC) for Design-Bid-Build (DBB) construction projects.

1.2 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

B. ASTM International (ASTM)

1. D3740 - (2012a) Minimum Requirements for Agencies Engaged in the Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction
2. E329 - (2014a) Standard Specification for Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

1.3 SUBMITTALS

A. Government approval is required for all submittals. CQC inspection reports shall be submitted under this Specification section and follow the Applicable CQC Control Phase (Preparatory, Initial, or Follow-Up): naming convention.

1. Preconstruction Submittals
   a. Interim CQC Plan
   b. CQC Plan
   c. Additional Requirements for Design Quality Control (DQC) Plan
2. Design Data
   a. Discipline-Specific Checklists
   b. Design Quality Control
3. Test Reports
   a. Verification Statement

PART 2 - PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Establish and maintain an effective quality control (QC) system. that complies with the FAR Clause 52.246.12 titled “Inspection of

Construction". QC consists of plans, procedures, and organization necessary to produce an end product which complies with the Contract requirements. The QC system covers all design and construction operations, both onsite and offsite, and be keyed to the proposed design and construction sequence. The project superintendent will be held responsible for the quality of work and is subject to removal by the Contracting Office for non-compliance with the quality requirements specified in the Contract. In this context the highest level manager responsible for the overall construction activities at the site, including quality and production is the project superintendent. The project superintendent maintains a physical presence at th specific construction site at all times and is responsible for all construction and related activities at the site, except as otherwise acceptable to the Contracting Officer (COR).

3.2 CQC PLAN:

A. Submit the CQC Plan no later than CO to determine during Constructability review – 15 days after receipt of Notice to Proceed (NTP) proposed to implement the requirements of the FAR Clause 52.246.12 titled "Inspection of Construction". The Government will consider an Interim CQC Plan for the first days of operation, which must be accepted within 20 business days of NTP. Design and/or construction will be permitted to begin only after acceptance of the CQC Plan or acceptance of an Interim plan applicable to the particular feature of work to be started. Work outside of the accepted Interim CQC Plan will not be permitted to begin until acceptance of a CQC Plan or another Interim CQC Plan containing the additional work scope is accepted.

B. Content of the CQC Plan: Include, as a minimum, the following to cover all design and construction operations, both onsite and offsite, including work by subcontractors, designers of record consultants, architects/engineers (A/E), fabricators, suppliers, and purchasing agents:

1. A description of the QC organization, including a chart showing lines of authority and acknowledgement that the CQC staff will implement the three-phase control system for all aspects of the work

specified. Include a CQC System Manager that reports to the project superintendent.

2. The name, qualifications (in resume format) duties, responsibilities, and authorities of each person assigned a CQC function.
3. A copy of the letter to the CQC System Manager signed by an authorized official of the firm which describes the responsibilities and delegates sufficient authorities to adequately perform the functions of the CQC System Manager, including authority to stop work which is not in compliance with the Contract. Letters of direction to all other various quality control representatives outlining duties, authorities, and responsibilities will. be issued by the CQC System Manager. Furnish copies of these letters to the Contracting Officer (CO) or Authorized designer.
4. Procedures for scheduling, reviewing, certifying, and managing submittals including those of subcontractors, designers of record, consultants, A/E's offsite fabricators, suppliers and purchasing agents. These procedures must be in accordance with Section 01 33 23 Shop Drawings, Product Data, and Samples.
5. Control, verification, and acceptance of testing procedures for each specific test to include the test name, specification paragraph requiring test, feature of work to be tested, test frequency, and person responsible for each test. (Laboratory facilities approved by the Contracting Officer (CO) are required to be used)
6. Procedures for tracking Preparatory, Initial, and Follow-Up control phases and control, verification, and acceptance tests including documentation.
7. Procedures for tracking design and construction deficiencies from identification through acceptable corrective action. Establish verification procedures that identified deficiencies have been corrected.
8. Reporting procedures, including proposed reporting formats.
9. A list of the definable features of work. A definable feature of work is a task which is separate and distinct from other tasks has separate control requirements, and is identified by different trades or disciplines, or it is work by the same trade in a different

environment. Although each section of specifications can generally be considered as a definable feature of work, there are frequently more than one definable feature under a particular section. This list will be agreed upon during the Coordination meeting.

10. Coordinate schedule work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections and Schedule of Special Inspections. Where the applicable Code issue by the International Code Council (ICC) calls for inspections by the Building Official, the Contractor must include the inspections in the CQC Plan and must perform the inspections required by the applicable ICC. The Contractor must perform these inspections using independent qualified inspectors. Include the Special Inspection Plan requirements in the CQC Plan.

C. Acceptance of Plan: Acceptance of the Contractor's plan is required prior to the start of design and construction. Acceptance is conditional and will be predicated on satisfactory performance during the design and construction. The Government reserves the right to require the Contractor to make changes in the CQC Plan and operations including removal of personnel as necessary, to obtain the quality specified.

D. Notification of Changes: After acceptance of the CQC Plan, notify the Contracting Officer (CO) in writing of any proposed change. Proposed changes are subject to acceptance by the Government prior to implementation by the Contractor.

3.3 COORDINATION MEETING:

A. After the Preconstruction Conference Post-award Conference before start of design or construction, and prior to acceptance by the Government of the CQC Plan, meet with the Contracting Officer (CO) to discuss the Contractor's quality control system. Submit the CQC Plan a minimum of 2 or 5 business days prior to the Coordination Meeting. During the meeting, a mutual understanding of the system details must be developed, including the forms for recording the CC operations, design activities (if applicable), control activities, testing, administration of the system for both onsite and offsite work, and the interrelationship of Contractor's Management and control with the Government's Quality Assurance. Minutes of the meeting will be

prepared by the Government, signed by both the Contractor and Contracting Officer (CO) and will become a part of the contract file. There can be occasions when subsequent conferences will be called by either party to reconfirm mutual understandings or address deficiencies in the CQC system or procedures which can require corrective action by the Contractor.

3.4 QUALITY CONTROL ORGANIZATION:

A. Personnel Requirements: The requirements for the CQC organization are a Safety and Health Manager, CQC System Manager, a Design Quality Manager (if applicable), and sufficient number of additional qualified personnel to ensure safety and Contract compliance. The Safety and Health Manager shall satisfy the requirements of Specification 01 35 26 Safety Requirements and reports directly to a senior project (or corporate) official independent from the CQC System Manager. The Safety and Health Manager will also serve as a member of the CQC Staff. Personnel identified in the technical provisions as requiring specialized skills to assure the required work is being performed properly will also be included as part of the CQC organization. The Contractor’s CQC staff maintains a presence at the site at all times during progress of the work and have complete authority and responsibility to take any action necessary to ensure Contract compliance. The CQC staff will be subject to acceptance by the Contracting Officer (CO). Provide adequate office space, filing systems, and other resources as necessary to maintain an effective and fully functional CQC organization. Promptly complete and furnish all letters, material submittals, shop drawings submittals, schedules and all other project documentation to the CQC organization. The CQC organization is responsible to maintain these documents and records at the site at all times, except as otherwise acceptable to the Government.

B. CQC System Manager: Identify as CQC System Manager an individual within the onsite work organization that is responsible for overall management of CQC and has the authority to act in all CQC matters for the Contractor. The CQC system Manager is required to be a graduate engineer, graduate architect, or a graduate of construction management, with a minimum of 3 years construction experience on construction

similar to the scope of this Contract. This CQC System manager is on the site at all times during construction and is employed by the General Contractor. The CQC System Manger is assigned as CQC System Manager but has duties as project superintendent in addition to quality control. Identify in the plan an alternate to serve in the event of the CQC System Manager's absence. The requirements for the alternate are the same as the CQC System Manager.

C. CQC Personnel: In addition to CQC personnel specified elsewhere in the contract, provide as part of the CQC organization specialized personnel to assist in the CQC System Manager for the following areas, as applicable: electrical, mechanical, civil, structural, environmental, architectural, materials technician submittals clerk, Commissioning Agent/LEED specialist, and low voltage systems. These individuals or specified technical companies are directly employed by the General Contractor and cannot be employed by a supplier or subcontractor on this project; be responsible to the CQC System Manager; be physically present at the construction site during work on the specialized personnel's areas of responsibility; have the necessary education or experience in accordance with the Experience Matrix listed herein. These individuals can perform other duties but need to be allowed sufficient time to perform the specialized personnel's assigned quality controls duties as described in the CQC Plan. A single person can cover more than one area provided that the single person is qualified to perform QC activities in each designated and that workload allows.

EXPERIENCE MATRIX

Area	Qualifications
Civil	Graduate Civil Engineer or Construction Manager with 2 years-experience in the type of work being performed on this project or technician with 5 years related experience.
Mechanical	Graduate Mechanical Engineer with 2 years-experience or construction professional with 5 years of experience supervising mechanical features of work in the field with a construction company.

Area	Qualifications
Electrical	Graduate Electrical Engineer with 2 years related experience or construction professional with 5 years of experience supervising electrical features of work in the field with a construction company.
Structural	Graduate Civil Engineer (with Structural Track or Focus), Structural Engineer, or Construction Manager with 2 years-experience or construction professional with 5 years-experience supervising structural features of work in the field with a construction company.
Architectural	Graduate Architect with 2 years-experience or construction professional with 5 years of related experience.
Environmental	Graduate Environmental Engineer with 3 years-experience.
Submittals	Submittal Clerk with 1 year-experience.
Concrete, Pavement, and Soils	Materials Technician with 2 years-experience for the appropriate area.
Testing, Adjusting, and Balancing (TAB)	Specialist must be a member of AABC or an experienced technician of the firm certified by the NEBB.
Design Quality Control Manager	Registered Architect or Professional Engineer

D. Additional Requirements: In addition to the above experience and education requirements, the CQC System Manager and Alternate CQC System Manager are required to have completed the Construction Quality Management (CQM) for Construction course. If the CQC System Manager does not have a current specification, obtain the CQM for Contractors course identification within 90 days of award. This course is periodically offered by the Naval Facilities Engineering Command and the Army Corps of Engineers. Contact the Contracting Officer for information on the next scheduled class.

E. Organizational Changes: Maintain the CQC staff at full strength at all times. When it is necessary to make changes to the CQC staff, revise the CQC Plan to reflect the changes and submit the changes to the Contracting Officer for acceptance.

3.5 SUBMITTALS AND DELIVERABLES:

A. Submittals have to comply with the requirements in Section 01 33 23 Shop Drawings, Product Data, and Samples. The CQC organization is responsible for certifying that all submittals and deliverables are in compliance with the contract requirements. When Section 01 91 00 General Commissioning Requirements is included in the contract, the submittals required by the section have to be coordinated with the Section 01 33 23 Shop Drawings, Product Data, and Samples to ensure adequate time is allowed for each type of submittal required.

3.6 CONTROL:

A. CQC is the means by which the Contractor ensures that the construction, to include that of subcontractors and suppliers, complies with the requirements of the contract. At least three phases of control are required to be conducted by the CQC System Manager for each definable feature of the construction work as follows:

1. Preparatory Phase: This phase is performed prior to beginning work on each definable feature of work after all required plans/documents/materials are approved/accepted, and after copies are at the work site. This phase includes:
   a. A review of each paragraph of applicable specifications, references codes, and standards. Make available during the preparatory inspection a copy of those sections of referenced codes and standards applicable to that portion of the work to be accomplished in the field. Maintain and make available in the field for use by Government personnel until final acceptance of the work.
   b. Review of the Contract drawings.
   c. Check to assure that all materials and equipment have been tested, submitted, and approved.
   d. Review of provisions that have been made to provide required control inspection and testing.
   e. Review Special Inspections required by Section 01 45 35 Special Inspections, that Statement of Special Inspections and the Schedule of Specials Inspections.

f. Examination of the work area to assure that all required preliminary work has been completed and is in compliance with the Contract.
g. Examination of required materials, equipment, and sample work to assure that they are on hand conform to approved shop drawings or submitted data, and are properly stored.
h. Review of the appropriate Activity Hazard Analysis (AHA) to assure safety requirements are met.
i. Discussion of procedures for controlling quality of the work including repetitive deficiencies. Document construction tolerances and workmanship standards – contract defined or industry standard if not contract defined - for that feature of work.
j. Check to ensure that the portion of the plan for the work to be performed has been accepted by the Contracting Officer.
k. Discussion of the initial control phase.
l. The Government needs to be notified at least 48 hours or 2 business days in advance of beginning the Preparatory control phase. Include a meeting conducted by the CQC System Manager and attended by the superintendent, other CQC personnel (as applicable), and the foreman responsible for the definable feature. Document the results of the Preparatory phase actions by separate minutes prepared by the CQC System Manager and attach to the daily CQC report. Instruct applicable workers as to the acceptable level of workmanship required in order to meet contract specifications.

B. Initial Phase: This phase is accomplished at the beginning of a definable feature of work. Accomplish the following:
1. Check work to ensure that it is in full compliance with contract requirements. Review minutes of the Preparatory meeting.
2. Verify adequacy of controls to ensure full contract compliance. Verify the required control inspection and testing is in compliance with the contract.
3. Establish level of workmanship and verify that it meets minimum acceptable workmanship standards. Compare with required sample panels as appropriate.

4. Resolve all differences.
5. Check safety to include compliance with an upgrading of the safety plan and activity hazard analysis. Review the activity analysis with each worker.
6. The Government needs to be notified at least 48 hours or 2 business days in advance of beginning the initial phase for definable features of work. Prepare separate minutes of this phase by the CQC System Manager and attach to the daily CQC report. Indicate the exact location of initial phase for definable feature of work for future reference and comparison with Follow-Up phases.
7. The initial phase for each definable feature of work is repeated for each new crew to work onsite, or any time acceptable specified quality standards are not being met.
8. Coordinate scheduled work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections, and the Schedule of Special Inspections.

C. Follow-Up Phase: Perform daily checks to assure control activities, including control testing, are providing continued compliance with contract requirements until the completion of the particular feature of work. Record the checks in the CQC documentation. Conduct final Follow-Up checks and correct all deficiencies prior to the start of additional features of work which may be affected by the deficient work. Do not build upon nor conceal non-conforming work. Coordinate scheduled work with Special Inspections required by Section 01 45 35 Special Inspections, the Statement of Special Inspections, and the Schedule of Special Inspections

D. Additional Preparatory and Initial Phases on the same definable features of work if: the quality ongoing work is unacceptable; if there are changes in the applicable CQC staff, onsite production supervision or work crew; if work on a definable feature is resumed after a substantial period of inactivity, or if other problems develop.

3.7 TESTS

A. Testing Procedure: Perform specified or required tests to verify that control measures are adequate to provide a product which conforms to contract requirements. Upon request, furnish to the Government duplicate samples of test specimens for possible testing by the

Government. Testing includes operation and acceptance test when specified. Procure the services of a Department of Veteran Affairs approved testing laboratory or establish an approved testing laboratory at the project site. Perform the following activities and record and provide the following data:

1. Verify that testing procedures comply with contract requirements.
2. Verify that facilities and testing equipment are available and comply with testing standards.
3. Check test instrument calibration data against certified standards.
4. Verify that recording forms and test identification control number system, including all of the test documentation requirements, have been prepared.
5. Record results of all tests taken, both passing and failing on the CQC report for the date taken. Specification paragraph reference, location where tests were taken, and the unique sequential control number identifying the test. If approved by the Contracting Officer, actual test reports are submitted later with a reference to the test number and date taken. Provide an information copy of tests performed by an offsite or commercial test facility directly to the Contracting Officer. Failure to submit timely test reports as stated results in nonpayment for related work performed and disapproval of the test facility for this Contract.

B. Testing Laboratories: All testing laboratories must be validated through the procedures contained in Specification section 01 45 29 Testing Laboratory Services.

1. Capability Check: The Government reserves the right to check laboratory equipment in the proposed laboratory for compliance with the standards set forth in the contract specifications and to check the laboratory technician’s testing procedures and techniques. Laboratories utilized for testing soils, concrete, asphalt and steel is required to meet criteria detailed in ASTM D3740 and ASTM E329.
2. Capability Recheck: If the selected laboratory fails the capability check, the Contractor will be assessed a charge equal to value of recheck to reimburse the Government for each succeeding recheck of the laboratory or the checking of a subsequently selected

laboratory. Such costs will be deducted from the Contract amount due the Contractor.

C. Onsite Laboratory: The Government reserves the right to utilize the Contractor's control testing laboratory and equipment to make assurance tests, and to check the Contractor's testing procedures, techniques, and test results at no additional cost to the Government.

3.8 COMPLETION INSPECTION

A. Punch-Out Inspection: Conduct an inspection of the work by the CQC system Manager near the end of the work, or any increment of the work established by the specifications. Prepare and include in the CQC documentation a punch list of items which do not conform to the approved drawings and specifications. Include within the list of deficiencies the estimated date by which the deficiencies will be corrected. Make a second inspection the CQC System Manager or staff to ascertain that all deficiencies have been corrected. Once this is accomplished, notify the Government that the facility is ready for the Government Pre-Final Inspection.

B. Pre-Final Inspection: The Government will perform the Pre-Final Inspection to verify that the facility is complete and ready to be occupied. A Government Pre-Final Punch List may be developed as a result of this inspection. Ensure that all items on this list have been corrected before notifying the Government, so that a Final Acceptance Inspection with the customer can be scheduled. Correct any items noted on the Pre-Final Inspection in a timely manner. These inspections and any deficiency corrections required by this paragraph need to be accomplished within the time slated for completion of the entire work or any particular increment of the work if the project is divided into increments by separate construction completion dates.

C. Final Acceptance Inspection: The Contractor's QC Inspection personnel, plus the superintendent or other primary management person, and the Contracting Officer are required to be in attendance at the Final Acceptance Inspection. Additional Government personnel can also be in attendance. The Final Acceptance Inspection will be formally scheduled by the Contracting Officer based upon results of the Pre-Final Inspection. Notify the Contracting Officer through the Resident Engineer office at least 14 days prior to the Final Acceptance

Inspection and include the Contractor's assurance that all specific items previously identified to the Contractor as being unacceptable, along with all remaining work performed under the contract, will be complete and acceptable by the date schedule for the Final Acceptance Inspection. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with FAR Clause 52.246-12 titled "Inspection of Construction".

3.9 DOCUMENTATION

A. Quality Control Activities: Maintain current records providing factual evidence that required QC activities and tests have been performed. Include in these records the work of subcontractors and suppliers on an acceptable form that includes, as a minimum, the following information:

1. The name and area of responsibility of the Contractor/Subcontractor
2. Operating plant/equipment with hours worked, idle, or down for repair.
3. Work performed each day, giving location, description, and by whom. When Network Analysis (NAS) is used, identify each phase of work performed each day by NAS activity number.
4. Test and control activities performed with results and references to specification/drawing requirements. Identify the Control Phase (Preparatory, Initial, and/or Follow-Up). List deficiencies noted, along with corrective action.
5. Quantity of materials received at the site with statement as to acceptability, storage, and reference to specification/drawing requirements.
6. Submittals and deliverables reviewed, with Contract reference, by whom, and action taken.
7. Offsite surveillance activities, including actions taken.
8. Job safety evaluations stating what was checked, results, and instructions or corrective actions.
9. Instructions given/received and conflicts in plans and specifications.
10. Provide documentation of design quality control activities. For independent design reviews, provide, as a minimum, identification of

the Independent Technical Reviewer (ITR) team, the ITR review comments, responses, and the record of resolution of the comments.

B. Verification Statement: Indicate a description of trades working on the project; the number of personnel working; weather conditions encountered; and any delays encountered. Cover both conforming and deficient features and include a statement that equipment and materials incorporated in the work and workmanship comply with the Contract. Furnish the original and one copy of these records in report form to the Government daily with 1 week after the date covered by the report, except that reports need not be submitted for days on which no work is performed. As a minimum, prepare and submit on report for every 7 days of no work and on the last day of a no work period. All calendar days need to be accounted for throughout the life of the contract. The first report following a day of no work will be for that day only. Reports need to be signed and dated by the CQC System Manager. Include copies of test reports and copies of reports prepared by all subordinate QC personnel within the CQC System Manager Report.

3.10 SAMPLE FORMS

A. Templates of various quality control reports can be found on the Whole Building Design Guide website.

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3.11 NOTIFICATION OF NONCOMPLIANCE:

A. The Contracting Officer will notify the Contractor of any detected noncompliance with the foregoing requirements. The Contractor should take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site will be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer can issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders will be made the subject of claim for extension of time or for excess costs or damages by the Contractor.

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the General Contractor

1.2 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates

T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop

T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate

T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method

T310-13.....Standard Method of Test for In-place Density and Moisture Content of Soil and Soil-aggregate by Nuclear Methods (Shallow Depth)

C. American Concrete Institute (ACI):

506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete

D. American Society for Testing and Materials (ASTM):

A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products

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C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete

C140-12.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength of Masonry Prisms

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D422-63(2007).....Standard Test Method for Particle-Size Analysis of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve

D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft3 (2,700 KNm/m3))

D2166-06.....Standard Test Method for Unconfined Compressive Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2216-10.....Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction

D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)

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E94-04(2010).....Standard Guide for Radiographic Examination
E164-08.....Standard Practice for Contact Ultrasonic Testing of Weldments
E329-11c.....Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection
E543-09.....Standard Specification for Agencies Performing Non-Destructive Testing
E709-08.....Standard Guide for Magnetic Particle Examination
E1155-96(R2008).....Determining FF Floor Flatness and FL Floor Levelness Numbers
F3125/F3125M-15.....Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi (830 MPa) and 150 ksi (1040 MPa) Minimum Tensile Strength, Inch and Metric Dimensions

E. American Welding Society (AWS):
D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory’s scope of accreditation must include the appropriate ASTM standards (i.e., E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the “Corporate Office.”

B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Contracting Officer’s Representative (COR). When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.

C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.

D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:

1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide part time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with AASHTO ASTM D698 and/or ASTM D1557.
2. Make field density tests in accordance with the primary testing method following ASTM D6938 wherever possible. Field density tests utilizing ASTM D1556 or ASTM D2167 shall be utilized on a case-by-

case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COR before the tests are conducted.

a. Building Slab Subgrade: At least one test of subgrade for every 185 m^2 (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m^2 (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
c. Pavement Subgrade: One test for each 335 m^2 (400 square yards), but in no case fewer than two tests.
d. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

C. Fill and Backfill Material Gradation: One test per 50 cubic yards stockpiled or in-place source material. Gradation of fill and backfill material shall be determined in accordance with ASTM C136M.
D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
E. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.

3.2 FOUNDATION PILES: (NOT USED)

3.3 FOUNDATION CAISSONS: (NOT USED)

3.4 LANDSCAPING:

A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
   1. Test for organic material by using ASTM D2974.

2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.

B. Submit laboratory test report of topsoil to COR.

3.5 ASPHALT CONCRETE PAVING:

A. Aggregate Base Course:

1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557, Method D
2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556 .
3. Sample and test aggregate as necessary to ensure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.

B. Asphalt Concrete:

1. Aggregate: Sample and test aggregates in stockpile and hot-bins as necessary to ensure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.6 SITE WORK CONCRETE:

A. Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.7 POST-TENSIONING OF CONCRETE: (NOT USED)

3.8 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.

3. Sample and test mix ingredients as necessary to ensure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:
1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor’s expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m^3 (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by COR make three cylinders for each 80 m^3 (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped

concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.

5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m^3 (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m^3 (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24-hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24-hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.

13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
    a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
    a. Monitor and record amount of water added at project site.
    b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
    a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
    a. Grouting under base plates.
    b. Grouting anchor bolts and reinforcing steel in hardened concrete.

C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or

testing, in which case it shall be discarded and strength of spare cylinder shall be used.

2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
   a. Cylinder identification number and date cast.
   b. Specific location at which test samples were taken.
   c. Type of concrete, slump, and percent air.
   d. Compressive strength of concrete in MPa (psi).
   e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
   f. Weather conditions during placing.
   g. Temperature of concrete in each test cylinder when test cylinder was molded.
   h. Maximum and minimum ambient temperature during placing.
   i. Ambient temperature when concrete sample in test cylinder was taken.
   j. Date delivered to laboratory and date tested.

3.9 REINFORCEMENT:

A. Review mill test reports furnished by Contractor.

B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.

C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.

D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.10 SHOTCRETE: (NOT USED)

3.11 PRESTRESSED CONCRETE: (NOT USED)

3.12 ARCHITECTURAL PRECAST CONCRETE: (NOT USED)

3.13 MASONRY:

A. Mortar Tests:

1. Laboratory compressive strength test:
   a. Comply with ASTM C780.
   b. Obtain samples during or immediately after discharge from batch mixer.

c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.

d. Test one sample at 7 days and 2 samples at 28 days.

2. Two tests during first week of operation; one test per week after initial test until masonry completion.

B. Grout Tests:

1. Laboratory compressive strength test:

a. Comply with ASTM C1019.

b. Test one sample at 7 days and 2 samples at 28 days.

c. Perform test for each 230 m^2 (2500 square feet) of masonry.

C. Masonry Unit Tests:

1. Laboratory Compressive Strength Test:

a. Comply with ASTM C140.

b. Test 3 samples for each 460 m^2 (5000 square feet) of wall area.

D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m^2 (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.14 STRUCTURAL STEEL: (NOT USED)

3.15 STEEL DECKING: (NOT USED)

3.16 SHEAR CONNECTOR STUDS: (NOT USED)

3.17 SPRAYED-ON FIREPROOFING: (NOT USED)

3.18 TYPE OF TEST:

Approximate Number of Tests Required

A. Earthwork:

Laboratory Compaction Test, Soils:

a. (ASTM D1557 or ASTM D698) 10

b. Field Density, Soils (AASHTO T191, T205, or T310) 10

c. Penetration Test, Soils 10

B. Landscaping:

1. Topsoil Test 2

C. Aggregate Base:

1. Laboratory Compaction, (ASTM D1557) 5

2. Field Density, (ASTM D1556) 5

3. Aggregate, Base Course Gradation (AASHTO T27) 5

4. Wear (AASHTO T96) 5

5. Soundness (AASHTO T104) 5

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D. Asphalt Concrete:

1. Field Density, (AASHTO T230), ASTM D1188	5
2. Aggregate, Asphalt Concrete Gradation (AASHTO T27)	5
3. Wear (AASHTO T96)	5
4. Soundness (AASHTO T104)	5

E. Concrete:

1. Making and Curing Concrete Test Cylinders (ASTM C31)	5
2. Compressive Strength, Test Cylinders (ASTM C39)	5
3. Concrete Slump Test (ASTM C143)	5
4. Flatness and Levelness Readings (ASTM E1155) (number of days)	5

F. Reinforcing Steel:

1. Tensile Test (ASTM A370)	5
2. Bend Test (ASTM A370)	5
3. Mechanical Splice (ASTM A370)	5
4. Welded Splice Test (ASTM A370)	5

G. Masonry:

1. Making and Curing Test Cubes (ASTM C109)	10
2. Compressive Strength, Test Cubes (ASTM C109)	10
3. Sampling and Testing Mortar, Comp. Strength (ASTM C780)	10
4. Sampling and Testing Grout, Comp. Strength (ASTM C1019)	5
5. Prism Tests (ASTM C1314)	5

H. Technical Personnel (Man-days) 10

1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

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SECTION 01 45 35
SPECIAL INSPECTIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This guide specification will be applicable to both new buildings and existing building rehabilitations/renovations. In addition to the Special Inspection and testing specified requirements, a registered design professional must perform structural observations during construction. All observed deficiencies will be immediately reported to the Contracting Officer. The registered design professional performing these observations will be a representative of the Designer of Record (DOR) for the building being constructed.

B. Structural observations are required for the following project conditions per IBC Chapter 17:

1. Seismic Design Category D, E or F; and assigned to Risk Cat III, IV or V.
2. Seismic Design Category D, E or F; and with a height greater than 22860 mm 75 ft.
3. Seismic Design Category E, assigned to Risk Category I or II and the building is greater than two stories above grade plane.
4. Nominal design wind speed in excess of 49 m/sec 110 mph; and assigned to Risk Cat III, IV or V.
5. Nominal design wind speed in excess of 49 m/sec 110 mph; and with a height greater than 23 m 75 ft.

1.2 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

B. American Society of Civil Engineers (ASCE)

1. ASCE 7 - (2010; Errata 2011; Supp 2 2013) Minimum Design Loads for Buildings and Other Structures

C. International Code Council (ICC)

1. ICC IBC - (2015) International Building Code

1.3 GENERAL REQUIREMENTS

A. Perform Special Inspections in accordance with the Statement of Special Inspections, Schedule of Special Inspections and Chapter 17 of ICC IBC. The Statement of Special Inspections and Schedule of Special

Inspections are included as an attachment to this specification. Special Inspections are to be performed by an independent third party and are intended to ensure that the work of the prime contractor is in accordance with the Contract Documents and applicable building codes. Special inspections do not take the place of the three phases of control inspections performed by the Contractor's QC Manager or any testing and inspections required by other sections of the specifications.

B. Structural observations will be performed by the Government. The contractor must provide notification to the Contracting Officer 14 days prior to the following points of construction that structural observations need to occur as determined by the COR

1.4 DEFINITIONS

A. Continuous Special Inspections – The constant monitoring of specific tasks by a special inspector. These inspections must be carried out continuously over the duration of the particular tasks.

B. Periodic Special Inspections – Special Inspections by the special inspector who is intermittently present where the work to be inspected has been or is being performed. Specific time interval on a specific Special Inspection should be indicated on the Schedule of Special Inspections.

C. Perform – Perform these Special Inspections tasks for each welded joint or member.

D. Observe – Observe these Special Inspections items on a random daily basis. Operations need not be delayed pending these inspections.

E. Special Inspector (SI) – A qualified person retained by the contractor and approved by the Contracting Officer as having the competence necessary to inspect a particular type of construction requiring Special Inspections. The SI must be an independent third party hired directly by the Prime Contractor.

F. Associate Special Inspector (ASI) – A qualified person who assists the SI in performing Special Inspections but must perform inspection under the direct supervision of the SI and cannot perform inspections without the SI on site.

G. Third Party – A third party inspector must not be company employee of the Contractor or any Sub-Contractor performing the work to be inspected.

H. Special Inspector of Record (SIOR) – SIOR must be an independent third party hired directly by the Prime Contractor and is required for the following project conditions:

1. Seismic Design Category D, E, or F; and assigned to Risk Category III, IV, or V.
2. Seismic Design Category D, E, or F; and with a height greater than 22860mm 75 ft.
3. Seismic Design Category E, assigned to Risk Category I or II and the building is greater than two (2) stories above grade plane.
4. Nominal design wind speed in excess of 49 m/sec 100 mph; and assigned to Risk Category III, IV, or V.
5. Nominal design wind speed in excess of 49 mm/sec 100mph; and with a height greater than 23m 75ft.
6. In addition to these conditions, the DOR is encouraged to consider using an SIOR on large magnitude or critical projects where this additional level of quality control is affordable.

I. Contracting Officer – The Government official having overall authority for administrative contracting actions. Certain contracting actions may be delegated to the Contracting Officer's Representative (COR).

J. Contractor’s Quality Control (QC) Manager – An individual retained by the prime contractor and qualified in accordance with the Section 01 45 00.00 10 QUALITY CONTROL having the overall responsibility for the contractor's QC organization.

K. Designer of Record (DOR) – A registered design professional is contracted by the Government as an A/E responsible for the overall design and review of submittal documents prepared by others. The DOR is registered or licensed to practice their respective design profession as defined by the statutory requirements of the professional registration laws in state in which the design professional works. The DOR is also referred to as the Engineer of Record (EOR) in design code documents.

L. Statement of Special Inspections (SSI) – A document developed by the DOR identifying the material, systems, components and work required to have Special Inspections and covering the following:
   1. List of the Architectural Designated Seismic Systems – these components are in or attached to a Risk Category IV or V structure and are needed for continued operation of the facility or their failure could impair the continued operation of the facility.
   2. List of the Mechanical Designated Seismic Systems
      a. For Seismic Design Category C or Risk V, list the following:
         1) Heating, ventilation, and air-conditioning (HVAC) ductwork containing hazardous materials and anchorage of such ductwork
         2) Piping systems and mechanical units containing flammable, combustible, or highly toxic materials.
      b. For Seismic Design Category D, E, or F or Risk Category V list mechanical system that meet one of the following:
         1) Life safety component required to function after an earthquake
         2) Component that contains hazardous content,
         3) All components in an essential facility needed for continued operation after an earthquake.
   3. List of the Electrical Designated Systems
      a. For Seismic Design Category C or Risk V, list the anchorage of electrical equipment used for emergency or standby power systems.
      b. For Seismic Design Category D, E or F list electrical system that meet one of the following:
         1) Life safety component required to function after an earthquake
         2) Component that contains hazardous content,
         3) All components in an essential facility needed for continued operation after an earthquake.
   4. List of elements that are part of the progressive collapse resistance system.
      a. Provide a description of the following as they apply:
         1) Elements of the tie force system consisting of internal longitudinal and transverse, vertical, and peripheral tie.
         2) Elements of the alternate path system.

3) Elements having enhanced local resistance. The Statement of Special Inspections and the Schedule of Special Inspections will be included as an attachment to this specification
   a) Schedule of Special Inspections – A schedule which lists each of the required Special Inspections, the extent to which each Special Inspections is to be performed, and the required frequency for each in accordance with ICC IBC Chapter 17.
   b) Designated Seismic System – Those nonstructural components that require design in accordance with ASCE 7 Chapter 13 and for which the component importance factor, Ip, is greater than 1.0. This designation applies to systems that are required to be operational following the Design Earthquake for RC I - IV structures and following the MCER for RC V structures. All systems in RC V facilities designated as MC-1 in accordance with UFC 3-310-04 are considered part of the Designated Seismic Systems. Designated Seismic Systems will be identified by Owner and will have an Importance Factor Ip = 1.5

M. Submittals: Government approval is required for all submittals. CQC Special Inspection reports shall be submitted under this Specification section and follow the [Special Inspection]: [Applicable Specification section or description] naming convention. Submit the following:
   1. SD-01 Preconstruction Submittals;
   2. SIOR Letter of Acceptance;
   3. Special Inspections Project Manual;
   4. Special Inspections Agency's Written Practices
   5. NDT Procedures and Equipment’ Calibration Records;
   6. SD-06 Test Reports;
   7. Special Inspections
   8. Daily Reports;
   9. Special Inspections; Biweekly Reports;
   10. SD-07 Certificates;
   11. Fabrication Plant
   12. Steel Truss Plant;
   13. Wood Truss Plant;

14. AC472 Accreditation;
15. Steel Joist Institute Membership;
16. Precast Concrete Institute (PCI) Certified Plant;
17. Certificate of Compliance;
18. Special Inspector of Record Qualifications;
19. Special Inspector Qualifications;
20. Qualification Records for NDT technicians;
21. SD-11 Closeout Submittals;
22. Interim Final Report of Special Inspections;
23. Comprehensive Final Report of Special Inspections;

N. Special Inspector Qualifications: Submit qualifications for each SI, ASI, and the SIOR from the following certifying associations: Associated Air Balance Council (AABC); American Concrete Institute (ACI); Association of the Wall and Ceiling Industry (AWCI); American Welding Society (AWS); Factory Mutual (FM); International Code Council (ICC); Nondestructive Testing (NDT); National Institute for Certification in Engineering Technologies (NICET); Precast/Prestressed Concrete Institute (PCI); Post-Tensioning Institute (PTI); Underwriters Laboratories (UL). Qualifications should be in accordance with the following minimums; PM or SRE can restrict qualifications to the higher standards shown if multiple options are shown for a role based on complexity of project.

QUALIFICATIONS

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Area	Special Inspector	Associated Special Inspector	SIOR
Steel Construction and High Strength Bolting	ICC Structural Steel and Bolting Special Inspector certificate with on year of related experience, or Registered Professional Engineer with related experience.	Engineer-In-Training with one year of related experience.	
Welding Structural Steel (For highly complex steel use only AWS Certified Welding Inspectors)	ICC Welding Special Inspector certificate with one year of related experience or AWS Certified Welding Inspector	AWS Certified Associate Welding Inspector	
Nondestructive Testing of Welds	NDT Level II Certificate	NDT Level II Certificate plus one year of related experience	

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Area	Special Inspector	Associated Special Inspector	SIOR
Concrete Construction	ICC Reinforced Concrete Special Inspector Certificate with one year of related experience, or ACI Concrete Construction Special Inspector, or NICET Concrete Technician Level III Certificate in Construction Materials Testing, or, Registered Professional Engineer with related experience	ACI Concrete Construction Special Inspector in Training, or Engineer-In-Training with one year of related experience	
Masonry Construction	ICC Structural Masonry Special Inspector Certificate with one year of related experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience	

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Area	Special Inspector	Associated Special Inspector	SIOR
Wood	ICC Residential Building Inspector with one year of experience, or Registered Professional Engineer with related experience	Engineer-In-Training with one year of related experience	
Verification of Site Soil Condition, Fill Placement, and Load-Bearing Requirements	ICC Soils Special Inspector Certificate with one year of related experience, or NICET Soils Technician Level II Certificate in Construction Material Testing, or NICET Geotechnical Engineering Technician Level II Construction or Generalist Certificate, or Geologist-In-Training with one year of related experience, or Registered Professional Engineer with related experience	NICET Soils Technician Level I Certificate in Construction Material Testing with one year of related experience, or NICET Geotechnical Engineering Technician Level I Construction, or Generalist Certificate with one year of related experience, or Engineer-In-Training with one year of related experience	

Area	Special Inspector	Associated Special Inspector	SIOR
SIOR			Registered Professional Engineer

PART 2 - PRODUCTS

2.1 FABRICATORS SPECIAL INSPECTION

A. Special Inspections of fabricator's work performed in the fabricator's shop is required to be inspected in accordance with the Statement of Special Inspections and the Schedule of Special Inspections unless the fabricator is certified by the approved agency to perform such work without Special Inspections. Submit the applicable certification(s) from the following list to the Contracting Officer for information to allow work performed in the fabricator's shop to not be subjected to Special Inspections.

B. The following certifications meet the requirements for fabricator approval in accordance with paragraph 1704.2.5.2 of IBC:

1. American Institute of Steel Construction (AISC) Certified Fabrication Plant, Category STD.
2. Truss Plate Institute (TPI) steel truss plate quality assurance program certification.
3. Truss Plate Institute (TPI) wood truss plate quality assurance program certification.
4. International Accreditation Service, AC472 Accreditation Steel Joist Institute Membership
5. Precast Concrete Institute (PCI) Certified Plant, Group C

C. At the completion of fabrication, submit a certificate of compliance, to be included with the comprehensive final report of Special **Inspections, stating that the materials supplied and work performed by** the fabricator are in accordance with the construction documents.

PART 3 - EXECUTION

3.1 RESPONSIBILIES MATRIX

Inspector	Responsibility	Condition
SIOR	a. Supervise all Special Inspectors required by the contract documents and the IBC. b. Submit a SIOR Letter of Acceptance to the Contracting Officer attesting to acceptance of the duties of SIOR, signed and sealed by the SIOR. c. Verify the qualifications of all of the Special Inspectors. d. Verify the qualifications of fabricators.	Applicable when SIOR is required
	e. Submit Special Inspections agency's written practices for the monitoring and control of the agency's operations to include the following: 1. The agency's procedures for the selection and administration of inspection personnel, describing the training, experience and examination requirements for qualifications and certification of inspection personnel. 2. The agency's inspection procedures, including general inspection, material controls, and visual welding inspection. f. Submit qualification records for nondestructive testing (NDT) technicians designated for the project. Submit NDT procedures and equipment calibration records for NDT to be performed and equipment to be used for the project.	Applicable when SIOR is required and when the structural design is required to follow AISC341 for seismic design of steel structures
	g. Prepare a Special Inspections Project Manual, which will cover the following:	Applicable when SIOR is required

Inspector	Responsibility	Condition
	1. Roles and responsibilities of the following individuals during Special Inspections: SIOR, SI, General Contractor, Subcontractors, QC Manager, and DOR. 2. Organizational chart and/or communication plan, indicating lines of communication 3. Contractor's internal plan for scheduling inspections. Address items such as timeliness of inspection requests, who to contact for inspection requests, and availability of alternate inspectors. Contractor's internal plan for scheduling inspections. Address items such as timeliness of inspection requests, who to contact for inspection requests, and availability of alternate inspectors. 4. Indicate the government reporting procedures. 5. Propose forms or templates to be used by SI and SIOR to document inspections. 6. Indicate procedures for tracking nonconforming work and verification that corrective work is complete. 7. Indicate how the SIOR and/or SI will participate in weekly QC meetings. 8. Indicate how Special Inspections of shop fabricated items will be handled when the fabricator's shop is not certified per paragraph FABRICATOR SPECIAL INSPECTIONS. 9. Include a section in the manual that covers each specific item requiring Special Inspections that is indicated on the Schedule of Special Inspections. Provide names and	

Inspector	Responsibility	Condition
	qualifications of each special inspector who will be performing the Special Inspections for each specific item. Provide detail on how the Special Inspections are to be carried out for each item so that the expectations are clear for the General Contractor and the Subcontractor performing the work. Make a copy of the Special Inspections Project Manual available on the job site during construction. Submit a copy of the Special Inspections Project Manual for approval. h. Attend coordination and mutual understanding meeting where the information in the Special Inspections Project Manual will be reviewed to verify that all parties have a clear understanding of the Special Inspections provisions and the individual duties and responsibilities of each party. i. Maintain a 3-ring binder for the Special Inspector's daily and biweekly reports and the Special Inspections Project Manual. This file must be located in a conspicuous place in the project trailer/office to allow review by the Contracting Officer and the DOR. j. Submit a copy of the Special Inspector's daily reports to the QC Manager. k. Discrepancies that are observed during Special Inspections must be reported to the QC Manager for correction. If discrepancies are not corrected before the special inspector leaves the site the observed discrepancies must be documented in the daily report.	

Inspector	Responsibility	Condition
	1. Submit a biweekly Special Inspections report until all work requiring Special Inspections is complete. A report is required for each biweekly period in which Special Inspections activity occurs, and must include the following: 1. A brief summary of the work performed during the reporting time frame. 2. Changes and/or discrepancies with the drawings, specifications, and mechanical or electrical component certification if they require seismic systems, that were observed during the reporting period. 3. Discrepancies which were resolved or corrected. 4. A list of nonconforming items requiring resolution. 5. All applicable test results including nondestructive testing reports.	
QC Manager	a. If there is no SIOR, QC Manager must Supervise all Special Inspectors required by the contract documents and the IBC; Verify the qualifications of all of the Special Inspectors; Verify the qualifications of fabricators; Maintain a 3-ring binder for the Special Inspector's daily and biweekly reports. This file must be located in a conspicuous place in the project trailer/office to allow review by the Contracting Officer and the DOR.	Applicable when SIOR is not required
	b. Maintain a rework items list that includes discrepancies noted on the Special Inspectors daily report.	n/a

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Inspector	Responsibility	Condition
Special Inspectors	a. Inspect all elements of the project for which the special inspector is qualified to inspect and are identified in the Schedule of Special Inspections. b. Attend preparatory phase meetings related to the Definable Feature of Work (DFOW) for which the special inspector is qualified to inspect.	
	c. Submit Special Inspections agency's written practices for the monitoring and control of the agency's operations to include the following: 1. The agency's procedures for the selection and administration of inspection personnel, describing the training, experience and examination requirements for qualifications and certification of inspection personnel. 2. The agency's inspection procedures, including general inspection, material controls, and visual welding inspection. d. Submit qualification records for nondestructive testing (NDT) technicians designated for the project. e. Submit NDT procedures and equipment calibration records for NDT to be performed and equipment to be used for the project.]	Applicable when SIOR is NOT required and when the structural design is required to follow AISC 341 for seismic design of steel structures
	f. Submit a copy of the daily reports to the QC Manager. g. Discrepancies that are observed during Special Inspections must be reported to the QC Manager for correction. If discrepancies are not corrected before the special inspector leaves	Applicable when SIOR is not required

Inspector	Responsibility	Condition
	the site the observed discrepancies must be documented in the daily report. h. Submit a biweekly Special Inspection Report until all inspections are complete. A report is required for each biweekly period in which Special Inspections activity occurs, and must include the following: 1. A brief summary of the work performed during the reporting time frame 2. Changes and/or discrepancies with the drawings, specifications, and mechanical or electrical component certification if they require seismic systems that were observed during the reporting period. 3. Discrepancies which were resolved or corrected. 4. A list of nonconforming items requiring resolution. 5. All applicable test results including nondestructive testing reports. i. At the completion of the project submit a comprehensive final report of Special Inspections that documents the Special Inspections completed for the project and corrections of all discrepancies noted in the daily reports. The comprehensive final report of Special Inspections must be signed, dated and indicate the certification of the special inspector qualifying them to conduct the inspection.	

Inspector	Responsibility	Condition
	j. Submit daily reports to the SIOR	Applicable when SIOR is required

3.2 DEFECTIVE WORK

A. Check work as it progresses, but failure to detect any defective work or materials must in no way prevent later rejection if defective work or materials are discovered, nor obligate the Government to accept such work.

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.

B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
   1. Adversely effect human health or welfare,
   2. Unfavorably alter ecological balances of importance to human life,
   3. Effect other species of importance to humankind, or;
   4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.

C. Definitions of Pollutants:
   1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
   2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
   3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
   4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
   5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.

6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
7. Sanitary Wastes:
   a. Sewage: Domestic sanitary sewage and human and animal waste.
   b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

A. Establish and maintain quality control for the environmental protection of all items set forth herein.

B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Contracting Officer’s Representative (COR) to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Contracting Officer/COR for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
   a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
   b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
   c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.

d. Description of the Contractor's environmental protection personnel training program.
e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
h. Permits, licenses, and the location of the solid waste disposal area.
i. Drawings showing locations of any proposed material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
l. Inclusion of “best management practices” and methodologies.

B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

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1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, topsoil, and landforms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted. Provide erosion control plans, in phases where required.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
   a. Box and protect from damage existing trees and shrubs to remain on the construction site.
   b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
   c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.

4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
   a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 50 (design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
   b. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
7. Manage and control spoil areas on Government property to limit spoil to areas shown and prevent erosion of soil or sediment from entering nearby water courses or lakes.
8. Protect adjacent areas from despoilment by temporary excavations and embankments.
9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.

10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
11. Handle discarded materials other than those included in the solid waste category as directed by the COR.

C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
   1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
   2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
   3. Monitor water areas affected by construction.

D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.

E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Jurisdiction Air Pollution Statue, Rule, Regulation and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
   1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at

all times, including weekends, holidays, and hours when work is not in progress.

2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m. unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
   a. Maintain maximum permissible construction equipment noise levels at 50 feet (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75

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DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	95
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

b. Use shields or other physical barriers to restrict noise transmission.
c. Provide soundproof housings or enclosures for noise-producing machinery.
d. Use efficient silencers on equipment air intakes.
e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
f. Line hoppers and storage bins with sound deadening material.
g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.

3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.

G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no

additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

PART 2 - NOT USED

PART 3 - NOT USED

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04-01-22

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.

B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.

C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:

1. Waste Management Plan development and implementation.
2. Techniques to minimize waste generation.
3. Sorting and separating of waste materials.
4. Salvage of existing materials and items for reuse or resale.
5. Recycling of materials that cannot be reused or sold.

D. At a minimum the following waste categories shall be diverted from landfills:

1. Soil.
2. Inerts (eg, concrete, masonry and asphalt).
3. Clean dimensional wood and palette wood.
4. Green waste (biodegradable landscaping materials).
5. Engineered wood products (plywood, particle board and I-joists, etc).
6. Metal products (eg, steel, wire, beverage containers, copper, etc).
7. Sheathings
8. Cardboard, paper and packaging.
9. Bitumen roofing materials.
10. Plastics (eg, ABS, PVC).
11. Carpet and/or pad.
12. Gypsum board.
13. Insulation.
14. Paint.
15. Fluorescent lamps.

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1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION.

B. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:

1. Excess or unusable construction materials.
2. Packaging used for construction products.
3. Poor planning and/or layout.
4. Construction error.
5. Over ordering.
6. Weather damage.
7. Contamination.
8. Mishandling.
9. Breakage.

B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.

C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.

D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.

E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations.

F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.

H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.

C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.

E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).

F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.

G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.

H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.

M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.

N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.

O. Return: To give back reusable items or unused products to vendors for credit.

P. Salvage: To remove waste materials from the site for resale or re-use by a third party.

Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.

S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
   1. Procedures to be used for debris management.
   2. Techniques to be used to minimize waste generation.
   3. Analysis of the estimated job site waste to be generated:
      a. List of each material and quantity to be salvaged, reused, recycled.
      b. List of each material and quantity proposed to be taken to a landfill.
   4. Detailed description of the Means/Methods to be used for material handling.
      a. On site: Material separation, storage, protection where applicable.
      b. Off site: Transportation means and destination. Include list of materials.
         1) Description of materials to be site-separated and self-hauled to designated facilities.
         2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
            a) The names and locations of mixed debris reuse and recycling facilities or sites.
            b) The names and locations of trash disposal landfill facilities or sites.
            c) Documentation that the facilities or sites are approved to receive the materials.

C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.

D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS (NOT USED)

1.7 RECORDS

A. Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the

quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the Green Globes for New Construction 2019 Technical Reference Manual.

PART 2 - PRODUCTS

2.1 MATERIALS

A. List of each material and quantity to be salvaged, recycled, reused.

B. List of each material and quantity proposed to be taken to a landfill.

C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.

B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

C. Hazardous wastes shall be separated, stored, and disposed of according to local, state, and federal regulations.

3.2 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices.

Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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04-01-22

SECTION 01 91 00
GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.

B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 23 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.

C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.

D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 23 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.

E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA’s operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction and post-occupancy

phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contact documents and according to the manufacturer's recommendations.
2. Verify and document proper integrated performance of equipment and systems.
3. Verify that Operations & Maintenance documentation is complete.
4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
5. Verify that the VA’s operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
6. Document the successful achievement of the commissioning objectives listed above.

F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the COR. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.

B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA COR and the Construction Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the COR and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the COR.

C. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop

effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and COR. Thus, the procedures outlined in this specification must be executed within the following limitations:

1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
2. Commissioning Issues identified by the Commissioning Agent will be delivered to the Construction Contractor and the VA. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
3. In the event that any Commissioning Issues and suggested resolutions are deemed by the COR to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the COR of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.
B. Section 01 32.16.15 PROJECT SCHEDULES (SMALL PROJECTS – DESIGN/BID/BUILD)
C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
D. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 SUMMARY

A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer’s Representative
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner’s Project Requirements
PFC	Pre-Functional Checklist

List of Acronyms	
Acronym	Meaning
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer’s Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner’s Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building’s energy usage to other similar buildings and to the building itself. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (http://www.wbdg.org/resources/cobie.php)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner’s Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner’s project requirements; basis of design; operability and maintainability (O&M) including

documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also – Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security

Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns – and their resolution – that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. Validation: The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).

3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems will be commissioned as part of this project:

Systems To Be Commissioned	
System	**Description**
Building Exterior Closure (NOT USED)	
Specialties (NOT USED)	
Equipment (NOT USED)	
Conveying Equipment (NOT USED)	
Fire Suppression (NOT USED)	
Plumbing (NOT USED)	

Systems To Be Commissioned	
System	**Description**
HVAC	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Air Handlers, Chillers, Cooling Towers, Boilers, Generators, etc. will be commissioned as part of the system commissioning
HVAC Air Handling Systems**	Air handling Units, packaged rooftop AHU, Outdoor Air conditioning units, humidifiers, DDC control panels
HVAC Ventilation/Exhaust Systems	General exhaust, toilet exhaust, laboratory exhaust, isolation exhaust, room pressurization control systems
HVAC Terminal Unit Systems**	VAV Terminal Units, CAV terminal units, fan coil units, fin-tube radiation, unit heaters
Decentralized Unitary HVAC Systems*	Split-system HVAC systems, controls, interface with facility DDC
Unitary Heat Pump Systems**	Water-source heat pumps, controls, interface with facility DDC
Electrical (NOT USED)	
Communications (NOT USED)	
Electronic Safety and Security (NOT USED)	
Site Utilities (NOT USED)	
Transportation (NOT USED)	
Integrated Systems Tests (NOT USED)	
Table Notes	
** Denotes systems that LEED requires to be commissioned to comply with the LEED Fundamental Commissioning pre-requisite.	

1.8 COMMISSIONING TEAM

A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by Contractor:
   1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
   2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.

C. Members Appointed by VA:
   1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
   2. User: Representatives of the facility user and operation and maintenance personnel.
   3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

A. Appoint an individual, company or firm to act as the Commissioning Agent.

B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
   1. Coordination meetings.
   2. Training in operation and maintenance of systems, subsystems, and equipment.
   3. Testing meetings.
   4. Witness and assist in Systems Functional Performance Testing.
   5. Demonstration of operation of systems, subsystems, and equipment.

C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.

B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.

C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:

1. Participate in commissioning coordination meetings.
2. Conduct operation and maintenance training sessions in accordance with approved training plans.
3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

A. Organize and lead the commissioning team.

B. Prepare the commissioning plan.

C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.

D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.

E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.

F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.

G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.

H. Coordinate Systems Functional Performance Testing schedule with the Contractor.

I. Witness selected systems startups.

J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.

K. Witness and document Systems Functional Performance Testing.

L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.

M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.

N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.

O. Prepare commissioning Field Observation Reports.

P. Prepare the Final Commissioning Report.

Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.

R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:

1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.

3. Identification of systems and equipment to be commissioned.
4. Schedule of Commissioning Coordination meetings.
5. Identification of items that must be completed before the next operation can proceed.
6. Description of responsibilities of commissioning team members.
7. Description of observations to be made.
8. Description of requirements for operation and maintenance training.
9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
12. Preliminary Systems Functional Performance Test procedures.

B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. VA Project Number, VA Project Title and VA Contract Number
2. Name and identification code of tested system.
3. Test number.
4. Time and date of test.
5. Indication of whether the record is for a first test or retest following correction of a problem or issue.
6. Dated signatures of the person performing test and of the witness, if applicable.

7. Individuals present for test.
8. Observations and Issues.
9. Issue number, if any, generated as the result of test.

C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.

D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.

E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.

F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating an Commissioning Issues Log Entry:
   a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
   b. Assign a descriptive title for the issue.
   c. Identify date and time of the issue.
   d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
   e. Identify system, subsystem, and equipment to which the issue applies.
   f. Identify location of system, subsystem, and equipment.
   g. Include information that may be helpful in diagnosing or evaluating the issue.
   h. Note recommended corrective action.
   i. Identify commissioning team member responsible for corrective action.
   j. Identify expected date of correction.
   k. Identify person that identified the issue.
2. Documenting Issue Resolution:
   a. Log date correction is completed or the issue is resolved.
   b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
   c. Identify changes to the Contract Documents that may require action.
   d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
   e. Identify person(s) who corrected or resolved the issue.
   f. Identify person(s) verifying the issue resolution.

G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will

serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5. Commissioning Issues Log.
6. Listing of deferred and off-season test(s) not performed, including the schedule for their completion.

H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off-season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:

1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
2. Reference to Final Commissioning Plan.
3. Reference to Final Commissioning Report.
4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:

1. The Commissioning Team: A list of commissioning team members by organization.
2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size.
3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.

7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.

B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.

C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.

D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.

E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.

F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA COR with copies to the Contractor and Architect.

G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.

H. Final Commissioning Report Submittal: The Commissioning Agent will submit TWO sets of electronically formatted information of the final

commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.

I. Data for Commissioning:

1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.14 COMMISSIONING PROCESS

A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.

B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.

C. Within 45 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

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1.15 QUALITY ASSURANCE

A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.

B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.

B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process.

C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.

D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.

F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.

B. Data logging equipment and software required to test equipment shall be provided by the Contractor.

C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Construction Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		COR = Contracting Officer's Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	A	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	A	R	O	
Schedules	Duration Schedule for Commissioning Activities	L	A	A	R	N/A	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	A	R	O	

Construction Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		COR = Contracting Officer's Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
	Maintain BOD/DID on behalf of Owner	L	A	A	R	O	
Document Reviews	TAB Plan Review	L	A	A	R	O	
	Submittal and Shop Drawing Review	R	A	A	L	O	
	Review Contractor Equipment Startup Checklists	L	A	A	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	A	R	N/A	
Site Observations	Witness Factory Testing	P	A	A	L	O	
	Construction Observation Site Visits	L	A	A	R	O	
Functional Test Protocols	Final Pre-Functional Checklists	L	A	A	R	O	
	Final Functional Performance Test Protocols	L	A	A	R	O	
Technical Activities	Issues Resolution Meetings	P	A	A	L	O	
	Status Reports	L	A	A	R	O	

Construction Phase		CxA = Commissioning Agent COR = Contracting Officer's Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Reports and Logs	Maintain Commissioning Issues Log	L	A	A	R	O	

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent COR = Contracting Officer's Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Pre-Test Coordination Meeting	L	A	P	P	O	
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	

Acceptance Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		COR = Contracting Officer's Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	A	P	O	
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	A	R	O	
Schedules	Prepare Functional Test Schedule	L	A	A	R	O	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	A	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	A	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	A	R	O	
	Pre-Functional Checklist Verification	L	A	A	R	O	
	Review Operations & Maintenance Manuals	L	A	A	R	R	
	Training Plan Review	L	A	A	R	R	
	Warranty Review	L	A	A	R	O	
	Review TAB Report	L	A	A	R	O	
Site Observations	Construction Observation Site Visits	L	A	A	R	O	
	Witness Selected Equipment Startup	L	A	A	R	O	

Acceptance Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		COR = Contracting Officer's Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Functional Test Protocols	TAB Verification	L	A	A	R	O	
	Systems Functional Performance Testing	L	A	A	P	P	
	Retesting	L	A	A	P	P	
Technical Activities	Issues Resolution Meetings	P	A	A	L	O	
	Systems Training	L	S	A	P	P	
Reports and Logs	Status Reports	L	A	A	R	O	
	Maintain Commissioning Issues Log	L	A	A	R	O	
	Final Commissioning Report	L	A	A	R	R	
	Prepare Systems Manuals	L	A	A	R	R	

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

Warranty Phase Commissioning Roles & Responsibilities		CxA = Commissioning Agent COR = Contracting Officer's Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Post-Occupancy User Review Meeting	L	A	P	P	P	
Site Observations	Periodic Site Visits	L	A	P	O	P	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	A	P	P	
Technical Activities	Issues Resolution Meetings	L	S	P	O	P	
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A		R	P	
Reports and Logs	Final Commissioning Report Amendment	L	A		R	R	
	Status Reports	L	A		R	R	

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
   a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
   b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
   a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
   b. The full startup plan shall at a minimum consist of the following items:
      1) The Pre-Functional Checklists.
      2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
      3) The manufacturer's normally used field checkout sheets.

c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.

d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

3. Sensor and Actuator Calibration

a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 23 specifications.

b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.

4. Execution of Equipment Startup

a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.

b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.

c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.

d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.

C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 PHASED COMMISSIONING

A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.5 DDC SYSTEM TRENDING FOR COMMISSIONING

A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.

B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers – Critical, Priority, and Maintenance.

1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
2. Priority level alarms are to be printed to a printer which is connected to the Operator’s Work Station located within the engineer’s office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application.

Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.

3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.

C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.

D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the COR and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing – Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and

resolved by the Contractor prior to the execution of Systems Functional Performance Testing.

2. Dynamic plotting – The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the COR and Commissioning Agent.
   1. Point-to-Point checkout documentation;

2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	**Calibration Frequency**	**O&M Calibration Procedure Reference**
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion

to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.

C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:

1. VA Project Number, VA Project Title, VA Contract Number.
2. System and equipment or component name(s)

3. Equipment location and ID number
4. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
5. Date
6. Project name
7. Participating parties
8. A copy of the specification section describing the test requirements
9. A copy of the specific sequence of operations or other specified parameters being verified
10. Formulas used in any calculations
11. Required pretest field measurements
12. Instructions for setting up the test.
13. Special cautions, alarm limits, etc.
14. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
15. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
16. A section for comments.
17. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.

E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
   1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
   2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when

possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.

3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.

F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.

G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the

sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.

H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

I. Coordination and Scheduling: The Contractor shall provide a minimum of 21 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.

J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.

K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.

B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.

1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
   a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor’s response in the Master Commissioning Issues Log. The Contractor shall correct the item

of noncompliance and report completion to the VA and the Commissioning Agent.

b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
   a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor’s response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
   b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
   c. The Commissioning Agent will document the resolution process.
   d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by

the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests

shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's COR, VA’s Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.

B. The Contractor shall provide training and demonstration as required by other Division 23 sections. The Training and Demonstration shall include, but is not limited to, the following:

1. Review the Contract Documents.
2. Review installed systems, subsystems, and equipment.
3. Review instructor qualifications.
4. Review instructional methods and procedures.
5. Review training module outlines and contents.
6. Review course materials (including operation and maintenance manuals).
7. Review and discuss locations and other facilities required for instruction.

8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
2. Qualification Data: Submit qualifications for facilitator and/or instructor.
3. Attendance Record: For each training module, submit list of participants and length of instruction time.
4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
5. Demonstration and Training Recording:
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:
1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.

E. Training Coordination:
   1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
   2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
   3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:
   1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
      a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
      b. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
      c. HVAC instrumentation and controls.
      d. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
      e. Lighting equipment and controls.

G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
   1. Basis of System Design, Operational Requirements, and Criteria: Include the following:
      a. System, subsystem, and equipment descriptions.
      b. Performance and design criteria if Contractor is delegated design responsibility.
      c. Operating standards.
      d. Regulatory requirements.
      e. Equipment function.
      f. Operating characteristics.

g. Limiting conditions.

h. Performance curves.

2. Documentation: Review the following items in detail:

a. Emergency manuals.

b. Operations manuals.

c. Maintenance manuals.

d. Project Record Documents.

e. Identification systems.

f. Warranties and bonds.

g. Maintenance service agreements and similar continuing commitments.

3. Emergencies: Include the following, as applicable:

a. Instructions on meaning of warnings, trouble indications, and error messages.

b. Instructions on stopping.

c. Shutdown instructions for each type of emergency.

d. Operating instructions for conditions outside of normal operating limits.

e. Sequences for electric or electronic systems.

f. Special operating instructions and procedures.

4. Operations: Include the following, as applicable:

a. Startup procedures.

b. Equipment or system break-in procedures.

c. Routine and normal operating instructions.

d. Regulation and control procedures.

e. Control sequences.

f. Safety procedures.

g. Instructions on stopping.

h. Normal shutdown instructions.

i. Operating procedures for emergencies.

j. Operating procedures for system, subsystem, or equipment failure.

k. Seasonal and weekend operating instructions.

l. Required sequences for electric or electronic systems.

m. Special operating instructions and procedures.

5. Adjustments: Include the following:

a. Alignments.

b. Checking adjustments.

c. Noise and vibration adjustments.

d. Economy and efficiency adjustments.

6. Troubleshooting: Include the following:

a. Diagnostic instructions.

b. Test and inspection procedures.

7. Maintenance: Include the following:

a. Inspection procedures.

b. Types of cleaning agents to be used and methods of cleaning.

c. List of cleaning agents and methods of cleaning detrimental to product.

d. Procedures for routine cleaning

e. Procedures for preventive maintenance.

f. Procedures for routine maintenance.

g. Instruction on use of special tools.

8. Repairs: Include the following:

a. Diagnosis instructions.

b. Repair instructions.

c. Disassembly; component removal, repair, and replacement; and reassembly instructions.

d. Instructions for identifying parts and components.

e. Review of spare parts needed for operation and maintenance.

H. Training Execution:

1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.

2. Instruction:

a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.

b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.

1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
2) The VA will furnish an instructor to describe VA's operational philosophy.
3) The VA will furnish the Contractor with names and positions of participants.

3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

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08-01-17

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies demolition and removal of:

1. Limited portions of existing building exterior walls and roof per drawings.
2. Limited interior partitions, doors, ceilings, and utilities per drawings.
3. Exterior curbs, sidewalks, landscaping, and other structures where shown.

1.2 RELATED WORK:

A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 11, EARTH MOVING (SHORT FORM).

B. Safety Requirements: Section 01 35 26 Safety Requirements Article, ACCIDENT PREVENTION PLAN (APP).

C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.

D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.

E. Asbestos Removal: Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

F. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

G. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

1.3 PROTECTION:

A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS,

Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.

D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
   1. No wall or part of wall shall be permitted to fall outwardly from structures.
   2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
   3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or

demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COR's approval.

H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS and Section 01 35 26, SAFETY REQUIREMENTS.

1.4 UTILITY SERVICES:

A. Demolish and remove utility service lines shown to be removed.

B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

A. Selectively demolish and remove portions of buildings as indicated.

B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the property to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the COR. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

C. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be

handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

D. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the COR. When Utility lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

3.2 CLEAN-UP:

A. On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the property disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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01-01-21

SECTION 02 82 11
TRADITIONAL ASBESTOS ABATEMENT

PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

A. Contract Documents and Related Requirements: Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show or describe the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

B. Extent of Work:

1. Refer to “ACM, LBP and Mold Survey” prepared by SITEX Environmental, Inc, dated June 5, 2025 for testing results of Asbestos Containing Materials. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy themselves of the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.

C. Related Work:

2. Section 02 41 00, DEMOLITION

D. Tasks:

1. The work tasks are summarized briefly as follows:

a. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, regulated area preparations, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.
b. Abatement activities including removal, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
c. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

E. Contractors Use of Premises:

1. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.
2. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedures. VA Design and Construction Procedures drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

1.2 VARIATIONS IN QUANTITY

A. The quantities and locations of ACM as indicated report of the survey and the extent of work included in this section are estimated which are limited by the physical constraints imposed by occupancy of the buildings and accessibility to ACM. Accordingly, minor variations (+/- 10 percent) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the contractor shall provide unit prices for newly

discovered ACM and those prices shall be used for additional work required under the contractor.

1.3 STOP ASBESTOS REMOVAL

A. If the Contracting Officer; their field representative; the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as it is practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as practical. The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities if:

1. Airborne PCM analysis results equal to or greater than 0.01 f/cc above background levels inside the building but outside the regulated area;
2. breach or break in regulated area containment barrier(s);
3. less than –0.02 inch WCG pressure in the regulated area;
4. serious injury/death at the site;
5. fire/safety emergency at the site;
6. respiratory protection system failure;
7. power failure or loss or inadequate use of wetting agent;

8. any visible emissions observed outside the regulated area; or
9. failure to follow project specification requirements.

1.4 DEFINITIONS

A. General: Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

B. Glossary:

Abatement - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition, and renovation activities related to asbestos containing materials (ACM).

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aerosol - Solid or liquid particulate suspended in air.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive air sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 3, Fifth Edition is used to determine the fiber levels in air. For personal samples, area air samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis, the NIOSH Method 7402 (Issue 2, Fourth Edition) can be used when it is

necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester (MCE) membrane for PCM (Phase Contrast Microscopy, 25 mm, 3-piece with 2 inches Static Extension Cowl, 0.8 micron pore size) and MCE for TEM (Transmission Electron Microscopy, 25 mm, 3-piece with 2 inches Static Extension Cowl, 0.45 micron pore size).

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos Hazard Abatement Plan (AHAP) - Asbestos work procedures required to be submitted by the contractor before work begins.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-contaminated soil (ACS) – Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

Asbestos-containing waste (ACW) material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos Project Monitor – Some states require that any person conducting asbestos abatement air sampling, clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and

equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA).

Barrier - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of 2-layers of 6-mil independently installed plastic sheeting (Polyethylene) secured in place at openings such as doors, windows, penetrations or any other opening into the regulated area.

Primary Barrier – Plastic barriers placed over critical barriers and exposed directly to abatement work or to secondary barrier.

Secondary Barrier - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH/CIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may report to a certified industrial hygienist (CIH).

Count - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

Crawlspace – An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

Disposal bag - Typically 6-mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance – Asbestos Operations and Maintenance Activities (OSHA Class III) that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag, which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than one (1) percent asbestos as determined using the method specified in 40 CFR 763, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

High efficiency particulate air (HEPA) filter – An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

Industrial hygienist (IH) - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician (IH Technician) - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement air sampling, clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP) - EPA's rule to control emissions of asbestos to the environment (40 CFR part 61, Subpart M).

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL or Excursion Limit (EL).

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02 inch water column gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for as an eight (8) hour time-weighted average (TWA). For asbestos fibers, the eight (8) hour time-weighted average PEL is 0.1 fibers

per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit (EL) is 1.0 fibers per cubic centimeter (1 f/cc).

Personal protective equipment (PPE) – equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, fall protection, and respirators.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone for one or more workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

Pipe tunnel – An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, debris or asbestos-contaminated soil.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type of asbestos present in a bulk sample.

Polyethylene sheeting – Strong plastic barrier material 4 to 6-mils thick, semi-transparent, flame retardant per NFPA 241.

Positive/negative fit check - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator, respectively.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (k)(5).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste

disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH/CIH) or Contractor's PIH (CPIH/CIH).

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Subpart E, Appendix C, Part I; (B)(5).

Assigned protection factor - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area.

Supplied air respirator (SAR) - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-2018.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, decorative, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Professional Industrial Hygienist (VPIH/CIH) – The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH, and may report to a Certified Industrial Hygienist (CIH).

VA Representative - The VA official responsible for on-going project work.

VA Total – means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

Waste/Equipment decontamination facility (W/EDF) – The area in which equipment is decontaminated before removal from the regulated area.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

C. Referenced Standards Organizations: See Section 01 42 19 REFERENCED STANDARDS.

1.5 APPLICABLE CODES AND REGULATIONS

A. General Applicability of Codes, Regulations, and Standards:

1. All work under this contract shall be done in strict accordance with all applicable Federal, State, and Local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.
2. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.
3. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system and/or the Contractor’s on-site Field Office. These standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 may be made available electronically.

B. Asbestos Abatement Contractor Responsibility: The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE), respiratory protection, and respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor’s failure to comply with any applicable work, packaging,

transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State/Local requirements related to failure to comply with the regulations applicable to the work.

C. Federal Requirements:
   1. Federal requirements which govern asbestos abatement include, but are not limited to, the following regulations:
      a. Occupational Safety and Health Administration **(OSHA)**
         1) Title 29 CFR 1926.1101 - Construction Standard for Asbestos
         2) Title 29 CFR 1926 Subpart E - Personal Protective Equipment and Life Saving Equipment
         3) Title 29 CFR 1910.134 - Respiratory Protection
         4) Title 29 CFR 1926 - Construction Industry Standards
         5) Title 29 CFR 1926.33 - Access to Employee Exposure and Medical Records
         6) Title 29 CFR 1926.59 same as 1910.1200 - Hazard Communication
         7) Title 29 CFR 1926 Subpart C – General Safety and Health Provisions and Subpart D – Occupational Health and Environmental Controls
      b. Environmental Protection Agency **(EPA):**
         1) 40 CFR 61 Subpart M - National Emission Standard for Hazardous Air Pollutants - Asbestos.
         2) 40 CFR 763 - Asbestos Hazard Emergency Response Act (AHERA) and Asbestos Hazard Abatement Reauthorization Act (ASHARA)
      c. Department of Transportation **(DOT)**
         1) Title 49 CFR 171 - 180 – Transportation

D. State Requirements:
   1. State requirements that apply to the asbestos abatement work, disposal, clearance, etc., include, but are not limited to, the following:

E. Local Requirements:
   1. If local requirements are more stringent than federal or state standards, the local standards are to be followed.

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F. Standards:
   1. Standards which govern asbestos abatement activities include, but are not limited to, the following:
      a. American National Standards Institute (ANSI)/ASSP Z9.2-2018 - Fundamentals Governing the Design and Operation of Local Exhaust Systems and ANSI/ASSE Z88.2-2015 - Practices for Respiratory Protection.
      b. Underwriters Laboratories (UL) 586-2009 - UL Standard for Safety of HEPA Filter Units, 9th Edition; ANSI Approval 2017-12-19.
   2. Standards which govern encapsulation work include, but are not limited to the following:
      a. American Society for Testing and Materials International (ASTM)
   3. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:
      a. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
      b. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
      c. NFPA 101 - Life Safety Code

G. EPA Guidance Documents:
   1. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference.
   2. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
   3. Asbestos Waste Management Guidance EPA 530-SW-85-007
   4. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
   5. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

H. Notices:
   1. State and Local agencies: Send written notification as required by State and Local regulations prior to beginning any work on ACM as follows:

2. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification are given to EPA, State, and Local authorities.

I. Permits/Licenses: The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

J. Posting and Filing of Regulations: Maintain two (2) copies of applicable Federal, State, and Local regulations. Post one copy of each in the clean room at the regulated area where workers will have daily access to the regulations and keep another hard copy or electronic copy in the Contractor's office.

K. VA Responsibilities prior to commencement of work:

1. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment, and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**
2. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

L. Emergency Action Plan and Arrangements:

1. An Emergency Action Plan shall be developed prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1926, Subpart C, Standard 1926.35 Employee Emergency Action Plans.
2. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.

3. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
4. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.
5. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
   a. For non-life-threatening situations - employees injured or otherwise incapacitated shall be decontaminated following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
   b. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, medical personnel shall remove them from the regulated area if back or neck injury is present, and secure proper medical treatment.
6. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
7. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.
8. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event

of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

M. Pre-Construction Meeting:

1. Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPIH/CIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:
   a. Proof of Contractor licensing.
   b. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.
   c. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
   d. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
   e. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
   f. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
   g. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project.
      1) Regulated area preparation procedures;
      2) Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d) Multi-Employer Worksites;
      3) Decontamination area set-up/layout and decontamination procedures for employees;
      4) Abatement methods/procedures and equipment to be used;
      5) Personal protective equipment to be used.
   h. At this meeting the Contractor shall provide all submittals as required.

i. Procedures for handling, packaging and disposal of asbestos waste.

j. Emergency Action Plan and Contingency Plan Procedures.

1.6 PROJECT COORDINATION

A. The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1. Personnel:

a. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.

b. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; last four digits of social security number; qualifications; accreditation card with color picture, if required by state; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.

c. Minimum qualifications for Contractor and assigned personnel are:

1) The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of Federal (and State or Local as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable state; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.

2) The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
3) The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
4) The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

d. All personnel shall be in compliance with OSHA construction safety training as applicable and submit certification.

1.7 RESPIRATORY PROTECTION

A. General - Respiratory Protection Program: The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.134. ANSI Standard Z88.2-2015 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP

shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c) - Respiratory Protection Program.

B. Respiratory Protection Program Coordinator: The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years of experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

C. Selection and Use of Respirators: The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit or in the onsite Contractor’s office, for reference by employees or authorized visitors.

D. Minimum Respiratory Protection: Shall be a ½-mask negative pressure air purifying respirator equipped with P100 filters, provided personal air samples in the workplace remain at or below 0.1 f/cc, determined as an 8-hour TWA. Full face powered air purifying respirator equipped with P100 filters shall be required until Contractor demonstrates that personal air samples are at or below 0.1 f/cc, determined as an 8-hour TWA. A higher level of respiratory protection shall be required, if fiber levels exceed 1 f/cc as an 8-hour TWA, inside the regulated work area. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h) and 29 CFR 1910.134 (d)(3)(i)(A) Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

E. Medical Written Opinion: No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

F. Respirator Fit Test: All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit

tests shall be done for PAPRs which have been put into a motor/blower failure mode.

G. Respirator Fit Check: The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from entering the regulated area until resolution of the problem.

H. Maintenance and Care of Respirators: The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and Care of Respirators.

I. Supplied Air Systems: If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry". The competent person on site will be responsible for the supplied air system to ensure the safety of the worker.

1.8 WORKER PROTECTION

A. Training of Abatement Personnel: Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

B. Medical Examinations: Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion that

the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

C. Regulated Area Entry Procedure: The Competent Person shall ensure that each time workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

D. Decontamination Procedure: The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

1. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
2. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers while showering. The following procedure is required as a minimum:
   a. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
   b. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
   c. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.
3. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate

blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!)**

4. Shower and wash body completely with soap and water. Rinse thoroughly.
5. Rinse shower room walls and floor to drain prior to exiting.
6. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

E. Regulated Area Requirements: The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

A. Description: Provide each regulated area with separate personnel decontamination facilities (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF.

B. General Requirements: All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6-mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6-mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape or approved equivalent so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect

the sheeting and reduce potential for non-authorized personnel entering the regulated area.

C. Temporary Facilities to the PDF and W/EDF: The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped with GFCI protection for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70 degrees F throughout the PDF and W/EDF.

D. Personnel Decontamination Facility (PDF): The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room which is connected to the regulated area. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

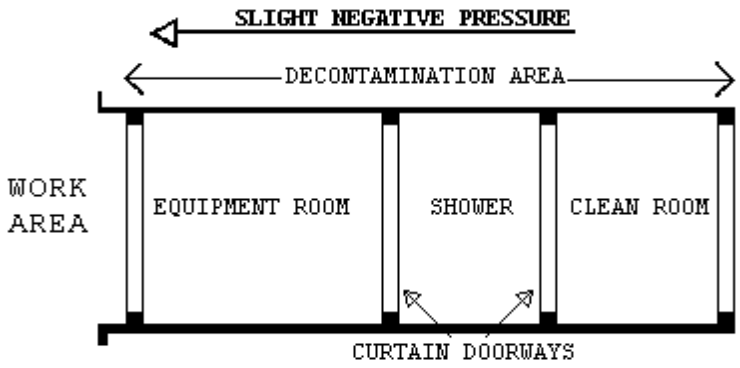
1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6-mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6-mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry and sanitary condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and

respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Male/Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male/female can enter or exit the PDF during his/her stay in the PDF.

2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6-mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The Competent Person shall ensure that most gross contamination is removed from the outside of PPE, suits and respirators in the regulated work area, prior to

entering the Equipment Room. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6-mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6-mil opaque fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6-mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.

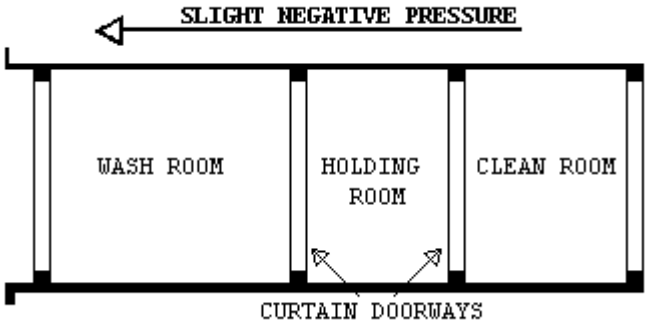
4. The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6-mil opaque fire retardant poly.



E. Waste/Equipment Decontamination Facility (W/EDF):

1. The Competent Person shall provide a W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

a. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
b. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2 inches x 4 inches) wood framing or approved equivalent and 3 layers of 6-mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6-mil fire retardant poly.
c. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 50 x 100 mm (2 inches x 4 inches) wood framing or approved equivalent and 3 layers of 6-mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6-mil fire retardant poly.
d. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 inches x 4 inches wood framing or approved equivalent and 2 layers of 6-mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6-mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.
e. The W/EDF shall be as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



F. Waste/Equipment Decontamination Procedures: At the washdown station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the washdown station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. At no time shall personnel from the clean side be allowed to enter the Wash Room.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

A. General Requirements: Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

1. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
2. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage

or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.

3. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
4. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
5. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mil shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
6. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape, poly tape, furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or approved equivalent procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
7. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6-mil fire retardant poly.
8. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.
9. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.

10. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
11. Disposal bags – 2 layers of 6-mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
12. The VA shall be provided an advance copy of the Safety Data Sheets (SDS) as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-start meeting submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
13. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.
14. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

2.2 MONITORING, INSPECTION AND TESTING

A. General:

1. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the employee exposure to asbestos must not exceed 0.1 fiber per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples inside the building, but outside the regulated area. Inside the building, but outside the regulated area air samples shall be collected in the Clean Room of the PDF, at the approximate

location of HEPA exhaust discharge, and at a minimum of three (3) locations in areas immediately outside the regulated work area to satisfy this specification. Additional inspection and testing requirements are also indicated in other parts of this specification.

2. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.
3. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH/CIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples,

location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

B. Scope of Services of the VPIH/CIH Consultant:

1. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:
   a. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
   b. Task 2: Perform representative air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
   c. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
   d. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of conflicts, interpret data, etc.
   e. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
   f. Task 6: Issue certificate of decontamination for each regulated area and project report.

2. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.
3. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

C. Monitoring, Inspection and Testing by Contractor CPIH/CIH: The Contractor’s CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor’s personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytical Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples and have experience in substantially similar projects in size and scope. The analytical laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for personal and area air monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will

contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two (2) personal air samples or 25 percent of representative workforce per shift shall be collected, whichever is greater, in the regulated area; a minimum of three (3) area air samples at locations inside the building but immediately outside the regulated work area; one (1) area air sample shall be collected daily in the Clean Room of the PDF; and one (1) area air sample shall be collected daily at the approximate location of HEPA exhaust discharge. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

2.3 ASBESTOS HAZARD ABATEMENT PLAN

A. The Contractor shall have an established an Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of this project and the specifications. The AHAP shall be submitted for review and approval to the VA prior to the start of any abatement work. The minimum topics and areas to be covered by the AHAPs are:

1. Minimum Personnel Qualifications
2. Emergency Action Plan/Contingency Plans and Arrangements
3. Security and Safety Procedures
4. Respiratory Protection/Personal Protective Equipment Program and Training
5. Medical Surveillance Program and Recordkeeping

6. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area
7. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
8. Negative Pressure Systems Requirements
9. Monitoring, Inspections, and Testing
10. Removal Procedures for ACM
11. Removal of Contaminated Soil (if applicable)
12. Encapsulation Procedures for ACM
13. Disposal of ACM waste/equipment
14. Regulated Area Decontamination/Clean-up
15. Regulated Area Visual and Air Clearance
16. Project Completion/Closeout

2.4 SUBMITTALS

A. Pre-Start Meeting Submittals:

1. Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:
   a. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
   b. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
   c. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.
   d. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
      1) Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.

2) Waste water filtration system, shower system, containment barriers.
3) Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, and fire extinguishers.
4) Respirators, protective clothing, fall protection and other required personal protective equipment.
5) Fire safety equipment to be used in the regulated area.

e. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.
f. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.
g. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. Area or clearance air monitoring shall be conducted in accordance with EPA AHERA protocols.
h. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
1) Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
2) List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
3) List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and

legal actions taken against the company including the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.

i. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulation. Submit the phone number and doctor/clinic/hospital used for medical evaluations.

1) CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; medical opinion; and current respirator fit test.
2) Competent Person(s)/Supervisor(s): Number; names; last four digits of social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
3) Workers: Numbers; names; last four digits of social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.

j. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent

stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAPs incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and standard operating procedures; and copies of monitoring results of the five referenced projects listed and analytical methods used.

k. Rented equipment must be decontaminated prior to returning to the rental agency.

l. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all SDS and application instructions.

B. Submittals During Abatement:

1. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; and representative air monitoring and results/TWA's/EL's. Submit this information daily to the VA's representative.

2. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.

a. Removal of any poly barriers.

b. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.

c. Packaging and removal of ACM waste from regulated area.

d. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

C. Submittals at Completion of Abatement: The CPIH/CIH shall submit a project report consisting of the daily log book requirements and

documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples must be submitted. The VA representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

2.5 ENCAPSULANTS

A. Types of Encapsulants:

1. The following four types of encapsulants, if used, must comply with performance requirements as stated in paragraph 2.5.2:
   a. Removal encapsulant - used as a wetting agent to remove ACM.
   b. Bridging encapsulant - provides a tough, durable coating on ACM.
   c. Penetrating encapsulant - penetrates/encapsulates ACM at least 13 mm (1/2 inches).
   d. Lockdown encapsulant - seals microscopic fibers on surfaces after ACM removal.

B. Performance Requirements:

1. Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:
   a. General Requirements for all Encapsulants:
      1) ASTM E84: Flame spread of 25; smoke emission of 50.
      2) University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.
      3) ASTM C732: Accelerated Aging Test; Life Expectancy - 20 years.
      4) ASTM E96: Permeability - minimum of 0.4 perms.
   b. Bridging/Penetrating Encapsulants:
      1) ASTM E736: Cohesion/Adhesion Test - 24 kPa (50 pounds/square foot).
      2) ASTM E119: Fire Resistance - 3 hours (Classified by UL for use on fibrous/cementitious fireproofing).

3) ASTM D2794: Gardner Impact Test; Impact Resistance - minimum 11.5 kg-mm (43 in/lb).
4) ASTM D522: Mandrel Bend Test; Flexibility - no rupture or cracking.

c. Lockdown Encapsulants:

1) ASTM E119: Fire resistance - 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
2) ASTM E736: Bond Strength - 48 kPa (100 pounds/square foot) (test compatibility with cementitious and fibrous fireproofing).
3) In certain situations, encapsulants may have to be applied to hot pipes/equipment. The encapsulant must be able to withstand high temperatures without cracking or creating any noxious gaseous or vapors during or after application.

C. Certificates of Compliance: The Contractor shall submit to the VA representative certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

PART 3 - EXECUTION

3.1 REGULATED AREA PREPARATIONS

A. Site Security:

1. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and Local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.
2. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the VA Contracting Officer or VA Representative using the most expeditious means.

3. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
4. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed and demarcated as an asbestos regulated work area to prevent entry to or exit from the regulated area unless in the event of an emergency. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which may result in a flame hazard, fire retardant poly sheeting must be used.
5. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24-hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.
6. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.
7. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police shall be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

B. Signage and Power Management:
1. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs

will be posted following construction of the regulated area enclosure.

2. Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.
3. Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of independently installed 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.

C. Negative Pressure Filtration System:

1. The Contractor shall provide enough HEPA negative air machines to effect $\geq$ - 0.02 inch WCG pressure differential inside the regulated work area. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to effect $\geq$ - 0.02 inch WCG pressure inside the regulated work area. Provide standby units in the event of machine failure and/or emergency in an adjacent area. HEPA equipped negative air machines shall be discharged outside of the building a minimum of 30 feet from building make-up air, doors, open windows, patients, visitors and staff.
2. NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50 percent efficiency. The contractor shall consider this in their determination of number of units needed to provide $\geq$ - 0.02 inch WCG pressure differential inside the regulated work area. The contractor shall use double the

number of machines, based on their calculations, or submit proof their machines operate at stated capacities, at a 2 inches pressure drop across the filters.

3. Design and Layout:
   a. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
      1) Method of supplying power to the units and designation/location of the panels.
      2) Description of testing method(s) for correct air volume and pressure differential.
      3) If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.
4. Negative Air Machines (Hepa Units):
   a. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30 inches in order to fit in standard doorways. The cabinet must be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.
   b. Negative Air Machine Fan: The rating capacity of the fan must indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.
   c. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air

machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97 percent. Testing shall have been done in accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.

d. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 µm or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 µm or larger. Pre-filters shall be installed either on or in the intake opening of the NAM and the second stage filter must be held in place with a special housing or clamps.
e. Negative Air Machine Instrumentation: Each unit must be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit must have an elapsed time meter to show total hours of operation.
f. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout must be provided to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.
g. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association

(NEMA) and Underwriters Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.

h. It is essential that replacement HEPA filters be tested using an "in-line" testing method, to ensure the seal around the periphery was not damaged during replacement. Damage to the outer HEPA filter seal could allow contaminated air to bypass the HEPA filter and be discharged to an inappropriate location. Contractor will provide written documentation of test results for negative air machine units with HEPA filters.

5. Pressure Differential: The fully operational negative air system within the regulated area shall continuously maintain a pressure differential $\geq$ - 0.02 inch WCG inside the regulated work area. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(g)(5)(i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.
6. Monitoring: The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the project log and shall indicate at least $\geq$ - 0.02 inch WCG pressure differential inside the regulated work area for the duration of the project.
7. Auxiliary Generator: If the building is occupied during abatement, provide an auxiliary gasoline/diesel generator located outside the building in an area protected from the weather. In the event of a power failure of the general power grid and the VAMC emergency power grid, the generator must automatically start and supply power to a minimum of 50 percent of the negative air machines in operation.
8. Supplemental Make-Up Air Inlets: Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, openings in the plastic sheeting to allow outside air to flow into the regulated area. Auxiliary makeup air inlets must be located as

far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which will seal in the event of failure of the negative pressure system.

9. Testing The System: The negative pressure system must be tested before any ACM is disturbed in any way. After the regulated area has been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Verification and documentation of adequate negative pressure differential across each barrier must be done at the start of each work shift.
10. Demonstration of the Negative Pressure Filtration System:
    a. The demonstration of the operation of the negative pressure system to the VA shall include, but not be limited to, the following:
        1) Plastic barriers and sheeting move lightly in toward the regulated area.
        2) Curtains of the decontamination units move in toward regulated area.
        3) There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
        4) Use smoke tubes to demonstrate air is moving across all areas in which work is to be done. Use a differential pressure gauge to indicate a negative pressure of at > - 0.02 inch across every barrier separating the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.
11. Use of the Negative Pressure Filtration System During Abatement Operations:
    a. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining 4

actual air changes per hour at a negative pressure differential of > - 0.02 inch water column gauge, for the duration of the work until a final visual clearance and final air clearance has been successfully completed.

b. No negative air units shall be shut down at any time unless authorized by the VA Contracting Officer, verbally and in writing.

c. Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.

d. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.

e. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been successfully completed for that regulated area.

12. Dismantling The System: After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units may be shut down. The unit exterior surfaces shall have been completely decontaminated; pre-filters are not to be removed and the units inlet/outlet sealed with 2 layers of 6-mil poly immediately after shut down. No filter removal shall occur at the VA site following successful completion of site clearance. OSHA/EPA/DOT asbestos labels shall be attached to the units.

D. Containment Barriers and Coverings in the Regulated Area:

1. General: Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated as a result of the work, Contractor shall immediately stop work and clean

up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 3.1.4.8; FIRESTOPPING.

2. Preparation Prior To Sealing: The Regulated Area: Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects not scheduled for removal remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area.
3. Controlling Access to The Regulated Area: Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6-mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.
4. Critical Barriers: Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6-mil fire retardant poly and duct tape. Individually seal with 2 layers of 6-mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat must be shut off any objects covered with poly.
5. Primary Barriers:
   a. Cover the regulated area with two layers of 6-mil fire retardant poly on the floors and two layers of 4 mil, fire retardant poly on the walls, unless otherwise directed in writing by the VA representative. Floor layers must form a right angle with the wall and turn up the wall at least 300 mm (12 inches). Seams must overlap at least 1800 mm (6 feet) and must be spray glued and taped. Install sheeting so that layers can be removed

independently from each other. Carpeting shall be covered with three layers of 6-mil poly. Corrugated cardboard sheets must be placed between the bottom and middle layers of poly. Mechanically support and seal with duct tape and glue all wall layers.

b. If stairs and ramps are covered with 6-mil plastic, two layers must be used. Provide 19 mm (3/4 inch) exterior grade plywood treads held in place with duct tape/glue on the plastic. Do not cover rungs or rails with any isolation materials.

6. Secondary Barriers: A loose layer of 6-mil shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work.
7. Extension of the Regulated Area: If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.
8. Firestopping:
   a. Through penetrations caused by cables, cable trays, pipes, sleeves, conduits, etc. must be firestopped with a fire-rated firestop system providing an air tight seal.
   b. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
   c. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

E. Sanitary Facilities: The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

F. Personal Protective Equipment: Provide whole body clothing, head coverings, gloves and foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

G. Pre-Cleaning:

1. The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.
2. Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. All workers performing pre-cleaning activities must don appropriate personal protective equipment (PPE), as specified throughout this document and as approved in the Contractor’s work plan. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.
3. Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location. Drapes, clothing, upholstered furniture and other fabric items shall be disposed of as asbestos contaminated waste. Cleaning these asbestos contaminated items utilizing HEPA vacuum techniques and off-premises steam cleaning is very difficult and cannot guarantee decontamination. Carpeting will be disposed of prior to abatement if in the regulated area. If ACM floor tile is attached to the carpet while the Contractor is removing the carpet that section of the carpet will be disposed of as asbestos waste.
4. Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate.

Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After pre-cleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

5. Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

H. Pre-Abatement Activities:

1. Pre-Abatement Meeting: The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.
2. Pre-Abatement Construction and Operations:

a. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
b. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP(s), especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.
c. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.
d. Upon satisfactory inspection of the installation of and operation of systems, the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

3. Pre-Abatement Inspections and Preparations:
   a. Before any work begins on the construction of the regulated area, the Contractor will:
      1) Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.
      2) A NESHAP (destructive) ACM inspection shall be conducted on all building structures that will be demolished. Ensure the following areas are inspected on the project: lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside utility chases/walls; transite piping/ductwork/sheets; behind radiators; lab fume hoods;

transite lab countertops; roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawlspaces (previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; and steam line trench coverings. Verify during NESHAP survey that no other suspect ACM is present.

3) Ensure that all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area have been cleaned and removed or properly protected from contamination.
4) If present and required, remove and dispose of carpeting from floors in the regulated area.
5) Inspect existing firestopping in the regulated area. Correct as needed.

3.2 REMOVAL OF ACM

A. Wetting ACM:

1. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP regulation and OSHA’s “wet methods” for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.
2. Amended Water: Provide water to which a surfactant has been added to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting of one ounce of 50 percent polyoxyethylene ester and 50 percent polyoxyethylene ether mixed with 5 gallons (19L) of water.
3. Removal Encapsulant: When authorized by VA, provide a removal encapsulant designed specifically for the removal of ACM. The material must, when used, result in adequate wetting of the ACM and retard fiber release during removal.

B. Secondary Barrier and Walkways:

1. Install as a drop cloth a 6-mil poly sheet at the beginning of each work shift where removal is to be done during that shift. Completely

cover floors and any walls within 10 feet (3 meters) of the area where work is to done. Secure the secondary barrier with duct tape to prevent it from moving or debris from getting behind it. Remove the secondary barrier at the end of the shift or as work in the area is completed. Keep residue on the secondary barrier wetted. When removing, fold inward to prevent spillage and place in a disposal bag.

2. Install walkways using 6-mil black poly between the regulated area and the decontamination facilities (PDF and W/EDF) to protect the primary layers from contamination and damage. Install the walkways at the beginning of each shift and remove at the end of each shift.

C. Wet Removal of ACM:

1. Adequately and thoroughly wet the ACM to be removed prior to removal with amended water or when authorized by VA, removal encapsulant to reduce/prevent fiber release to the air. Adequate time must be allowed for the amended water or removal encapsulant to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except when authorized in writing by the VPIH/CIH and VA when a greater safety hazard (e.g., electricity) is present.**
2. If ACM does not wet well with amended water due to composition, coating or jacketing, remove as follows:
   a. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.
   b. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material, while still wet into disposal bags. Twist the bag neck tightly, bend over

(gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of the bag of any residue and move to washdown station adjacent to W/EDF.

c. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for saturation to the substrate. Do not over saturate causing excess dripping. Scrape material from substrate. Remove material in manageable quantities and control falling to staging or floor. If the falling distance is over 20 feet (6 meters), use a drop chute to contain material through descent. Remove residue remaining on the scratch coat after scraping is done using a stiff bristle hand brush. If a removal encapsulant is used, remove residue completely before the encapsulant dries. Periodically re-wet the substrate with amended water as needed to prevent drying of the material before the residue is removed from the substrate.

d. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate the material. Do not over saturate causing excess dripping. If the surface has been painted or otherwise coated, cut small holes as needed and apply amended water or removal encapsulant from above. Cut saturated wire lath into 2 feet x 6 feet (50mm x 150mm) sections and cut hanger wires. Roll up complete with ACM, cover in burlap and hand place in disposal bag. Do not drop to floor. After removal of lath/ACM, remove any overspray on decking and structure using stiff bristle nylon brushes. Depending on hardness of overspray, scrapers may be needed for removal.

e. Pipe/Tank/Vessel/Boiler Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant. Allow time to saturate the material to the substrate. Cut bands holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag.

Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6 inches from the point it contacts the ACM.

D. Wet Removal of Amosite:

1. The following areas shown on drawings indicate locations of amosite ACM which will require local exhaust ventilation and collection as described below, in addition to wet removal. Provide specific description /locations/ drawings.
2. Provide local exhaust ventilation and collection systems to assure collection of amosite fibers at the point of generation. A 300 mm (12") flexible rigid non-collapsing duct shall be shall be located no more than 600 mm (2 feet) from any scraping/brushing activity. Primary filters must be replaced every 30 minutes on the negative air machines. Each scraping/brushing activity must have a negative air machine devoted to it. For pre-molded pipe insulation or cutting wire lathe attach a 1200 mm (4 feet) square flared end piece on the intake of the duct. Support the duct horizontally at a point 600 mm (2 feet) below the work to effect capture. One person in the crew shall be assigned to operate the duct collection system on a continual basis.
3. Amosite does not wet well with amended water. Submit full information/documentation on the wetting agent proposed prior to start for review and approval by the VPIH/CIH and VA Contracting Officer. Insure that the material is worked on in small sections and is thoroughly and continuously wetted. Package as soon as possible while wet. Remove as required.

E. Removal of ACM/Dirt Floors and Other Special Procedures:

1. Major Abatement on Dirt Floors: When working on dirt floors, remove all visible asbestos debris using wet methods after set-up of PDF, W/EDF, negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil (ACS) shall be removed and/or enclosed.

2. Options for abatement of asbestos contaminated soil include: Removal of top 6 inches of soil; encapsulate the soil using shotcrete or other spray applied concrete materials. Considerations for which option to be used will be made by the VA representative. Factors which may affect which option to be used may include: access to the work area; height of the area (such as is there sufficient height to use concrete materials in the area, etc.). Soils covered with permanent barriers **MUST HAVE PERMANENT SIGNAGE INSTALLED TO WARN AGAINST PENETRATION ASSOCIATED WITH POTENTIAL DISTURBANCE OF ASBESTOS.**
   a. Remove ACS as shown on drawings to a minimum depth of 6 using wet methods. After wetting with amended water to minimize dust, shovel dirt into disposal bags. The CPIH/CIH shall closely monitor work conditions and take appropriate action to protect workers from over exposure to asbestos and heat stress. The minimum number of air changes per hour shall be six using negative air machines. Use of special vacuum truck equipped with HEPA filtration to remove soil is an acceptable option.
   b. Enclosure of ACS using a concrete layer of 4 inches over the entire surface may also be done. Thoroughly dampen soil first with amended water before pouring concrete. Personnel shall be proficient in concrete finishing as well as asbestos trained.
3. Crawlspaces/Pipe Tunnels: When working in crawlspaces or pipe tunnels, remove all visible asbestos debris using wet methods (if possible) after set-up of PDF, W/EDF, and after establishing negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil (ACS) shall be removed and/or enclosed. Clearance requirements include confirmation sampling of affected soil by Polarized Light Microscopy (PLM). Clearance sampling requirements are specified in Sections 3.6.4 3.6.5 and 3.6.6.
4. Options for abatement of asbestos contaminated soil include: Removal of top 6 inches of soil; encapsulate the soil using shotcrete or other spray applied concrete materials. Considerations for which option to be used will be made by the VA representative. Factors

which may affect which option to be used may include: access to the work area; height of the area (such as is there sufficient height to use concrete materials in the area, etc.).

3.3 LOCKDOWN ENCAPSULATION

A. General: Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, the contractor shall encapsulate all surfaces with a bridging encapsulant.

B. Delivery and Storage: Deliver materials to the job site in original, new and unopened containers bearing the manufacturer's name and label as well as the following information: name of material, manufacturer's stock number, date of manufacture, thinning instructions, application instructions and the SDS for the material.

C. Worker Protection: Before beginning work with any material for which an SDS has been submitted, provide workers with any required personal protective equipment. The required personal protective equipment shall be used whenever exposure to the material might occur. In addition to OSHA/specification requirements for respiratory protection, a paint pre-filter and an organic vapor cartridge, at a minimum, shall be used in addition to the HEPA filter when an organic solvent based encapsulant or other solvent is used. The CPIH/CIH shall be responsible for provision of adequate respiratory protection. Note: Flammable and combustible encapsulants or solvents shall not be used, unless authorized in writing by the VA.

D. Encapsulation of Scratch Coat Plaster or Piping:

1. Apply two coats of lockdown encapsulant to the scratch coat plaster or piping after all ACM has been removed. Apply in strict accordance with the manufacturer's instructions. Any deviation from the instructions must be approved by the VA's representative in writing prior to commencing the work.
2. Apply the lockdown encapsulant with an airless sprayer at a pressure and using a nozzle orifice as recommended by the manufacturer. Apply the first coat while the scratch coat is still damp from the asbestos removal process, after passing the visual inspection. If the surface has been allowed to dry, wet wipe or HEPA vacuum prior to spraying with encapsulant. Apply a second coat over the first

coat in strict conformance with the manufacturer's instructions. Color the lockdown encapsulant and contrast the color in the second coat so that visual confirmation of completeness and uniform coverage of each coat is possible. Adhere to the manufacturer's instructions for coloring. At the completion of the encapsulation, the surface must be a uniform third color produced by the mixture.

E. Sealing Exposed Edges: Seal edges of ACM exposed by removal work which is inaccessible, such as a sleeve, wall penetration, etc., with two coats of bridging encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the bridging encapsulant. Apply in accordance with 3.3.4 (B).

3.4 DISPOSAL OF ACM WASTE MATERIALS

A. General: Dispose of waste ACM and debris which is packaged in accordance with these specifications, in accordance with OSHA, EPA, State, Local and DOT requirements. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 171-180 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

B. Procedures:

1. The VA must be notified at least 24 hours in advance of any waste removed from the containment.
2. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures is this specification. Waste shall be double-bagged and wetted with amended water prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be evacuated with HEPA vacuum and securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goose necked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be covered at all times when not in use. NESHAP signs must be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.

3. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Sealed waste bags shall be decontaminated on exterior surfaces by wet cleaning and HEPA vacuuming before being placed in the second waste bag and sealed, which then must also be wet wiped and HEPA vacuumed.
4. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

3.5 PROJECT DECONTAMINATION

A. General:
   1. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.
   2. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.
   3. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

B. Regulated Area Clearance: Clearance air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

C. Work Description: Decontamination includes the clearance air testing in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

D. Pre-Decontamination Conditions:
   1. Before decontamination starts, all ACM waste from the regulated area shall be collected and removed, and the loose 6-mil layer of poly

removed while being adequately wetted with amended water and disposed of along with any gross debris generated by the work.

2. At the start of decontamination, the following shall be in place:
   a. Primary barriers consisting of 2 layers of 6-mil poly on the floor and 4 mil poly on the walls.
   b. Critical barriers consisting of 2 layers of 6-mil poly which is the sole barrier between the regulated area and openings to the rest of the building or outside.
   c. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

E. First Cleaning: Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

F. Pre-Clearance Inspection and Testing: The CPIH/CIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

G. Lockdown Encapsulation of Abated Surfaces: With the express written permission of the VA's representative, perform lockdown encapsulation

of all surfaces from which asbestos was abated in accordance with the procedures in this specification. Negative pressure shall be maintained in the regulated area during the lockdown application.

3.6 FINAL VISUAL INSPECTION AND AIR CLEARANCE TESTING

A. General: Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH starting after the final cleaning.

B. Final Visual Inspection: Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no additional cost to the VA. Dust/material samples may be collected and analyzed at no additional cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

C. Final Air Clearance Testing:

1. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final clearance testing. Air samples will be collected and analyzed in accordance with procedures for AHERA in this specification. If work is less than 260 lf/160 sf/35 cf, 5 PCM samples shall be collected for clearance and a minimum of two field blank. If work is equal to or more than 260 lf/160 sf/35 cf, AHERA TEM sampling shall be performed for clearance. TEM analysis shall be done in accordance with procedures for EPA AHERA presented in this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. **All Additional inspection and testing costs will be borne by the Contractor.**
2. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

D. Final Air Clearance Procedures:

1. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured by the AHERA PCM protocol and < 70 AHERA asbestos structures per square millimeter (s/mm2) by AHERA TEM. No averaging of results will be used for this project. All five (5) TEM samples inside the regulated area shall be at or below 70 asbestos s/mm2 to satisfy the project final clearance criteria.
2. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:
   a. Fibers Counted: “Fibers” referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
   b. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques except where soil is not encapsulated or enclosed. Samples will be collected on 0.8µ MCE filters for PCM analysis and 0.45µ MCE for TEM. A minimum of 3850 Liters of air using calibrated sampling pumps shall be collected for PCM samples and a minimum of 1200 Liters of air using calibrated sampling pumps shall be collected for TEM clearance samples. Before pumps are started, initiate aggressive air mixing sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.
   c. Final clearance for soil that is not encapsulated, samples will be collected on 0.8µ MCE filters for PCM analysis and 0.45µ MCE filters for TEM. A minimum of 3850 Liters of air using calibrated sampling pumps shall be collected for PCM samples and a minimum of 1200 Liters of air using calibrated sampling pumps shall be

collected for TEM clearance samples. Air clearance of work areas where contaminated soil has been removed is in addition to the requirement for clearance by bulk sample analysis discussed within these specifications. There will be no aggressive air sampling for the clearance of soil due to the fact that aggressive air sampling may overload the cassettes.

d. Random bulk samples shall be collected from areas of soil which have been abated to ensure that the soil has been properly decontaminated. The total number of samples to be collected from the soil areas shall be; <1000 square feet of soil – 3 samples; >1000 to <5000 square feet of soil – 5 samples; and >5000 square feet of soil – 7 samples. The soil samples shall be collected in a statistically random manner and shall be analyzed by PLM method. The clearance level to determine the soil clean is <1 percent asbestos by weight as analyzed by PLM method. If this level is achieved, the soil areas shall be considered clear. If the levels are >1 percent asbestos, the areas shall be re-cleaned until the sample results are <1 percent.

E. Clearance Sampling Using PCM – Less than 260LF/160SF:

1. The VPIH/CIH will perform clearance samples as indicated by the specification.
2. The NIOSH 7400 PCM method will be used for clearance sampling with a minimum collection volume of 3850 Liters of air. A minimum of 5 PCM clearance samples shall be collected. All samples must be equal to or less than 0.01 f/cc to clear the regulated area.
3. Random bulk samples shall be collected from areas of soil which have been abated to ensure that the soil has been properly decontaminated. The total number of samples to be collected from the soil areas shall be; <1000 square feet of soil – 3 samples; >1000 to <5000 square feet of soil – 5 samples; and >5000 square feet of soil – 7 samples. The soil samples shall be collected in a statistically random manner and shall be analyzed by PLM method. The clearance level to determine the soil clean is <1 percent asbestos by weight as analyzed by PLM method. If this level is achieved, the soil areas shall be considered clear. If the levels are >1 percent asbestos,

the areas shall be re-cleaned until the sample results are <1 percent.

F. Clearance Sampling Using Tem – Equal to or more than 260LF/160SF: TEM
   1. Clearance requires 13 samples be collected; 5 inside the regulated area; 5 outside the regulated area; and 3 field blanks.
   2. The TEM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 13 clearance samples shall be collected. All samples must be equal to or less than 70 AHERA structures per square millimeter (s/mm2) AHERA TEM, no averaging of results for this specific project.

G. Laboratory Testing of PCM Clearance Samples: The services of an AIHA accredited laboratory will be employed by the VA to perform analysis for the PCM air samples. The accredited laboratory shall be successfully participating in the AIHA Proficiency Analytical Testing (PAT) program. Samples will be sent daily by the VPIH/CIH so that verbal/faxed reports can be received within 24-36 hours. A complete record, certified by the laboratory, of all air monitoring tests and results will be furnished to the VA’s representative and the Contractor.

H. Laboratory Testing of Tem Samples: Samples shall be sent by the VPIH/CIH to a NIST NVLAP accredited laboratory for analysis by TEM. The laboratory shall be successfully participating in the NIST Airborne Asbestos Analysis (TEM) program. Verbal/faxed results from the laboratory shall be available within 24-36 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor.

I. Laboratory Testing of Bulk Samples: Samples shall be sent by the VPIH/CIH or CPIH/CIH to a NIST NVLAP accredited laboratory for analysis by PLM. The laboratory shall successfully participate in the NIST NVLAP Bulk Asbestos Analysis (PLM) program. Verbal/faxed results from the laboratory shall be available within 24-36 hours after receipt of the samples. A complete record, certified by the laboratory, of all PLM and/or TEM results shall be furnished to the VA's representative and the Contractor.

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3.7 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

A. Completion of Abatement Work:

1. After thorough decontamination, seal negative air machines with 2 layers of 6-mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:
   a. Remove all equipment and materials from the project area.
   b. Dispose of all packaged ACM waste as required.
   c. Repair or replace all interior finishes damaged during the abatement work, as required.
   d. Fulfill other project closeout requirements as required in this specification.

B. Certificate of Completion By Contractor: The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

C. Work Shifts: All work shall generally be done during administrative hours (8:00 AM to 4:30 PM) Monday - Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

D. Re-Insulation: If required as part of the contract, replace all asbestos containing insulation/fire-proofing with suitable non-asbestos material. Provide SDS’s for all replacement materials in advance of installation for VA approval. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

01-01-21

ATTACHMENT #1
CERTIFICATE OF COMPLETION

DATE: _____ VA Project #: _____

PROJECT NAME: _____ Abatement Contractor: _____

VAMC/ADDRESS: _____

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):
   which took place from / / to / /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all abatement work was done in accordance with OSHA requirements and the manufacturer’s recommendations.

CPIH/CIH Signature/Date: _____

CPIH/CIH Print Name: _____

Abatement Contractor Signature/Date: _____

Abatement Contractor Print Name: _____

01-01-21

ATTACHMENT #2
CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME:_____ DATE:_____

PROJECT ADDRESS:_____

ABATEMENT CONTRACTOR'S NAME:_____

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate of worker's acknowledgement you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32-hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:_____

Printed Name:_____

01-01-21

Social Security Number:_____

Witness:_____

ATTACHMENT #3
AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER:_____

VA MEDICAL FACILITY:_____

ABATEMENT CONTRACTOR'S NAME AND ADDRESS:_____

1. I verify that the following individual

Name:_____ Social Security Number:_____ who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

Address:_____

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH:_____ Date:_____

Printed Name of CPIH/CIH:_____

Signature of Contractor:_____ Date:_____

Printed Name of Contractor:_____

ATTACHMENT #4
ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location:_____

VA Project #:_____

VA Project Description:_____

1. This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

2 I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

3. At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature_____Date_____

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01-01-21

SECTION 02 83 33.13
LEAD-BASED PAINT REMOVAL AND DISPOSAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Removing and disposal of lead-based paint (LBP) at locations indicated in existing conditions report.
2. Lead treatment with calcium silicate based products to convert into a reduced-hazard lead-silicate waste for disposal in a local subtitle D landfill.

1.2 RELATED WORK

A. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT: Hazardous Material Abatement.

B. Section 02 41 00, DEMOLITION: Demolition Disturbing Lead-Based Paint.

C. Section 09 91 00, PAINTING: Surface Preparation Disturbing Lead-Based Paint.

1.3 DEFINITIONS

A. Action Level: Employee exposure, without regard to use of respirator, to an airborne lead concentration of 30 micrograms(µ) per cubic meter (m^3) of air determined as an 8-hour Time-Weighted Average (TWA). As used in this section, ”30 micrograms per cubic meter of air" refers to OSHA 29 CFR 1926.62 Lead in Construction Action Level (AL).

B. Area Monitoring: Sampling of lead concentrations within lead control area and inside physical boundaries which are representative of airborne lead concentrations which may reach breathing zone of personnel potentially exposed to lead.

C. Breathing Zone: Area within hemisphere, forward of shoulders, with 150 mm to 225 mm (6 to 9 inches) radius and center at nose or mouth of employee.

D. Certified Industrial Hygienist (CIH): As used in this section, refers to an Industrial Hygienist Certified in the Comprehensive Practice of Industrial Hygiene by the American Board of Industrial Hygiene and Board for Global EHS Credentialing, employed by Contractor.

E. Change Rooms and Shower Facilities: Rooms within designated physical boundary around lead control area equipped with separate storage

facilities for clean protective work clothing and equipment and for street clothes which prevents cross contamination.

F. Competent Person: Person capable of identifying lead hazards in work area and authorized by contractor to take corrective action. Meets the OSHA definition of Competent Person.

G. Decontamination Room: Room for removal of contaminated personal protective equipment (PPE).

H. Eight-Hour Time Weighted Average (TWA): Airborne concentration of lead averaged over 8-hour workday to which an employee is exposed.

I. High Efficiency Particulate Air (HEPA) Filter Equipment: HEPA filtered vacuuming equipment with UL 586 filter system capable of collecting and retaining lead-contaminated paint dust. HEPA filter means 99.97 percent efficient against 0.3 micron (0.012 mil) size particles.

J. Lead: Metallic lead, inorganic lead compounds, and organic lead soaps. Excluded from this definition are other organic lead compounds.

K. Lead Control Area: Enclosed area or structure with full containment to prevent spreading lead dust, paint chips, and debris from lead-based paint removal operations. Lead control area is isolated by physical boundaries to prevent unauthorized entry of personnel.

L. Lead Permissible Exposure Limit (PEL): Fifty micrograms per cubic meter of air (50 $\mu g/m^3$) determined as an 8-hour TWA as determined by 29 CFR Part 1926.62. When employee is exposed for more than 8-hours per workday, determine PEL by the following formula. PEL micrograms/cubic meter (parts per million) of air = 400/No. of hrs. worked per day.

M. Personnel Monitoring: Sampling of lead concentrations within employee breathing zone to determine 8-hour time weighted average concentration according to 29 CFR Part 1926.62. Take samples that are representative of the various employee's work tasks.

N. Physical Boundary: Area physically roped or partitioned off around enclosed lead control area to limit unauthorized entry of personnel. As used in this section, "inside boundary" shall mean same as "outside lead control area."

1.4 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute (ANSI):

Z9.2-2018.....Fundamentals Governing the Design & Operation of Local Exhaust Ventilation Systems.

C. Code of Federal Regulations (CFR):

29 CFR Part 1910.....Occupational Safety and Health Standards.

29 CFR Part 1926.....Safety and Health Regulations for Construction.

40 CFR Part 260.....Hazardous Waste Management System: General.

40 CFR Part 261.....Identification and Listing of Hazardous Waste.

40 CFR Part 262.....Standards Applicable to Generators of Hazardous Waste.

40 CFR Part 263.....Standards Applicable to Transporters of Hazardous Waste.

40 CFR Part 264.....Standards for Owners and Operations of Hazardous Waste Treatment, Storage, and Disposal Facilities.

40 CFR Part 265.....Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities.

40 CFR Part 268.....Land Disposal Restrictions.

49 CFR Part 172.....Hazardous Material Table, Special Provisions, Hazardous Material Communications, Emergency Response Information, and Training Requirements, and Security Plans.

49 CFR Part 178.....Specifications for Packaging.

D. Underwriters Laboratories (UL):

586-09.....High-Efficiency, Particulate, Air Filter Units.

1.5 PRE-REMOVAL MEETINGS

A. Conduct pre-removal meeting at project site minimum 30 days before beginning Work of this section.

1. Required Participants:

a. Contracting Officer's Representative.

b. Certified Industrial Hygienist.

c. Inspection and Testing Agency.

d. Contractor.

e. Paint removal contractor.

f. Other installers responsible for finishing resulting surfaces.

2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
   a. Respiratory protection program.
   b. Hazard communication program.
   c. Hazardous waste management plan.
   d. Safety and health regulation compliance.
   e. Employee training.
   f. Removal schedule.
   g. Removal sequence.
   h. Preparatory work.
   i. Protection before, during, and after removal.
   j. Removal.
   k. Inspecting and testing.
   l. Other items affecting successful completion.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.6 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Description of each product.
      a. Paint removal products.
      b. Vacuum filters.
      c. Respirators.
   2. Safety Data Sheet for each paint removal product.
   3. Installation instructions.
      a. Paint removal products.

C. Test Reports: Submit testing laboratory reports.
   1. Submit air monitoring results within three working days, signed by testing laboratory employee performing air monitoring, employee analyzing sample, and CIH.

D. Certificates: Certify completed lead training.
   1. Submit certificate for each employee signed and dated by CIH and employee stating employee was trained.

E. Qualifications: Substantiate qualifications comply with specifications.
   1. Paint removal contractor.

2. Testing laboratory.
   a. Name, address, and telephone number.
   b. Current evidence of participation in American Industrial Hygiene Association (AIHA) Laboratory Accreditation Program (LAP), LLC, Environmental Lead Laboratory Accreditation Program (ELLAP).
   c. Copy of current AIHA accreditation certificate.
3. Industrial hygienist.
   a. Name, address, and telephone number.
   b. Resume showing previous experience.
   c. Copy of current ABIH CIH certification.
4. Paint disposal facility.
   a. Name, address, and telephone number.
   b. Current license or authorization to receive and dispose lead contaminated waste.

F. Record Documents:
1. Completed and signed hazardous waste manifest from waste transporter.
2. Toxicity Characteristic Leaching Procedure (TCLP) test results to determine if waste is hazardous.
3. Paint disposal facility receipts and disposition reports.
4. Certification of medical examinations.
5. Medical Opinion that employee is qualified to wear a respirator, that employees has been trained and fit tested for the respirator.
6. Employee training certification.

1.7 QUALITY ASSURANCE

A. Safety and Health Regulation Compliance:
1. Comply with laws, ordinances, rules, and regulations of Federal, State, and Local authorities having jurisdiction regarding removing, handling, storing, transporting, and disposing lead waste materials.
   a. Comply with applicable requirements of 29 CFR Part 1926.62.
   b. Notify Contracting Officer's Representative and request resolution of conflicts between regulations and specified requirements before starting work.
2. Comply with the following local laws, ordinances, criteria, rules and regulations regarding removing, handling, storing, transporting, and disposing lead-contaminated materials.

B. Paint Removal Contractor: Experienced contractor, registered or licensed by applicable state agency regulating lead-based paint removal.

C. Testing Laboratory: State certified independent testing laboratory experienced in airborne lead monitoring, testing, and reporting.
   1. Successful participant in American Industrial Hygiene Association (AIHA) Laboratory Accreditation Program (LAP), LLC, Environmental Lead Laboratory Accreditation Program (ELLAP).

D. Certified Industrial Hygienist: Certified as CIH by American Board of Industrial Hygiene in comprehensive practice and responsible for:
   1. Certify Training.
   2. Review and approve lead-based paint removal plan for conformance to applicable referenced standards.
   3. Inspect lead-based paint removal work for conformance with approved plan.
   4. Direct monitoring.
   5. Ensure work is performed according to specifications.
   6. Ensure personnel and environment hazardous exposures are adequately controlled.

E. Paint Disposal Facility: State certified disposal facility qualified to receive and dispose lead-based paint.

F. Lead-based Paint Removal Plan:
   1. Submit detailed, site-specific plan describing lead-based paint removal procedures.
   2. Include sketch showing location, size, and details of lead control areas, decontamination rooms, change rooms, shower facilities, and mechanical ventilation system.
   3. Include eating, drinking, and restroom procedures, interface of trades, work sequencing, collected wastewater and paint debris disposal plan, air sampling plan, respirators, protective equipment, and detailed description of containment methods ensuring airborne lead concentrations do not exceed action level outside lead control area.
      a. Eating, drinking, and smoking are not acceptable within lead control area.

4. Include air sampling, training and strategy, sampling methodology, frequency, duration, and qualifications of air monitoring personnel.

G. Respiratory Protection Program: Establish and implement program required by 29 CFR Part 1910.134 and 29 CFR Part 1926.62.
   1. Provide each employee negative pressure or other appropriate respirator.
      a. Respirator fit each employee's respirator at initial fitting and at least annually thereafter, as required by 29 CFR Part 1910.134 Respiratory Protection.

H. Hazard Communication Program: Establish and implement program required by 29 CFR Part 1910.1200 which is the same as 29 CFR 1926.59.

I. Hazardous Waste Management Plan: Establish and implement plan according to applicable requirements of Federal, State, and Local hazardous waste regulations including the following:
   1. Identification of hazardous wastes associated with work.
   2. Estimated quantities of generated and disposed waste.
   3. Names and qualifications of each contractor transporting, storing, treating, and disposing wastes. Include facility location and 24-hour point of contact. Provide two copies of EPA, State, and Local permits and EPA Identification numbers.
   4. Names and qualifications (experience and training) of personnel working on-site with hazardous wastes.
   5. List of required waste handling equipment including cleaning, volume reduction, and transport equipment.
   6. Spill prevention, containment, and cleanup contingency implementation measures.
   7. Work plan and schedule for waste containment, removal, and disposal with daily waste cleaned up and containerization.
   8. Hazardous waste disposal cost.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PAINT REMOVAL PRODUCTS

A. Chemical Stripper: Biodegradable, non-toxic, capable of removing existing paint layers in one application, and acceptable to CIH.

B. Calcium silicate-based blasting abrasive additive:

1. Basis of Design Product: Blastox, or approved equal.

2.2 ACCESSORIES

A. Waste Collection Drums: 49 CFR Part 178; Type 1A2, steel, removable head, 200 L (55 gal.) capacity, capable of containing waste without loss.

B. Vacuum Cleaner: HEPA filtered type.

C. Scrapers:

1. Metal type for use on metal, concrete, and masonry surfaces.
2. Plastic type for use on wood, plaster, gypsum board, and other surfaces.

D. Rinse Water: Potable.

E. Cleaning Cloths: Cotton.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Before exposure to lead-contaminated dust, provide workers with comprehensive medical examination required by 29 CFR Part 1926.62 (j) Medical Surveillance.

B. Maintain complete and accurate employee medical records according to 29 CFR Part 1910.1020.

C. Train each employee performing paint removal, disposal, and air sampling operations according to 29 CFR Part 1926.62.

1. Certify training is completed before employee is permitted to work on project and enter lead control area.

3.2 PREPARATION

A. Protect existing work indicated to remain.

1. Perform paint removal work without damaging and contaminating adjacent work.
2. Restore damage and contamination to original condition.

B. Notify Contracting Officer 20 days before starting paint removal work.

C. Lead Control Area Requirements:

1. Establish lead control area by completely enclosing lead-based paint removal work area with containment screens.
2. Contain removal operations using negative pressure full containment system with minimum one change room and HEPA filtered exhaust.

D. Boundary Requirements: Provide physical boundaries around lead control area by roping off area designated on drawings or providing curtains, portable partitions or other enclosures to ensure that airborne lead concentrations do not meet or exceed action level outside of lead control area.

E. Heating, Ventilating and Air Conditioning (HVAC) Systems: Shut down, lock out, and isolate HVAC systems supplying exhausting, and passing through lead control areas. Seal HVAC inlets and outlet within lead control area with 6-mil plastic sheet and tape. Tape seal seams in HVAC components passing through lead control area.

F. Change Room and Shower Facilities: Provide clean change rooms and shower facilities within physical boundary around lead control area according to 29 CFR Part 1926.62.

G. Mechanical Ventilation System:
1. Provide ventilation system to control personnel exposure to lead using HEPA equipped negative air machines.
2. Design, construct, install, and maintain HEPA filtered fixed local exhaust ventilation system according to ANSI Z9.2 and approved by CIH.
3. Exhaust ventilation air to exterior wherever possible.
4. When exhaust ventilation air must be recirculated into work area, provide HEPA filter with reliable back-up filter and controls to monitor lead concentration in return air and to bypass recirculation system automatically when system fails.

H. Personnel Protection: Provide and use required protective clothing and equipment within lead control area.

I. Warning Signs: Provide warning signs complying with 29 CFR Part 1926.62 at lead control area approaches. Locate signs so personnel read signs and take necessary precautions before entering lead control area.

3.3 WORK PROCEDURES

A. Remove lead-based paint according to approved lead-based paint removal plan.

1. Perform work only in presence of CIH or Industrial Hygienist (IH) Technician under direction of CIH ensuring continuous inspection of work in progress and direction of air monitoring activities.
2. Handle, store, transport, and dispose lead or and lead contaminated waste according to 40 CFR Part 260, 40 CFR Part 261, 40 CFR Part 262, 40 CFR Part 263, 40 CFR Part 264, and 40 CFR Part 265. Comply with land disposal restriction notification requirements as required by 40 CFR Part 268.

B. Use procedures and equipment required to limit occupational and environmental lead exposure when lead-based paint is removed according to 29 CFR Part 1926.62.

C. Dispose removed paint and waste according to Environmental Protection Agency (EPA), federal, state, and local requirements.

D. Dispose of tested and verified lead-silicate waste in a local subtitle D landfill according to Environmental Protection Agency (EPA), federal, state, and local requirements.

E. Personnel Exiting Procedures:
1. When personnel exit lead control area, comply with the following procedures:
   a. Vacuum exposed clothing surfaces.
   b. Remove protective clothing and equipment in decontamination room. Place clothing in approved impermeable disposal bag.
   c. Shower.
   d. Dress in clean clothes before leaving lead control area.

F. Monitoring - General:
1. Monitor airborne lead concentrations according to 29 CFR Part 1910.1025by testing laboratory as directed by CIH.
2. Take personal air monitoring samples on employees anticipated to have greatest exposure risk as determined by CIH. Additionally, take air monitoring samples on minimum 25 percent of work crew or minimum of two employees, whichever is greater, during each work shift.
3. Submit results of air monitoring samples, signed by CIH, within 24 hours after taking air samples. Notify Contracting Officer's Representative immediately of lead exposure at or exceeding action level outside of lead control area.

G. Monitoring During Paint Removal:

1. Perform personal and area monitoring during entire paint removal operation.
2. Conduct area monitoring at physical boundary daily for each work shift to ensure unprotected personnel are not exposed above action level anytime.
3. For outdoor operations, take at least one sample on each shift leeward of lead control area. When adjacent areas are contaminated, clean area of contamination and have CIH visually inspect and certify lead contamination is cleaned.
4. Stop work when outside boundary lead levels meet or exceed action level. Notify Contracting Officer's Representative, immediately.
5. Correct conditions causing increased lead concentration as directed by CIH.
6. Review sampling data collected during work stoppage to determine if conditions require additional work method modifications as determined by CIH.
7. Resume paint removal when approved by CIH.

3.4 LEAD-BASED PAINT REMOVAL

A. Remove paint within areas indicated on drawings completely exposing substrate. Minimize damage to substrate.

B. Comply with paint removal processes described lead paint removal plan.

C. Lead-Based Paint Removal: Select processes for each application to minimize work area lead contamination and waste.

3.5 SUBSTRATE SURFACE PREPARATION

A. Protect substrates from deterioration and contamination until refinished.

1. Protect metal substrates from flash rusting.

B. Prepare and paint substrates according to Section 09 91 00, PAINTING.

3.6 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

B. Perform sampling and testing for:

1. Air monitoring.
2. Lead-Based Paint.

3.7 CLEANING AND DISPOSAL

A. Cleaning:

1. Maintain lead control area surfaces free of accumulating paint chips and dust. Confine dust, debris, and waste to work area.
2. HEPA vacuum clean and wet wipe with detergent solution work area daily, at end of each shift, and when paint removal operation is complete.

B. CIH Certification: Certify in writing that inside and outside lead control area air monitoring samples are less than action level, employee respiratory protection was adequate, the work was performed according to 29 CFR Part 1926.62, and no visible accumulations of lead-based paint and dust remain on worksite.
1. Do not remove lead control area or roped-off boundary and warning signs before Contracting Officer's Representative's receipt of CIH's certification.
2. Re-clean areas showing dust or residual paint chips.

C. Testing: Where indicated and when directed by Contracting Officer's Representative, test lead-based paint residue and used abrasive according to 40 CFR Part 261 for hazardous waste.

D. Waste Collection:
1. Collect lead-contaminated materials including waste, scrap, debris, bags, containers, equipment, and clothing, which may produce airborne lead contamination.
2. Place lead contaminated materials in waste disposal drums. Label each drum identifying waste type according to 49 CFR Part 172 and date waste materials were first put into drum. Obtain and complete the Uniform Hazardous Waste Manifest forms. Comply with land disposal restriction notification requirements required by 40 CFR Part 268:
3. Coordinate temporary storage location on project site with Contracting Officer's Representative.

E. Waste Disposal:
1. Minimum 14 days before delivery, notify Contracting Officer's Representative who will arrange for job site inspection of drums and manifests by paint disposal facility personnel.
2. Contracting Officer's Representative will arrange hazardous wastes removal, transport and delivery to paint disposal facility to ensure

drums do not remain on project site longer than 90 calendar days from drum label date.

F. Waste Disposal:

1. Do not store hazardous waste drums in temporary storage location longer than 90 calendar days from drum label date.
2. Remove, transport, and deliver drums to paint disposal facility.
   a. Obtain signed receipt including date, time, quantity, and description of materials received according to 40 CFR Part 262.
   b. Obtain final report of materials disposition after disposal completion.

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01-01-21

SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK

A. Section 01 45 29, TESTING LABORATORY SERVICES: Materials testing and inspection during construction.

B. Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS: Concrete roads, walks, and similar exterior site work.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN

A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by COR. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.

B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.

C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES

A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).

B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.

C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).

D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:
   1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
   2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
   3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS

A. ACI SP-66 – ACI Detailing Manual.

B. ACI 318 - Building Code Requirements for Reinforced Concrete.

C. ACI 301 – Standard Specifications for Structural Concrete.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES. All items indicated below are required submittals requiring Contracting Officer’s Representative (COR) review and approval.

B. Shop Drawings: Reinforcing steel: Complete shop drawings that detail fabrication, bending, and placement for reinforcing bars. Include placement details, bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangements, splices and laps, mechanical connections, tie spacing, and hoop spacing.

C. Mill Test Reports:
   1. Reinforcing Steel.
   2. Cement.

D. Manufacturer's Certificates:
   1. Abrasive aggregate.
   2. Air-entraining admixture.
   3. Chemical admixtures, including chloride ion content.
   4. Waterproof paper for curing concrete.
   5. Liquid membrane-forming compounds for curing concrete.
   6. Non-shrinking grout.
   7. Liquid hardener.

8. Expansion joint filler.
9. Adhesive binder.

E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.

F. Test Report for Concrete Mix Designs: Trial mixes including water-cement fly ash ratio curves, concrete mix ingredients, and admixtures. Submit concrete mix design for each type of concrete specified no later than 14 days prior to commencing work. The report for each proposed mix design shall contain the following information: Design Slump, Cement and Fly Ash Content with ASTM reference for each product, Fine Aggregate Weight (with sieve analysis) and ASTM reference, Coarse Aggregate Weight (with sieve analysis) and ASTM reference, Quantity of each Admixture with manufacturer's literature and ASTM reference, Air content, Expected 28-day compressive strength, and Location in the project of each design mix (e.g. 3000 psi Footings, etc.).

1.7 DELIVERY, STORAGE, AND HANDLING

A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.

B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.

C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE

A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.

B. Agenda: Includes but is not limited to:

1. Submittals.
2. Coordination of work.
3. Availability of material.
4. Concrete mix design including admixtures.
5. Methods of placing, finishing, and curing.
6. Finish criteria required to obtain required flatness and levelness.
7. Timing of floor finish measurements.
8. Material inspection and testing.

C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; COR; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.

D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 MOCK-UP (NOT USED)

1.10 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):

117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary

211.1-91(R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete

214R-11(R2019).....Guide to Evaluation of Strength Test Results of Concrete

301-16.....Specifications for Structural Concrete

304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete

305.1-14.....Specification for Hot Weather Concreting

306.1-90(R2002).....Standard Specification for Cold Weather Concreting

308.1-11.....Specification for Curing Concrete

309R-05.....Guide for Consolidation of Concrete
318/318-19.....Building Code Requirements for Structural Concrete and Commentary
347R-14.....Guide to Formwork for Concrete
SP-66-04.....ACI Detailing Manual

C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
A135.4-2012.....Basic Hardboard

D. ASTM International (ASTM):
A615/A615M-20.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
A653/A653M-20.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process
A706/A706M-16.....Standard Specification for Deformed and Plain Low-Alloy Steel Bars for Concrete Reinforcement
A767/A767M-19.....Standard Specification for Zinc Coated (Galvanized) Steel Bars for Concrete Reinforcement
A775/A775M-19.....Standard Specification for Epoxy Coated Steel Reinforcing Bars
A820/820M-16.....Standard Specification for Steel Fibers for Fiber Reinforced Concrete
A996/A996M-16.....Standard Specification for Rail Steel and Axle Steel Deformed Bars for Concrete Reinforcement
A1064/A1064M-18a.....Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
C31/C31M-19a.....Standard Practice for Making and Curing Concrete Test Specimens in the field
C33/C33M-18.....Standard Specification for Concrete Aggregates
C39/C39M-20.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
C94/C94M-19a.....Standard Specification for Ready Mixed Concrete

C143/C143M-20.....Standard Test Method for Slump of Hydraulic Cement Concrete
C150C150M-20.....Standard Specification for Portland Cement
C171-16.....Standard Specification for Sheet Materials for Curing Concrete
C172C172M-17.....Standard Practice for Sampling Freshly Mixed Concrete
C173/C173M-16.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
C192/C192M-19.....Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
C231/C231M-17a.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
C260/C260M-10a(2016)....Standard Specification for Air Entraining Admixtures for Concrete
C309-19.....Standard Specification for Liquid Membrane Forming Compounds for Curing Concrete
C330/C330M-17a.....Standard Specification for Lightweight Aggregates for Structural Concrete
C494/C494M-19.....Standard Specification for Chemical Admixtures for Concrete
C618-19.....Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
C666/C666M-15.....Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing
C881/C881M-20.....Standard Specification for Epoxy Resin Base Bonding Systems for Concrete
C1107/1107M-20.....Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)
C1315-19.....Standard Specification for Liquid Membrane Forming Compounds Having Special Properties for Curing and Sealing Concrete
D6/D6M-95(2018).....Standard Test Method for Loss on Heating of Oil and Asphaltic Compounds

D297-15(2019).....Standard Test Methods for Rubber Products Chemical Analysis

D412—16.....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension

D1751-18.....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)

D4263-83(2018).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.

E1155-20.....Standard Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers

F1249-20.....Standard Test Method for Water Vapor Transmission Rate Through Plastic Film and Sheeting Using a Modulated Infrared Sensor

F1869-16a.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

D1.4/D1.4M-18.....Structural Welding Code – Steel Reinforcing Bars

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. National Cooperative Highway Research Program (NCHRP):

Report On.....Concrete Sealers for the Protection of Bridge Structures

H. U. S. Department of Commerce Product Standard (PS):

PS 1-07.....Structural Plywood

PS 20-20.....American Softwood Lumber Standard

I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

CRD C513.....Rubber Waterstops

CRD C572.....Polyvinyl Chloride Waterstops

PART 2 – PRODUCTS

2.1 FORMS

A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.

B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.

C. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.

D. Form Lining:

1. 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
2. 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
3. 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

E. Concrete products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Concrete Penetrating Liquid	79 percent biobased material
Concrete form Release Agent	87 percent biobased material
Concrete Sealer	11 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

F. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS

A. Portland Cement: ASTM C150 Type I or II.

B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent. Do not exceed more than 25 percent total cementitious content by weight.

C. Coarse Aggregate: ASTM C33.

1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
2. Coarse aggregate for interior slabs on grade shall conform to the following:
   a. Dense or well graded aggregate.
      1) Percent retained on each sieve below the top size and above the No. 100 sieve:
         a) 8 to 18 percent for 1-1/2 inches (38 mm)top size.
         b) 8 to 22 percent for 3/4 or 1 inch (19 or 25 mm) top size.
      2) The above requirements may be deviated from based on locally available material.
         a) One or two non-adjacent sieves sizes may fall outside of the limits set above.
         b) Percent retained on two adjacent sieves sizes shall not be less than 5 percent of the above required.
         c) Percent retained on three adjacent sieve sizes shall not be less than 8 percent of the above required.
         d) When the percent retained on each of two adjacent sieve sizes is less than 8 percent the total percent retained on either of these sieves and the adjacent outside sieve should be at least 13 percent (for example, if both the No. 4 and No. 8 (4.75 and 2.36 mm)sieves have 6 percent retained on each item then: 1. the total retained on the 3/8 inch and No. 4 (9.5 and 4.75 mm) sieves should be at least 13 percent, and 2. the total retained on the No. 8 and No. 16 (2.36 and 1.18 mm) sieves should be at least 13 percent.

3. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
4. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

D. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 µm (No. 100) sieve.

E. Mixing Water: Fresh, clean, and potable.

F. Admixtures (Use as applicable):
1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water. Use of superplasticizer requires COR approval.
4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
6. Microsilica: Use only with prior review and acceptance of the COR. Use only in conjunction with high range water reducer.
7. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
8. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

G. Vapor Barrier under all slab on grade: ASTM F1249, 0.25 mm (10 mil) WVT 0.012 foot/hr. 0.38 mm (15 mil) WVT 0.007 foot/hour. Class A Crosslinked polyethylene 15 mil with all seams taped and penetrations mastic sealed. Basis of Performance Product: StegoWrap 15 mil. Submit equal performing product and accessories.

H. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.

I. Welded Wire Fabric: ASTM A185.

J. Reinforcing Bars to be Welded: ASTM A706.

K. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.

L. Expansion Joint Filler: ASTM D1751.

M. Sheet Materials for Curing Concrete: ASTM C171.

N. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315.Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.

O. Abrasive Aggregate: Aluminum oxide grains or emery grits for application on exposed exterior stairs as indicated on Drawings.

P. Moisture Vapor Emissions & Alkalinity Control Sealer: 100 percent active colorless aqueous siliconate solution concrete surface.

1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34 percent solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
2. MVE 15-Year Warranty:
   a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer’s instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or

moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.

Q. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.

R. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

S. Adhesive Binder: ASTM C881.

T. Waterstops:

1. Polyvinyl Chloride Waterstop: CRD C572.
2. Rubber Waterstops: CRD C513.
3. Bentonite Waterstop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 pounds per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durameter and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

U. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

V. Fibers:

1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m^3 (1.5 lb. per cubic yard). Product shall have a UL rating.

W. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

X. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

Y. Crystalline Waterproofing: Prepackaged, two-component, gray-colored proprietary blend of portland cement, specially treated sand, and active chemicals that, when mixed with liquid polymer bonding agent and water and applied, penetrates into concrete and concrete unit masonry and reacts chemically with the byproducts of cement hydration in the presence of water to develop crystalline growth within substrate capillaries to produce an impervious, dense, waterproof substrate.

1. Basis of Performance Product: Xypex Modified.
2. Topical Application Areas: Elevator pits, Exterior stairs and ramps, and as indicated on Drawings.

2.3 CONCRETE MIXES

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m^3 (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement -fly ash ratio, and consistency of each cylinder in terms of slump.

3. Prepare a curve showing relationship between water-cement -fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
4. If the field experience method is used, submit complete standard deviation analysis.

B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify the COR immediately when change in source is anticipated.
1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.

C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of the COR or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. The COR may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.

D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with maximum of 25 percent replacement by weight in all structural work. Increase this replacement to 40 percent for mass concrete, and reduce it to 10 percent for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m3 (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m3 (lbs/c. yd)	Max. Water Cement Ratio
35 (5000)1,3	375 (630)	0.45	385 (650)	0.40
30 (4000)1,3	325 (550)	0.55	340 (570)	0.50

25 (3000)1,3	280 (470)	0.65	290 (490)	0.55
25 (3000)1,2	300 (500)	See 4 below	310 (520)	See 4 below

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

TABLE III - TOTAL AIR CONTENT FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

TABLE IV AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.

I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C ± 1.7 degrees C (73.4 ± 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.

J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).

K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.

L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, the COR may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, the COR may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, the COR may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING

A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by the COR. With each

batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38 degrees C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the COR for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise the COR.

PART 3 – EXECUTION

3.1 FORMWORK

A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
   1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and the COR approves their reuse.
   2. Provide forms for concrete footings unless the COR determines forms are not necessary.
   3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.

B. Treating and Wetting: Treat or wet contact forms as follows:

1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
3. Use sealer on reused plywood forms as specified for new material.

C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than 1/270 of free span of member.

D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.

E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.

F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.

G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.

1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed

shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.

2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.

H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
3. Do not install sleeves in beams, joists or columns except where shown or permitted by the COR. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the COR, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary

for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.

2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT

A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.

B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.

1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Use epoxy-coated tie wire with epoxy-coated reinforcing. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.

C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.

D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
   1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
   2. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
      a. Initial qualification: In the presence of the COR, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
      b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.

E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by the COR.

F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.

G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER

A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
   1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
   2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.

3. Seal perimeter of membrane against grade beams, walls and footings to completely seal the interior of the slab to the outside edge of structure.
4. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.

B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:

1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
2. Manufacturer’s representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
   a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
   b. Spray apply Sealer at the rate of 20 m^2 (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
   c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS

A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have

construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by the COR.

B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.

C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.

D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

E. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS

A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.

B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

C. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.7 PLACING CONCRETE

A. Preparation:

1. Remove hardened concrete, wood chips, shavings and other debris from forms.
2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.

3. Have forms and reinforcement inspected and approved by the COR before depositing concrete.
4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.

B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
   1. Preparing surface for applied topping:
      a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
      b. Broom clean and keep base slab wet for at least four hours before topping is applied.
      c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of the COR.

D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
   1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
   2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
   3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete.

Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.

4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
7. Concrete on metal deck:
   a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
      1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER

A. Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by the COR.

3.9 COLD WEATHER

A. Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyantes or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by the COR.

3.10 PROTECTION AND CURING

A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by the COR.
   1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer’s instructions. Apply immediately after finishing. Maximum coverage 10m^2/L (400 square feet per gallon) on steel troweled surfaces and 7.5m^2/L (300 square feet

per gallon) on floated or broomed surfaces for the curing/sealing compound.

2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS

A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
   1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
   2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.

B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.

C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. In addition, for flat slab/plate, reshoring is required immediately after stripping operations are complete and not later than the end of the

same day. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.12 CONCRETE SURFACE PREPARATION

A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.

B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by the COR, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
   a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
   b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 µm (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
   c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
   d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m^2 (2 square feet) in each 93 m^2 (1000 square feet) of textured surface.

B. Slab Finishes:
   1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel.

Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to the COR and floor consultant for evaluation and recommendations for subsequent placements.

2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless the COR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.

7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by the COR from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
    a. Areas covered with carpeting, or not specified otherwise in b. below:
        1) Slab on Grade:
            a) Specified overall value F_F 25/F_L 20
            b) Minimum local value F_F 17/F_L 15

2) Level suspended slabs (shored until after testing) and topping slabs:
   a) Specified overall value FF 25/FL 20
   b) Minimum local value FF 17/FL 15
3) Unshored suspended slabs:
   a) Specified overall value FF 25
   b) Minimum local value FF 17
4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
1) Slab on grade:
   a) Specified overall value FF 36/FL 20
   b) Minimum local value FF 24/FL 15
2) Level suspended slabs (shored until after testing) and topping slabs
   a) Specified overall value FF 30/FL 20
   b) Minimum local value FF 24/FL 15
3) Unshored suspended slabs:
   a) Specified overall value FF 30
   b) Minimum local value FF 24
4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.

d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements
    a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by the COR, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
    b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.
13. Acceptance/ Rejection:
    a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
    b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.
14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by the COR, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.

B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.

C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8 percent per 1/10th m^2 (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 APPLIED TOPPING (NOT USED)

3.16 RESURFACING FLOORS (NOT USED)

3.17 RETAINING WALLS (NOT USED)

1.18 PRECAST CONCRETE ITEMS (NOT USED)

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01-01-21

SECTION 04 01 00
MAINTENANCE OF MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Repointing existing damaged masonry joints.
2. Replacing existing damaged masonry units.

1.2 RELATED WORK

A. Section 04 05 13, MASONRY MORTARING: Mortars for new masonry.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

C67/C67M-20.....Sampling and Testing Brick and Structural Clay Tile.

C144-18.....Aggregate for Masonry Mortar.

C150/C150M-20.....Specification for Portland Cement.

C207-18 - .....Hydrated Lime for Masonry Purposes

C216-19 - .....Facing Brick (Solid Masonry Units Made from Clay or Shale)

C270-19ae1.....Mortar for Unit Masonry

C295/C295M-19.....Petrographic Examination of Aggregates for Concrete

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Replacement units indicating manufacturer recommendation for each application.

C. Samples:

1. Pointing Mortar: Molded, 150 mm (6 inches) long for each type, texture, and color.

D. Test reports:

1. Preconstruction test results of existing masonry mortar and units.
2. Recommended mortar mix and mortar materials sources.

1.5 QUALITY ASSURANCE

A. Installer Qualifications:

1. Documented experience in completion of work, similar in design, material, and extent specified.

B. Preconstruction Testing:

1. Existing Brick: according to ASTM C67.
2. Existing Mortar: according to ASTM C295/C295M.
   a. Recommend mortar mix compatible with existing .

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store materials covered, protected from weather, and elevated above grade.

1. Prevent contamination of aggregates.

B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Environment:

1. Cold Weather Requirements: Maintain mortar ingredients and substrate within temperature range between 4 degrees C (40 degrees F) and 49 degrees C (120 degrees F) when outside temperature is less than 4 degrees C (40 degrees F).
2. Hot Weather Requirements: Protect mortar-joint from evaporation of moisture from mortar material. When required, provide adequately shaded work area.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Mortar Components:

1. Hydrated Lime: ASTM C207, Type S.

2. Aggregate: ASTM C144.
3. Portland Cement: ASTM C150/C150M, Type I.
4. Water: Potable, free of substances that are detrimental to grout, masonry, and metal.

2.2 PRODUCTS - GENERAL

A. Basis of Design: Match Existing.

B. Provide each product from one manufacturer and from one production run.

2.3 REPLACEMENT MASONRY UNITS

A. Face Brick:

1. ASTM C216, Grade SW, Type FBS

B. Other Masonry Units: Match existing.

2.4 MIXES

A. Tuck Pointing Mortar: ASTM C270; Appendix X3.

1. Type N or Type K.
2. Type K: 1 part Portland cement, 4 parts hydrated lime and 11-1/4 to 15 parts fine sand.

2.5 ACCESSORIES

A. Cleaning Agent: Soapless, non-acidic, detergent, specially prepared for cleaning brick, stone, concrete and masonry.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

1. Protect from mortar droppings and cleaning operations.

C. Remove existing fixtures and fittings concealing masonry joints to permit repointing and repair.

3.2 EXISTING MORTAR JOINTS

A. Cut out existing bed and head mortar joints, to uniform depth of 19 mm (3/4 inches), or to sound mortar without damaging edges and faces of existing masonry units to remain.

B. Remove dust and debris from joints.

1. Do not rinse when temperature is below freezing.

3.3 TUCK POINTING

A. Dampen joints immediately before tuck pointing. Allow masonry units to absorb surface water.

B. Tightly pack tuck pointing mortar into joints in thin layers, 6 mm (1/4 inch) thick, maximum.

C. Allow layer to become slightly hardened before applying next layer.

D. Pack final layer flush with surfaces of masonry units.

3.4 MASONRY UNIT REPLACEMENT

A. Cut out mortar joints surrounding masonry units requiring replacement.

1. Remove existing masonry units creating opening for replacement masonry unit installation.
2. Remove mortar, dust, and debris from opening perimeter surfaces.
3. Prevent debris from falling into cavity where applicable.

B. Dampen surfaces of surrounding existing masonry before installing replacement masonry units.

1. Allow existing masonry to absorb surface moisture before installing replacement units.
2. Butter contact surfaces of existing masonry and replacement masonry units with mortar.
3. Center replacement masonry units in opening and press into position.
4. Remove excess mortar.
5. Tuck point replacement masonry units to ensure full head and bed joints.

3.5 JOINT TOOLING

A. Tool repointed and replaced masonry joints when mortar becomes slightly hardened.

B. Produce smooth, compacted, joint matching existing.

3.6 CLEANING

A. Remove mortar splatter from exposed surfaces immediately.

B. Clean exposed masonry surfaces on completion.

C. Remove mortar droppings and other foreign substances from wall surfaces.

D. Wet surfaces with clean water.

E. Wash with cleaning agent.

F. Brush masonry surfaces with stiff fiber brushes while washing.

G. Immediately after washing, rinse with clean water.

1. Remove traces of detergent, foreign streaks or stains.

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10-01-17

SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Masonry mortar installed by other concrete and masonry sections.

1.2 RELATED REQUIREMENTS

A. Mortar used in Section:

1. Section 04 01 00, MAINTENANCE OF MASONRY.
2. Section 04 05 16, MASONRY GROUTING.
3. Section 04 20 00, UNIT MASONRY.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
2. C91/C91M-12 - Masonry Cement.
3. C144-11 - Aggregate for Masonry Mortar.
4. C150/C150M-15 - Portland Cement.
5. C207-06(2011) - Hydrated Lime for Masonry Purposes.
6. C270-14a - Mortar of Unit Masonry.
7. C595/C595M-15e1 - Blended Hydraulic Cements.
8. C780-15 - Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry.
9. C979/C979M-10 - Pigments for Integrally Colored Concrete.
10. C1329/C1329M-15 - Mortar Cement.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Test Reports: Certify each product complies with specifications.

1. Mortar.
2. Admixtures.

D. Certificates: Certify each product complies with specifications.

1. Portland cement.
2. Masonry cement.
3. Mortar cement.

4. Hydrated lime.
5. Fine aggregate.
6. Color admixture.

E. Qualifications: Substantiate qualifications comply with specifications.
1. Testing laboratory.

1.5 QUALITY ASSURANCE

A. Preconstruction Testing:
1. Engage independent testing laboratory to tests and submit reports.
a. Deliver samples to laboratory in number and quantity required for testing.
2. Test mortar and materials specified.
3. Mortar:
a. Test for compressive strength and water retention according to ASTM C270.
b. Minimum Mortar compressive strengths 28 days:
1) Type M: 17.2 MPa (2,500 psi).
2) Type S: 12.4 MPa (1,800 psi).
3) Type N: 5.1 MPa (750 psi).
4. Non-Staining Cement: Test for water soluble alkali.
a. Water Soluble Alkali: Maximum 0.03 percent.
5. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.
B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store masonry materials under waterproof covers on planking clear of ground.
1. Protect loose, bulk materials from contamination.
B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Hydrated Lime: ASTM C207, Type S.

B. Aggregate for Masonry Mortar: ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.
2. White plastering sand meeting sieve analysis for mortar joints for pointing and laying of structural facing tile units except that 100 percent passes No. 8 sieve, and maximum 5 percent retained on No. 16 sieve.
3. Test sand for color value according to ASTM C40/C40M. Sand producing color darker than specified standard is unacceptable.

C. Blended Hydraulic Cement: ASTM C595/C595M, Type IS, IP.

D. Masonry Cement: ASTM C91/C91M. Type N, S, Or M.

1. Use white masonry cement whenever white mortar is specified.

E. Mortar Cement: ASTM C1329/C1329M, Type N.

F. Portland Cement: ASTM C150/C150M, Type I.

1. Use white Portland cement wherever white mortar is specified.

G. Pigments: ASTM C979/C979M; inorganic, inert, mineral pigments only, unaffected by atmospheric conditions, nonfading, alkali resistant, and water insoluble.

H. Water: Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.2 PRODUCTS - GENERAL

A. Basis of Design: Match Existing.

B. Provide each product from one manufacturer.

2.3 MIXES

A. Tuck Pointing Mortar for Repair Work: Tuck pointing mortar specified in Section 04 01 00, MAINTENANCE OF MASONRY.

B. Masonry Mortar: ASTM C270.

1. Admixtures:

a. Do not use mortar admixtures, and color admixtures unless approved by Contracting Officer's Representative.

b. Do not use antifreeze compounds.

C. Colored Mortar:
   1. Maintain uniform mortar color for exposed work, throughout.
   2. Match mortar color in approved sample or sample panel when specified in Section 04 20 00, UNIT MASONRY.
   3. Alteration Work Mortar Color: Match existing mortar.

D. Color Admixtures:
   1. Proportion as specified by manufacturer.
   2. For color, match existing.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

3.2 MIXING

A. Measure ingredients by volume using known capacity container.

B. Mix for 3 to 5 minutes in a mechanically operated mortar mixer.

C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.

D. Mortar Stiffened Because of Water Loss Through Evaporation:
   1. Re-temper by adding water to restore to proper consistency and workability.
   2. Discard mortar reaching initial set or unused within two hours of mixing.

E. Pointing Mortar:
   1. Mix dry ingredients with enough water to produce damp mixture of workable consistency retaining shape when formed into ball.
   2. Allow mortar to stand in dampened condition for 60 to 90 minutes.
   3. Add water to bring mortar to a workable consistency before use.

3.3 MORTARING

A. Brick Veneer Over Frame Back Up Walls: Use Type S Portland cement-lime mortar.

B. Type N Mortar: Use for other masonry work.

C. Type N Mortar: Use for pointing items and tuck pointing specified.

3.4 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

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1. Take and test samples during progress of work according to ASTM C780.

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01-01-21

SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Grout for filling hollow concrete masonry cores.

1.2 RELATED WORK

A. Section 04 20 00, UNIT MASONRY: Grout

B. Grout Color: Match Existing

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section

American National Standards Institute (ANSI):

A118.6-19 - .....Standard Cement Grouts for Tile Installation.

B. ASTM International (ASTM):

C40/C40M-20 - .....Organic Impurities in Fine Aggregates for Concrete.

C150/C150M-20 - .....Portland Cement.

C207-18 - .....Hydrated Lime for Masonry Purposes.

C404-18 - .....Aggregates for Masonry Grout.

C476-20 - .....Grout for Masonry.

C595/C595M-20 - .....Blended Hydraulic Cement.

C979/C979M-16 - .....Pigments for Integrally Colored Concrete.

C1019-19 - .....Sampling and Testing Grout.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. All items indicated below are required submittals requiring Contracting Officer’s Representative (COR) review and approval.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Test Reports: Certify each product complies with specifications.

1. Grout, each type.
2. Cement.
3. Aggregate.

D. Certificates: Certify each product complies with specifications.

1. Blended hydraulic cement.
2. Portland cement.
3. Grout.

4. Hydrated lime.
5. Aggregate.

1.5 QUALITY ASSURANCE

A. Preconstruction Testing:
   1. Engage independent testing laboratory to perform tests and submit reports.
      a. Deliver samples to laboratory in number and quantity required for testing.
   2. Grout:
      a. Test compressive strength according to ASTM C1019 standard.
   3. Cement:
      a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
      b. Nonstaining cement containing more than 0.03 percent water soluble alkali.
   4. Aggregate:
      a. Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.
B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

1.7 STORAGE AND HANDLING

A. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.
B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Grout Components:
   1. Hydrated Lime: ASTM C207, Type S.
   2. Aggregate For Masonry Grout: ASTM C404, Size 8.
   3. Blended Hydraulic Cement: ASTM C595, Type IS, IP.

4. Portland Cement: ASTM C150, Type I.
5. Liquid Acrylic Resin:
   a. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.
6. Water: Potable, free of substances that are detrimental to grout, masonry, and metal.

2.2 PRODUCTS - GENERAL

A. Provide each product from one manufacturer.

2.3 MIXES

A. Grout: ASTM C476; fine grout and coarse grout.

B. Ready-Mixed Grout: ANSI A118.8.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Clean mortar from masonry cells protruding more than 13 mm (1/2 inch) to permit grout flow.

D. Remove debris from grout spaces.

E. Verify reinforcement is correctly placed before placing grout.

3.2 MIXING

A. Mix grout in mechanically operated mixer.
   1. Mix grout for five minutes, minimum.

B. Measure ingredients by volume using container of known capacity.

C. Mix water with grout dry ingredients.
   1. Slump Range: 200 to 275 mm (8 to 11 inches).

3.3 GROUTING

A. Install grout according to Section 04 20 00, UNIT MASONRY.

B. Use fine grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is 50 mm (2 inches) or less.

C. Use either fine grout or coarse grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is greater than 50 mm (2 inches).

D. Use grout for filling bond beam or lintel units.

- - - E N D - - -

08-01-17

SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Concrete masonry unit (CMU) assemblies for:
   1. Exterior walls modular brick veneer.
   2. Interior CMU walls.

1.2 RELATED REQUIREMENTS

A. Sealants and Sealant Installation: Section 07 92 00, JOINT SEALANTS.

B. Color and Texture of Masonry Units: Match Existing.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Concrete Institute (ACI):
   1. 315-99 - Details and Detailing of Concrete Reinforcement.
   2. 530.1/ASCE 6/TMS 602-13 - Specification for Masonry Structures.

C. ASTM International (ASTM):
   1. A615/A615M-15ae1 - Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
   2. A951/A951M-14 - Steel Wire for Masonry Joint Reinforcement.
   3. A1064/A1064M-15 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
   4. C62-13a - Building Brick (Solid Masonry Units Made from Clay or Shale).
   5. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
   6. C90-14 - Load-Bearing Concrete Masonry Units.
   7. C216-15 - Facing Brick (Solid Masonry Units Made From Clay or Shale).
   8. C612-14 - Mineral Fiber Block and Board Thermal Insulation.
   9. C744-14 - Prefaced Concrete and Calcium Silicate Masonry Units.
   10. D1056-14 - Flexible Cellular Materials - Sponge or Expanded Rubber.
   11. D2240-05(2010) - Rubber Property-Durometer Hardness.
   12. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.

D. American Welding Society (AWS):
   1. D1.4/D1.4M-11 - Structural Welding Code - Reinforcing Steel.

E. Brick Industry Association (BIA):

1. TN 11B-88 - Guide Specifications for Brick Masonry, Part 3.

F. Federal Specifications (Fed. Spec.):

1. FF-S-107C(2) - Screws, Tapping and Drive.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies.
2. Special masonry shapes, profiles, and placement.
3. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.

D. Samples:

1. Face brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.

E. Certificates: Certify products comply with specifications.

1. Face brick.

1.5 QUALITY ASSURANCE

A. Welders and Welding Procedures Qualifications: AWS D1.4/D1.4M.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products above grade, protected from contamination.

B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Hot and Cold Weather Requirements: Comply with ACI 530.1/ASCE 6/TMS 602.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

A. Basis of Design: Match Existing.

B. Provide each product from one manufacturer and from one production run.

2.2 UNIT MASONRY PRODUCTS

A. Brick:

1. Face Brick:
    a. ASTM C216, Grade SW, Type FBS.
    b. Brick when tested according to ASTM C67: Classified slightly efflorescent or better.
    c. Size:
        1) Modular.
2. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.
3. One Face Exposed: Grade S, Type I.
4. Two Faces Exposed: Grade S, Type II.

B. Concrete Masonry Units (CMU):

1. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
    a. Unit Weight: Normal weight.
    b. Fire rated units for fire rated partitions.
2. Sizes: Modular, 200 mm by 400 mm (8 inches by 16 inches) nominal face dimension; thickness as indicated on drawings.

2.3 ANCHORS, TIES, AND REINFORCEMENT

A. Steel Reinforcing Bars: ASTM A615/A615M; Grade 60, deformed bars.

B. Adjustable Veneer Anchor for Framed Walls:

1. Two piece, adjustable anchor and tie.
2. Loop Type:
    a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches)

long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.

b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage anchor and be embedded minimum 50 mm (2 inches) into bed joint of masonry veneer.

C. Individual Ties:

1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to rectangular shape minimum 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not acceptable.
2. Adjustable Cavity Wall Ties:
   a. Adjustable wall ties may be furnished at Contractor's option.
   b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
   c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
   d. Form one piece to rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into bed joint 50 mm (2 inches).
   e. Form other piece to 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having 75 mm (3 inch) long bent section for engaging 105 mm (4-1/8 inch) wide piece to form adjustable connection.

2.4 ACCESSORIES

A. Weeps:

1. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
2. Weep Hole: Flexible PVC louvered configuration with rectangular closure strip at top.

B. Cavity Drain Material: Open mesh polyester sheets or strips to prevent mortar droppings from clogging the cavity.

C. Preformed Compressible Joint Filler:

1. Thickness and depth to fill joint.
2. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
3. Non-Combustible Type: ASTM C612, Type 5, Max. Temp.1800 degrees F.

D. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

E. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

F. Welding Materials: AWS D1.4/D1.4M, type to suit application.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Keep finish work free from mortar smears or spatters, and leave neat and clean.

C. Wall Openings:

1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
2. When items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:

1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
2. Tool while mortar is soft enough to be compressed into joints and not raked out.
3. Finish joints in exterior face masonry work with jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
4. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Partition Height:

1. Extend partitions minimum 100 mm (4 inches) above suspended ceiling or to overhead construction where no ceiling occurs.
2. Extend following partitions to overhead construction.
    a. Full height partitions, and fire partitions and smoke partitions indicated on drawings.
    b. Both walls at expansion joints.
    c. Corridor walls.
    d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
    e. Walls at refrigerator space.
    f. Reinforced masonry partitions.
3. Extend finished masonry partitions minimum 100 mm (4 inches) above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction.

F. Lintels:

1. Lintels are not required for openings less than 1000 mm (40 inches) wide that have hollow metal frames.
2. Openings 1025 mm (41 inches) wide to 1600 m (63 inches) wide without structural steel lintel or frames, require lintel formed of concrete masonry lintel or bond beam units filled with grout and reinforced with one No. 16 (No. 5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Precast concrete lintels of 25 MPa (3,000 psi) concrete, same thickness as partition, and with one No. 16 (No. 5) deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, is acceptable in lieu of reinforced CMU masonry lintels.
4. Use steel lintels, for openings greater than 1600 m (63 inches) wide, brick masonry openings, and elevator openings unless shown otherwise.
5. Doors having overhead concealed door closers require steel lintel, and pocket for closer box.
6. Lintel Bearing Length: Minimum 100 mm (4 inches) at both ends.
7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.

G. Wetting and Wetting Test:

1. Test and wet brick and clay tile according to BIA TN 11B.

2. Do not wet concrete masonry units or glazed structural facing tile before laying.

H. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

I. Construct formwork to conform to shape, line and dimensions indicated on drawings. Make sufficiently tight to prevent mortar, grout, or concrete leakage. Brace, tie and support formwork as required to maintain position and shape during construction and curing of reinforced masonry.

J. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other reasonable temporary construction loads.

K. Minimum Curing Times Before Removing Shores and Forms:

1. Beams: 10 days.

3.2 INSTALLATION - ANCHORAGE

A. Veneer to Framed Walls:

1. Install adjustable veneer anchors.
2. Fasten anchor to stud through sheathing with self-drilling and tapping screw, one at both ends of loop type anchor.
3. Space anchors maximum 400 mm (16 inches) on center vertically at each stud.

3.3 INSTALLATION – REINFORCEMENT

A. Joint Reinforcement:

1. Install joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing is acceptable in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry.
5. Wherever brick masonry is backed up with stacked bond masonry, install multiple wythe joint reinforcement in every two courses of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:

1. Install reinforcing bars in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated on drawings.
2. Bond Beams:
    a. Form Bond beams of load-bearing concrete masonry units filled with grout and reinforced with two No. 15m (No. 5) reinforcing bars unless shown otherwise. Do not cut reinforcement.
    b. Brake bond beams only at expansion joints and at control joints, if shown.
3. Stack Bond:
    a. Locate additional joint reinforcement in vertical and horizontal joints as indicated on drawings.
    b. Anchor vertical reinforcement into foundation or wall or bond beam below.
    c. Provide temporary bracing for walls over 8 feet tall until permanent horizontal bracing is completed.

3.4 INSTALLATION - BRICK EXPANSION AND CMU CONTROL JOINTS (NOT USED)

3.5 INSTALLATION - BUILDING EXPANSION AND SEISMIC JOINTS (NOT USED)

3.6 INSTALLATION - ISOLATION JOINT (NOT USED)

3.7 INSTALLATION - BRICKWORK

A. Lay clay brick according to BIA TN 11B.

B. Laying:

1. Lay brick in one-half running bond with bonded corners, unless indicated otherwise.
2. Maintain bond pattern throughout.
3. Do not use brick smaller than half-brick at any angle, corner, break, and jamb.
4. Where length of cut brick is greater than one half length, maintain vertical joint location.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structurally bond multi-wythe brick walls, unless indicated on drawings.

7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and Interior Joint Widths: Lay for three equal joints in 200 mm (8 inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
3. Arches:
    a. Flat arches (jack arches) lay with camber of 1 in 200 (1/16 inch per foot) of span.
    b. Face radial arches with radial brick with center line of joints on radial lines.
    c. Form Radial joints of equal width.
    d. Bond arches into backing with metal ties in every other joint.

D. Weep Holes:

1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in wall.
2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

3.8 INSTALLATION - CONCRETE MASONRY UNITS

A. Types and Uses:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Provide solid concrete masonry units, where full units cannot be installed, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.

3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Do not install brick jambs in exposed finish work.
5. Install concrete building brick only as filler in backup material where not exposed.

B. Laying:

1. Lay concrete masonry units with 9 mm (3/8 inch) joints, with a bond overlap of minimum 1/4 of unit length, except where stack bond is indicated on drawings.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill voids with mortar or grout.
7. Provide 6 mm (1/4 inch) open joint for sealant between existing construction and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings minimum 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge masonry against steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes indicated on drawings.
12. At time of placement, ensure steel reinforcement is free of loose rust, mud, oil, and other contamination capable of affecting bond.
13. Place steel reinforcement at spacing indicated on drawings before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place vertically by centering clips, caging devices, tie wire, or other approved methods.

16. Support vertical bars near each end and at maximum 192 bar diameter on center.
17. Splice reinforcement or attach reinforcement to dowels by placing in contact and securing with wire ties.
18. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
19. Grout cells of concrete masonry units, containing reinforcing bars, solid as specified.
20. Install cavity and joint reinforcement as masonry work progresses.
21. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

C. Waterproofing Parging:

1. Parge earth side of concrete masonry unit basement walls with mortar applied in two coats, each coat 6 mm (1/4 inch) thick.
2. Clean wall surfaces to receive parging of dirt, oil, or grease, and moisten before application of first coat.
3. Roughen first coat when partially set, permit to hardened for 24 hours, and moisten before application of second coat.
4. Keep second coat damp for minimum 48 hours.
5. Thicken parging and round to form a cove at the junction of outside wall face and footing.

3.9 INSTALLATION - GLAZED STRUCTURAL FACING TILE (NOT USED)

3.10 POINTING (NOT USED)

3.11 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of maximum 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
4. Verify reinforcing bars are installed as indicated on drawings.

B. Placing:

1. Place grout in grout space in lifts as specified.
2. Consolidate each grout lift after free water has disappeared but before plasticity is lost.

3. Do not slush with mortar or use mortar with grout.
4. Interruptions:
    a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inches) below top of last masonry course.
    b. Grout from dam to dam on high lift method.
    c. Longitudinal run of masonry may be stopped off only by raking back one-half masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:
1. Consolidate by puddling with grout stick during and immediately after placing.
2. Grout cores of concrete masonry units containing reinforcing bars solid as masonry work progresses.

D. Low Lift Method:
1. Construct masonry to 1.5 m (5 feet) maximum height before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

3.12 PLACING REINFORCEMENT

A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on drawings or approved submittal drawings, or bars with reduced cross-section due to excessive rusting or other causes.

B. Position reinforcement accurately at spacing indicated on drawings. Support and secure vertical bars against displacement. Install horizontal reinforcement as masonry work progresses. Where vertical bars are shown in close proximity, provide clear distance between bars of minimum one bar diameter or 25 mm (1 inch), whichever is greater.

C. Splice reinforcement bars only where indicated on drawings, unless approved by Contracting Officer's Representative. Provide lapped splices. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.

D. Provide minimum lap as indicated on approved submittal drawings, or if not indicated, minimum 48 bar diameters.

E. Embed metal ties in mortar joints as work progresses, with minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.

F. Embed prefabricated horizontal joint reinforcement as work progresses, with minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement minimum 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.

3.13 INSTALLATION OF REINFORCED BRICK MASONRY (NOT USED)

3.14 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

A. Do not wet concrete masonry units (CMU).

B. Walls:

1. Where horizontally reinforced beams (bond beams) are indicated on drawings, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.

C. Grouting:

1. Use fine grout for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use coarse grout for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At Contractor's option, use either low-lift or high-lift grouting techniques.

D. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 sq. mm (8 sq. inches) in vertical cores to be grouted.
2. Place vertical reinforcement before grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).

3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 feet) height, or if bond beam occurs below 1.5 m (5 feet) height, stop pour 38 mm (1-1/2 inches) below top of bond beam.
4. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as indicated on drawings. Place grout in bond beam course before filling vertical cores above bond beam.

E. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 sq. mm (10 sq. inches), respectively.
2. Provide cleanout holes in first course at vertical cells which are to be filled with grout.
3. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
4. Place vertical reinforcement before grouting. Place before or after laying masonry units, to suit application. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
5. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosen before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.
6. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
7. Place horizontal beam reinforcement as masonry units are laid.
8. Preparation of Grout Spaces: Before grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of

structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.

9. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.
10. Limit grout pours to sections which can be completed in one working day with maximum one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow minimum 30 minutes and maximum one hour between lifts. Mechanically consolidate each lift.
11. Place grout in lintels or beams over openings in one continuous pour.
12. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.
13. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

3.15 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within tolerances according to ACI 530.1/ASCE 6/TMS 602 and as follows:

B. Maximum variation from plumb:
   1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
   2. In 6000 mm (20 feet) - 9 mm (3/8 inch).
   3. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:
   1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
   2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:
   1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
   2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
   1. Minus 6 mm (1/4 inch).
   2. Plus 13 mm (1/2 inch).

F. Maximum variation in prepared opening dimensions:
   1. Accurate to minus 0 mm (0 inch).
   2. Plus 6 mm (1/4 inch).

3.16 CLEANING AND REPAIR

A. General:
   1. Clean exposed masonry surfaces on completion.
   2. Protect adjoining construction materials and landscaping during cleaning operations.
   3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
   4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:
   1. First wet surfaces with clean water, then wash down with detergent solution. Do not use muriatic acid.
   2. Brush with stiff fiber brushes while washing, and immediately wash with clean water.
   3. Remove traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:
   1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
   2. Allow mud to dry before brushing.

3.17 FIELD QUALITY CONTROL (NOT USED)

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SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.

B. Items specified.

1. Support for Wall and Ceiling Mounted Items:
2. Railings:

1.2 RELATED WORK

A. Section 05 51 00, METAL STAIRS: Railings attached to steel stairs.

B. Section 09 91 00, PAINTING: Prime and finish painting.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

C. Manufacturer's Certificates:

1. Anodized finish as specified.
2. Live load designs as specified.

D. Design Calculations for specified live loads including dead loads.

E. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each product type shall be the same and be made by the same manufacturer.

C. Assembled product to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B18.6.1-97.....Wood Screws

B18.2.2-87(R2010).....Square and Hex Nuts

C. American Society for Testing and Materials (ASTM):

A36/A36M-14.....Structural Steel

A47-99(R2014).....Malleable Iron Castings

A48-03(R2012).....Gray Iron Castings

A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless

A123-15.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A240/A240M-15.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A269-15.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A307-14.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A391/A391M-07(R2015)....Grade 80 Alloy Steel Chain

A786/A786M-15.....Rolled Steel Floor Plate

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B456-11.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

B632-08.....Aluminum-Alloy Rolled Tread Plate

C1107-13.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)

D3656-13.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

F436-16.....Hardened Steel Washers

F468-06(R2015).....Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws and Studs for General Use

F593-13.....Stainless Steel Bolts, Hex Cap Screws, and Studs

F1667-15.....Driven Fasteners: Nails, Spikes and Staples

D. American Welding Society (AWS):

D1.1-15.....Structural Welding Code Steel

D1.2-14.....Structural Welding Code Aluminum

D1.3-18.....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)

AMP 521-01(R2012).....Pipe Railing Manual

AMP 500-06.....Metal Finishes Manual

MBG 531-09(R2017).....Metal Bar Grating Manual

MBG 532-09.....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:

SP 1-15.....No. 1, Solvent Cleaning

SP 2-04.....No. 2, Hand Tool Cleaning

SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

B. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

A. Structural Steel: ASTM A36.

B. Stainless Steel: ASTM A240, Type 302 or 304.

C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

D. Steel Pipe (Bollard): ASTM A53.

1. Galvanized for exterior locations.
2. Type S, Grade A unless specified otherwise.
3. NPS (inside diameter) as shown.

E. Cast-Iron: ASTM A48, Class 30, commercial pattern.

F. Malleable Iron Castings: A47.

G. Primer Paint: As specified in Section 09 91 00, PAINTING.

H. Stainless Steel Tubing: ASTM A269, type 302 or 304.

I. Modular Channel Units:

1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel within turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

J. Grout: ASTM C1107, pourable type.

K. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.

2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
   a. ASME B18.2.2.
   b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
   c. ASTM F468 for nonferrous bolts.
   d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.

6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
   a. Fabricate items to design shown.
   b. Furnish members in longest lengths commercially available within the limits shown and specified.
   c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
   d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
   e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
   f. Prepare members for the installation and fitting of hardware.

g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.

h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

a. Weld in accordance with AWS.

b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.

c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.

d. Finish welded joints to match finish of adjacent surface.

3. Joining:

a. Miter or butt members at corners.

b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.

b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

a. Accurately cut, machine and fit joints, corners, copes, and miters.

b. Fit removable members to be easily removed.

c. Design and construct field connections in the most practical place for appearance and ease of installation.

d. Fit pieces together as required.

e. Fabricate connections for ease of assembly and disassembly without use of special tools.

f. Joints firm when assembled.

g. Conceal joining, fitting and welding on exposed work as far as practical.

h. Do not show rivets and screws prominently on the exposed face.

i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.

2. Aluminum: NAAMM AMP 501.

a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.

b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.

c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.

d. Painted: AA-C22R10.

3. Steel and Iron: NAAMM AMP 504.

a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.

b. Surfaces exposed in the finished work:

1) Finish smooth rough surfaces and remove projections.

2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.

c. Shop Prime Painting:

1) Surfaces of Ferrous metal:

a) Items not specified to have other coatings.

b) Galvanized surfaces specified to have prime paint.

c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.

d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.

e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Nonferrous metals: Comply with MAAMM-500 series.

4. Stainless Steel: NAAMM AMP-504 Finish No. 4.
5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

2.6 FRAMES (NOT USED)

2.7 GUARDS (NOT USED)

2.8 COVERS AND FRAMES FOR PITS AND TRENCHES (NOT USED)

2.9 GRATINGS (NOT USED)

2.10 LOOSE LINTELS (NOT USED)

2.11 SHELF ANGLES (NOT USED)

2.12 PLATE DOOR SILL (NOT USED)

2.13 SAFETY NOSINGS (NOT USED)

2.14 LADDERS (NOT USED)

2.15 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.

a. Fabricate tube or pipe sleeves with closed ends or plates as shown.

b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.

c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.

C. Handrails:

1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.
5. Fabricate removable sections with posts at end of section.

2.16 CATWALKS (NOT USED)

2.17 TRAP DOOR AND FRAMES WITH CEILING HATCH (NOT USED)

2.18 SIDEWALK DOOR (NOT USED)

2.19 SCREENED ACCESS DOORS AND FRAMES (NOT USED)

2.20 STEEL COUNTER OR BENCH TOP FRAME AND LEGS (NOT USED)

2.21 STEEL PIPE BOLLARD (NOT USED)

2.22 PHYSICAL SECURITY AND RESILIENCY COMPONENTS IN WALLS (NOT USED)

2.23 LOOSE BEARING AND LEVELING PLATES (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Items set into concrete or masonry.

1. Provide temporary bracing for such items until concrete or masonry is set.
2. Place in accordance with setting drawings and instructions.

3. Build strap anchors, into masonry as work progresses.

C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.

D. Field weld in accordance with AWS.

1. Design and finish as specified for shop welding.
2. Use continuous weld unless specified otherwise.

E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

A. Anchorage to structure.

1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
2. Secure supports to concrete inserts by bolting or continuous welding as shown.
3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
4. Secure steel plate or hat channels to studs as detailed.

B. Support for Communion Rail Posts:

1. Anchor steel plate supports for posts as shown.
2. Use four bolts per plate, locate two at top and two at bottom.
3. Use lag bolts.

3.3 COVERS AND FRAMES FOR PITS AND TRENCHES (NOT USED)

3.4 FRAMES FOR LEAD LINED DOORS (NOT USED)

3.5 DOOR FRAMES (NOT USED)

3.6 OTHER FRAMES (NOT USED)

3.7 GUARDS (NOT USED)

3.8 GRATINGS (NOT USED)

3.9 STEEL LINTELS (NOT USED)

3.10 SHELF ANGLES (NOT USED)

3.11 PLATE DOOR SILL (NOT USED)

3.12 SAFETY NOSINGS (NOT USED)

3.13 LADDERS (NOT USED)

3.14 RAILINGS

A. Steel Posts:

1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

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3.15 CATWALK AND PLATFORMS (NOT USED)

3.16 SIDEWALK DOOR, TRAP DOORS, AND FRAMES (NOT USED)

3.17 SCREENED ACCESS DOOR (NOT USED)

3.18 STEEL COMPONENTS FOR MILLWORK ITEMS (NOT USED)

3.19 INSTALLATION OF STEEL PIPE BOLLARD (NOT USED)

3.20 CLEAN AND ADJUSTING

A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies steel stairs with railings.

B. Types:

1. Industrial stairs: Open riser stairs.

1.2 RELATED WORK

A. Section 05 50 00, METAL FABRICATIONS: Handrails and railings for other than steel stairs.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals, as described below:

1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.

C. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

D. Fabrication qualifications.

a. Installer qualifications.

b. Calculations.

E. Welding qualifications.

1.4 QUALITY ASSURANCE

A. Fabricator: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit fabricator qualifications.

B. Installer: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit installer qualifications.

C. Calculations: Provide professionally prepared calculations and certification of performance of this work, signed and sealed by a Professional Engineer registered in the state where the work is located. Perform structural design of the stair including supports for the metal stair frame. Indicate how Design Criteria as specified have been incorporated into the design.

D. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M and AWS D1.3/D1.3M.

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1.5 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.

B. American Society of Mechanical Engineers (ASME):

B18.2.1-12.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)

B18.2.3.8M-81(R2005)....Metric Heavy Lag Screws

B18.6.1-81(R2008).....Wood Screws (Inch Series)

B18.6.3-13.....Machine Screws, Tapping Screws, and Metallic Drive Screws (Inch Series)

B18.6.5M-10.....Metric Thread Forming and Thread Cutting Tapping Screws

B18.6.7M-10.....Metric Machine Screws

B18.22M-81(R2010).....Metric Plain Washers

B18.21.1-09.....Washers: Helical Spring-Lock, Tooth Lock, and Plain Washer (Inch Series)

C. ASTM International (ASTM):

A36/A36M-19.....Structural Steel

A47/A47M-99e1R2018).....Ferritic Malleable Iron Castings

A48/A48M-03(R2016).....Gray Iron Castings

A53/A53M-20.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated Welded and Seamless

A123/A123M-17.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A153/A153M-16a.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware

A307-14e1.....Carbon Steel Bolts, Studs and Threaded Rod 60,000 PSI Tensile Strength

A653/A653M-20.....Steel Sheet, Zinc Coated (Galvanized) or Zinc Alloy Coated (Galvannealed) by the Hot-Dip Process

A786/A786M-15.....Rolled Steel Floor Plates

A1008/A1008M-20.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength, Low-Alloy

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A1011/A1011M-18.....Steel, Sheet and Strip, Strip, Hot-Rolled Carbon, Structural, High-Strength, Low-Alloy

D. American Welding Society (AWS):

D1.1/D1.1M-15.....Structural Welding Code-Steel

D1.3/D1.3M-18.....Structural Welding Code-Sheet Steel

E. The National Association of Architectural Metal Manufactures (NAAMM) Manuals:

MBG 531-17.....Metal Bar Gratings

AMP521-01(R2012).....Pipe Railing Manual, Including Round Tube

F. American Iron and Steel Institute (AISI):

S100-12.....Design of Cold-Formed Steel Structural Members

G. National Fire Protection Association (NFPA):

101-18.....Life Safety Code

H. Society for Protective Coatings (SSPC):

Paint 25(1997; E 2004)..Zinc Oxide, Alkyd, Linseed Oil Primer for Use Over Hand Cleaned Steel, Type I and Type II

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. Design stairs to support live load of 4.79 kN/square meter (100 pound force/ square feet) and a concentrated load of 1.33 kN (300 pound force) applied on an area of 2580 square mm (4 square inch).

1. Uniform and concentrated loads need not be assumed to act concurrently.
2. Provide stair framing capable of withstanding stresses resulting from railing loads in addition to the loads specified above. Limit deflection of treads, platforms, and framing members to L/360 or 6.4 mm (1/4 inch), whichever is less.

B. Provide structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.

C. Design handrails and top rails of guards to support uniform load of not 0.73 kN/meter (50 pound force/feet) applied in any direction and a concentrated load of 0.89 kN (200 pound force) applied in any direction. Uniform and concentrated loads need not be assumed to act concurrently.

D. Infill of guards to support concentrated load of 0.22 kN (50 pound force) applied horizontally on an area of 0.093 square meter (one square feet).

E. Design fire stairs to conform to NFPA 101.

2.2 MATERIALS

A. Steel Pipe: ASTM A53/A53M, Standard Weight, zinc coated.

B. Sheet Steel: ASTM A1008/A1008M.

C. Structural Steel: ASTM A36/A36M.

D. Steel Floor Plate: ASTM A786/A786M.

E. Steel Decking: Form from zinc coated steel conforming to ASTM A653/A653M, with properties conforming to AISI S100 Specification for the Design of Cold-Formed Steel Structural Members.

F. Steel Plate: ASTM A1011/A1011M.

G. Iron Castings: ASTM A48/A48M, Class 30.

H. Malleable Iron Castings: ASTM A47/A47M.

I. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 30 percent.

2.3 FABRICATION GENERAL

A. Fasteners:

1. Conceal bolts and screws wherever possible.
2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
3. Galvanized zinc-coated fasteners in accordance with ASTM A153/A153M and used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.
4. Standard/regular hexagon-head bolts and nuts be conforming to ASTM A307, Grade A.
5. Square-head lag bolts conforming to ASME B18.2.3.8M, ASME B18.2.1.
6. Machine screws cadmium-plated steel conforming to ASME B18.6.7M, ASME B18.6.3.
7. Wood screws, flat-head carbon steel conforming to ASME B18.6.5M, ASME B18.6.1.
8. Plain washers, round, general-assembly-grade, carbon steel conforming to ASME B18.22M, ASME B18.21.1.

9. Lockwashers helical spring, carbon steel conforming to ASME B18.2.1, ASME B18.2.3.8M.

B. Welding:
   1. Structural steel, AWS D1.1/D1.1M, and sheet steel, AWS D1.3/D1.3M.
   2. Where possible, locate welds on unexposed side.
   3. Grind exposed welds smooth and true to contour of welded member.
   4. Remove welding splatter.

C. Remove sharp edges and burrs.

D. Fit stringers to head channel and close ends with steel plates welded in place where shown.

E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.

F. Shop Prime Painting: Shop prime steelwork with red oxide primer in accordance with SSPC Paint 25.
   1. Hot dip galvanize steelwork as indicated in accordance with ASTM A123/A123M. Touch up abraded surfaces and cut ends of galvanized members with zinc-dust, zinc-oxide primer, or an approved galvanizing repair compound.

G. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges. Ease exposed edges to a radius of approximately 0.8 mm (1/32 inch), and bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.

H. Continuously weld corners and seams in accordance with the recommendations of AWS D1.1/D1.1M. Grind smooth exposed welds and flush to match and blend with adjoining surfaces.

I. Form exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use Phillips flathead (countersunk) screws or bolts.

J. Provide and coordinate anchorage of the type indicated with the supporting structure. Fabricate anchoring devices, space as indicated and required to provide adequate support for the intended use of the work.

K. Use hot-rolled steel bars for work fabricated for bar stock unless work is indicated or specified as fabricated from cold-finished or cold-rolled stock.

2.4 RAILINGS

A. Fabricate railings, including handrails, from steel pipe.
   1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
B. Return ends of handrail to wall and close free end.
C. Provide standard terminal castings where fastened to newel.
D. Space intermediate posts not over 1828 mm (6 feet) on center between end post.
E. Fabricate handrail brackets from cast malleable iron.
F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS (NOT USED)

2.6 INDUSTRIAL STAIRS

A. Provide treads, platforms, railings, stringers and other supporting members as shown.
B. Treads and platforms of checkered steel floor plate:
   1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
   2. Support tread and platforms with angles welded to plate.
   3. Do not leave exposed fasteners on top of treads or platform surfaces.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION

A. Provide columns, hangers, and struts required to support the loads imposed.
B. Perform job site welding and bolting as specified for shop fabrication.
C. Set stairs and other members in position and secure to structure as shown.
D. Install stairs plumb, level and true to line.
E. Provide steel closure plate to fill gap between the stringer and surrounding wall. Weld and apply primer, ready to accept paint finish.

3.2 RAILING INSTALLATION

A. Install standard terminal fittings at ends of posts and rails.

B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.

C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3658 mm (1/8-inch in 12 feet).

D. Set posts plumb and aligned to within 3 mm in 3658 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING

A. Touch-up abraded areas with same primer paint used for shop priming.

B. Touch up abraded galvanized areas with inorganic zinc-rich primer.

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10-01-17

SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 RELATED WORK:

A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.

B. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals, as described below:

1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
2. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
3. For composite wood products, submit documentation indicating that product contains no added urea formaldehyde.

C. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

D. Manufacturer’s Literature and Data:

1. Submit data for lumber, panels, hardware and adhesives.
2. Submit data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plants that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
3. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
4. For products receiving a waterborne treatment, submit statement that moisture content of treated materials was reduced to levels specified before shipment to project site.

E. Manufacturer’s certificate for unmarked lumber.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Protect lumber and other products from dampness both during and after delivery at site.

B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

C. Stack plywood and other board products so as to prevent warping.

D. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 QUALITY ASSURANCE: (NOT USED)

1.6 GRADING AND MARKINGS:

A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.7 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Forest and Paper Association (AFPA):

NDS-15.....National Design Specification for Wood Construction

WCD1-01.....Details for Conventional Wood Frame Construction

C. American Institute of Timber Construction (AITC):

A190.1-07.....Structural Glued Laminated Timber

D. American Society of Mechanical Engineers (ASME):

B18.2.1-12(R2013).....Square and Hex Bolts and Screws

B18.2.2-10.....Square and Hex Nuts

B18.6.1-81(R2008).....Wood Screws

E. American Plywood Association (APA):

E30-11.....Engineered Wood Construction Guide

F. ASTM International (ASTM):

A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

C954-11.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness

C1002-14.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs

D198-14.....Test Methods of Static Tests of Lumber in Structural Sizes

D2344/D2344M-13.....Test Method for Short-Beam Strength of Polymer Matrix Composite Materials and Their Laminates

D2559-12a.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions

D3498-03(R2011).....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems

D6108-13.....Test Method for Compressive Properties of Plastic Lumber and Shapes

D6109-13.....Test Methods for Flexural Properties of Unreinforced and Reinforced Plastic Lumber and Related Products

D6111-13a.....Test Method for Bulk Density and Specific Gravity of Plastic Lumber and Shapes by Displacement

D6112-13.....Test Methods for Compressive and Flexural Creep and Creep-Rupture of Plastic Lumber and Shapes

F844-07a(R2013).....Washers, Steel, Plan (Flat) Unhardened for General Use

F1667-13.....Nails, Spikes, and Staples

G. American Wood Protection Association (AWPA):

AWPA Book of Standards

H. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)

I. Forest Stewardship Council (FSC):

FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest Stewardship

J. Military Specification (Mil. Spec.):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

K. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

L. Truss Plate Institute (TPI):

TPI-85.....Metal Plate Connected Wood Trusses

M. U.S. Department of Commerce Product Standard (PS)

PS 1-95.....Construction and Industrial Plywood

PS 20-10.....American Softwood Lumber Standard

N. ICC Evaluation Service (ICC ES):

AC09.....Quality Control of Wood Shakes and Shingles

AC174.....Deck Board Span Ratings and Guardrail Systems (Guards and Handrails)

PART 2 - PRODUCTS

2.1 LUMBER:

A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Structural Members: Species and grade as listed in the AFPA NDS having design stresses as shown.

C. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
2. Framing lumber: Minimum extreme fiber stress in bending of 7584 kPa (1100 PSI).
3. Furring, blocking, nailers and similar items 101 mm (4 inches) and narrower Standard Grade; and, members 152 mm (6 inches) and wider, Number 2 Grade.
4. Board Sub-flooring: Shiplap edge, 25 mm (1 inch) thick, not less than 203 mm (8 inches) wide.

D. Sizes:
   1. Conforming to PS 20.
   2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

E. Moisture Content:
   1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
      a. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
      b. Lumber over 50 mm (2 inches) thick: 25 percent or less.

F. Fire Retardant Treatment:
   1. Comply with Mil Spec. MIL-L-19140.
   2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

G. Preservative Treatment:
   1. Do not treat Heart Redwood and Western Red Cedar.
   2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 610 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members provided in connection with roofing and flashing materials.
   3. Treat other members specified as preservative treated (PT).
   4. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process

involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

2.2 PLASTIC LUMBER: (NOT USED)

2.3 PLYWOOD:

A. Comply with PS 1.

B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.

C. Sheathing:

1. APA rated Exposure 1 or Exterior; panel grade CD or better.
2. Wall sheathing:
   a. Minimum 9 mm (11/32 inch) thick with supports 406 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 610 mm (24 inches) on center unless specified otherwise.
   b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.

D. Subflooring:

1. Under finish wood flooring or underlayment:
   a. APA Rated sheathing, Exposure 1. panel grade CD.
   b. Minimum 15 mm (19/32 inch) thick with span rating 32/16 or greater for supports at 406 mm (16 inches) on center and 18.25 mm (23/32 inch) thick with span rating 48/24 for supports at 610 mm (24 inches) on center.
2. Combination subflooring-underlayment under resilient flooring or carpet:
   a. APA Rated Stud-I-Floor Exterior or Exposure 1, T and G.
   b. Minimum 15 mm (19/32 inch) thick or greater, span rating 16, for supports at 406 mm (16 inches) on center; 18 mm (23/32 inch) thick or greater, span rating 24, for supports at 610 mm (24 inches) on center.
   c. Minimum 19 mm (3/4-inch) thick or greater, span rating 32, for supports at 812 mm (32 inches) on center; 28 mm (1-1/8 inch) thick, span rating 48 for supports at 1219 mm (48 inches) on center.

E. Underlayment:
   1. APA rated Exposure 1 or Exterior, panel grade C-C Plugged.
   2. Minimum 6 mm (1/4 inch) thick or greater over plywood subflooring and 9 mm (3/8 inch) thick or greater over board subflooring, unless otherwise shown.

2.4 STRUCTURAL-USE PANELS:

A. Comply with APA E30.
B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.
C. Wall and Roof Sheathing:
   1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 406 mm (16 inches) on center and 24/0 or greater for supports 610 mm (24 inches) on center.
D. Subflooring:
   1. Under finish wood flooring or underlayment:
      a. APA rated sheathing panels, durability classification of Exposure 1 or Exterior.
      b. Span Rating of 24/16 or greater for supports 406 mm (16 inches).
   2. Under resilient floor or carpet.
      a. APA rated combination subfloor-underlayment grade panels, durability classification of Exposure 1 or Exterior T and G.
      b. Span Rating of 16 or greater for supports 406 mm (16 inches) on center and 24 or greater for supports 610 mm (24 inches) on center.
E. Underlayment:
   1. APA rated Exposure l.
   2. Minimum 6 mm (1/4 inch) thick or greater over subfloor.
F. Wood "I" Beam Members:
   1. Size and Shape as indicated in contract documents.
   2. Cambered and marked "TOP UP".
   3. Plywood webs: PS-1, minimum 9 mm (3/8 inch) thick, unless shown otherwise.

4. Flanges: Kiln dried stress rated dense lumber minimum 38 mm (1-1/2 inch) thick, width as indicated on contract documents.
5. Plywood web fitted into flanges and joined with ASTM D2559 adhesive to form "I" beam section unless shown otherwise.

G. Laminated Veneer Lumber (LVL):
1. Bonded jointed wood veneers with ASTM D2559 adhesive.
2. Scarf jointed wood veneers with grain of wood parallel.
3. Size as indicated on contract documents.

2.5 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:
1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers
1. ASTM F844.
2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:
1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Framing and Timber Connectors:
1. Fabricate of ASTM A653/A653M, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
2. Framing Angles: Angle designed with bendable legs to provide three (3) way anchors.
3. Straps:
   a. Designed to provide wind and seismic ties with sizes as shown or specified.
   b. Strap ties not less than 32 mm (1-1/4 inches) wide.
   c. Punched for fastener.

4. Metal Bridging:
   a. V shape deformed strap with not less than two (2) nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
   b. Not less than 19 by 127 mm (3/4 by 5 inches) bendable nailing flange on ends.
   c. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
5. Joist Hangers:
   a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
   b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
6. Joist Ties: Mild steel flats, 5 mm by 32 mm (3/16 inch by 1-1/4 inch) size with ends bent about 30 degrees from horizontal, and extending at least 406 mm (16 inches) onto framing. Punch each end for three (3) spikes.
7. Wall Anchors for Joists and Rafters:
   a. Mild steel strap, 5 mm by 32 mm (3/16 inch by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 mm by 130 mm (3/8 inch by 5 inch) pin through strap end built into masonry.
   b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.
   c. Strap not less than 101 mm (4 inches) embedded end.
8. Joint Plates:
   a. Steel plate punched for nails.
   b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
   c. Size for axial eccentricity, and fastener loads.

F. Adhesives:
1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
2. For structural laminated Wood: ASTM D2559.
3. Adhesives to have a VOC content of 70 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

A. Conform to applicable requirements of the following:
   1. AFPA NDS for timber connectors.
   2. AITC A190.1 Timber Construction Manual for heavy timber construction.
   3. AFPA WCD1 for nailing and framing unless specified otherwise.
   4. APA for installation of plywood or structural use panels.
   5. TPI for metal plate connected wood trusses.

B. Fasteners:
   1. Bolts:
      a. Fit bolt heads and nuts bearing on wood with washers.
      b. Countersink bolt heads flush with the surface of nailers.
      c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
      d. Provide toggle bolts to hollow masonry or sheet metal.
      e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.
   2. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
      a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
      b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.
   3. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.
   4. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
   5. Screws to Join Wood:
      a. Where shown or option to nails.
      b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
      c. Spaced same as nails.

C. Set sills or plates level in full bed of mortar on masonry or concrete walls.

1. Space anchor bolts 1219 mm (4 feet) on centers between ends and within 152 mm (6 inches) of end. Stagger bolts from side to side on plates over 178 mm (7 inches) in width.
2. Provide shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
3. Closely fit, and set to required lines.

D. Cut notch, or bore in accordance with AFPA WCD1 passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.

E. Blocking Nailers, and Furring:
1. Install furring, blocking, nailers, and grounds where shown.
2. Provide longest lengths practicable.
3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
4. Layers of Blocking or Plates:
   a. Stagger end joints between upper and lower pieces.
   b. Nail at ends and not over 610 mm (24 inches) between ends.
   c. Stagger nails from side to side of wood member over 127 mm (5 inches) in width.

F. Floor and Ceiling Framing:
1. Set with crown edge up.
2. Keep framing at least 50 mm (2 inches) away from chimneys.
3. Bear on not less than 101 mm (4 inches) on concrete and masonry, and 38 mm (1-1/2 inches) on wood and metal unless shown otherwise.
4. Support joist, trimmer joists, headers, and beams framing into carrying members at same relative levels on joist hangers unless shown otherwise.
5. Lap and spike wood joists together at bearing, or butt end-to-end with scab ties at joint and spike to plates. Scab tie lengths not less than 203 mm (8 inches) lap on joist ends. Install wood I beam joists as indicated in contract documents.
6. Frame openings with headers and trimmer joist. Double headers carrying more than two tail joists and trimmer joists supporting headers carrying more than one tail joist unless otherwise indicated in contract documents.

7. Drive nails through headers into joists using two (2) nails for 50 mm by 152 mm (2 inch by 6 inch); three (3) nails for 50 mm by 203 mm (2 inch by 8 inch) and four (4) nails for 50 mm by 254 mm (2 inch by 10 inch) and over in size.
8. Install nearest joist to double headers and spike joist to both header members before trimmer joist is installed and secured together.
9. Doubled joists under partitions parallel with floor joists.
10. Where joists run perpendicular to masonry or concrete, anchor every third joist to masonry or concrete with one (1) metal wall anchor. Securely spike anchors with three (3) nails to side of joist near its bottom.
11. Anchor joists running parallel with masonry or concrete walls to walls with steel flats spaced not over 1828 mm (6 feet) apart. Extend steel flats over at least three (3) joists and into masonry 101 mm (4 inches) with ends turned 50 mm (2 inches); bolt to concrete. Set top of flats flush with top of joists, and securely nail steel flats to each joist.
12. Hook ties at steel framing over top flange of steel members.
13. Nonbearing partitions running parallel with ceiling joists, install solid 50 mm (2 inch) thick bridging same depth as ceiling joists cut to fit snug between joists for securing top plate of partitions. Securely spike bridging to joists. Space 1219 mm (4 feet) on center.
14. Where ceramic tile finish floors are set in Portland cement mortar, nail continuous 50 mm by 75 mm (2 inches by 3 inches) ledgers to sides of joists to support subflooring flush with top of joist.

G. Bridging:

1. Provide 25 mm by 75 mm (1 inch by 3 inch) lumber with ends beveled for slope. Option: Metal bridging may be provided in lieu of wood bridging.
2. Install one (1) row of bridging for joist spans over 2438 mm (8 feet), but less than 4877 mm (16 feet) long; install two (2) rows for spans over 4877 mm (16 feet) long.
3. Install an extra row of bridging between trimmer and next two (2) joists if header is more than 610 mm (2 feet) from end of trimmer or from regular row of bridging.

4. Secure with two (2) nails at ends.
5. Leave bottom ends loose until after subflooring or roof sheathing is installed.
6. Install single row of bridging at centerline of span and two (2) rows at the third points of span unless otherwise shown.

H. Partition and Wall Framing:

1. Provide 50 mm by 101 mm (2 inch by 4 inch) studs spaced 406 mm (16 inches) on centers; unless otherwise indicated on contract documents.
2. Install double studs at openings and triple studs at corners.
3. Installation of sole plate:
   a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one (1) near ends of piece and at intermediate intervals of not more than 1219 mm (4 feet) or with power actuated drive pins with threaded ends of suitable type and size, spaced 610 mm (2 feet) on center unless shown otherwise.
   b. Nail plates to wood framing through subfloor as specified in nailing schedule.
4. Headers or Lintels:
   a. ake headers for openings of two (2) pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.
   b. Support ends of headers on top of stud cut for height of opening. Spike cut stud to adjacent stud. Spike adjacent stud to header.
5. Provide double top plates, with members lapped at least 610 mm (2-feet) spiked together.
6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
7. Provide single sill plates at bottom of opening unless otherwise indicated in contract documents. Toe nail to end stud, face nail to intermediate studs.
8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2438 mm (8 feet) in accordance with AFPA WCD1.
9. Install corner bracing when plywood or structured use panel sheathing is not used.

a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two (2) nails.
b. Provide 25 mm by 101 mm (1 inch by 4 inch) corner bracing.

I. Rough Bucks:
1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.
4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

J. Subflooring:
1. Subflooring may be either boards, structural-use panels, or plywood.
2. Lay board subflooring diagonally, with close joints. Stagger end joints and make joints over supports. Bear each board on at least three supports.
3. Provide a clearance of approximately 13 mm (1/2 inch) at masonry or concrete at walls.
4. Apply plywood and structural-use panel subflooring with face grain or long dimension at right angles to the supports, with edges 6 mm (1/4 inch) apart at side joints, and 3 mm (1/8 inch) apart at end joints.
5. Combination subfloor-underlayment:
a. Space edges 3 mm (1/8 inch) apart.
b. Provide a clearance of 6 mm (1/4 inch) at masonry on concrete at walls.
6. Stagger panel end joints and make over support.

K. Underlayment:
1. Where finish flooring of different thickness is used in adjoining areas, provide underlayment of thickness required to bring finish-flooring surfaces into same plane.
2. Apply to dry, level, securely nailed, clean, wood subfloor without any projections.
3. Plywood and particle underlayment are to be glue-nailed to subfloor.

4. Butt underlayment panels to a light contact with a 1 mm (1/32 inch) space between plywood or hardboard underlayment panels and walls, and approximately 9 mm (3/8 inch) between particleboard underlayment panels and walls.
5. Stagger underlayment panel end joints with respect to each other and offset joints with respect to joints in the subfloor at least 50 mm (2 inches).
6. After installation, avoid traffic on underlayment and damage to the finish surface.

L. Sheathing:

1. Provide plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 101 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.

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SECTION 06 20 00
FINISH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

A. Items specified:

1. Mounting Strips, Shelves, and Rods.
2. Base.

1.2 RELATED REQUIREMENTS

A. Woodwork Finish and Color: Drawings.

B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.

C. Wood doors: Section 08 14 00, WOOD DOORS.

D. Color and texture of finish: As scheduled on Drawings.

E. Stock Casework: Section 12 32 00, MANUFACTURED WOOD CASEWORK.

F. Other Countertops: Division 12, FURNISHINGS.

G. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International:

A36/A36M-19.....Carbon Structural Steel.

A53/A53M-20.....Pipe, Steel, Black and Hot-Dipped Zinc Coated, Welded and Seamless.

A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.

B26/B26M-18e1.....Aluminum-Alloy Sand Castings.

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

E84-20.....Surface Burning Characteristics of Building Materials.

C. American Hardboard Association (AHA):

A135.4-12.....Basic Hardboard.

D. Architectural Woodwork Institute (AWI):

AWI-14.....Architectural Woodwork Standards, 2nd ed.

E. Builders Hardware Manufacturers Association (BHMA):

A156.9-15.....Cabinet Hardware.

A156.11-14.....Cabinet Locks.

A156.16-18.....Auxiliary Hardware.

F. Federal Specifications (Fed. Spec.):

A-A-1922A.....Shield Expansion (Calking Anchors, Single Lead).

A-A-1936A.....Adhesive, Contact, Neoprene Rubber.

FF-N-836E.....Nut: Square, Hexagon, Cap, Slotted, Castle, Knurled, Welding.

FF-S-111D(1).....Screw, Wood (Notice 1 inactive for new design).

MM-L-736C(1).....Lumber, Hardwood.

G. Hardwood Plywood and Veneer Association (HPVA):

HP1-16.....Hardwood and Decorative Plywood.

H. Military Specification (Mil. Spec):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated.

I. National Particleboard Association (NPA):

A208.1-09.....Wood Particleboard.

J. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High-Pressure Decorative Laminates.

K. U.S. Department of Commerce, Product Standard (PS):

PS1-07.....Construction and Industrial Plywood.

PS20-10.....American Softwood Lumber Standard.

1.4 PREINSTALLATION MEETINGS

A. Conduct pre-installation meeting at project site minimum 30 days before beginning Work of this section.

1. Required Participants:
   a. Contracting Officer's Representative.
   b. VA Interior Designer.
   c. Contractor.
   d. Installer.
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
   a. Installation schedule.
   b. Installation sequence.
   c. Preparatory work.
   d. Protection before, during, and after installation.
   e. Installation.
   f. Terminations.

g. Transitions and connections to other work.

h. Other items affecting successful completion.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details.
2. Millwork items - Half full-size scale for sections and details 1: 50 (1/4 inch) for elevations and plans.

C. Manufacturer's Literature and Data:

1. Description of each product.
   a. Finish hardware.
   b. Sinks with fittings.
   c. Electrical components.
2. List of acceptable sealers for fire retardant materials.
3. Installation instructions.

D. Samples:

1. Plastic Laminate Finished Plywood and Particleboard: 150 mm by 300 mm (6 by 12 inches) long, each type and color.
   a. Submit quantity required to show full color range.
2. Wood wall base and trim
   a. Sample for each profile
3. Approved samples may be incorporated into work.

E. Certificates: Certify products comply with specifications.

1. Fire retardant treatment of materials.
2. Moisture content of materials.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Fabricator with project experience list.

1.6 QUALITY ASSURANCE

A. Fabricator Qualifications:

1. Regularly fabricates specified products.
2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.

B. Installer Qualifications:

1. Regularly installs specified products.
2. Installed specified products with satisfactory service on five similar installations for minimum five years.

1.7 DELIVERY, STORAGE AND HANDLING

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

D. Store products indoors in dry, weathertight conditioned facility.

E. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Environment:

1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
2. Work Area Ambient Conditions: HVAC systems are complete, operational, and maintaining facility design operating conditions continuously, beginning 48 hours before installation until Government occupancy.
3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.
4. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

B. Field Measurements: Verify field conditions affecting fabrication and installation. Show field measurements on Submittal Drawings.

1. Coordinate field measurement and fabrication schedule to avoid delay.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE (NOT USED)

2.2 MATERIALS

A. Grading and Marking: Factory mark with grade stamp lumber and plywood of inspection agency approved by the Board of Review, American Lumber Standard Committee.

B. Lumber:

1. Sizes:
   a. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes within manufacturing tolerances allowed by the standard under which product is produced.
   b. Millwork, standing and running trim, and rails: Actual size as shown or specified.
2. Hardwood: MM-L-736, species as specified for each item.
3. Softwood: PS-20, exposed to view appearance grades:
   a. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
   b. Use Prime for painted or opaque finish.
4. Use edge grain Wood members exposed to weather.
5. Moisture Content:
   a. 32 mm (1-1/4 inches) or less nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
   b. Other materials: According to standards under which the products are produced.

C. Plywood:

1. Softwood Plywood: DOC PS1.
   a. Plywood, 13 mm (1/2 inch) and thicker; minimum five ply construction, except 32 mm (1-1/4 inch) thick plywood minimum seven ply.
   b. Plastic Laminate Plywood Cores:
      1) Exterior Type, and species group.
      2) Veneer Grade: A-C.
   c. Shelving Plywood:
      1) Interior Type, any species group.
      2) Veneer Grade: A-B or B-C.
   d. Other: As specified for item.

2. Hardwood Plywood: HPVA: HP.1.
   a. Species of Face Veneer: As shown or as specified with each particular item.
   b. Grade:
      1) Transparent Finish: Type II (interior) A grade veneer.
      2) Paint Finish: Type II (interior) Sound Grade veneer.
   c. Species and Cut: rotary cut white birch unless specified otherwise.

D. Particleboard: NPA A208.1, Type 1, Grade 1-M-3.
   1. Plastic Laminate Particleboard Cores:
      a. Type 1, Grade 1-M-3, unless otherwise specified.
      b. Type 2, Grade 2-M-2, exterior bond, for tops with sinks.

E. Plastic Laminate: NEMA LD-3.
   1. Exposed Laminate Surfaces including Countertops, and Sides of Cabinet Doors: Grade HGL.
   2. Cabinet Interiors including Shelving: NEMA, CLS as a minimum, with the following:
      a. Plastic laminate clad plywood or particle board.
   3. Plastic Laminate Covered Wood Tops Backing: Grade HGP.
   4. Post-formed Surfaces: Grade HGP.

F. Stainless Steel: ASTM A240, Type 302 or 304.

G. Cast Aluminum: ASTM B26.

H. Extruded Aluminum: ASTM B221.

2.3 PRODUCTS - GENERAL

A. Basis of Design: As indicated or scheduled in Drawings.

B. Provide each product from one manufacturer and from one production run.

2.4 FABRICATION

A. General:
   1. Finish woodwork, free from pitch pockets.
   2. Trim, standard stock molding and members of same species, profiles to match existing adjacent trim.
   3. Plywood, minimum 13 mm (1/2 inch), unless otherwise shown on Drawings or specified.
   4. Edges of members in contact with concrete or masonry having a square corner caulking rebate.

5. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
6. Fabricate interior trim and items of millwork to be painted from jointed, built-up, or laminated members, unless otherwise shown on Drawings or specified.
7. Plastic Laminate Work:
   a. Factory glued to either a plywood or a particle board core, thickness as shown on Drawings or specified.
   b. Cover exposed edges with plastic laminate. Use plastic molded edge strips on 19 mm (3/4 inch) thick or thinner core material.
   c. Provide plastic backing sheet on underside of countertops, vanity tops, thru-wall counter and sills including back splashes and end splashes of countertops.
   d. Use backing sheet on concealed large panel surface when decorative face does not occur.

B. Mounting Strips, Shelves and Rods:
1. Cut mounting strips from softwood stocks, 25 mm by 100 mm (1 by 4 inches), exposed edge slightly rounded.
2. Cut wood shelf from softwood 1-inch stock, of width shown, exposed edge slightly rounded.
3. Rod or Closet Bar: L03131.
4. Combination Garment and Shelf Support, Intermediate Support for Closet Bar: B04051 for rods over 1800 mm (6 feet) long.

C. Plastic Laminate Counter or Work Tops:
1. Thickness: 32 mm (1-1/4 inch) thick core unless shown otherwise.
   a. Edges:
      1) Decorative laminate for exposed edges of tops, back, and endsplash, 38 mm (1-1/2 inches) wide.
      2) Plastic or metal edges for top edges less than 38 mm (1-1/2 inches) wide.
   b. Assemble backsplash and end splash to counter top.
   c. Use one piece counters for straight runs.
   d. Miter corners for field joints with overlapping blocking on underside of joint.
2. Fabricate wood counter for work benches as shown on Drawings.

D. Wood Handrails:

1. AWI Premium Grade.
2. Species: Maple or Birch.
3. Profile to match existing rails.
4. Fabricate in one piece and one length when practical.
5. Fabricate curved sections for ends of rails to return to wall and where rails change slope or direction.
6. Joints are permitted only where rail changes direction or slope, or where necessary for field erection or shipping.
7. Scarf or dowel all joints to provide a smooth and rigid connection. Glue all joints.
8. Fit joints, to produce a hair-line crack.
9. Completely shop fabricated according to approved shop drawings.

2.5 ACCESSORIES

A. Hardware:

1. Rough Hardware:
   a. Provide rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
   b. Fasteners:
      1) Bolts with Nuts: FF-N-836.
      2) Expansion Bolts: A-A-1922A.
      3) Screws: Fed. Spec. FF-S-111.

B. Adhesive:

1. Plastic Laminate: Fed. Spec. A-A-1936.
2. Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.

3.2 INSTALLATION

A. Installation:

1. Prime millwork receiving transparent finish and back-paint concealed surfaces.
2. Fasten trim with fine finishing nails, screws, or glue as required.
3. Set nails for putty stopping. Provide washers under bolt heads where no other bearing plate occurs.
4. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
5. Plumb and level items unless shown otherwise.
6. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
7. Apply adhesive uniformly for full contact.

B. Shelves:
   1. Install mounting strip at back wall and end wall for shelves in closets where shown secured with toggle bolts at each end, not over 600 mm (24 inch) centers between ends.
      a. Nail Shelf to mounting strip at ends and to back wall strip at not over 900 mm (36 inches) on center.
      b. Install metal bracket, ANSI A156.16, B04041, not over 1200 mm (4 feet) centers when shelves exceed 1800 mm (6 feet) in length.
      c. Install metal bracket, ANSI A156.16, B04051, not over 1200 mm (4 feet) on centers where shelf length exceeds 1800 mm (6 feet) in length with metal rods, clothes hanger bars ANSI A156.16, L03131, of required length, full length of shelf.
   2. Install vertical slotted shelf standards to studs with toggle bolts through each fastener opening. Double slotted shelf standards is acceptable where adjacent shelves terminate.
      a. Install brackets providing supports for shelf not over 900 mm (36 inches) on center and within 13 mm (1/2 inch) of shelf end unless shown otherwise.
      b. Install shelves on brackets so front edge is restrained by bracket.

C. Handrails:
   1. Install in one piece and one length when practical.
   2. Where rails change slope or direction, install special curved sections and ends of rails to return to wall, glue all field joints.

3. Secure rails with wood screws at 450 mm (18 inches) on centers to metal balustrades top rail.
4. Install brackets within 300 mm (12 inches) of ends of handrails and at every spaced intervals between not exceeding 1500 mm (5 feet) on centers at intervals between as shown. Anchor brackets as detailed and rails to brackets with screws.

D. Install with butt joints in straight runs and miter at corners.

3.3 CLEANING

A. Remove excess adhesive before adhesive sets.
B. Clean exposed surfaces. Remove contaminants and stains.
C. Touch up damaged factory finishes.
   1. Repair painted surfaces with touch up primer.

3.4 PROTECTION

A. Protect finish carpentry from traffic and construction operations.
B. Cover finish carpentry with reinforced kraft paper, and plywood or hardboard.
C. Remove protective materials immediately before acceptance.
D. Repair damage.

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02-01-16

SECTION 07 01 50.19
PREPARATION FOR RE-ROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Complete roof removal for new roof system installation.
   2. Partial roof removal for new roof system installation.
   3. Roofing membrane and selective roofing system component removal for new roof membrane installation.
   4. Existing roofing membrane preparation for new roofing membrane system installation.

B. Existing Roofing System: Asphalt Shingle and Slate Shingles. System components include:
   1. Roofing shingles
   2. Roofing membrane.
   3. Roof insulation.
   4. Vapor retarder.
   5. Substrate board.

1.2 RELATED REQUIREMENTS

A. Replacement Roof Sheathing: Section 06 10 00, ROUGH CARPENTRY.

B. New Roofing System: Section 07 31 13, ASPHALT SHINGLES and Section 07 31 26, SLATE SHINGLES.

C. Sheet Metal Counterflashing: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.
   1. FX-1-01(R2006) Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.

B. American Society for Nondestructive Testing (ASNT):
   1. SNT-TC-1A - Personnel Qualification and Certification for Nondestructive Testing.

C. ASTM International (ASTM):
   1. C208-12 - Cellulosic Fiber Insulating Board.
   2. C578-15 - Rigid, Cellular Polystyrene Thermal Insulation.
   3. C728-15 - Perlite Thermal Insulation Board.
   4. C1177/C1177M-13 - Glass Mat Gypsum Substrate for Use as Sheathing.

5. C1153-97(2003)e1 - Location of Wet Insulation in Roofing Systems Using Infrared Imaging.
6. C1278/C1278M-07a(2015) - Fiber-Reinforced Gypsum Panel.
7. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.

D. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
1. DOC PS 1-09 - Structural Plywood.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting minimum 30 days before beginning Work of this section.
1. Required Participants:
a. Contracting Officer's Representative.
b. Inspection and Testing Agency.
c. Contractor.
d. Installer.
e. Manufacturer's field representative.
f. Other installers responsible for adjacent and intersecting work, including mechanical and electrical equipment installers.
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
a. Removal and installation schedule.
b. Removal and installation sequence.
c. Preparatory work.
d. Protection before, during, and after installation.
e. Removal and installation.
f. Temporary roofing including daily terminations.
g. Transitions and connections to other work.
h. Inspecting and testing.
i. Other items affecting successful completion.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and installation details.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Description of temporary roof system and components.
3. List of patching materials.
4. Recover board fastening requirements.
5. Temporary roofing installation instructions and preparation instructions to receive new roofing.
6. Existing roofing warrantor's instructions.

D. Photographs: Document existing conditions potentially affected by roofing operations before work begins.

E. Field Inspection Reports:

1. Certify warrantor inspected completed roofing and existing warranty remains in effect.

F. Infrared Roof Moisture Survey Report.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Same installer as the new roofing system installer.
2. Approved by existing roofing system warrantor when work affects existing roofing system under warranty.

1.7 FIELD CONDITIONS

A. Building Occupancy: Perform work to minimize disruption to normal building operations.

1. Verify occupants are evacuated from affected building areas when working on structurally impaired roof decking above occupied areas.
2. Provide notice minimum 72 hours before beginning activities affecting normal building operations.

B. Existing Roofing Available Information:

1. Examine available information before beginning work of this section.

C. Weather Limitations: Proceed with reroofing preparation only during dry weather conditions as specified for new roofing installation.

1. Remove only as much roofing in one day as can be made watertight in same day.

D. Hazardous materials are not expected in existing roofing system.

1. Known hazardous materials were removed before start of work.

2. Do not disturb suspected hazardous materials. When discovered, notify Contracting Officer's Representative.
3. Hazardous materials discovered during execution of the work will be removed by Government as work of a separate contract.

E. If Hazardous Materials are found to exist in existing roofing system:
1. Coordinate reroofing preparation with asbestos roofing abatement to prevent water from entering existing roofing system and building.
2. Hazardous material report is available from COR for review and use.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
B. Existing Warranties: Perform work to maintain existing roofing warranty in effect.
1. Notify warrantor before beginning, and upon completion of reroofing.
2. Obtain warrantor's instructions for maintaining existing warranty.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Patching Materials: Match existing roofing system materials.
B. Plywood Sheathing: See Section 06 10 00, ROUGH CARPENTRY.
C. Metal Flashing: See Section 07 60 00, SHEET METAL FLASHING AND TRIM.
D. Temporary Protection Materials:
1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
E. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.
F. Temporary Roofing System Materials: Contractor's option.
G. Recover Board: One of the following:
1. Fiber Board: ASTM C208, Type II, fiber board; 13 mm (1/2 inch) thick.
2. Glass Mat Gypsum Board: ASTM C1177/C1177M, water-resistant; Type X, 16 mm (5/8 inch) thick.
3. Fiber Reinforced Gypsum Board: ASTM C1278/C1278M, water-resistant; 16 mm (5/8 inch) thick.
H. Fasteners: Type and size required by roof membrane manufacturer to resist wind uplift.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Infrared Roof Moisture Survey: Ground-based, walk-over type performed according to ASTM C1153.
   1. Record the entire survey on DVD and provide one copy to Contracting Officer's Representative with report.
   2. Include in report thermograms of suspect areas and corresponding daytime photos of same locations.
   3. Conduct inspection by NDT test technician certified to at least Level 2 in Thermal/Infrared test method according to ASNT SNT-TC-1A.
   4. Mark out roof areas determined to be wet to indicate minimum areas to be removed.

3.2 PREPARATION

A. Examine and verify substrate suitability for product installation.
B. Protect existing roofing system indicated to remain.
   1. Cover roof membrane with temporary protection materials without impeding drainage.
   2. Limit traffic and material storage to protected areas.
   3. Maintain temporary protection until replacement roofing is completed.
C. Protect existing construction and completed work from damage.
D. Protect landscaping from damage.
E. Maintain access to existing walkways and adjacent occupied facilities.
F. Ensure temporary protection materials are available for immediate use in case of unexpected rain.
G. Ensure roof drainage remains functional.
   1. Keep drainage systems clear of debris.
   2. Prevent water from entering building and existing roofing system.
H. Coordinate rooftop utilities remaining active during roofing work with Contacting Officer's Representative.

3.3 RE-ROOFING PREPARATION - GENERAL

A. Notify Contacting Officer's Representative of planned operations, daily.
   1. Identify location and extent of roofing removal.
   2. Request authorization to proceed.

3.4 OVERBURDEN REMOVAL (NOT USED)

3.5 COMPLETE ROOFING SYSTEM REMOVAL

A. Remove existing roofing system completely, exposing structural roof deck.

B. Remove cover board, roof insulation, vapor retarder, and substrate board.

C. Remove or cut-off roofing system fasteners.

3.6 PARTIAL ROOFING SYSTEM REMOVAL (NOT USED)

3.7 ROOFING MEMBRANE AND SELECTIVE ROOFING SYSTEM COMPONENT REMOVAL (NOT USED)

3.8 DECK PREPARATION (NOT USED)

3.9 TEMPORARY ROOFING

A. Install temporary roofing to maintain building watertight.

B. Remove temporary roofing before installing new roofing.

C. Prepare temporary roofing to receive new roofing.

3.10 EXISTING MEMBRANE PREPARATION FOR NEW ROOFING

A. Remove existing roofing surface projections and irregularities. Produce smooth surface to receive recover boards.

1. Broom clean existing surface.

3.11 BASE FLASHING REMOVAL

A. Expose base flashings to permit removal.

1. Two-Piece Counterflashings: Remove cap flashing and store for reuse.
2. Single Piece Counterflashings: Carefully bend counterflashing.
3. Metal Copings: Remove decorative cap and store for reuse.

B. Remove existing base flashings.

1. Clean substrates to receive new flashings.

C. Replace counterflashings damaged during removal.

1. Counterflashings: See Section 07 60 00 SHEET METAL FLASHING AND TRIM.

D. Remove existing parapet sheathing and inspect parapet framing.

1. Notify Contracting Officer's Representative of damaged framing.

E. Install pressure-preservative plywood sheathing, 15 mm (19/32 inch) thick.

3.12 RECOVER BOARD INSTALLATION

A. Install recover boards over existing roof insulation with butted joints. Stagger end joints in adjacent rows.

A. Fasten recover boards to resist wind-uplift.

1. Fastening Requirements: See Drawings and Roofing system Section.
2. Uplift Resistance: Base on pull out resistance determined by specified field testing.

3.13 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
   1. Fastener Pull Out Tests: ANSI/SPRI FX-1.

B. Existing Roofing System Warrantor Services:
   1. Inspect reroofing preparation and roofing installation to verify compliance with existing warranty conditions.
   2. Submit reports of field inspections, and supplemental instructions issued during inspections.

3.14 DISPOSAL

A. Collect waste materials in containers.

B. Remove waste materials from project site, regularly, to prevent accumulation.

C. Legally dispose of waste materials.

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01-01-21

SECTION 07 21 13
THERMAL INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Thermal insulation.

a. Insulation at exterior framed walls.

1) 072113.MWBL Mineral-wool blanket.

1.2 RELATED WORK

A. Section 04 20 00, UNIT MASONRY: Insulation for Cavity Face of Masonry.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

C553-13(2019).....Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.

C578-19.....Rigid, Cellular Polystyrene Thermal Insulation.

C612-14(2019).....Mineral Fiber Block and Board Thermal Insulation.

C665-17.....Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing.

C954-18.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness.

C1002-18.....Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.

C1029-15.....Standard Specification for Spray-Applied Rigid Cellular Polyurethane Thermal Insulation

D312/D312M-16a.....Asphalt Used in Roofing.

E84-20.....Surface Burning Characteristics of Building Materials.

F1667-18a.....Driven Fasteners: Nails, Spikes, and Staples.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show insulation type, thickness, and R-value for each location.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Adhesive indicating manufacturer recommendation for each application.

D. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
2. Low Pollutant-Emitting Materials: Show volatile organic compound types and quantities.

1.5 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

C. Protect foam plastic insulation from UV exposure.

1.7 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL

A. Insulation Thickness:

1. Provide thickness required by R-value shown on drawings.
2. Provide thickness indicated when R-value is not shown on drawings.

B. Insulation Types:

1. Provide one insulation type for each application.

C. Sustainable Construction Requirements:

1. Insulation Recycled Content:
   a. Polyisocyanurate/polyurethane rigid foam: 9 percent recovered material.
   b. Polyisocyanurate/polyurethane foam-in-place: 5 percent recovered material.
   c. Glass fiber reinforced: 6 percent recovered material.
   d. Rock wool material: 75 percent recovered material.
2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
   a. Non-Flooring Adhesives and Sealants.

2.2 THERMAL INSULATION

A. Thickness to fit wall stud sizing as indicated on Drawings.

B. Insulation inside framed or furred exterior walls:
   1. 072113.MWBL Mineral-wool blanket: ASTM C665, Type II, Class C, Category I where concealed by thermal barrier.
      a. 072113.MWBL Mineral-wool blanket: ASTM C665, Type III, Class A at other locations.

2.3 ACOUSTICAL INSULATION (NOT USED)

2.4 ACCESSORIES

A. Fasteners:
   1. Staples or Nails: ASTM F1667, zinc-coated, size and type to suit application.
   2. Screws: ASTM C954 or ASTM C1002, size and length to suit application with washer minimum 50 mm (2 inches) diameter.
   3. Impaling Pins: Steel pins with head minimum 50 mm (2 inches) diameter.
      a. Length: As required to extend beyond insulation and retain cap washer when washer is placed on pin.
      b. Adhesive: Type recommended by manufacturer to suit application.

B. Insulation Adhesive: Nonflammable type recommended by insulation manufacturer to suit application.

C. Tape: Pressure sensitive adhesive on one face.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Install insulation with vapor barrier facing the heated side, unless indicated otherwise.

C. Install batt and blanket insulation with joints tight. Fill framing voids completely. Seal penetrations, terminations, facing joints, facing cuts, tears, and unlapped joints with tape.

D. Fit insulation tight against adjoining construction and penetrations, unless indicated otherwise.

3.3 THERMAL INSULATION

A. Exterior Framing or Furring Insulation:

1. General:

a. Open voids are not acceptable.

b. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.

c. Pack behind outlets, around pipes, ducts, and services encased in walls.

d. Hold insulation in place with pressure sensitive tape.

e. Lap facing flanges together over framing for continuous surface. Seal penetrations through insulation and facings.

2. Wood Studs:

a. Fasten insulation between wood studs or framing with nails or staples through flanged edges on face of stud.

b. Space fastenings maximum 150 mm (six inches) apart.

3. Roof Rafters: Friction fit insulation between framing to provide minimum 50 mm (2 inch) air space between insulation and roof sheathing.

3.4 ACOUSTICAL INSULATION (NOT USED)

3.5 CLEANING

A. Remove excess adhesive before adhesive sets.

3.6 PROTECTION

A. Protect insulation from construction operations.

B. Repair damage.

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SECTION 07 31 13
ASPHALT SHINGLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Fiberglass asphalt shingles over underlayment nailed to roof sheathing.

1.2 RELATED WORK

A. Section 07 60 00, FLASHING AND SHEET METAL: Counterflashing and Flashing of Roof Projections.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

D226/D226M-17.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.

D1970/D1970M-19.....Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.

D3018/D3018M-11(2017)...Class A Asphalt Shingles Surfaced with Mineral Granules.

D3161/D3161M-20.....Wind Resistance of Steep Slope Roofing Products (Fan-Induced Method).

D3462/D3462M-19.....Asphalt Shingles Made from Glass Felt and Surfaced with Mineral Granules.

F1667-18a.....Driven Fasteners: Nails, Spikes, and Staples.

C. UL LLC (UL):

790(Edition 8).....Fire Tests of Roof Coverings.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.
3. Warranty.

C. Samples: Shingles: Full size each type, color and texture.

D. Sustainable Construction Submittals:

1. Solar Reflectance Index (SRI) for asphalt shingles.

1.5 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, manufacture date, and the label of Underwriters Laboratories.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

A. Store shingles according to manufacturer's instructions. Store roll goods on end in upright position.

B. Protect products from damage during handling and construction operations.

C. Keep materials dry, covered completely and protected from weather.

1.7 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant asphalt shingles against material and manufacturing defects.

1. Material Warranty Period: 30 years.
2. Wind-Speed Warranty Period: Resist wind speeds up to 180 km/h (110 mph) 15 years.
3. Algae-Resistance Warranty Period: No discoloration for 15 years.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

A. Basis of Design: Existing Roof Shingles

1. Submit products of equal performance to Basis of Design.

B. Provide each product from one manufacturer.

1. Provide each product exposed to view from one production run.

C. Sustainable Construction Requirements:

1. Solar Reflectance Index: 29, minimum.

2.2 ASPHALT SHINGLES

A. Asphalt Shingles: Fiberglass reinforced, laminated type, square butt.

1. ASTM D3462/D3462M and ASTM D3018/D3018M, Type I, self-sealing.
2. ASTM D3161/D3161M, Class F wind-resistant.
3. UL 790 Class A fire resistance.
4. Minimum Weight: 10.3 kg/square meter (210 lbs./100 square feet).

2.3 ROOFING NAILS

A. ASTM F1667, Type I, Style 20, galvanized steel, deformed shanks, heads 10 mm to 11 mm (3/8 inch to 7/16 inch) diameter.

1. Nails for Shingles: 32 mm (1-1/4 inches) long.
2. Nails for Felt: 19 mm (3/4 inch) long.

2.4 ROOFING UNDERLAYMENT

A. Organic Felt: ASTM D226/D226M, Type l.

B. Self-Adhering Modified Bituminous Underlayment: ASTMD1970/D1970M.

2.5 METAL FLASHING

A. Provide metal roof flashings, including apron flashings, step flashings, valley flashings, drip edges, and vent pipe flashings specified in Section 07 60 00, FLASHING AND SHEET METAL.

2.6 RIDGE VENTS

A. Ridge Vents: Manufacturer's standard ridge vent for use under asphalt shingles.

1. Provide ridge vents with internal filters, internal baffles, or external baffles, for weather protection.
2. Free Area: Minimum 25400 square mm per m (12 square inches per foot).

2.7 SNOW GUARDS (NOT USED)

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for roofing installation.

1. Verify roof substrates are sound, within manufacturer's tolerances, and free from defects which would interfere with roofing installation.
2. Verify roof accessories, vent pipes and other projections through roof are in place and roof flashing is installed, or ready for installation, before installing shingles.

B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 METAL DRIP EDGE INSTALLATION

A. At eaves and rakes, install stainless steel drip edges specified in Section 07 60 00, FLASHING AND SHEET METAL.
   1. Eaves: Install metal drip edge before underlayment.
   2. Rakes: Install metal drip edge after underlayment.

B. Secure metal drip edges with compatible nails spaced maximum 250 mm (10 inches) on center along inner edges.

3.4 FLASHING INSTALLATION

A. Install metal flashings specified in Section 07 60 00, FLASHING AND SHEET METAL at intersections of roofs, adjoining walls, or projections through deck such as chimneys and vent stacks.

B. Install metal valley flashing shown and as specified under Section 07 60 00, FLASHING AND SHEET METAL.
   1. Secure valley flashing according to shingle manufacturer's instructions.
   2. Expose flashing in open portion of valley 125 mm (5 inches) minimum, and lap shingles over flashing 125 mm (5 inches) minimum.

3.5 UNDERLAYMENT INSTALLATION

A. Install self-adhering sheet underlayment, working from low point to high point. Lap sides 90 mm (3-1/2 inches) minimum, and lap ends 150 mm (6 inches) minimum. Install at the following locations:
   1. Eaves and Rakes: From edge of eave and rake to 600 mm (24 inches) minimum beyond inside face of exterior wall.
      a. Lap underlayment over eave metal drip edge.
   2. Valleys, Hips and Roof Slope Transitions: Centered over change in slope and extended 450 mm (18 inches) minimum on both sides.
   3. Ridges: Centered on ridge and extended 900 mm (36 inches) minimum on both sides. Do not cover ridge vent opening.
   4. Sidewalls and Projections through Roof: Extended 450 mm (18 inches) from projection and extended up projection 100 mm (4 inches) minimum.
   5. Firmly roll underlayment to ensure adhesion to roof deck and metal flashings.

B. Install organic felt underlayment on roof deck not covered by self-adhering sheet underlayment, with 100 mm (4 inches) minimum end

laps, 50 mm (2 inches) minimum head laps, and 300 mm (12 inches) minimum ridge laps. Nail felt 125 mm (5 inches) on centers along laps.

3.6 ROOF ACCESSORY INSTALLATION

A. Lap underlayment and asphalt shingles over upslope base flanges of roof accessory flashings.

B. Install underlayment and asphalt shingles over side slope base flanges of roof accessory flashings.

C. Install downslope base flanges of roof accessories over asphalt shingles.

3.7 ASPHALT SHINGLE INSTALLATION

A. Install shingles aligned parallel to roof eave, nailed to roof sheathing.

1. Exposure: 125 mm (5 inches) maximum.
2. Head lap: 50 mm (2 inches) minimum.

B. Install asphalt-shingle starter strip with tabs removed, and overhanging lower edge of roof 13 mm (1/2 inch).

C. Valleys: Closed.

3.8 RIDGE VENT INSTALLATION

A. Install ridge vents over shingles.

1. Extent: Continuous along ridges extending to within <distance> of rakes.

3.9 HIP AND RIDGE SHINGLE INSTALLATION

A. Bend each shingle lengthwise down center to provide equal exposure on both sides of hip and ridge.

1. Begin ridge installation at leeward end of ridge. Cover ridge vents with shingles. Do not cover ridge vent openings with ridge shingles.
2. Begin hip installation at eave.

B. Install shingles with maximum 125 mm (5 inches) exposure.

C. Secure each shingle with one nail on both sides of hip and ridge, 215 mm (8-1/2 inches) back from exposed end and one inch up from edge.

3.10 SNOW GUARD INSTALLATION (NOT USED)

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SECTION 07 31 26
SLATE SHINGLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Slate shingles over underlayment nailed to roof sheathing.

1.2 RELATED WORK

A. Section 07 60 00, FLASHING AND SHEET METAL; Counterflashing and Flashing of Roof Projections.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

C406/C406M-15.....Roofing Slate.

D226/D226M-17.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.

D1970/D1970M-19.....Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.

D4586/D4586M-07(2018)...Asphalt Roof Cement, Asbestos-Free.

F1667-18a.....Driven Fasteners: Nails, Spikes, and Staples.

1.4 PREINSTALLATION MEETINGS

A. Conduct pre-installation meeting at project site minimum 30 days before beginning Work of this section.

1. Required Participants:
   a. Contractor.
   b. Installer.
   c. Contracting Officer/COR.
   d. Other installers responsible for adjacent and intersecting work, including flashing and sheet metal.
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
   a. Installation schedule.
   b. Installation sequence.
   c. Preparatory work.
   d. Protection before, during, and after installation.
   e. Installation.
   f. Terminations.

g. Transitions and connections to other work.

h. Other items affecting successful completion.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

2. Installation instructions.

C. Samples:

1. Shingles: Full sized, each type and color. Submit quantity required to show full color and texture range.

D. Qualifications: Substantiate qualifications comply with specifications.

1. Installer with project experience list.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Regularly installs specified products.

2. Installed specified products with satisfactory service on five similar installations.

a. Project Experience List: Provide contact names and addresses for completed projects.

1.7 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

A. Protect products from damage during handling and construction operations.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

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PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

A. Basis of Design: Existing shingles.

B. Provide each product from one manufacturer.

2.2 SLATE SHINGLES

A. Slate Shingles: ASTM C406/C406M, Grade S1, unfading color, with no ribbons.

1. Nail Holes: 2 per shingle, pre-punched or predrilled.
2. Match existing slate in color, size, exposure and texture.

2.3 ROOFING NAILS

A. Roofing Nails:

1. Nails for Slate Shingles: ASTM F1667, Type 1, Style 23 copper slating nails, 25 mm (1 inch) longer than thickness of slate.
2. Nails for Felt: ASTM F1667, Type I, Style 20, galvanized steel, smooth shanks.

2.4 ROOFING UNDERLAYMENT

A. Organic Felt: ASTM D226/D226M, Type II, No. 30.

B. Self-Adhering Modified Bituminous Underlayment: ASTM D1970/D1970M.

2.5 METAL FLASHING

A. Provide metal roof flashings, including apron flashings, step flashings, valley flashings, drip edges, and vent pipe flashings specified in Section 07 60 00, FLASHING AND SHEET METAL.

1. Metal: Copper.
   a. Valleys: 1 mm (20 oz., 0.039 inches).
   b. Other Locations: 0.55 mm (16 oz., 0.022 inches).

2.6 RIDGE VENTS

A. Ridge Vents: Manufacturer's standard ridge vent intended for long-term use under slate shingles.

1. Provide ridge vents with internal filters, internal baffles, or external baffles, for weather protection.
2. Free Area: Minimum 25400 square mm net free area per meter length (12 square inches per foot).

2.7 SNOW GUARDS (NOT USED)

2.8 ACCESSORIES

A. Asphalt Roof Cement: ASTM D4586/D4586M.

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PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for roofing installation.
   1. Verify roof substrates are sound, within manufacturer's tolerances, and free from defects which would interfere with roofing installation.
   2. Verify roof accessories, vent pipes and other projections through roof are in place and roof flashing is installed, or ready for installation, before installing shingles.

B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions.
   1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 METAL DRIP EDGE INSTALLATION

A. At eaves and rakes, install copper drip edges specified in Section 07 60 00, FLASHING AND SHEET METAL.
   1. Eaves: Install metal drip edge before underlayment.
   2. Rakes: Install metal drip edge after underlayment.

B. Secure metal drip edges with compatible nails spaced minimum 250 mm (10 inches) on center along inner edges.

3.4 FLASHING INSTALLATION

A. Install copper flashings at intersections of roofs, adjoining walls, roof slope changes, under ridges, hips, and valleys, and at projections through deck such as chimneys and vent stacks. Install metal flashings to comply with requirements in Section 07 60 00, FLASHING AND SHEET METAL.

B. Install step flashing at intersections with vertical surfaces.
   1. Length: Length of shingle plus 50 mm (2 inches).
   2. Vertical Leg Height: 200 mm (8 inches) minimum.
   3. Horizontal Leg Width: 150 mm (6 inches) minimum.

C. Hip and Ridge Flashing: Step flashing.
   1. Length: Length of shingle plus 50 mm (2 inches).
   2. Width: 13 mm (1/2 inch) less than shingle on both sides of hip or ridge.

3. Install step flashing as each course of slate shingles is installed. Extend upper edge of flashing 50 mm (2 inches) minimum above each course of shingles. Extend lower edge 13 mm (1/2 inch) above butt of shingle forming next course.

3.5 UNDERLAYMENT INSTALLATION

A. Install self-adhering sheet underlayment, working from low point to high point. Lap sides 90 mm (3-1/2 inches) minimum, and lap ends 150 mm (6 inches) minimum. Install at the following locations:
   1. Eaves and Rakes: From edge of eave and rake to 600 mm (24 inches) minimum beyond inside face of exterior wall.
      a. Lap underlayment over eave metal drip edge.
   2. Hips: Centered over change in slope and extended 450 mm (18 inches) minimum on both sides.
   3. Ridges: Centered on ridge and extended 900 mm (36 inches) minimum on both sides.
   4. Roll underlayment to ensure adhesion to roof deck and metal flashings.

B. Install two layers organic felt underlayment, shingled, on roof deck not covered by self-adhering sheet underlayment, with 100 mm (4 inches) minimum end laps, 50 mm (2 inches) minimum head laps, and 300 mm (12 inches) minimum ridge laps. Nail felt 125 mm (5 inches) on centers along laps.

3.6 ROOF ACCESSORY INSTALLATION (NOT USED)

3.7 SLATE SHINGLE INSTALLATION

A. Install starter course of roof shingles with 50 mm (2 inch) overhang at eaves. Install first course over starter course.

B. At rake, overhang roof edge 25 mm (1 inch).

C. Install shingles with specified head lap.

D. Fasten shingles using two nails per shingle, concealed by head lap.

3.8 RIDGE VENT INSTALLATION (NOT USED)

3.9 HIP AND RIDGE SHINGLE INSTALLATION

A. Fasten nailing strips to both sides of hip and ridge.

B. Install step flashing at hips and ridges.
   1. Begin ridge shingle installation at leeward end of ridge.
   2. Begin hip shingle installation at eave.

C. Install hip and ridge shingles in pairs, over step flashing. Butt shingles together, nail in place, then install the next course of flashing.

D. Seal ridge joint with asphalt roof cement.

3.10 SNOW GUARD INSTALLATION (NOT USED)

3.11 PROTECTION

A. Protect slate shingles from construction operations.

B. Repair damage.

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SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

A. Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, and drainage specialties.

1.2 RELATED WORK

A. Division 07 ROOFING Sections for roof materials.

B. Section 07 71 00 ROOF SPECIALTIES: Manufactured flashing, copings, roof edge metal, and fasciae.

C. Section 07 92 00, JOINT SEALANTS: Joint Sealants.

D. Section 09 91 00, PAINTING: Paint materials and application.

E. Division 22, PLUMBING: Integral flashing components of manufactured roof specialties and accessories or equipment.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. Aluminum Association (AA):

AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick

AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish

C. American National Standards Institute/Single-Ply Roofing Institute/Factory Mutual (ANSI/SPRI/FM):

4435/ES-1-11.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems

D. American Architectural Manufacturers Association (AAMA):

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AAMA 620-02.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum

AAMA 621-02.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

E. ASTM International (ASTM):

A240/A240M-20.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A653/A653M-20.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process

B32-08(2014).....Solder Metal

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate

B370-12(2019).....Copper Sheet and Strip for Building Construction

D173/D173M-03(2018).....Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing

D412-16.....Vulcanized Rubber and Thermoplastic Elastomers-Tension

D1187/D1187M-97(2018)...Asphalt Base Emulsions for Use as Protective Coatings for Metal

D1784-20.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

D3656/D3656M-13.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

D4586/D4586M-07(2018)...Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Design Standard: Fabricate and install copings tested per ANSI/SPRI/FM ES-1 to resist design pressure indicated on Drawings.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings
2. Gutter and Conductors

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
2. Thru wall flashing
3. Nonreinforced, elastomeric sheeting
4. Polyethylene coated stainless steel or copper

D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.

B. Flexible Stainless Steel Flashing: 2mil type 304 Stainless Steel laminated to fiberglass and polyethylene fiberglass reinforcing, 50+% recycled:

1. Basis of Design York Manufacturing. www.yorkmfg.com
   a. Submit product that is of equal performance to Basis of Design.
   b. York Flash-Vent SS / SS-Self-Adhering: Active drainage plane.
   c. York Multi-Flash SS or York 304 SS self-adhering: Polyethylene Coated Stainless Steel: Stainless Steel sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet

C. Polyethylene Coated Stainless Steel: Stainless Steel sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.

D. Aluminum Sheet: ASTM B209, alloy 3003-H14

E. Galvanized Sheet: ASTM, A653.

2.2 FLASHING ACCESSORIES

A. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 pounds/100 square feet).

B. Bituminous Paint: ASTM D1187, Type I.

C. Fasteners:

1. Use galvanized steel or stainless steel for galvanized steel.
2. Nails:
   a. Minimum diameter for copper nails: 3 mm (0.109 inch).
   b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
   c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
   d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.

D. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

E. Insect Screening: ASTM D3656, 18 by 18 regular mesh.

F. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Stainless steel: 0.25 mm (0.010 inch) thick.
2. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Exposed Locations:

1. Stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

A. Jointing:

1. In general, copper, stainless steel and copper clad stainless-steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Joints shall conform to following requirements:

a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.

3. Flat and lap joints shall be made in direction of flow.
4. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.

B. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

C. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel or 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).

6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to ensure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel or 1.6 mm (0.0625 inch) thick aluminum.

D. Drips:
   1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
   2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

E. Edges:
   1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
   2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
   3. All metal roof edges shall meet requirements of IBC, current edition.

F. Metal Options:
   1. Where options are permitted for different metals use only one metal throughout.
   2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
   3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.

B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.

C. Finish exposed metal surfaces as follows, unless specified otherwise:
   1. Stainless Steel: Finish No. 2B or 2D.

2. Aluminum:
   a. Fluorocarbon Finish: AAMA 620, high performance organic coating.
3. Steel and Galvanized Steel:
   a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
   b. Manufacturer's finish:
      1) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
   1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
   2. Fabricate so keying nests at overlaps.

B. Windowsill Flashing and Lintel Flashing:
   1. Use either copper, stainless steel, copper clad stainless-steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
   2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
   3. Turn up back edge as shown.
   4. Form exposed portion with drip as specified or receiver.

C. Door Sill Flashing:
   1. Where concealed, use either 0.5 Kg (20 ounce) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
   2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
   3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

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2.7 BASE FLASHING (NOT USED)

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS) (NOT USED)

2.9 GRAVEL STOPS (NOT USED)

2.10 BITUMEN STOPS (NOT USED)

2.11 HANGING GUTTERS

A. Fabricate gutters of not less than the following:
   1. 0.8mm (0.032inch) thick aluminum.
B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
C. Building side of gutter shall be not less than 38 mm (1 1/2 inches) higher than exterior side.
D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately19 mm (3/4 inch) unless shown otherwise.
E. Gutter Spacers:
   1. Fabricate of same material and thickness as gutter.
   2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
   3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
   4. Rivet and solder to gutter except rivet and seal to aluminum.
F. Outlet Tubes:
   1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
   2. Lock and solder longitudinal seam.
   3. Solder tube to gutter.
   4. Fabricate basket strainers of same material as gutters.
G. Gutter Brackets:
   1. Fabricate of same metal as gutter. Use the following:
      a. 5 by 25 mm (3/16 by 1 inch) aluminum.
   2. Fabricate to gutter profile.
   3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

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2.12 CONDUCTORS (DOWNSPOUTS)

A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long [with 19 mm (3/4 inch) wide flat locked seams].
   1. Fabricate open face channel shape with hemmed longitudinal edges.

B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.

C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual for rectangular and round shapes.

D. Conductor Heads:
   1. Fabricate of same material as conductor.
   2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
   3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
   4. Slope bottom to sleeve to conductor or downspout at not less than 60-degree angle.
   5. Extend wall edge not less than 25 mm (one inch) above front edge.
   6. Solder joints for watertight assembly.
   7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

2.13 SPLASHPANS (NOT USED)

2.14 REGLETS (NOT USED)

2.15 INSULATED EXPANSION JOINT COVERS (NOT USED)

2.16 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING (NOT USED)

2.17 SCUPPERS (NOT USED)

2.18 GOOSENECK ROOF VENTILATORS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
   1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc.,

publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.

2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a watertight installation.

13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals other than stainless steel, white bronze or other metal compatible with aluminum by:
    a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
    b. Paint dissimilar metal with a coat of bituminous paint.
    c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. Windowsill Flashing:
   1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
   2. Turn back edge up to terminate under window frame.
   3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

B. Door Sill Flashing:
   1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
   2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for watertight joint.
   3. Where doors thresholds cover over waterproof membranes install sill flashing over waterproof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

3.3 BASE FLASHING

A. Install where roof membrane type base flashing is not used and where shown.
   1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
   2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
   3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
   4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.

B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS) (NOT USED)

3.5 REGLETS (NOT USED)

3.6 GRAVEL STOPS (NOT USED)

3.7 COPINGS (NOT USED)

3.8 EXPANSION JOINT COVERS, INSULATED (NOT USED)

3.9 ENGINE EXHAUST PIPE OR STACK FLASHING (NOT USED)

3.10 HANGING GUTTERS

A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).

B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.

C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.

1. For aluminum gutters use aluminum brackets or stainless-steel brackets.
2. Use brass or stainless-steel screws.

D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.

E. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

3.11 CONDUCTORS (DOWNSPOUTS)

A. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.

B. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

3.12 SPLASH PANS (NOT USED)

3.13 GOOSENECK ROOF VENTILATORS (NOT USED)

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SECTION 07 71 00

ROOF SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies fascias.

1.2 RELATED WORK

A. Section 07 21 13, THERMAL INSULATION: General Insulation.

B. Section 07 92 00, JOINT SEALANTS: Sealant Material and Installation.

1.3 QUALITY CONTROL

A. Provide roof accessories that products of manufacturers regularly engaged in producing the kinds of products specified.

B. For each accessory type provide products made by the same manufacturer.

C. Assemble each accessory to the greatest extent possible before delivery to the site.

D. Provide each accessory with FM approval listing for class specified.

1.4 PERFORMANCE REQUIREMENTS

A. Provide roof accessories that withstand exposure to weather and resist thermal movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, or installation.

B. Manufacture and install roof accessories to allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects.

1. Provide clips that resist rotation and avoid shear stress as a result of thermal movements.
2. For design purposes, base provisions for thermal movement on assumed ambient temperature (range) from minus 18 degrees C (0 degrees F), ambient to 82 degrees C (180 degrees F).

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals, as described below:

1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.

C. Samples: Representative sample panel of color-anodized aluminum not less than 101 x 101 mm (4 x 4 inches), except extrusions are to be of a width not less than section to be used. Submit sample that shows coating with integral color and texture. Include manufacturer's identifying label.

D. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

E. Manufacturer's Literature and Data: Each item specified.

F. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A653/A653M-20.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A666-15.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar

B209-14.....Aluminum and Aluminum Alloy-Sheet and Plate

B209M-14.....Aluminum and Aluminum Alloy-Sheet and Plate (Metric)

B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

B32-08(2014).....Solder Metal

B370-12(2019).....Copper Sheet and Strip for Building Construction

B882-10(2018).....Pre-Patinated Copper for Architectural Applications

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C612-14(2019).....Mineral Fiber Block and Board Thermal Insulation

D1187/D1187M-97(2018)...Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D1970/D1970M-20.....Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection

D226/D226M-17.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing

D4869/D4969M-16a.....Asphalt-Saturated Organic Felt Underlayment Used In Steep Slope Roofing

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):

2605-11.....High Performance Organic Coatings on Architectural Extrusions and Panels.

611-14.....Anodized Architectural Aluminum

E. FM Global (FM):

RoofNav.....Approved Roofing Assemblies and Products

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221M (B221).

B. Aluminum Sheet: ASTM B209M (B209).

C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.

D. Stainless-Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304.

E. Recycled Content of Metal Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 30 percent.

F. Insulation: ASTM C612, Class 1 or 2.

G. Asphalt Coating: ASTM D1187, Type I, quick setting.

2.2 UNDERLAYMENT

A. Self-Adhering Modified Bitumen Underlayment:

1. Provide self-adhering modified bitumen membrane underlayment material in compliance with ASTM D1970/D1970M, suitable for use as underlayment for metal copings and fascias.

2. Provide membrane resistant to cyclical elevated temperatures for extended period of time in high heat service conditions (stable after testing at 116 degrees C (240 degrees F)).
3. Provide membrane with integral non-tacking top surface of polyethylene film or other surface material to serve as separator between bituminous material and metal products to be applied above.
4. Provide primer.

B. Felt Underlayment: Provide No. 30 asphalt saturated organic, non-perforated felt underlayment in compliance with ASTM D226/D226M, Type II, or ASTM D4869/D4869M.

2.3 COPINGS (NOT USED)

2.4 EXTRUDED ALUMINUM FASCIAS

A. Fabricate of aluminum not less than 2 mm (0.078 inch) thick.
B. Turn fascia down face of wall and up above roof as shown in construction documents.
C. Maximum lengths of 3.05 M (10-feet).
D. Shop fabricate external and internal corners as one (1)-piece assemblies with not less than 305 mm (12 inch) leg lengths.
E. Provide 101 mm (4 inch) wide 2 mm (0.078 inch) thick watertight joint covers with 152 mm (6 inch) wide 0.8 mm (0.030 inch) thick underside joint flashing.
F. Finish: Two-coat fluoropolymer as specified.

2.5 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM (NOT USED)

2.6 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS (NOT USED)

2.7 FINISH:

A. In accordance with NAAMM AMP 500-505.
B. Fluoropolymer Finishes: High performance organic coating. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
1. Three-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and top color coat.
2. Concealed Surface Finish: Apply pretreatment and manufacturer's standard acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 0.013 mm (0.5 mil).

C. Stainless-Steel Finish: No. 2B (bright, cold rolled, unpolished

PART 3 - EXECUTION

3.1 INSTALLATION

A. Examine substrates, areas, and conditions, to verify actual locations, dimensions, and other conditions affecting performance of the Work.

B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.

C. Underlayment Installation:

1. Self-Adhering Sheet Underlayment:

a. Apply primer as required by manufacturer.

b. Comply with temperature restrictions of underlayment manufacturer for installation.

c. Apply wrinkle free, in shingle fashion to shed water, and with end laps of not less than 152 mm (6 inches) staggered 610 mm (24 inches) between courses.

d. Overlap side edges not less than 89 mm (3-1/2 inches). Roll laps with roller.

e. Cover underlayment within 14 days.

f. Apply continuously under copings and roof-edge fascias and gravel stops.

g. Coordinate application of self-adhering sheet underlayment under roof specialties with requirements for continuity with adjacent air barrier materials.

D. Install roof accessories where indicated in construction documents.

E. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise. Provide fasteners suitable for application, for metal types being secured and designed to meet performance requirements.

F. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.

G. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions.

H. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

I. Fascias:

1. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.
2. Provide lap cover plates and concealed flashing over the gravel stop and fascia not less than 101 mm (4 inches).

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one (1) side.

B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two (2) coats of asphalt coating.

3.3 ADJUSTING

A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION

A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

A. Glazing: Section 08 80 00, GLAZING.

B. Mechanical Work: Section 22 05 11 COMMON WORK RESULTS FOR PLUMBING/, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.3 QUALITY ASSURANCE:

A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.

B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:

1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in ASTM C794 to determine if primer or other specific joint preparation techniques are required.

2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.

1.4 CERTIFICATION:

A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Installer qualifications.
C. Contractor certification.
D. Manufacturer's installation instructions for each product used.
E. Cured samples of exposed sealants for each color.
F. Manufacturer's Literature and Data:
   1. Primers
   2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
G. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

A. Environmental Limitations:
   1. Do not proceed with installation of joint sealants under following conditions:
      a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
      b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Backing Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".

B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. ASTM International (ASTM):

C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material

C612-14.....Mineral Fiber Block and Board Thermal Insulation

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C717-14a.....Standard Terminology of Building Seals and Sealants

C734-06(R2012).....Test Method for Low-Temperature Flexibility of Latex Sealants after Artificial Weathering

C794-10.....Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants

C919-12.....Use of Sealants in Acoustical Applications.

C920-14a.....Elastomeric Joint Sealants.

C1021-08(R2014).....Laboratories Engaged in Testing of Building Sealants

C1193-13.....Standard Guide for Use of Joint Sealants.

C1248-08(R2012).....Test Method for Staining of Porous Substrate by Joint Sealants

C1330-02(R2013).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants

C1521-13.....Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints

D217-10.....Test Methods for Cone Penetration of Lubricating Grease

D1056-14.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber

E84-09.....Surface Burning Characteristics of Building Materials

C. Sealant, Waterproofing and Restoration Institute (SWRI).

D. The Professionals' Guide

E. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SEALANTS:

A. Exterior Sealants:

1. S-#1 Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
2. S-#2 Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.

3. Provide location(s) of exterior sealant as follows:
   a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations.
   b. Metal to metal.
   c. Masonry to masonry or stone.
   d. Masonry expansion and control joints.
   e. Wood to masonry.
   f. Masonry joints where shelf angles occur.
   g. Voids where items penetrate exterior walls.

B. Floor Joint Sealant:
   1. S-#3 ASTM C920, Type S or M, Grade P, Class 25, Use T.
   2. S-#4 Provide location(s) of floor joint sealant as follows.
      a. Seats of metal thresholds exterior doors.
      b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.

C. Interior Sealants: All Paintable.
   1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
      a. Architectural Sealants: 250 g/L.
      b. Sealant Primers for Nonporous Substrates: 250 g/L.
      c. Sealant Primers for Porous Substrates: 775 g/L.
   2. S-#5 Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
   3. Provide location(s) of interior sealant as follows:
      a. Typical narrow joint 6 mm, (1/4 inch) or less at walls and adjacent components.
      b. Perimeter of doors, windows, access panels which adjoin concrete or masonry surfaces.
      c. Interior surfaces of exterior wall penetrations.
      d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.

e. Perimeter of lead faced control windows and plaster or gypsum wallboard walls.
f. Exposed isolation joints at top of full height walls.
g. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where nonplanar tile surfaces meet.
h. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.
i. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.

2.2 COLOR:

A. Sealants used with exposed masonry are to match color of mortar joints.
B. Sealants used with unpainted concrete are to match color of adjacent concrete.
C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
   1. Type C: Closed-cell material with a surface skin.
C. Clastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint

where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 WEEPS:

A. Weep/Vent Products: Provide the following unless otherwise indicated or approved.

1. Round Plastic Tubing: Medium-density polyethylene, 10 mm (3/8-inch) OD by thickness of stone or masonry veneer.

2.5 FILLER:

A. Mineral fiberboard: ASTM C612, Class 1.

B. Thickness same as joint width.

C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.

B. Stain free type.

2.7 CLEANERS-NON POROUS SURFACES:

A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.

B. Coordinate for repair and resolution of unsound substrate materials.

C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).

B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to

produce a clean, sound substrate capable of developing optimum bond with joint sealants.

2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
   a. Concrete.
   b. Masonry.
   c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
   a. Metal.
   b. Glass.
   c. Porcelain enamel.
   d. Glazed surfaces of ceramic tile.

C. Do not cut or damage joint edges.

D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
1. Do not leave gaps between ends of sealant backings.
2. Do not stretch, twist, puncture, or tear sealant backings.
3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
1. Apply primer prior to installation of back-up rod or bond breaker tape.
2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.

B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.

C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.

D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.

E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to “skin” over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.

8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
11. Replace sealant which is damaged during construction process.

B. Weeps: Place weep holes and vents in joints where moisture may accumulate, including at base of cavity walls, above shelf angles, at all flashing, and as indicated on construction documents.
1. Use round plastic tubing to form weep holes.
2. Space weep holes formed from plastic tubing not more than 406 mm (16 inches) o.c.
3. Trim tubing material used in weep holes flush with exterior wall face after sealant has set.

C. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.

3.6 FIELD QUALITY CONTROL:

A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
a. Perform 10 tests for first 305 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
b. Perform one test for each 305 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

B. Inspect tested joints and report on following:
1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
2. Compare these results to determine if adhesion passes sealant manufacturer’s field-adhesion hand-pull test criteria.
3. Whether sealants filled joint cavities and are free from voids.

4. Whether sealant dimensions and configurations comply with specified requirements.

C. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.

D. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.

E. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.

B. Leave adjacent surfaces in a clean and unstained condition.

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01-01-21

SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior flush wood doors transparent finish.

1.2 RELATED WORK

A. Drawings: Door Hardware components.

B. DRAWING SCHEDULE FOR FINISHES: Door Finish.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute/Window and Door Manufacturers Association (ANSI/WDMA):

1. I.S. 1A-13 - Architectural Wood Flush Doors.

2. I.S. 6A-13 - Interior Architectural Stile and Rails Doors.

C. ASTM International (ASTM):

1. E90-09(2016) - Laboratory Measurements of Airborne Sound Transmission Loss of Building Partitions and Elements.

D. National Fire Protection Association (NFPA):

1. 80-16 - Fire Doors and Other Opening Protectives.

2. 252-12 - Fire Tests of Door Assemblies.

E. UL LLC (UL):

1. 10C-09 - Positive Pressure Fire Tests of Door Assemblies.

F. Window and Door Manufacturers Association (WDMA):

1. TM 7-14 - Cycle-Slam Test.

2. TM 8-14 - Hinge Loading Test.

3. TM 10-14 - Screw Holding Capacity.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details.

2. Include details of glazing.

3. Indicate project specific requirements not included in Manufacturer's Literature and Data submittal.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Fire rated doors showing conformance with NFPA 80.

D. Samples:
1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
2. Veneer sample 200 mm by 275 mm (8 inch by 11 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.

E. Sustainable Construction Submittals:
1. Low Pollutant-Emitting Materials:
Show volatile organic compound types and quantities.

F. Test Reports: Indicate each product complies with specifications.
1. Screw Holding Capacity Test.
2. Cycle-Slam Test.
3. Hinge-Loading Test.

G. Operation and Maintenance Data:
1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:
1. Regularly and presently manufactures specified products.
2. Manufactures specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.
1. Minimum 0.15 mm (6 mil) polyethylene bags or cardboard packaging to remain unbroken during delivery and storage.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
1. Identify door opening corresponding to Door Schedule.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging. Retain packaging for door protection after installation.

1.7 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.
1. Store doors according to ANSI/WDMA I.S. 1A.

B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Environment:

1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
2. Work Area Ambient Temperature Range: 21 to 27 degrees C (70 to 80 degrees F) continuously, beginning 48 hours before installation.
3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

Comply with door manufacturer's instructions for relative humidity.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant interior factory finished wood doors against material and manufacturing defects.

1. Warranty Period: Lifetime of original installation.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

A. Basis of Design: Match existing doors to remain.

B. Provide each product from one manufacturer.

C. Sustainable Construction Requirements:

1. Paints and coatings.
2. Composite wood and agrifiber.

2.2 FLUSH WOOD DOORS

A. General:

1. ANSI/WDMA I.S. 1A, Extra Heavy Duty.
2. Adhesive: Type II.
3. Core: Structural composite lumber.
4. Thickness: 44 mm (1-3/4 inches) unless otherwise shown or specified.

B. Faces:

1. ANSI/WDMA I.S. 1A.
2. One species throughout project unless scheduled or otherwise shown.
3. Transparent Finished Faces: Premium Grade. rotary cut, white maple. AA Grade face veneer.

4. Match face veneers for doors for uniform effect of color and grain at joints.
5. Door Edges: Same species as door face veneer, except maple is acceptable for stile face veneer on birch doors.
6. In existing buildings, where doors are required to have transparent finish, use wood species, grade, and assembly of face veneers to match adjacent existing doors.
7. Painted Finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay.
8. Factory sand doors for finishing.

2.3 STILE AND RAIL WOOD DOORS (NOT USED)

2.4 FABRICATION

A. Factory machine interior wood doors to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
B. Rout doors for hardware using templates and location heights required.
C. Factory fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (2 inches) of door thickness undercut where shown.
D. Clearances between Doors and Frames and Floors:
   1. Door Jambs, Heads, and Meeting Stiles: Maximum 3 mm (1/8 inch).
E. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
F. Identify each door on top edge.
   1. Mark with stamp, brand or other indelible mark, giving manufacturer’s name, door’s trade name, construction of door, date of manufacture and quality.
   2. Mark door or provide separate certification including name of inspection organization.
   3. Identify door manufacturing standard, including glue type.
   4. Identify veneer and quality certification.
   5. Identification of preservative treatment for stile and rail doors.

2.5 FINISHES

A. Field Finished Doors: Seal top and bottom edges of doors with two coats of catalyzed polyurethane or water resistant sealer.
B. Factory Transparent Finish:
   1. Factory finish wood doors.

a. ANSI/WDMA I.S. 1A Section F-3 Finish System Descriptions for System 5, Conversion Varnish or System 7, Catalyzed Vinyl.
b. Use stain when required to produce finish scheduled in the Drawings.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.
   1. Verify door frames are properly anchored.
   2. Verify door frames are plumb, square, in plane, and within tolerances for door installation.
B. Protect existing construction and completed work from damage.

3.2 INSTALLATION

A. Install products according to manufacturer's instructions and approved submittal drawings.
   1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 PROTECTION

A. After installation, place shipping container over door and tape in place.
   1. Do not apply tape to door faces and edges.
B. Provide protective covering over exposed hardware in addition to covering door.
C. Maintain covering in good condition until removal is directed by Contracting Officer's Representative.

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01-01-21

SECTION 08 51 13
ALUMINUM WINDOWS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Aluminum windows for renovation work.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealing Joints.

B. Section 08 80 00, GLAZING: Glazing.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Architectural Manufacturers Associations (AAMA):

AAMA/WDMA/CSA 101/I.S.2/A440-17 Windows, Doors, and Skylights.

AAMA 505-17.....Dry Shrinkage and Composite Performance Thermal Cycle Test Procedures.

AAMA 2605-20.....Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.

AAMA TIR A8-16.....Structural Performance of Composite Thermal Barrier Framing System.

A. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):

7-16.....Minimum Design Loads for Buildings and Other Structures.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

90.1-19.....Energy Standard for Buildings Except Low-Rise Residential Buildings.

C. ASTM International (ASTM):

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate.

B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric).

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).

E283-19.....Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.

E331-00(2016).....Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
   1. Required Participants:
      a. Contracting Officer's Representative.
      b. Inspection and Testing Agency.
      c. Contractor.
      d. Installer.
      e. Manufacturer's field representative.
   2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
      a. Installation schedule.
      b. Installation sequence.
      c. Preparatory work.
      d. Protection before, during, and after installation.
      e. Installation.
      f. Transitions and connections to other work.
      g. Other items affecting successful completion.
   3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTAL

A. Submit according to Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

A. Submittal Drawings:
   1. Indicate window types required for project.

2. Identify window unit components by name and type of metal or material, show construction, locking systems, mechanical operators, trim, installation and anchorages.
3. Include glazing details and standards for factory glazed units.

B. Manufacturer's Literature and Data:
1. Description of each product.
2. Installation instructions.
3. Warranty.

C. Sustainable Construction Submittals:
1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

D. Samples:
1. Window Frame: 150 mm (6 inch) long samples showing finishes, specified.

E. Test reports: Indicate each product complies with specifications.
1. Windows.
2. Operating hardware.

F. Certificates: Indicate each product complies with requirements (window characteristics may be on window schedule or other drawings).

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications:
1. Regularly manufactures specified products.
2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.

B. Provide contact names and addresses for completed projects when requested by Contracting Officer's Representative.

C. Quality Certified Labels or Certificates:
1. AAMA Label affixed to each window indicating compliance with specification.
2. Certificates in lieu of label with copy of test report maximum 4 years old from independent testing laboratory and certificate signed by window manufacturer stating that windows provided comply with specified requirements and AAMA/WDMA/CSA 101/I.S.2/A440 for type of window specified.

1.7 STORAGE AND HANDLING

A. Protect windows from damage during handling and construction operations before, during and after installation.

A. Store windows under cover, setting upright.

B. Do not stack windows flat.

C. Do not lay building materials or equipment on windows.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant windows against material and manufacturing defects.

1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Design windows complying with specified performance:

1. Load Resistance: ASCE/SEI 7.
   a. Performance Grade: AAMA/WDMA/CSA 101/I.S.2/A440 required to resist maximum positive and negative wind load.
2. Thermal Transmittance: Maximum U-value watt/square meter/degree K (Btu/square foot/hour/degree F).
   a. Insulating Glass Windows: U-2.8 (U-0.5).
   b. Dual Glazed Windows: U-4.0 (U-0.7), or as required by ASHRAE 90.1.
3. Condensation Resistance Factor (CRF): NFRC 500 Minimum CRF of C 55.
4. Water Resistance: ASTM E331; No uncontrolled penetration at 575 Pa (12.00 pound square foot), minimum, pressure differential.
5. Air Infiltration Resistance: ASTM E283; 0.5 liter/second/square meter (0.1 cubic foot/minute/square foot.), maximum at 300 Pa (6.24 pound square foot), minimum, pressure differential.

B. Provide the following operation types for locations indicated on the Drawings.

1. Hung Windows: Double hung.
   a. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440, minimum CW-30.

b. Provide units with tilt-in feature permitting both sides of both sash to be cleaned from interior.
   1) Restrict sash tilting without use of maintenance release mechanism and removable locking handle.
   2) Finger operated tilt latches not acceptable.

2.2 MATERIALS

A. Aluminum Extrusions: ASTM B221M (ASTM B221); 6063 alloy, T5 temper.

A. Aluminum Sheet: ASTM B209M (ASTM B209); 5005 alloy, H15 or H34 temper.

2.3 PRODUCTS - GENERAL

A. Basis of Design: approved design to match existing.

A. Provide windows from one manufacturer.

B. Sustainable Construction Requirements:

1. Aluminum Recycled Content: 80 total recycled content, minimum.

2.4 ALUMINUM WINDOWS

A. Frames and Sashes: Aluminum extrusions, AAMA/WDMA/CSA 101/I.S.2/A440.

A. Thermal-Break Window Construction:

1. Manufacturer’s Standard.
2. Low conductance thermal barrier.
3. Capable of structurally holding sash in position and together.
4. Thermal Break Assemblies: Tested according to AAMA TIR A8 and AAMA 505.
5. Design location of thermal break so that, in closed position, outside air does not come in direct contact with interior frame of window.

B. Provide anchors and other related accessories required for installation.

2.5 GLAZING

A. Glass and Glazing: As specified in Section 08 80 00, GLAZING.

1. Factory glaze windows.
2. Weep holes through glazed areas are not acceptable.

2.6 INSECT SCREENING

A. Screen Mesh: 18 by 18, AAMA/WDMA/CSA 101/I.S.2/A440.

1. Screen Cloth: Vinyl clad aluminum.

B. Frame: Aluminum, match window unit finish type and color, unless otherwise indicated.

2.7 HARDWARE

A. Locks: Two position locking bolts with a single point control located not higher than 1500 mm (60 inches) from floor level. Provide cam type locks on single hung and double windows to pull window sashes together in a locked and secured position.

A. Locking Device Strikes: Locate adjustable strikes in frame jamb. Fabricate strikes from Type 304 stainless steel or white bronze.

B. Counterbalancing: Primary window sash shall be equipped with counterbalancing mechanisms meeting the requirements of AAMA 902 or AAMA 908. Counterbalancing mechanism shall be of appropriate size and capacity to hold the sash stationary at any open position shall be used for the weights of sash to be counterbalanced.

C. Guide Blocks: Fabricate guide blocks of injection molded nylon. Install guide block fully concealed in vent/frame sill.

D. Weather Stripping: AAMA/WDMA/CSA 101/I.S.2/A440; leaf type weather-stripping is not acceptable.

E. Provide wrenches as specified to operate windows.

1. Provide maintenance or window washer operating handles as required.

2.8 FABRICATION

A. Fabricate windows to comply specified performance class and grade.

1. Assemble frame and sash so fasteners are concealed when window is closed.
2. Attach locking and hold-open devices to windows with concealed fasteners.
3. Where extrusion wall thickness is less than 3 mm (0.125 inch) thick, provide backup plates or similar reinforcements for fasteners.
4. Use stainless steel fasteners to secure Venetian blind hanger clips, vent guide blocks, friction adjuster, and limit opening device.

B. Aluminum Trim:

1. Trim includes casings, closures, and panning.
2. Fabricate to shapes shown, minimum 1.6 mm (0.062 inch) thick.
3. Extruded or formed sections, straight, true, and smooth on exposed surfaces.
4. Exposed external corners mitered and internal corners coped; fitted with hairline joints.

5. Reinforce 1.6 mm (0.062 inch) thick members with minimum 3 mm (1/8 inch) thick aluminum.
6. Except for strap anchors, provide reinforcing for fastening near ends and spaced maximum 300 mm (12 inches) on center.
7. Design to allow unrestricted expansion and contraction of members and window frames.
8. Secure to window frames with machine screws or expansion rivets.
9. Exposed screws, fasteners or pop rivets are not acceptable on exterior of casing or trim cover system.

C. Aluminum Subsills and Stools:
1. Fabricate to shapes shown, minimum 2 mm (0.080 inch) thick extrusion.
2. One piece full length of opening with concealed anchors.
3. Sills turned up back edge minimum 6 mm (1/4 inch). Front edge provide with drip.
4. Sill back edge behind face of window frame. Do not extend to interior surface or bridge thermal breaks.
5. Do not perforate for anchorage, clip screws, or other requirements.

2.9 FINISHES

A. Finish window units according to NAAMM AMP 500 series.
B. Aluminum Paint finish:
1. Fluorocarbon Finish: AAMA 2605; 70 percent fluoropolymer resin, 2-coat system.
2. Color: Match Existing windows.
C. Hardware: Finish hardware exposed when window is in closed position to match window.

2.10 ACCESSORIES

A. Fasteners: AAMA/WDMA/CSA 101/I.S.2/A440; non-magnetic stainless steel.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.
1. Verify openings are within acceptable tolerances.
B. Protect existing construction and completed work from damage.
C. Remove existing windows to permit new installation when replacement window is available, and ready for immediate installation.

1. Remove existing work carefully; avoid damage to existing work indicated to remain.
2. Perform other operations as necessary to prepare openings for proper installation and operation of new windows.
3. Do not leave openings uncovered at end of working day, during precipitation or temperatures below 16 degrees C (60 degrees F).

3.2 INSTALLATION, GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.
   1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Where type, size or spacing of fastenings for securing window accessories or equipment to building construction is not shown or specified, provide expansion or toggle bolts or screws, as best suited to construction material.
   1. Provide bolts or screws minimum 6 mm (1/4 inch) in diameter.
   2. Sized and spaced to resist tensile and shear loads imposed.
   3. Do not install exposed fasteners on exterior, except when unavoidable for application of hardware.
   4. Provide non-magnetic stainless steel Phillips flat-head machine screws for exposed fasteners, where required, or special tamper-proof fasteners.
   5. Locate fasteners to avoid disturbing window thermal break.

C. Set windows plumb, level, true, and in alignment; without warp or rack of frames or sash.

D. Anchor windows on four sides with anchor clips or fin trim.
   1. Do not allow anchor clips to bridge thermal breaks.
   2. Use separate clips for both sides of thermal breaks.
   3. Make connections to allow for thermal and other movements.
   4. Do not allow building load to bear on windows.
   5. Use manufacturer's standard clips at corners and maximum 600 mm (24 inches) on center.

6. Where fin trim anchorage is indicated build into adjacent construction, anchoring at corners and maximum 600 mm (24 inches) on center.

E. Sills and Stools:

1. Set in bed of mortar or other compound to fully support, true to line shown.
2. Do not extend sill to inside window surface or past thermal break.
3. Leave space for sealants at ends and to window frame unless indicated otherwise.

3.3 MULLIONS CLOSURES, TRIM, AND PANNING

A. Closures, Trim, and Panning: External corners mitered and internal corners coped, fitted with hairline, tightly closed joints.

1. Secure to concrete and solid masonry with expansion bolts, expansion rivets, split shank drive bolts, or powder actuated drive pins.
2. Toggle bolt to hollow masonry units.
3. Screw to wood and metal.

B. Fasten except for strap anchors, near ends and corners and maximum 300 mm (12 inches) on center.

C. Seal units following installation to provide weathertight system.

3.4 ADJUSTING

A. Adjust ventilating sash and hardware to provide tight fit at contact points, and at weather-stripping for smooth operation and weathertight closure.

3.5 FIELD TESTING

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

A. Test Method: AAMA 502.

B. Test Specimen:

1. Include window assembly and construction. Affix test chamber to interior side of test specimen and the conduct testing using positive static air pressure (Test method A).
2. Test specimens to be selected by the Contracting Officer's Representative after windows have been installed according to the drawings and specification.

3.6 CLEANING

A. Lubricate hardware and moving parts.

A. Remove excess glazing and sealant compounds.

B. Clean exposed aluminum and glass surfaces. Remove contaminants and stains.

C. Keep windows locked except while adjusting and testing.

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SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the following:

1. Glass.
2. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK

Section 08 51 13, ALUMINUM WINDOWS: Aluminum Windows.

1.3 LABELS

A. Temporary labels:

1. Provide temporary label on each light of glass and plastic material identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC label requirements.
3. Temporary labels are to remain intact until glass and plastic material is approved by Contracting Officer Representative (COR).

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
   a. Tempered glass.
   b. Laminated glass or have certificate for panes without permanent label.
   c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing

system; deflections beyond specified limits; or other defects in construction.

B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.
2. Design Wind Pressures: As indicated on construction documents In accordance with applicable code.
3. Wind Design Data: As indicated on construction documents In accordance with ASCE 7 In accordance with applicable code.
4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than the structural capacity of the glazing unit, the threshold at which frame engagement is no longer safely assured, 1/100 times the short-side length, or 19 mm (0.75 inch) , whichever is less.

C. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals, as described below:

1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.

C. Manufacturer's Certificates:

1. Certificate stating that fire-protection and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements.
2. Certificate on solar heat gain coefficient when value is specified.
3. Certificate on "R" value when value is specified.

4. Certificate test reports confirming compliance with specified bullet resistive rating.
5. Certificate that blast resistant glass meets the specified requirements.

D. Manufacturer Warranty.

E. Manufacturer's Literature and Data:

1. Glass, each kind required.
2. Insulating glass units.
3. Elastic compound for metal sash glazing.
4. Sealing compound.

F. Samples:

1. Size: 305 mm by 305 mm (12 inches by 12 inches).

G. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer’s test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":

1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling to comply with manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture,

condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.

2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
3. Temporary protections: The glass front and polycarbonate back of glazing are to be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces is to be approved and applied by manufacturer.
4. Edge protection: To cushion and protect glass clad, and polycarbonate edges from contamination or foreign matter, the four (4) edges are to be sealed the depth of glazing with continuous standard-thickness thermoplastic rubber tape. Alternatively, continuous channel shaped extrusion of thermoplastic rubber are to be used, with flanges extending into face sides of glazing.

1.7 PROJECT CONDITIONS:

A. Field Measurements: Field measure openings before ordering glass products to assure for proper fit of field measured products.

1.8 WARRANTY

A. Construction Warranty: Comply with the FAR clause 52.246-21 “Warranty of Construction”.

B. Manufacturer Warranty: Manufacturer shall warranty their glazing from the date of installation and final acceptance by the Government as follows. Submit manufacturer warranty.

1. Insulating glass units to remain sealed for ten (10) years.
2. Laminated glass units to remain laminated for five (5) years.
3. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for ten (10) years.

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1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Architectural Manufacturers Association (AAMA):

800.....Test Methods for Sealants

810.1-77.....Expanded Cellular Glazing Tape

C. American National Standards Institute (ANSI):

Z97.1-14.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test

D. American Society of Civil Engineers (ASCE):

7-10.....Wind Load Provisions

E. ASTM International (ASTM):

C542-05(2017).....Lock-Strip Gaskets

C716-06(2020).....Installing Lock-Strip Gaskets and Infill Glazing Materials

C794-18.....Adhesion-in-Peel of Elastomeric Joint Sealants

C864-05(2019).....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers

C920-18.....Elastomeric Joint Sealants

C964-20.....Standard Guide for Lock-Strip Gasket Glazing

C1036-16.....Flat Glass

C1048-18.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.

C1172-19.....Laminated Architectural Flat Glass

C1349-17.....Standard Specification for Architectural Flat Glass Clad Polycarbonate

C1376-15.....Pyrolytic and Vacuum Deposition Coatings on Flat Glass

D635-18.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastic in a Horizontal Position

D4802-16.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

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E84-20.....Surface Burning Characteristics of Building Materials

E119-20.....Standard Test Methods for Fire Test of Building Construction and Material

E1300-16.....Load Resistance of Glass in Buildings

E1886-19.....Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials

E1996-17.....Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Windborne Debris in Hurricanes

E2141-14.....Test Methods for Assessing the Durability of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units

E2190-19.....Insulating Glass Unit

E2240-06.....Test Method for Assessing the Current-Voltage Cycling Stability at 90 Degree C (194 Degree F) of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units

E2241-06.....Test Method for Assessing the Current-Voltage Cycling Stability at Room Temperature of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units

E2354-10.....Assessing the Durability of Absorptive Electrochromic Coatings within Sealed Insulating Glass Units

E2355-10.....Test Method for Measuring the Visible Light Transmission Uniformity of an Absorptive Electrochromic Coating on a Glazing Surface

F1233-08(2019).....Standard Test Method for Security Glazing Materials and Systems

F1642/F1642M-17.....Test Method for Glazing and Glazing Systems Subject to Airblast Loadings

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F. Code of Federal Regulations (CFR):

16 CFR 1201-10.....Safety Standard for Architectural Glazing Materials

G. Glass Association of North America (GANA):

2010 Edition.....GANA Glazing Manual

2008 Edition.....GANA Sealant Manual

2009 Edition.....GANA Laminated Glazing Reference Manual

2010 Edition.....GANA Protective Glazing Reference Manual

H. International Code Council (ICC):

IBC.....International Building Code

I. Insulating Glass Certification Council (IGCC)

J. Insulating Glass Manufacturer Alliance (IGMA):

TB-3001-13.....Guidelines for Sloped Glazing

TM-3000.....North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use

K. Intertek Testing Services – Warnock Hersey (ITS-WHI)

L. National Fire Protection Association (NFPA):

80-16.....Fire Doors and Windows

252-12.....Fire Tests of Door Assemblies

257-12.....Standard on Fire Test for Window and Glass Block Assemblies

M. National Fenestration Rating Council (NFRC)

N. Safety Glazing Certification Council (SGCC) 2012:

Certified Products Directory (Issued Semi-Annually).

O. Underwriters Laboratories, Inc. (UL):

9-08(R2009).....Fire Tests of Window Assemblies

263-14.....Fire Tests of Building Construction and Materials

752-11.....Bullet-Resisting Equipment.

P. Department of Veterans Affairs:

Q. Architectural Design Manual for VA Facilities (VASDM)

S. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 GLASS

A. Provide minimum thickness stated and as additionally required to meet performance requirements.
   1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise indicated.

B. Obtain glass units from single source from single manufacturer for each glass type.

C. Clear Glass:
   1. ASTM C1036, Type I, Class 1, Quality q3.

2.2 HEAT-TREATED GLASS

A. Clear Tempered Glass:
   1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.

2.3 COATED GLASS (NOT USED)

2.4 ELECTROCHROMIC COATED GLASS (NOT USED)

2.5 PLASTIC GLAZING (NOT USED)

2.6 LAMINATED GLASS

A. Laminated Glass: ASTM C1172. Two or more lites of heat treated glass bonded with polyvinyl butyral, ionomeric polymer, or cast-in-place and cured-transparent-resin interlayer complying with interlayer manufacturer's written instructions. Minimum total laminated thickness of 1/4” for blast resistant glazing.

B. Interlayer: Use min. 0.75 mm (0.030 inch) thick interlayer for vertical glazing unless otherwise indicated in construction documents.

C. Interlayer: Use 1.5 mm (0.060 inch) thick interlayer for:
   1. Horizontal or sloped glazing.
   2. Acoustical glazing.
   3. Assemblies requiring heat strengthened or fully tempered glass.

D. Interlayer: Use 2.28 mm (0.090 inch) thick interlayer where required to meet performance requirements.

E. Interlayer Color: Clear, unless otherwise indicated in construction documents.

2.7 SECURITY GLAZING ASSEMBLY (NOT USED)

2.8 INSULATING GLASS UNITS

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply

with ASTM E2190. The exterior glass unit shall be fully tempered and the inner glass unit shall be laminated annealed at a minimum for all blast resistant glazing.

B. Assemble units using glass types specified in Insulating Glass Schedule and Blast Glazing assembly requirements

2.9 FIRE PROTECTION AND FIRE RESISTANCE GLAZING (NOT USED)

2.10 SWITCHABLE PRIVACY GLASS (NOT USED)

2.11 INSULATING PLASTIC SHEETS (NOT USED)

2.12 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer’s installation instructions.

B. Setting Blocks: ASTM C864:
   1. Silicone type.
   2. Channel shape; having 6 mm (1/4 inch) internal depth.
   3. Shore A hardness of 80 to 90 Durometer.
   4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
   5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
   6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:
   1. Channel shape having a 6 mm (1/4 inch) internal depth.
   2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
   3. Lengths: 25 to 76 mm (1 to 3 inches).
   4. Shore A hardness of 40 to 50 Durometer.

D. Glazing Tapes:
   1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.

2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
3. Complying with AAMA 800 for the following types:
   a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
   b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.

G. Glazing Points (Sprigs): Pure zinc stock, thin, flat, triangular or diamond shaped pieces, 6 mm (1/4 inch) minimum size.

H. Glazing Gaskets: ASTM C864:
1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

I. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

J. Glazing Sealants: ASTM C920, silicone neutral cure:
1. Type S.
2. Class 25 or 50 as recommended by manufacturer for application.
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

K. Structural Sealant: ASTM C920, silicone acetoxy cure:
1. Type S.
2. Class 25.
3. Grade NS.
4. Shore a hardness of 25 to 30 Durometer.

L. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

M. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames to match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted are to be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.

B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION

A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.

B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

D. Verify that components used are compatible.

E. Clean and dry glazing surfaces.

F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION – GENERAL

A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.

B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
C. Set glazing without bending, twisting, or forcing of units.
D. Do not allow glass to rest on or contact any framing member.
E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
F. Insulating Glass Units:
   1. Glaze in compliance with glass manufacturer's written instructions.
   2. When glazing gaskets are used, they are to be of sufficient size and depth to cover glass seal or metal channel frame completely.
   3. Do not use putty or glazing compounds.
   4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
   5. Install with tape or gunnable sealant in wood sash.

3.4 INSTALLATION – ELECTROCHROMIC GLAZING (NOT USED)

3.5 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)

A. Cut glazing tape to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
B. Place setting blocks at1/4 points with edge block no more than 150 mm (6 inches) from corners.
C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
F. Trim protruding tape edge.

3.6 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.

C. Place setting blocks at 1/4 points with edge block no more than 152 mm (6 inches) from corners.

D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.

E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.

F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line. Sealant type is to be compatible with glazing tape.

G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.7 INSTALLATION - WET METHOD (SEALANT AND SEALANT)

A. Place setting blocks at 1/4 points and install glazing pane or unit.

B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.

C. Fill gaps between glazing and stops with sealant to depth of bite on glazing, but not more than 9 mm (3/8 inch) below sight line to ensure full contact with glazing and continue the air and vapor seal.

D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.8 INSTALLATION - EXTERIOR BUTT GLAZED METHOD (SEALANT ONLY) (NOT USED)

3.9 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT) (NOT USED)

3.10 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND) (NOT USED)

3.11 INSTALLATION - REGLAZING HISTORIC FRAMING (NOT USED)

3.12 COMMISSIONING – ELECTROCHROMIC GLAZING (NOT USED)

3.13 REPLACEMENT AND CLEANING

A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.

B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.14 PROTECTION

A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.15 MONOLITHIC GLASS SCHEDULE (NOT USED)

3.16 LAMINATED GLASS SCHEDULE (NOT USED)

3.17 INSULATING GLASS SCHEDULE (NOT USED)

3.18 INSULATING LAMINATED GLASS SCHEDULE (FORCE PROTECTION AND PHYSICAL SAFETY) (NOT USED)

3.19 ELECTROCHROMIC LAMINATED INSULATING GLASS SCHEDULE (NOT USED)

3.20 FIRE-PROTECTIVE AND FIRE-RESISTANCE GLAZING SCHEDULE (NOT USED)

3.21 SECURITY GLAZING SCHEDULE (NOT USED)

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SECTION 09 05 16
SUBSURFACE PREPARATION FOR FLOOR FINISHES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies subsurface preparation requirements for areas to receive the installation of applied flooring. This section includes removal of existing floor coverings, testing concrete for moisture and pH, remedial floor coating for concrete floor slabs having unsatisfactory moisture or pH conditions, floor leveling and repair as required.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS.

B. Division 09 Floor Finish Sections.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.

B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer

C. Product Data:

1. Moisture remediation system
2. Underlayment Primer
3. Cementitious Self-Leveling Underlayment
4. Cementitious Trowel-Applied Underlayment (Not suitable for resinous floor finishes)

D. Test Data:

1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer’s technical representative.

1.4 DELIVERY AND STORAGE

A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.

B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. ASTM International(ASTM):

D638-14(2014).....Standard Test Method for Tensile Properties of Plastics

D4259-18(2019).....Standard Practice for Preparation of Concrete by Abrasion Prior to Coating Application.

C109/C109M-20b(2020)....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens

7234-19(2020).....Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers

E96/E96M-16(2016).....Standard Test Methods for Water Vapor Transmission of Materials

F710-1e1(2020).....Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring

F1869-16a.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride

F2170-19a(2020).....Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

C348-20(2020).....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars

C191-19(2020).....Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle

PART 2 - PRODUCTS

2.1 MOISTURE REMEDIATION COATING

A. System Descriptions:

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:
   1. Liquid applied coating:
      a. Resin: epoxy.
      b. Formulation Description: Multiple component high solids.
      c. Application: Per manufacturer's written installation requirements.
      d. Thickness: minimum 10 mils

D. Material Vapor Permeance: Application shall achieve a permeance rating of less than 0.1 perm in accordance with ASTM E96/E96M.

E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113 (Ammended 02/05/2016)	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	$1.9X10^5$psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufacture's Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

2.2 CEMENTITIOUS SELF-LEVELING UNDERLAYMENT

A. System Descriptions:
   1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.

C. System Characteristics:
   1. Wearing Surface: smooth
   2. Thickness: Per architectural drawings, ranging from feathered edge to 1”, per application. Applications greater than 1” require additional 3/8” aggregate to mix or as recommended by manufacturer.

D. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.

E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109/C109M.

F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM C348

G. Dry Time: Underlayment shall receive the application of moisture insensitive tile in 6 hours, floor coverings in 16 hours, and resinous flooring in 3-7 days.

H. Primer: compatible and as recommended by manufacturer for use over intended substrate

I. System Components: Manufacturer's standard components that are compatible with each other and as follows:
   1. Primer:
      a. Resin: copolymer
      b. Formulation Description: single component ready to use.
      c. Application Method: Squeegee and medium nap roller.
      d. All puddles shall be removed, and material shall be allowed to dry, 1-2 hours at 70F/21C.
      e. Number of Coats: (1) one.

2. Grout Resurfacing Base:
   a. Formulation Description: Single component, cementitious self-leveling high-early and high-ultimate strength grout.
   b. Application Method: colloidal mix pump, cam rake, spike roll.
      1) Thickness of Coats: Per architectural scope, 1” lifts.
      2) Number of Coats: More than one if needed.
   c. Aggregates: for applications greater than 1inch, require additional 3/8” aggregate to mix.
      J.

Property	Test	Value
Compressive Strength	ASTM C109/C109M	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

2.3 CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT (NOT SUITABLE FOR RESINOUS FLOOR FINISHES)

A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
B. Compressive Strength: Minimum 4000 psi in 28 days
C. Trowel-applied underlayment shall not contain silica quartz (sand).
D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.
B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.
C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

3.2 SURFACE PREPARATION

A. Existing concrete slabs with existing floor coverings:

1. Conduct visual observation of existing floor covering for adhesion, water damage, alkaline deposits, and other defects.
2. Remove existing floor covering and adhesives. Comply with local, state and federal regulations and the RFCI Recommended Work Practices for Removal of Resilient Floor Coverings, as applicable to the floor covering being removed.

B. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.

C. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.

D. Prepare concrete substrates per ASTM D4259 as follows:
1. Dry abrasive blasting.
2. Wet abrasive blasting.
3. Vacuum-assisted abrasive blasting.
4. Centrifugal-shot abrasive blasting.
5. Comply with manufacturer's written instructions.

E. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.

F. Verify that concrete substrates are dry.

G. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.

H. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufacture’s formal and project specific written recommendation.

I. Provide a written report showing test placement and results.

J. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer’s instructions.

K. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer’s technical representative.

L. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4” deviation in 10’. As required, install underlayment to achieve required tolerance.

M. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

3.3 MOISTURE REMEDIATION COATING

A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.

B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM D4259.

C. Mix and apply moisture remediation coating in accordance with manufacturer’s instructions.

3.4 CEMENTITOUS UNDERLAYMENT

A. Install cementitious self-leveling underlayment as required to correct surface defects, floor flatness or levelness corrections to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.

B. Mix and apply in accordance with manufacturer's instructions.

3.5 PROTECTION

A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, tempered hardwood, or other suitable protection course

3.6 FIELD QUALITY CONTROL

A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

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06-01-18

SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.

1.3 TERMINOLOGY

A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.

C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Furring channels.
2. Screws, clips and other fasteners.

C. Shop Drawings:

1. Typical metal stud and furring construction system including details around openings and corner details.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

A. In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

06-01-18

A653/653M-11.....Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by Hot-Dip Process.

C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems

C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings

C636-08.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

C645-09.....Non-Structural Steel Framing Members

C754-11.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

C841-03(R2008).....Installation of Interior Lathing and Furring

C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness

E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

A. Rigid (hat section) furring channels and "Z" shaped furring channels with coating designation of G40 or equivalent.

2.2 STEEL STUDS AND RUNNERS (TRACK) (NOT USED)

2.3 FURRING CHANNELS

A. Rigid furring channels (hat shape): ASTM C645.

B. "Z" Furring Channels:

1. Not less than 0.45 mm (0.0179-inch) thick base metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
2. Web furring depth to suit thickness of insulation.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

A. ASTM C754, except as otherwise specified.

B. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.

C. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.

D. Attachments for Wall Furring:

1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.

E. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA (NOT USED)

3.2 INSTALLING STUDS (NOT USED)

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three-foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens,

chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.

B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM (NOT USED)

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS (NOT USED)

3.7 TOLERANCES

A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.

B. Plumb and align vertical members within 3 mm (1/8-inch.)

C. Level or align ceilings within 3 mm (1/8-inch.)

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01-01-21

SECTION 09 23 00
GYPSUM PLASTERING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies metal and gypsum lathing and gypsum plaster.

1.2 RELATED WORK

A. Section 09 22 16, NON-STRUCTURAL METAL FRAMING Steel framing members for attachment of plaster bases.

1.3 TERMINOLOGY

A. Definitions and description of terms to be in accordance with ASTM C11, ASTM C841, and ASTM C842 and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead is the underside of the floor or roof construction supported by beams, trusses, and bar joists.

C. Self-furring Lath: Metal plastering bases having dimples or crimps designed to hold the back plane of the lath 6 to 10 mm (1/4 to 3/8 inch) away from the plane of the solid backing.

D. Solid Backing or Solid Bases: Concrete, masonry, sheathing, rigid insulation, and similar materials to which plaster is directly applied.

E. Wet Areas: Areas of a building where cyclic or continuous exposure to very humid or wet conditions, or in which a dew point condition may occur in the plaster.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Details of floating interior angle unrestrained construction.
2. Details of assembly and anchorage of lath and accessories.

C. Manufacturers' Literature and Data:

1. Accessories for plaster, each type.
2. Metal plaster bases, each type.
3. Fasteners.
4. Bonding compounds, including application instructions.
5. Admixtures, including mixing and application instructions.

D. Manufacturers certificates:

1. Gypsum plaster.

E. Samples: Accessories for plaster, each type, not less than 152 mm (6 inches) long.

F. Panel showing finish coat, 152 by 305mm (6 by 12inches) minimum.

G. Installer qualifications.

1.5 DELIVERY, STORAGE, AND PROTECTION

A. Deliver manufactured materials in the manufacturers' original unbroken packages or containers which are labeled plainly with the manufacturers' names and brands. Keep cementitious materials dry and stored off the ground, under cover, and away from sweating walls and other damp surfaces until ready for use.

1.6 PROJECT CONDITIONS

A. Comply with ASTM C842 requirements.

B. Maintain work areas at not less than 13 degrees C (55 degrees F) or greater than 27 degrees C (80 degrees F) for not less than one (1) week prior to application of plaster, continuously during application of plaster, and one (1) week after plaster has set or until plaster has dried.

1.7 QUALITY ASSURANCE

A. Installers qualifications: Work to be performed by installer having a minimum of three (3) years' experience for work relating to this Section.

1.8 PERFORMANCE REQUIREMENTS

A. Where indicated on construction documents, provide gypsum plaster assemblies identical to those of assemblies tested for fire resistance according to ASTM E119 by a qualified testing agency.

B. Where indicated on construction documents provide gypsum plaster assemblies identical to those of assemblies tested for STC ratings according to ASTM E90 and classified according to ASTM E413 by a qualified testing agency.

1.9 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. ASTM International (ASTM):

A641/A641M-19.....Zinc-Coated (Galvanized) Carbon Steel Wire

A653/A653M-20.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

C11-18b.....Terminology Relating to Gypsum and Related Building Materials and Systems.

C28/C28M-10(2020).....Gypsum Plasters

C35-01(2019).....Inorganic Aggregates For Use in Gypsum Plaster

C206-14.....Finishing Hydrated Lime

C472-20.....Physical Testing of Gypsum, Gypsum Plaster and Gypsum Concrete

C631-09(2020).....Bonding Compounds for Interior Gypsum Plastering

C841-03(2018).....Installation of Interior Lathing and Furring

C842-05(2015).....Application of Interior Gypsum Plaster

C847-18.....Metal Lath

C1002-18.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

D3678-19.....Rigid Poly (Vinyl Chloride) (PVC) Interior-Profile Extrusions

E413-16.....Classification for Rating Sound Insulation

E90-09(2016).....Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

C. Commercial Item Description (CID):

A-A-55615-95(R2006).....Shield, Expansion; (Wood Screw and Log Bolt Self-Threading Anchor)

PART 2 - PRODUCTS

2.1 PLASTERING BASES (LATH)

A. Expanded-Metal Lath: ASTM C847, cold-rolled carbon-steel sheet with ASTM A653/A653M, G60 (Z180), hot-dip galvanized-zinc coating.

1. Paper Backing: Kraft paper factory bonded to back of lath.
2. Flat-Rib Lath: Rib depth to match existing, 1.5 kg/square meter (2.75 pound/square yard).

01-01-21

2.2 GYPSUM PLASTERS

A. Base Coat: High strength gypsum plaster with a minimum average, dry compressive strength of 19 MPa (2800 psi) according to ASTM C472 for a mix of 45 kg (100 pounds) of plaster and .06 cubic meter (2 cubic feet) of sand.

B. Finish Coat: High strength gypsum gauging plaster with a minimum average dry compressive strength of 34 MPa (5000 pounds square inch) according to ASTM C472.

2.3 LIME

A. ASTM C206, Type S.

2.4 AGGREGATES:

A. Natural sand, except grade aggregates in accordance with ASTM C35, "TABLE 1".

B. Vermiculite and perlite aggregates are not acceptable, except where required for fire rated assemblies.

2.5 BONDING COMPOUND (FOR INTERIOR WORK)

A. ASTM C631, except water re-emulsifiable compound is prohibited.

2.6 ACCESSORIES FOR GYPSUM PLASTER

A. General: Coordinate depth of trim and accessories with thicknesses and number of plaster coats required as per ASTM C841.

B. Cornerite: Fabricated from expanded-metal lath with ASTM A653/A653M, G60 (Z180), hot-dip galvanized-zinc coating.

C. Striplath: Fabricated from expanded-metal lath with ASTM A653/A653M, G60 (Z180), hot-dip galvanized-zinc coating.

D. Cornerbeads: Fabricated from zinc-coated (galvanized) steel.

1. Smallnose cornerbead with expanded flanges; use unless otherwise indicated on construction documents.

E. Casing Beads: Fabricated from zinc-coated (galvanized) steel; square-edged style; with expanded flanges.

F. Control Joints: Fabricated from zinc-coated (galvanized) steel; one-piece type, folded pair of unperforated screeds in M-shaped configuration; with perforated flanges and removable protective tape on plaster face of control joint.

2.7 FASTENERS

A. Tie wire, screws, staples, clips, nails, and other fasteners ASTM C841, except as otherwise specified.

B. Provide fasteners for securing metal plastering bases having heads, or inserted through washers large enough to engage two strands (1 on each side of the washer) of the metal plastering base.

C. For fire rated construction type and size as used in fire rated test.

D. Screws: ASTM C1002.

E. Expansion Shields: CID A-A-55615.

PART 3 - EXECUTION

3.1 APPLYING LATH BASES

A. Apply lath base in accordance with ASTM C841, except as otherwise specified or shown.

B. Provide metal plastering bases where plaster is required on partitions, ceilings and furring.

1. Where plaster is required on solid bases, metal plastering bases are not required, unless shown on the construction documents.
2. Form true surfaces, straight or in moderate curves where shown on construction documents, without sags or buckles and with long dimension of lath at right angles to direction of supports.
3. Shape lathing to within 19 mm (3/4 inch) of finished profiles of irregular surfaces.
4. Terminate lath for ceiling construction at casing bead (Floating Angle Construction) where butting into or penetrated by walls, columns, beams, and similar elements.

C. Gypsum lath may be used in lieu of expanded metal lath for gypsum plaster only on straight flat surfaces of partitions and walls, and on furring, except for lathing in wet areas and as a base for marble finishes.

D. Installing Metal Plastering Bases:

1. Select type of expanded metal lath to conform to Table 2 of ASTM C841.
2. Select type of fasteners based upon expanded metal lath type to be installed to conform to Table 1 of ASTM C841.
3. Where metal plastering bases are required over solid backing, provide self-furring, diamond-mesh lath type.
4. Attach self-furring diamond-mesh lath directly to masonry and concrete with hardened nails, power actuated drive pins. Locate fasteners at the dimples or crimps only.

5. Where metal plastering bases are required over steel columns and studless solid plaster partitions supports by L-runners, provide rib lath.
6. Provide rib lath above ceramic title wainscots where the finish above the wainscot is required to finish flush with the tile face.
7. Do not install continuous plastering bases through expansion and control joints. Terminate plastering base at each side of joint.

3.2 SURFACE PREPARATION OF SOLID BASES

A. Prepare in accordance with ASTM C842, except as otherwise specified.
B. Terminate concrete form ties and other metal projections not less than 3.2 mm (1/8 inch) below the surface of concrete.
C. Remove projections and fill depressions, holes, cracks and similar voids flush with patching compound compatible with the substrate and plaster, within the tolerance, specified in ASTM C842.
D. Clean existing concrete surfaces specified to receive plaster to ensure bonding as specified in ASTM C842.
E. Condition new or existing concrete surfaces specified to receive plaster by applying bonding compound as specified in ASTM C842.
F. Condition existing concrete/masonry surfaces (solid backing) specified to receive plaster by applying metal plastering base as specified in ASTM C842.

3.3 INSTALLING PLASTERING ACCESSORIES

A. Install accessories in accordance with ASTM C841, except as follows:
   1. Set plastering accessories plumb, level and true to line, mitered at corners and intersections, and securely attach to supporting surfaces.
   2. Install in one piece, within the limits of the longest commercially available lengths.
   3. Wood plugs are not acceptable anchorage for fasteners.
B. Corner Beads: Install at external plaster corners.
C. Strip Lath:
   1. Install centered over joints between dissimilar materials, such as clay tile, brick, concrete masonry units, concrete, and expanded metal lath. Install where surfaces are required to be plastered and are in contact with each other in same plane, except where expansion joints and casing beads are required.

2. Wire tie, staple, screw, or nail strip lath to base along both edges at not over 152 mm (6 inches) on centers.
3. Reinforce gypsum lath at corners of openings, at internal corners, and at chases and similar breaks in continuity in accordance with ASTM C841.

D. Casing Beads:

1. Provide at locations where plaster terminates against other materials.
2. Provide where indicated in construction documents.
3. Provide where plaster terminates against trim of steel frames and trim of other materials and equipment, except where trim overlaps plaster.
4. Provide where plaster for new walls or furring (vertical or horizontal) terminates against existing construction.
5. Provide around perimeter of openings for recessed casework and equipment, except where edge is covered by flanges. Locate to conform to dimensions shown on approved shop drawings.
6. Both sides of expansion and control joints, unless shown otherwise.
7. Where ceilings butt into or are penetrated by walls, columns, beams, and similar elements so as to provide floating angle (unrestrained) construction in accordance with ASTM C841.

E. Cornerites:

1. Provide at interior corners of walls, partitions, and other vertical surfaces to be plastered, except where lath is carried around angle.
2. Fasten only as necessary to retain position during plastering.
3. Omit cornerites at junction of new plastered walls with existing plastered walls.
4. Provide where metal plastering bases are specified not to be carried around internal angles, and at locations where casing beads are specified and shown.

F. Control Joints:

1. Where control joints are placed parallel to framing members, install joints within 101 mm (4 inches) of framing member.
2. Install control joints only to the edges of abutting sheets of lath so that the lath is not continuous or tied across joint.

3. Extend control joints the full width and height of the wall or length of soffit/ceiling plaster membrane.

3.4 GYPSUM PLASTER APPLICATION (NOT USED)

3.5 PATCHING

A. After all work except painting is finished, point around trim, frames, and similar items.

B. Patch damaged plaster to match previously applied plaster in color and texture.

C. Sanding plaster is prohibited.

D. Patch, alter and replace existing plaster surfaces as required to complete work.

3.6 CLEANING AND PROTECTION

A. Remove temporary protection and enclosure of other work after plastering is complete. Remove droppings or spatterings from other surfaces not indicated to be plastered. Leave clean and in a condition to receive paint or other finish.

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04-01-20

SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

A. Installation of wood framing members for walls, partitions, furring, soffits, and ceilings: Section 06 10 00, ROUGH CARPENTRY.

1.3 TERMINOLOGY

A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.

C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Cornerbead and edge trim.
2. Finishing materials.
3. Laminating adhesive.
4. Gypsum board, each type.

C. Shop Drawings:

1. Typical gypsum board installation, showing corner details, edge trim details and the like.

D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

E. Certificates: Certify that gypsum board types, gypsum backing board types, cementitious backer units, and joint treating materials do not contain asbestos material.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

A. In accordance with the requirements of ASTM C840.

04-01-20

1.6 ENVIRONMENTAL CONDITIONS

A. In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

C11-15.....Terminology Relating to Gypsum and Related Building Materials and Systems

C475-15.....Joint Compound and Joint Tape for Finishing Gypsum Board

C840-13.....Application and Finishing of Gypsum Board

C919-12.....Sealants in Acoustical Applications

C954-15.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness

C1002-14.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

C1047-14.....Accessories for Gypsum Wallboard and Gypsum Veneer Base

C1177-13.....Glass Mat Gypsum Substrate for Use as Sheathing

C1178/C1178M-18.....Specification for Coated Glass Mat Water Resistant Backing Panel

C1658-13.....Glass Mat Gypsum Panels

C1396-14.....Gypsum Board

C1658-19.....Standard Specification for Glass Mat Gypsum Panels.

C. Underwriters Laboratories Inc. (UL):

Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):

Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise.

B. Water Resistant Gypsum Backing Board: ASTM C1178, Type X, 16 mm (5/8 inch) thick.

C. Glass-Mat Interior Gypsum Board: ASTM C1658/C1658M. With fiberglass mat laminated to both sides. Specifically designed for exposed interior use

D. Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD (NOT USED)

2.3 HIGH IMPACT GYPSUM BOARD (NOT USED)

2.4 ACCESSORIES

A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.

B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.5 FASTENERS

A. ASTM C1002 and ASTM C840, except as otherwise specified.

B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).

C. Select screws of size and type recommended by the manufacturer of the material being fastened.

D. For fire rated construction, type and size same as used in fire rating test.

E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.6 FINISHING MATERIALS AND LAMINATING ADHESIVE

A. General: Comply with ASTM C475/C475M and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

B. Joint Tape:

1. Glass-Mat Gypsum Sheathing Board: 10-by-10 glass mesh.
2. Tile Backing Panels: As recommended by panel manufacturer.

C. Joint Compound for Interior Gypsum Board: For each coat, use formulation that is compatible with other compounds applied on previous or for successive coats.

1. Prefilling: At open joints, rounded or beveled panel edges, and damaged surface areas, use setting-type taping compound.
2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use setting-type taping compound.
   a. Use setting-type compound for installing paper-faced metal trim accessories.
3. Fill Coat: For second coat, use setting-type, sandable topping compound.
4. Finish Coat: For third coat, use setting-type, sandable topping compound.
5. Skim Coat: For final coat of Level 5 finish, use setting-type, sandable topping compound or high-build interior coating product designed for application by airless sprayer and to be used instead of skim coat to produce Level 5 finish.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
   1. Two sides of partitions:
      a. Full height partitions shown (FHP).
   2. One side of partitions or furring:
      a. Inside of exterior wall furring or stud construction.

B. In locations other than those specified, extend gypsum board from floor to heights as follows:
   1. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

A. Coordinate installation of gypsum board with other trades and related work.

B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.

C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.

D. Use gypsum boards in maximum practical lengths to minimize number of end joints.

E. Bring gypsum board into contact, but do not force into place.

F. Ceilings:

1. For single-ply construction, use perpendicular application.

G. Walls (Except Shaft Walls):

1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
3. Stagger screws on abutting edges or ends.
4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
6. Control Joints ASTM C840 and as follows:
   a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
   b. Not required for wall lengths less than 9000 mm (30 feet).
   c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.

H. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
   a. Install at all vertical and horizontal external corners and where shown.
   b. Use screws only. Do not use crimping tool.

4. Edge Trim (casings Beads):
   a. At both sides of expansion and control joints unless shown otherwise.
   b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
   c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
   d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING (NOT USED)

3.4 CAVITY SHAFT WALL (NOT USED)

3.5 FINISHING OF GYPSUM BOARD

A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for al finished areas open to public view.

B. Before proceeding with installation of finishing materials, assure the following:
   1. Gypsum board is fastened and held close to framing or furring.
   2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.

C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non-decorated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the construction sanding is not required of non-decorated surfaces.

3.6 REPAIRS

A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.

B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.

C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.

D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non-decorated surface.

3.7 UNACCESSIBLE CEILINGS (NOT USED)

- - - E N D - - -

01-01-21

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies interior ceramic tile, crack isolation membranes, and tile backer board.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealing of Joints.

B. Color, Texture, Pattern, and Size of Field Tile and Trim Shapes, and Color of Grout Specified: As scheduled on Drawings.

C. Section 09 23 00, GYPSUM PLASTERING: Metal and Gypsum Lathing and Gypsum Plaster: Lathing and Portland.

D. Section 09 65 19, RESILIENT TILE FLOORING: Metal and Resilient Edge Strips at Joints with New Resilient Flooring.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals as described below:

1. Volatile organic compounds per volume.

C. Samples:

1. Base tile, each type, each color, each size.
2. Wall (or wainscot) tile, each color, size and pattern.
3. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.

D. Product Data:

1. Ceramic and porcelain tile, marked to show each type, size, and shape required.
2. Chemical resistant mortar and grout (epoxy and furan).
3. Cementitious backer unit.
4. Dry-set portland cement mortar and grout.
5. Divider strip.
6. Elastomeric membrane and bond coat.
7. Reinforcing tape.
8. Leveling compound.
9. Latex-portland cement mortar and grout.
10. Commercial portland cement grout.

11. Organic adhesive.
12. Slip resistant tile.
13. Waterproofing isolation membrane.
14. Fasteners.

E. Certification:

1. Master grade certificate, ANSI A137.1.
2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
   a. Chemical resistant mortar and grout (epoxy and furan).
   b. Modified epoxy emulsion.
   c. Commercial portland cement grout.
   d. Cementitious backer unit.
   e. Dry-set portland cement mortar and grout.
   f. Elastomeric membrane and bond coat.
   g. Reinforcing tape.
   h. Latex-portland cement mortar and grout.
   i. Leveling compound.
   j. Organic adhesive.
   k. Waterproof isolation membrane.
   l. Factory back mounted tile documentation for suitability for application in wet area.

F. Installer Qualifications:

1. Submit letter stating installer’s experience.

1.4 DELIVERY AND STORAGE

A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.

B. Store material to prevent damage or contamination.

1.5 QUALITY ASSURANCE

A. Installers to be from a company specializing in performing installation of products specified and have a minimum of three (3) years’ experience.

B. Each type and color of tile to be provided from a single source.

C. Each type and color of mortar, adhesive, and grout to be provided from the same source.

1.6 WARRANTY

A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

A10.20-06(R2016).....Safe Operating Practices for Tile, Terrazzo and Marble Work

A108/A118/A136.1:2019...Installation of Ceramic Tile

A108.01-18.....Subsurfaces and Preparations by Other Trades

A108.02-19.....Materials, Environmental, and Workmanship

A108.1A-17.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar

A108.1B-17.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar

A108.1C-17.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar

A108.4-09.....Ceramic Tile with Organic Adhesives or Water Cleanable Tile-Setting Epoxy Adhesive

A108.5-10 .....Ceramic Tile with Dry-Set Portland Cement Mortar or Latex-Portland Cement Mortar

A108.6-10.....Ceramic Tile with Chemical Resistant, Water Cleanable Tile-Setting and -Grouting Epoxy

A108.8-10.....Ceramic Tile with Chemical Resistant Furan Resin Mortar and Grout

A108.9-10.....Ceramic Tile with Modified Epoxy Emulsion Mortar/Grout

A108.10-17.....Grout in Tilework

A108.11-18.....Interior Installation of Cementitious Backer Units

A108.12-10.....Installation of Ceramic Tile with EGP (Exterior Glue Plywood) Latex-Portland Cement Mortar

A108.13-16.....Load Bearing, Bonded, Waterproof Membranes for Thin-Set Ceramic Tile and Dimension Stone

A108.14-10.....Paper-Faced Glass Mosaic Tile

A108.15-19.....Alternate Method: Paper-Faced Glass Mosaic Tile

A108.17-16.....Crack Isolation Membranes for Thin-Set Ceramic Tile and Dimension Stone

A118.1-19.....Dry-Set Portland Cement Mortar

A118.3-13.....Chemical Resistant, Water Cleanable Tile-Setting and –Grouting Epoxy and Water Cleanable Tile-Setting Epoxy Adhesive

A118.4-19.....Modified Dry-Set Cement Mortar

A118.5-16.....Chemical Resistant Furan Mortars and Grouts

A118.6-19.....Standard Cement Grouts for Tile Installation

A118.7-1.....High Performance Cement Grouts for Tile Installation

A118.8-16.....Modified Epoxy Emulsion Mortar/ Grout

A118.9-19.....Cementitious Backer Units

A118.10-14.....Load Bearing, Bonded, Waterproof Membranes for Thin-Set Ceramic Tile and Dimension Stone Installation

A118.11-17.....EGP (Exterior Glue Plywood) Modified Dry-set Mortar

A118.12-14.....Crack Isolation Membranes for Thin-Set Ceramic Tile and Dimension Stone Installation

A118.13-14.....Bonded Sound Reduction Membranes for Thin-Set Ceramic Tile Installation

A118.15-19.....Improved Modified Dry-Set Cement Mortar

A136.1-13.....Organic Adhesives for Installation of Ceramic Tile

A137.1-17.....American National Standard Specifications for Ceramic Tile

C. ASTM International (ASTM):

A666-15.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar

A1064/A1064M-18a.....Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete

C109/C109M-20b.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)

C241/C241M-15e1.....Abrasion Resistance of Stone Subjected to Foot Traffic

C348-20.....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars

C627-18.....Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester

C954-18.....Steel Drill Screws for the Application of Gypsum Board on Metal Plaster Base to Steel Studs from 0.033 in (0.84 mm) to 0.112 in (2.84 mm) in thickness

C979/C979M-16.....Pigments for Integrally Colored Concrete

C1002-18.....Steel Self-Piercing Tapping Screws for the Application of Panel Products

C1027-19.....Test Method for Determining Visible Abrasion Resistance of Glazed Ceramic Tile

C1127/C1127M-15.....Standard Guide for Use of High Solids Content, Cold Liquid-Applied Elastomeric Waterproofing Membrane with an Integral Wearing Surface

C1178/C1178M-18.....Standard Specification for Coated Glass Mat Water-Resistant Gypsum Backing Panel

C1325-19.....Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units

C1353/C1353M-20e1.....Abrasion Resistance of Dimension Stone Subjected to Foot Traffic Using a Rotary Platform, Double-Head Abraser

D1204-14(2020).....Test Method for Linear Dimensional Changes of Nonrigid Thermoplastic Sheeting or Film at Elevated Temperature

D2240-15e1.....Test Method for Rubber Property – Durometer Hardness

D2497-07(2018).....Tolerances for Manufactured Organic-Base Filament Single Yarns

D3045-2018.....Heat Aging of Plastics Without Load

D4397-16.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

D5109-12(Withdrawn2020).Standard Test Methods for Copper-Clad Thermosetting Laminates for Printed Wiring Boards (recommend deletion)

D. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

E. Marble Institute of America (MIA)/ Building Stone Institute (BSI):

Dimension Stone Design Manual VIII-2016

F. Tile Council of North America, Inc. (TCNA):

Handbook for Ceramic Tile Installation (2020)G. TCNA DCOF AcuTest-2012,Dynamic Coefficient of Friction Test

PART 2 - PRODUCTS

2.1 TILE

A. Comply with ANSI A137.1, Standard Grade, except as modified:

1. Inspection procedures listed under the Appendix of ANSI A137.1.
2. Abrasion Resistance Classification:
   a. Tested in accordance with values listed in Table 1, ASTM C1027.
   b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
   c. Class IV, 6000 revolutions for remaining areas.
3. Slip Resistant Tile for Floors:
   a. Coefficient of friction, when tested in accordance with ANSI A137.1 and measured per the TCNA DCOF AcuTest.
      1) Equal to or greater than .42 for level interior tile floors that will be walked on when wet.
   b. Tile Having Abrasive Grains:
      1) Unglazed Ceramic Mosaic Tile: Abrasive grains throughout body of the tile.

2) Quarry Tile: Abrasive grains uniformly embedded in face at rate of approximately 7.5 percent of surface area.

c. Porcelain Paver Tile: Matte surface finish with raised ridges spaced uniformly over tile surface.

4. Back mounted tiles in showers. Provide certification that the factory mounted tile has been used successfully in service at three (3) projects and is suitable for wet locations.
5. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one (1) package show the same range in colors as those taken from other packages and match approved samples.
6. Factory-Applied Temporary Protective Coating:
   a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of hot applied petroleum paraffin wax.
   b. Do not coat unexposed tile surfaces.
   c. Pre-wax tiles set or grouted with furan or epoxy.

B. Trim Shapes:
1. Conform to applicable requirements of adjoining floor and wall tile.
2. Use slip resistant trim shapes for horizontal surfaces of showers overflow ledges, recessed steps, shower curbs, drying area curbs, and seats.
3. Use trim shapes sizes conforming to size of adjoining field wall tile including existing spaces unless detailed on construction documents or specified otherwise.
4. Internal and External Corners:
   a. Square internal and external corner joints are not acceptable.
   b. External corners including edges: Use bullnose shapes.
   c. Internal corners: Use cove shapes.
   d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
   e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.

f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
h. For unglazed ceramic mosaic and glazed wall tile installed in portland cement mortar setting bed, use cove and bullnose shapes as applicable. When ceramic mosaic wall and base tile is required, use C Series cove and bullnose shapes.
i. For unglazed ceramic mosaic and glazed wall tile installed in dry-set portland cement mortar, latex-portland cement mortar, and organic adhesive (thin set methods), use cove and surface bullnose shapes as applicable.
j. Provide cove and bullnose shapes where indicated in construction documents, and required to complete tile work.

2.2 BACKER UNITS

A. Cementitious Backer Units:
   1. Use in showers or wet areas.
   2. Conform to ASTM C1325; Type A.
   3. Use in maximum lengths available to minimize end to end butt joints.
B. Glass Mat Water Resistant Backing Board:
   1. Use in rooms where not exposed to direct water spray.
   2. Conform to ASTM C1178/C1178M.
   3. Use in maximum lengths available to minimize end to end butt joints.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS

A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.
B. Tape Embedding Material: Latex-portland cement mortar complying with ANSI A108.01.
C. Joint material, including reinforcing tape, and tape embedding material, are to be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS

A. Screws for Cementitious Backer Units.
   1. Standard screws for gypsum board are not acceptable.

2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
3. ASTM C954 for steel 1 mm (0.033 inch) thick.
4. ASTM C1002 for steel framing less than 0.0329 inch thick.

B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 SETTING MATERIALS OR BOND COATS

A. Conform to TCNA Handbook for Ceramic Tile Installation.

B. Portland Cement Mortar: ANSI A108.02.

C. Latex-Portland Cement Mortar: ANSI A118.4.

1. For wall applications, provide non-sagging, latex-portland cement mortar complying with ANSI A118.4.
2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.

D. Dry-Set Portland Cement Mortar: ANSI A118.1. For wall applications, provide non-sagging, latex-portland cement mortar complying with ANSI A118.1.

E. Organic Adhesives: ANSI A136.1, Type 1.

F. Chemical-Resistant Bond Coat:

1. Epoxy Resin Type: ANSI A118.3.
2. Furan Resin Type: ANSI A118.5.

G. Elastomeric Waterproofing Membrane and Bond Coat:

1. TCNA F122-14 (on ground concrete) and TCNA F112A-14 (above ground concrete).
2. ANSI A118.10.
3. One component polyurethane, liquid applied material having the following additional physical properties:
   a. Hardness: Shore "A" between 40-60.
   b. Elongation: Between 300-600 percent.
   c. Tensile strength: Between .27 - .41 Newton per square millimeter (40-60 pounds per square inch gauge).
   d. No volatile compounds (VOC).
4. Coal tar modified urethanes are not acceptable.

H. Waterproofing Isolation Membrane:

1. Sheet System TCNA F122-14 (on-ground concrete) and TCNA F122A-14 (above-ground concrete).
2. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
3. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.
4. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature -37 degrees C (-35 degrees F)	ASTM D2497 13 mm (1/2-inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

5. Manufacturer’s standard sheet size with prefabricated or preformed inside and outside corners.
6. Sheet manufacturer’s solvent welding liquid or xylene and edge sealant.

2.6 GROUTING MATERIALS

A. Coloring Pigments:

1. Pure mineral pigments, lime proof and nonfading, complying with ASTM C979/C979M.
2. Coloring pigments may only be added to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. Sand-Portland Cement Grout: ANSI A108.10, consisting of white or gray cement and white or colored aggregate as required to produce color indicated.

C. Standard Cement Grout: ANSI A118.6.

D. High Performance Tile Grout: ANSI A118.7 with a VOC content of 65 g/L or less when calculated according to 40 CFR 59 (EPA Method 24) .

1. Polymer Type: Ethylene vinyl acetate or acrylic additive, in dry, redispersible form, prepackaged with other dry ingredients.
2. Polymer Type: Acrylic resin or styrene-butadiene rubber in liquid-latex form for addition to prepackaged dry-grout mix.

E. Water-Cleanable Epoxy Grout: ANSI A118.3, with a VOC content of 65 g/L or less when calculated according to 40 CFR 59 (EPA Method 24).

1. Provide product capable of withstanding continuous and intermittent exposure to temperatures of up to 60 and 100 degrees C (140 and 212 degrees F), respectively, and certified by manufacturer for intended use.

2.7 PATCHING AND LEVELING COMPOUND

A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Provide a patching and leveling compound with the following minimum physical properties:

1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
3. Tensile strength – 4.1 MPa (600 psi) per ANSI 118.7.
4. Density – 1.9.

C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 101 mm (4 inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.

D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.

E. Ready for use in 48 hours after application.

2.8 METAL DIVIDER STRIPS

A. Terrazzo type divider strips.

B. Heavy top type strip with 5 mm (3/16 inch) wide top and 38 mm (1 1/2 inch) long leg. Height to match tile and setting-bed thickness.

C. Embedded leg perforated and deformed for keying to mortar.

D. As indicated on Drawings: Half-hard brass or stainless-steel, ASTM A666, 300 Series exposed-edge material.

2.9 WATER

A. Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.10 CLEANING COMPOUNDS

A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.

B. Materials containing acid or caustic Material are not acceptable.

2.11 FLOOR MORTAR BED REINFORCING

A. ASTM A1064/A1064M welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

2.12 POLYETHYLENE SHEET

A. Polyethylene sheet conforming to ASTM D4397.

B. Nominal thickness: 0.15 mm (6 mils).

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

A. Maintain ambient temperature of work areas at not less than 16 degrees C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three (3) days after installation.

B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.

C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).

D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).

E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after third day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:

1. Not more than 6 mm in 3048 mm (1/4 inch in 10 feet) from required elevation where portland cement mortar setting bed is used.
2. Not more than 3 mm in 3048 mm (1/8 inch in 10 feet) where dry-set portland cement, and latex-portland cement mortar setting beds and chemical-resistant bond coats are used.

B. Variation in Plane of Wall Surfaces:

1. Not more than 6 mm in 2438 mm (1/4 inch in 8 feet) from required plane where portland cement mortar setting bed is used.
2. Not more than 3 mm in 2438 mm (1/8 inch in 8 feet) where dry-set or latex-portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION

A. Cleaning New Concrete or Masonry:

1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.

B. Patching and Leveling:

1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
   a. Thickness of compound as required to bring finish tile system to elevation shown on construction documents.
   b. Float finish except finish smooth for elastomeric waterproofing.
   c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.

4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

C. Mortar Bed for Slopes to Drains:
   1. Slope compound to drain where drains are shown on construction documents.
   2. Install mortar bed in depressed slab sloped to drains not less than 3.2 mm in 305 mm (1/8 inch per foot).
   3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
   4. Screed for slope to drain and float finish.
   5. Cure mortar bed for not less than seven (7) days. Do not use curing compounds or coatings.
   6. Perform flood test to verify mortar bed slopes to drain before installing tile. Contracting Officer Representative (COR) to be present during flood test.

D. Additional preparation of concrete floors for tile set with epoxy, or furan-resin is to be in accordance with the manufacturer's printed instructions.

E. Cleavage Membrane:
   1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
   2. Turn up at edge of depressed floor slab to top of floor.

F. Walls:
   1. In showers or other wet areas cover studs with polyethylene sheet.
   2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
   3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
   4. Apply metal lath to framing in accordance with ANSI A108.1:
      a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.
      b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1C.
      c. Total thickness of scratch and leveling coats:

1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.
2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.
3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.

d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two (2) coats.

G. Existing Floors and Walls:

1. Remove existing composition floor finishes and adhesive. Prepare surface by grinding, chipping, self-contained power blast cleaning or other suitable mechanical methods to completely expose uncontaminated concrete or masonry surfaces. Follow safety requirements of ANSI A10.20.
2. Remove existing concrete fill or topping to structural slab. Clean and level the substrate for new setting bed and waterproof membrane or cleavage membrane.
3. Where new tile bases are required to finish flush with plaster above or where they are extensions of similar bases in conjunction with existing floor tiles, cut channel in floor slab and expose rough wall construction sufficiently to accommodate new tile base and setting material.

3.4 CEMENTITIOUS BACKER UNITS

A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.

B. Install in accordance with ANSI A118.9 except as specified otherwise.

C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a “V” joint for joint treatment.

D. Secure cementitious backer units to each framing member with screws spaced not more than 203 mm (8 inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.

E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.

F. Do not install joint treatment for seven (7) days after installation of cementitious backer unit.

G. Joint Treatment:

1. Fill horizontal and vertical joints and corners with latex-portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.5 GLASS MAT WATER-RESISTANT BACKING BOARD

A. Install in accordance with manufacturer's instructions. TCNA Systems W245-1.

B. Treat joints with tape and latex-portland cement mortar or adhesive.

3.6 METAL DIVIDER STRIPS

A. Install metal divider strips in floor joints between ceramic and quarry tile floors and between tile floors and adjacent flooring of other materials where the finish floors are flush unless shown otherwise on construction documents.

B. Set divider strip in mortar bed to line and level centered under doors or in openings.

3.7 CERAMIC TILE – GENERAL

A. Comply with ANSI A108/A118/A136 series of tile installation standards applicable to methods of installation and TCNA Installation Guidelines.

B. Installing Mortar Beds for Floors:

1. Install mortar bed in a manner that does not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
2. Install floor mortar bed reinforcing centered in mortar fill.
3. Screed finish to level plane or slope to drains shown on construction documents, float finish.
4. For thin set systems cure mortar bed not less than seven (7) days. Do not use curing compounds or coatings.
5. For tile set with portland cement paste over plastic mortar bed coordinate to set tile before mortar bed sets.

C. Setting Beds or Bond Coats:

1. Where recessed or depressed floor slabs are filled with portland cement mortar bed, set ceramic mosaic floor tile in either portland cement paste over plastic mortar bed or latex-portland cement mortar over cured mortar bed except as specified otherwise, ANSI A108-1C, TCNA System F121-14 or F111-14.
2. Set floor tile in elastomeric bond coat over elastomeric membrane per ANSI 108.13, TCNA System F122-14 where indicated on construction documents.
3. Set wall tile installed over concrete or masonry in dry-set portland cement mortar, or latex-portland cement mortar, ANSI 108.1B and TCNA System W211-14, W221-14 or W222-14.
4. Set wall tile installed over concrete backer board in latex-portland cement mortar, ANSI A108.1B.
5. Set wall tile installed over portland cement mortar bed on metal lath base in portland cement paste over plastic mortar bed, or dry-set portland cement mortar or latex-portland cement mortar over a cured mortar bed, ANSI A108.1C, TCNA System W231-14, W241-14.
6. Set tile over concrete in therapeutic pools in portland cement paste or dry set portland cement mortar, ANSI A108.1C, TCNA System P601MB-14.
7. Set tile installed over gypsum board and gypsum plaster in organic adhesive, ANSI A108.1, TCNA System W242-14.
8. Set trim shapes in same material specified for setting adjoining tile.

D. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field. Align new tile work scheduled for existing spaces to the existing tile work unless specified otherwise.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise on construction documents.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:

a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.

6. Completed work is to be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
   a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
   b. Align finish surface of new tile work flush with other and existing adjoining floor finish where indicated in construction documents.
   c. In areas where floor drains occur, slope tile to drains.
   d. Push and vibrate tiles over 203 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
   a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights as indicated in construction documents with tile.
   b. Finish reveals of openings with tile, except where other finish materials are indicated in construction documents.
   c. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
    a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise on construction documents.
    b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
    c. Make joints in quarry tile work not less than 6 mm (1/4 inch) nor more than 9 mm (3/8 inch) wide. Finish joints flush with surface of tile.

d. Make joints in paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.

11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108/A118/A136 series of tile installation standards:
    a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.
    b. Tile installed with chemical-resistant mortars and grouts.
    c. Tile wall installations composed of tiles 203 by 203 mm (8 by 8 inches) or larger.

3.8 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR

A. Mortar Mixes for Floor, Wall and Base Tile (including Showers): ANSI A108.1A. except specified otherwise.

B. Installing Wall and Base Tile: ANSI A108.1A, except specified otherwise.

C. Installing Floor Tile: ANSI A108.1A, except as specified otherwise. Slope mortar beds to floor drains at a minimum of 3 mm in 305 mm (1/8 inch per foot).

3.9 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDING MORTAR (NOT USED)

3.10 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR

A. Installation of Tile: ANSI A108.1B, except as specified otherwise.

B. Slope tile work to drains at not less than 3 mm in 305 mm (1/8 inch per foot).

3.11 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE

A. Installation of Tile: ANSI A108.4.

3.12 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH CHEMICAL-RESISTANT BOND COAT

A. Epoxy Resin Type: Install tile in accordance with Installation of Tile with Epoxy Mortar; ANSI A108.6.

B. Furan Resin Type: Proportion, mix and place in accordance with the manufacturer's printed instructions. Set tile in accordance with ANSI A108.8.

3.13 CERAMIC AND PORCELAIN TILE INSTALLED WITH ELASTOMERIC BOND COAT

A. Surface Preparation: Prepare surfaces as specified.

B. Installation of Elastomeric Membrane: ANSI A108.10 and TCNA F122-14 (on ground concrete) and F122A-14 (above-ground concrete).

1. Prime surfaces, where required, in accordance with manufacturer's instructions.
2. Install first coat of membrane material in accordance with manufacturer's instructions, in thickness of 0.76 to 1.3 mm (30 to 50 mils).
3. Extend material over flashing rings of drains and turn up vertical surfaces not less than 101 mm (4 inches) above finish floor surface.
4. When material has set, recoat areas with a second coat of elastomeric membrane material for a total thickness of 1.3 to 1.9 mm (50 to 75 mils).
5. After curing test for leaks with 25 mm (1 inch) of water for 24 hours.

C. Installation of Tile in Elastomeric Membrane:

1. Spread no more material than can be covered with tile before material starts to set.
2. Apply tile in second coat of elastomeric membrane material in accordance with the coating manufacturer's instructions in lieu at aggregate surfacing specified in ASTM C1127. Do not install top coat over tile.

3.14 GROUTING

A. Grout Type and Location:

1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile portland cement grout, latex-portland cement grout, dry-set grout, or commercial portland cement grout.

B. Workmanship:

1. Install and cure grout in accordance with the applicable standard.
2. Sand Portland Cement Grout: ANSI A108.10.
3. Standard Cement Grout: ANSI A118.6.
4. High Performance Grout: ANSI A118.7.
5. Epoxy Grout: ANSI A108.6.
6. Water-Cleanable Epoxy Grout: ANSI A118.3.

7. Furan and Commercial Portland Cement Grout: ANSI A118.5 and in accordance with the manufacturer's printed instructions.

3.15 MOVEMENT JOINTS

A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.

B. TCNA details EJ 171-14.

C. Rake out grout at joints between tile, service sink, and where indicated in construction documents not less than 6 mm (1/4 inch) deep.

3.16 CLEANING:

A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.

B. Methods and materials used are not permitted to damage or impair appearance of tile surfaces.

C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.

D. Clean tile grouted with epoxy, furan and commercial portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.17 PROTECTION

A. Keep traffic off tile floor, until grout and setting material is fully set and cured.

B. Where traffic occurs over tile floor is unavoidable, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.18 TESTING FINISH FLOOR

A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.

B. Test kitchen and storage rooms.

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05-01-18

SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the installation of luxury vinyl tile, and accessories required for a complete installation.

1.2 RELATED WORK:

A. Subfloor Testing and Preparation: Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

B. Color, Pattern and Texture for Resilient Tile Flooring and Accessories: As indicated or scheduled on Drawings.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Resilient material manufacturer’s recommendations for adhesives, underlayment, primers, and polish.
3. Application, installation and maintenance instructions.

C. Samples:

1. Tile: Each type, color, thickness and finish.
2. Edge Strips: Each type, color, thickness and finish.
3. Feature Strips: Each type, color, thickness and finish.

D. Shop Drawings:

1. Layout of patterns as shown on the construction documents.
2. Edge strip locations showing types and detail cross sections.

E. Test Reports:

1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory. Tested per ASTM F510/F510M.
2. Moisture and pH test results as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

1.4 DELIVERY:

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation are not acceptable.

1.5 STORAGE:

A. Store materials in a clean, dry, enclosed space off the ground, protected from harmful weather conditions and at temperature and humidity conditions recommended by the manufacturer. Protect adhesives from freezing. Store flooring, adhesives, and accessories in the spaces where they will be installed for at least 48 hours before beginning installation.

1.6 QUALITY ASSURANCE:

A. Installer Qualifications: A company specializing in installation with minimum three (3) years' experience and employs experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program.

1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:
   a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
   b. Career long training.
   c. Manufacturer endorsed training.
   d. Fundamental journeyman skills certification.

B. Furnish product type materials from the same production run.

1.7 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.8 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

D2047-11.....Test Method for Static Coefficient of Friction of Polish-Coated Flooring Surfaces as Measured by the James Machine

D2240-05(R2010).....Test Method for Rubber Property—Durometer Hardness

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D4078-02(R2008).....Water Emulsion Floor Finish
E648-14c.....Critical Radiant Flux of Floor Covering Systems Using a Radiant Energy Source
E662-14.....Specific Optical Density of Smoke Generated by Solid Materials
E1155/E1155M-14.....Determining Floor Flatness and Floor Levelness Numbers
F510/F510M-14.....Resistance to Abrasion of Resilient Floor Coverings Using an Abrader with a Grit Feed Method
F710-11.....Preparing Concrete Floors to Receive Resilient Flooring
F925-13.....Test Method for Resistance to Chemicals of Resilient Flooring
F1344-12(R2013).....Rubber Floor Tile
F1700-13a.....Solid Vinyl Floor Tile
F1869-11.....Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
F2170-11.....Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in Situ Probes
F2195-13.....Linoleum Floor Tile

C. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

D. International Standards and Training Alliance (INSTALL):

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS:

A. Provide adhesives, underlayment, primers, and polish recommended by resilient floor material manufacturer.

B. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.

C. Smoke Density: Less than 450 per ASTM E662.

D. Slip Resistance – Not less than 0.5 when tested with ASTM D2047.

2.2 RUBBER TILE: (NOT USED)

2.3 LINOLEUM TILE: (NOT USED)

2.4 SOLID VINYL-TILE: (NOT USED)

2.5 LUXURY VINYL TILE:

A. ASTM F1700, Class III, Printed Film Vinyl Tile, Type A.

B. Thickness: 12 mil (1/8 inch).

C. Size: as scheduled in Drawings.

D. Provide products with recycled content with not less than 30 percent.

E. Chemical Resistance: ASTM F925; pass.

2.6 ADHESIVES:

A. Provide water resistant type adhesive for flooring, base and accessories as recommended by the manufacturer to suit substrate conditions. VOC content to be less than the 50 grams/L when calculated according to 40 CFR 59 (EPA Method 24). Submit manufacturer's descriptive data, documentation stating physical characteristics, and mildew and germicidal characteristics.

2.7 PRIMER FOR CONCRETE SUBFLOORS:

A. Provide in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

2.8 LEVELING COMPOUND FOR CONCRETE FLOORS:

A. Provide cementitious products with latex or polyvinyl acetate resins in the mix in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

2.9 POLISH AND CLEANERS:

A. Cleaners: As recommended in writing by floor tile manufacturer.

B. Polish: ASTM D4078.

2.10 MOULDING:

A. Provide tapered mouldings of rubber and types as indicated on the construction documents for both edges and transitions of flooring materials specified. Provide vertical lip on moulding of maximum 6 mm (1/4 inch). Provide bevel change in level between 6 and 13 mm (1/4 and 1/2 inch) with a slope no greater than 1:2.

B. Fasteners for Aluminum Mouldings: Stainless steel of type required for substrate condition.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS:

A. Maintain flooring materials and areas to receive resilient flooring at a temperature above 20 degrees C (68 degrees F) for three (3) days before application, during application and two (2) days after application, unless otherwise directly by the flooring manufacturer for the flooring being installed. Maintain a minimum temperature of 13 degrees C (55 degrees F) thereafter. Provide adequate ventilation to remove moisture from area and to comply with regulations limiting concentrations of hazardous vapors.

B. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR TESTING AND PREPARATION:

A. Prepare and test surfaces to receive resilient tile and adhesive as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.
   1. Remove existing resilient floor and existing adhesive.

B. Prepare concrete substrates in accordance with ASTM F710.

3.3 INSTALLATION:

A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.

B. Mix tile from at least two containers. An apparent line either of shades or pattern variance is not acceptable.

C. Tile Layout:
   1. If layout is not shown on construction documents, lay tile symmetrically about center of room or space with joints aligned.
   2. Vary edge width as necessary to maintain full size tiles in the field, no edge tile to be less than 1/2 the field tile size, except where irregular shaped rooms make it impossible.
   3. Place tile pattern in the same direction; do not alternate tiles unless specifically indicated in the construction documents to the contrary. Match tile installation to approved mockup.

D. Application:
   1. Adhere floor tile to flooring substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints,

telegraphing of adhesive spreader marks, and other surface imperfections.

2. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.
3. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.
4. Roll tile floor with a minimum 45 kg (100 pound) roller.

E. Seal joints at pipes with sealants in accordance with Section 07 92 00, JOINT SEALANTS.

F. Installation of Edge Strips:

1. Locate edge strips under center line of doors unless otherwise shown on construction documents.
2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws.
3. Where tile edge is exposed, butt edge strip to touch along tile edge.
4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION:

A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.

B. Keep traffic off resilient material for a minimum 72 hours after installation.

C. Clean flooring as recommended in accordance with manufacturer’s printed maintenance instructions and within the recommended time frame. As required by the manufacturer, apply the recommended number of coats and type of polish and/or finish in accordance with manufacturer’s written instructions.

D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.

E. When protective materials are removed and immediately prior to acceptance, replace damaged tile and mouldings, re-clean resilient materials.

3.5 LOCATION:

A. Unless otherwise indicated in construction documents, install tile flooring, under areas where casework, laboratory and pharmacy furniture and other equipment occur.

B. Extend tile flooring for room into adjacent closets and alcoves.

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01-01-21

SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:

1. Prime coats which may be applied in shop under other sections.
2. Prime painting unprimed surfaces to be painted under this Section.
3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
4. Painting ferrous metal (except stainless steel) exposed to view.
5. Painting gypsum board exposed to view.
6. Painting of wood exposed to view, except items which are specified to be painted or finished under other Sections of these specifications. Back painting of all wood in contact with concrete, masonry or other moisture areas.
7. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
8. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.
9. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
10. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 RELATED WORK

A. Section 01 35 26, SAFETY REQUIREMENTS: Activity Hazard Analysis.

B. Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL: Lead Paint Removal.

C. Division 05 METALS: Shop prime painting of steel and ferrous metals.

D. Section 08 14 00, INTERIOR WOOD DOORS: Prefinished flush doors with transparent finishes.

E. Type of Finish, Color, and Gloss Level of Finish Coat: As scheduled in Drawings.

F. Division 21 FIRE SUPPRESSION: Shop prime painting of steel and ferrous metals.

G. Division 22 PLUMBING: Shop prime painting of steel and ferrous metals.

H. Division 23 HEATING; VENTILATION AND AIR-CONDITIONING: Shop prime painting of steel and ferrous metals.

I. Division 32 EXTERIOR IMPROVEMENTS: Shop prime painting of steel and ferrous metals.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals as described below:

1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.

C. Painter qualifications.

D. Manufacturer's Literature and Data:

1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

E. Sample Panels:

1. After painters' materials have been approved and before work is started, submit sample panels showing each type of finish and color specified.

2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).

3. Panel to Show Transparent Finishes: Wood of same species and grain pattern as wood approved for use, 100 x 250 mm (4 x 10 inch face) minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 x 50 mm (2 x 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
   a. Federal Specification Number or manufacturers name and product number of paints used.
   b. Specification code number scheduled in Drawings.
   c. Product type and color.
   d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

F. Sample of identity markers if used.

G. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.
4. Intumescent clear coating or fire-retardant paint.
5. Plastic floor coating.

1.4 DELIVERY AND STORAGE

A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
2. Surface upon which material is to be applied.
3. Specify Coat Types: Prime; body; finish; etc.

C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 QUALITY ASSURANCE

A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.

B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 REGULATORY REQUIREMENTS

A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
2. Lead-Base Paint:
   a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
   b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.

c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.

d. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

3. Asbestos: Provide materials that do not contain asbestos.

4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.

5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.

6. Use high performance acrylic paints in place of alkyd paints.

1.7 SAFETY AND HEALTH

A. Apply paint materials using safety methods and equipment in accordance with the following:

1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.

C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:

1. The applicable manufacturer’s Material Safety Data Sheets (MSDS) or local regulation.

2. 29 CFR 1910.1000.

3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

1.8 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):

ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)

01-01-21

ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. ASME International (ASME):

A13.1-07(R2013).....Scheme for the Identification of Piping Systems

D. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

E. Commercial Item Description (CID):

A-A-1272A.....Plaster Gypsum (Spackling Compound)

F. Federal Specifications (Fed Spec):

TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):

1.....Aluminum Paint

3.....Primer, Alkali Resistant, Water Based

4.....Interior/ Exterior Latex Block Filler

5.....Exterior Alkyd Wood Primer

6.....Exterior, Latex for Exterior Wood Primer

7.....Exterior Oil Wood Primer

8.....Exterior Alkyd, Flat MPI Gloss Level 1

9.....Exterior Alkyd Enamel MPI Gloss Level 6

10.....Exterior Latex, Flat

11.....Exterior Latex, Semi-Gloss

15.....Exterior Latex, Low Sheen (MPI Gloss Level 3-4)

17.....Primer, Bonding, Waterbased

18.....Organic Zinc Rich Primer

22.....Aluminum Paint, High Heat (up to 590% - 1100F)

23.....Primer, Metal, Surface Tolerant

27.....Exterior / Interior Alkyd Floor Enamel, Gloss

31.....Polyurethane, Moisture Cured, Clear Gloss

36.....Knot Sealer

39.....Primer, Latex, for Interior Wood

40.....Exterior, Latex High Build

42.....Textured Coating, Latex, Flat

43.....Interior Satin Latex, MPI Gloss Level 4

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44.....Interior Low Sheen Latex, MPI Gloss Level 2
45.....Interior Primer Sealer
46.....Interior Enamel Undercoat
47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
48.....Interior Alkyd, Gloss, MPI Gloss Level 6
50.....Interior Latex Primer Sealer
51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
52.....Interior Latex, MPI Gloss Level 3
53.....Interior Latex, Flat, MPI Gloss Level 1
54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss
60.....Interior/Exterior Latex Porch & Floor Paint, Low Gloss
66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved)
67.....Interior Latex Fire Retardant, Top-Coat (ULC Approved)
68.....Interior/ Exterior Latex Porch & Floor Paint, Gloss
71.....Polyurethane, Moisture Cured, Clear, Flat
77.....Epoxy Cold Cured, Gloss
79.....Marine Alkyd Metal Primer
90.....Interior Wood Stain, Semi-Transparent
91.....Wood Filler Paste
94.....Exterior Alkyd, Semi-Gloss
95.....Fast Drying Metal Primer
98.....High Build Epoxy Coating
99.....Sealer, Water-based, for Concrete Floors
101.....Epoxy Anti-Corrosive Metal Primer
107.....Primer, Rust-Inhibitive, Water-based
108.....High Build Epoxy Coating, Low Gloss
113.....Elastomeric, Pigmented, Exterior, Water-based, Flat
114.....Interior Latex, Gloss

115.....Epoxy-Modified Latex, Interior Gloss (MPI gloss level 6)
118.....Dry Fall, Latex Flat
119.....Exterior Latex, High Gloss (acrylic)
134.....Galvanized Water Based Primer
135.....Non-Cementitious Galvanized Primer
138.....Interior High-Performance Latex, MPI Gloss Level 2
139.....Interior High-Performance Latex, MPI Gloss Level 3
140.....Interior High-Performance Latex, MPI Gloss Level 4
141.....Interior High-Performance Latex (SG) MPI Gloss Level 5
144.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 2)
145.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 3)
146.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 4)
151.....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 3)
153.....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 4)
163.....Exterior Water Based Semi-Gloss Light Industrial Coating, MPI Gloss Level 5
164.....Exterior, Water Based, Gloss, Light Industrial Coating, MPI Gloss Level 6

H. Society for Protective Coatings (SSPC):
SSPC SP 1-82(R2004).....Solvent Cleaning
SSPC SP 2-82(R2004).....Hand Tool Cleaning
SSPC SP 3-28(R2004).....Power Tool Cleaning
SSPC SP 10/NACE No.2....Near-White Blast Cleaning
SSPC PA Guide 10.....Guide to Safety and Health Requirements

I. Maple Flooring Manufacturer’s Association (MFMA):

J. U.S. National Archives and Records Administration (NARA):
29 CFR 1910.1000.....Air Contaminants

K. Underwriter’s Laboratory (UL)

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Confirm with the Contracting Officer's Representative existing coatings and match products used in new construction where requested.

B. Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents.

2.2 PAINT PROPERTIES:

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.

B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer and use only to recommended limits.

D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:

1. Flat Paints and Coatings: 50 gram/liter.
2. Non-flat Paints and Coatings: 150 gram/liter.
3. Dry-Fog Coatings: 400 gram/liter.
4. Primers, Sealers, and Undercoaters: 200 gram/liter.
5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 gram/liter.
6. Zinc-Rich Industrial Maintenance Primers: 340 gram/liter.
7. Pretreatment Wash Primers: 420 gram/liter.
8. Shellacs, Clear: 730 gram/liter.
9. Shellacs, Pigmented: 550 gram/liter.

E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 PLASTIC TAPE:

A. Pigmented vinyl plastic film.

B. Pressure sensitive adhesive back.

C. Snap on coil plastic markers.

D. Widths as shown on construction documents.

2.4 BIOBASED CONTENT

A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Exterior Paint	20 percent biobased material
Wood & Concrete Stain	39 percent biobased content
Polyurethane Coatings	25 percent biobased content
Water Tank Coatings	59 percent biobased content
Wood & Concrete Sealer-Membrane Concrete Sealers	11 percent biobased content
Wood & Concrete Sealer-Penetrating Liquid	79 percent biobased content

B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 JOB CONDITIONS:

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day’s work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
   a. Less than 3 degrees C (5 degrees F) above dew point.

b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.

2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will warm.
5. Apply only on clean, dry and frost-free surfaces except as follows:
   a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
   b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.
6. Varnishing:
   a. Apply in clean areas and in still air.
   b. Before varnishing vacuum and dust area.
   c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 INSPECTION:

A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 GENERAL WORKMANSHIP REQUIREMENTS:

A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.
B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.
C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and

other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.

D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.

E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.

F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.

G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.

H. All coats are to be dry to manufacturer’s recommendations before applying succeeding coats.

I. All suction spots or “hot spots” in plaster after the application of the first coat are to be touched up before applying the second coat.

J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

3.4 SURFACE PREPARATION:

A. General:

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.

3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
   a. Concrete: 12 percent.
   b. Fiber-Cement Board: 12 percent.
   c. Masonry (Clay and CMU's): 12 percent.
   d. Wood: 15 percent.
   e. Gypsum Board: 12 percent.
   f. Plaster: 12 percent.

B. Wood:
1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
   a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
   b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
   a. Thin filler in accordance with manufacturer's instructions for application.

b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning).
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
   a. Fill flat head countersunk screws used for permanent anchors.
   b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

D. Zinc-Coated (Galvanized) Metal Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

E. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.

4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.
5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three (3) days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

F. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.5 PAINT PREPARATION:

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 APPLICATION:

A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.

B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
C. Apply each coat evenly and cover substrate completely.
D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.
   1. Apply painting materials specifically required by manufacturer to be applied by spraying.
   2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in “Building and Structural Work Field Painting”; “Work not Painted”; motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 PRIME PAINTING:

A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.
E. Wood and Wood Particleboard:
   1. Use same kind of primer specified for exposed face surface.
      a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5(Exterior Alkyd Wood Primer) for repainting bare wood

primer except where MPI 90 (Interior Wood Stain, Semi-Transparent) is scheduled.

b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.

c. Transparent finishes as specified under "Transparent Finishes on Wood Except Floors Article".

2. Apply two (2) coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.

3. Apply one (1) coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.

4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.

5. Apply MPI 67 (Interior Latex Fire Retardant, Topcoat (UL Approved) to wood for fire retardant finish.

F. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss finish is specified.

2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).

3. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel).

4. Asphalt coated metal: MPI 1 (Aluminum Paint).

5. Metal over 94 degrees C (201 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat-Resistant Coating).

G. Gypsum Board:

1. Surfaces scheduled to have MPI 11 (Exterior Latex, Semi-Gloss), finish: Use MPI 52 (Interior Latex, MPI Gloss Level 3) .

2. Primer: MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.

3. Surfaces scheduled to receive vinyl-coated fabric wall covering:

a. MPI 46 (Interior Enamel Undercoat).

b. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss) .

H. Gypsum Plaster and Veneer Plaster:

1. MPI 45 (Interior Primer Sealer), except use MPI 50 (Interior Latex Primer Sealer) when an alkyd flat finish is specified.
2. Surfaces scheduled to have MPI 52 (Interior Latex, MPI Gloss Level 3) finish: Use MPI 10 (Exterior Latex, Flat) respectively.
3. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss) finish.

I. Concrete Masonry Units except glazed or integrally colored and decorative units:

1. MPI 4 (Block Filler) on interior surfaces.
2. Prime exterior surface as specified for exterior finishes.

J. Cement Plaster or stucco Concrete Masonry, Brick Masonry and Interior Surfaces of Ceilings and Walls:

1. MPI 52 (Interior Latex, MPI Gloss Level 3) except use two (2) coats where substrate has aged less than six (6) months.
2. Use MPI 138 (Interior High Performance Latex, MPI Gloss Level 2) MPI 141 (Interior High Performance Latex, MPI Gloss Level 5) as scheduled.

K. Concrete Floors: MPI 60 (Interior/ Exterior Latex Porch & Floor Paint, Low Gloss).

3.8 EXTERIOR FINISHES:

A. Apply following finish coats where indicated or scheduled in Drawings.

B. Wood:

1. Do not apply finish coats on surfaces concealed after installation, top and bottom edges of wood doors and sash, or on edges of wood framed insect screens.
2. Two (2) coats of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss) for transparent finish.

C. Steel and Ferrous Metal:

1. Two (2) coats of MPI 9 (Exterior Alkyd Enamel) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).
2. One (1) coat of MPI 22 (High Heat-Resistant Coating) on surfaces over 94 degrees K (290 degrees F) and on surfaces of engine exhaust pipes.

D. Machinery without factory finish except for primer: One (1) coat MPI 94 (Exterior Alkyd, Semi-Gloss).

E. Concrete Masonry Units Brick, Cement Plaster, or Concrete:

1. General:
   a. Where scheduled in Drawings or shown.
   b. Mix as specified in manufacturer's printed directions.
   c. Do not mix more paint than can be used within four (4) hours after mixing. Discard paint that has started to set.
   d. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
   e. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
2. Use two (2) coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious), unless specified otherwise.

3.9 INTERIOR FINISHES:

A. Apply following finish coats over prime coats in spaces or on surfaces as scheduled or indicated in Drawings.

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
   a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) unless specified otherwise.
   b. One (1) coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
   c. Machinery and Piping: One (1) coat MPI 9 (Exterior Alkyd Enamel).
   d. Asphalt Coated Metal: One (1) coat MPI 1 (Aluminum Paint).
   e. Ferrous Metal over 94 degrees K (290 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One (1) coat MPI 22 (High Heat-Resistant Coating.

C. Gypsum Board: As scheduled in Drawings.

1. One (1) coat of MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 139 (Interior High-Performance Latex, MPI Gloss level 3).

2. Two (2) coats of MPI 138 (Interior High-Performance Latex, MPI Gloss Level 2).
3. One (1) coat of MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) or MPI 114 (Interior Latex, Gloss).

D. Plaster:
1. One (1) coat of MPI 45 (Interior Primer Sealer) plus one (1) coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3).

E. Masonry and Concrete Walls:
1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two (2) coats of MPI 52 (Interior Latex, MPI Gloss Level 3) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) as scheduled in Drawings.

F. Wood:
1. Sanding:
   a. Use 220-grit sandpaper.
   b. Sand sealers and varnish between coats.
   c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
2. Sealers:
   a. MPI 31 (gloss) or MPI 71 (flat) thinned as recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.
   b. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
   c. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
   d. Sand as specified.
3. Paint Finish:
   a. One (1) coat of MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 47 (Interior Alkyd, Semi-Gloss.
4. Transparent Finishes on Wood Except Floors.
   a. Natural Finish:

One (1) coat of sealer MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.

Two (2) coats of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss.

b. Stain Finish:

One (1) coat of MPI 90 (Interior Wood Stain, Semi-Transparent).

Use wood stain of type and color required to achieve finish specified. Do not use varnish type stains.

One (1) coat of sealer MPI 71 (flat) thinned as recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.

Two (2) coats of MPI 31 (Polyurethane Moisture Cured, Clear Gloss).

c. Varnish Finish:

One (1) coat of sealer MPI 71 (flat) thinned as recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.

Two (2) coats of MPI 31 (Polyurethane Moisture Cured, Clear Gloss).

G. Miscellaneous:

1. Apply where scheduled or indicated in Drawings.
2. MPI 1 (Aluminum Paint): Two (2) coats of aluminum paint.

3.10 REFINISHING EXISTING PAINTED SURFACES:

A. Clean, patch and repair existing surfaces as specified under “Surface Preparation”. No “telegraphing” of lines, ridges, flakes, etc., through new surfacing is permitted. Where this occurs, sand smooth and re-finish until surface meets with COR’s approval.

B. Remove and reinstall items as specified under “General Workmanship Requirements”.

C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.

D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.

E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.

F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give

entire surface one (1) coat of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss) .

G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.

H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.

I. Sand or dull glossy surfaces prior to painting.

J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.11 PAINT COLOR:

A. Color and gloss of finish coats as scheduled or indicated in Drawings.

B. For additional requirements regarding color see Articles, "REFINISHING EXISTING PAINTED SURFACE" and "MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE".

C. Coat Colors:

1. Color of priming coat: Lighter than body coat.
2. Color of body coat: Lighter than finish coat.
3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:

1. Paint to match color of casework where casework has a paint finish.
2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.12 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:

A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.

B. In spaces not scheduled to be finish painted in Drawings, paint as specified below.

C. Paint various systems specified in Division 02 – EXISTING CONDITIONS, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, and Division 28 – ELECTRONIC SAFETY AND SECURITY.

D. Paint after tests have been completed.

E. Omit prime coat from factory prime-coated items.

F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.

G. Omit field painting of items specified in "BUILDING AND STRUCTURAL WORK FIELD PAINTING"; "Building and Structural Work not Painted".

H. Color:

1. Paint items having no color scheduled or indicated in Drawings.
2. Paint colors as scheduled or indicated in Drawings:
   a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
   b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
   c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
   d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
   e. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.
   f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

I. Apply paint systems on properly prepared and primed surface as follows:

1. Exterior Locations:
   a. Apply two (2) coats of MPI 9 (Exterior Alkyd Enamel) to the following ferrous metal items:
      Vent and exhaust pipes with temperatures under 94 degrees C(201 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.

b. Apply two (2) coats of MPI 119 (Exterior Latex, High Gloss (acrylic)) to galvanized and zinc-copper alloy metal.

c. Apply one (1) coat of MPI 22 (High Heat Resistant Coating), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.

2. Interior Locations:

a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) to following items:

Metal under 94 degrees C (201 degrees F) of items such as bare piping, fittings, hangers and supports.

Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.

Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.

b. Paint electrical conduits containing cables rated 600 volts or more using two (2) coats of MPI 9 (Exterior Alkyd Enamel) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:

a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two (2) coats of MPI 1 (Aluminum Paint).

b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 11 (Exterior Latex Semi-Gloss.

3.13 BUILDING AND STRUCTURAL WORK FIELD PAINTING:

A. Painting and finishing of interior and exterior work except as specified here-in-after.

1. Painting and finishing of new and existing work including colors and gloss of finish selected as scheduled or indicated in Drawings.
2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
3. Painting of ferrous metal and galvanized metal.

4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space (except shingles).
5. Identity painting and safety painting.

B. Building and Structural Work not Painted:

1. Prefinished items:
   a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
   b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
2. Finished surfaces:
   a. Hardware except ferrous metal.
   b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
   c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
   a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
   b. Inside walls or other spaces behind access doors or panels.
   c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
   a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
   b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
   a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
   b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
   a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
   b. Gas Storage Racks.
   c. Except where specifically specified to be painted.

7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.

3.14 IDENTITY PAINTING SCHEDULE:

A. Identify designated service in new buildings or projects with extensive remodeling in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.

1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12.2 M (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow using black stencil paint.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:
   a. High Pressure - 414 kPa (60 psig) and above.
   b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
   c. Low Pressure - 103 kPa (14 psig) and below.
   d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS

Blow-off	Green	White	Blow-off
Boiler Feedwater	Green	White	Blr Feed
A/C Condenser Water Supply	Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return	Green	White	A/C Cond Wtr Ret
Chilled Water Supply	Green	White	Ch. Wtr Sup
Chilled Water Return	Green	White	Ch. Wtr Ret
Shop Compressed Air	Blue	White	Shop Air
Air-Instrument Controls	Green	White	Air-Inst Cont
Drain Line	Green	White	Drain
Emergency Shower	Green	White	Emg Shower
High Pressure Steam	Green	White	H.P. _____*
High Pressure Condensate Return	Green	White	H.P. Ret ____*
Medium Pressure Steam	Green	White	M. P. Stm ____*
Medium Pressure Condensate Return	Green	White	M.P. Ret _____*
Low Pressure Steam	Green	White	L.P. Stm _____*
Low Pressure Condensate Return	Green	White	L.P. Ret _____*
High Temperature Water Supply	Green	White	H. Temp Wtr Sup
High Temperature Water Return	Green	White	H. Temp Wtr Ret
Hot Water Heating Supply	Green	White	H. W. Htg Sup
Hot Water Heating Return	Green	White	H. W. Htg Ret
Gravity Condensate Return	Green	White	Gravity Cond Ret
Pumped Condensate Return	Green	White	Pumped Cond Ret
Vacuum Condensate Return	Green	White	Vac Cond Ret
Fuel Oil - (Diesel Fuel included under Fuel Oil)	Brown	White	Fuel Oil-
Boiler Water Sampling	Green	White	Sample
Chemical Feed	Green	White	Chem Feed
Continuous Blow-Down	Green	White	Cont. B D
Pumped Condensate	Green	White	Pump Cond
Pump Recirculating	Green	White	Pump-Recirc.
Vent Line	Green	White	Vent
Alkali	Orange	Black	Alk
Bleach	Orange	Black	Bleach
Detergent	Yellow	Black	Det
Liquid Supply	Yellow	Black	Liq Sup
Reuse Water	Yellow	Black	Reuse Wtr

Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Orange	Black	Acid Waste
Vent		Orange	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler	Red	Red	White	Auto Spr
Standpipe	Red	Red	White	Stand
Sprinkler	Red	Red	White	Drain

3.15 PROTECTION CLEAN UP, AND TOUCH-UP:

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. SUMMARY:

1. Section Includes: Toilet and bath accessories at toilets, baths, and other areas indicated on drawings.

1.2 RELATED WORK

A. Color of finishes: As scheduled in Drawings.

B. Section 09 30 13, CERAMIC/PORCELAIN TILING: Ceramic Toilet and Bath Accessories.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Society of Mechanical Engineers (ASME):

1. B18.6.4-98(R2005) Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws inch.

C. American Welding Society (AWS):

D10.4-86(2000).....Welding Austenitic Chromium-Nickle Stainless Steel Piping and Tubing.

D. ASTM International (ASTM):

A269/A269M-15a(2019)....Seamless and Welded Austenitic Stainless Steel Tubing for General Service.

A312/A312M-19.....Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes.

A653/A653M-20.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.

A666-15.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.

A1011/A1011M-18a.....Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.

B30-20.....Copper Alloys in Ingot Form.

B75/B75M-20.....Seamless Copper Tube.

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B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).

B456-17.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium.

B824-17.....General Requirements for Copper Alloy Castings.

C1036-16.....Flat Glass.

C1048-18.....Heat-Strengthened and Fully Tempered Flat Glass.

D635-18.....Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position.

F446-19.....Grab Bars and Accessories Installed in the Bathing Area.

E. Federal Specifications (Fed. Spec.):

A-A-3002.....Mirror, Glass.

FF-S-107C(2).....Screws, Tapping and Drive.

WW-P-541/8B(1).....Plumbing Fixtures (Accessories, Land Use).

F. National Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication, anchorage and installation details.
2. Show mounting locations and heights.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.

D. Samples:

1. Full sized, complete assembly of each product specified.
2. Approved samples may be incorporated into project.

E. Certificates: Certify each product complies with specifications.

1. Soap dispensers: Certify soap dispensers are fabricated of material that will not be affected by liquid soap, aseptic detergents, and hexachlorophene solutions.

F. Qualifications: Substantiate qualifications comply with specifications.
   1. Manufacturer.

G. Operation and Maintenance Data:
   1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:
   1. Regularly manufactures specified products.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum: ASTM B221M (ASTM B221), Alloy 6063-T5 and Alloy 6463-T5.

B. Stainless Steel:
   1. Plate Or Sheet: ASTM A666, Type 304, 0.8 mm (0.031 inch) thick unless otherwise specified.
   2. Tubing: ASTM A269/A269M, Grade TP 304, seamless or welded.
   3. Pipe: ASTM A312/A312M; Grade TP 304.

C. Steel Sheet: ASTM A653/A653M, zinc-coated (galvanized) coating designation G90.

D. Chrome Plating (Service Condition Number SC 2): ASTM B456.

E. Brass Castings: ASTM B30.

F. Copper:

1. Tubing: ASTM B75/B75M.
2. Castings: ASTM B824.

G. Glass:

1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.

2.2 PRODUCTS - GENERAL

A. Basis of Design: As scheduled on Drawings.

B. Provide each product from one manufacturer.

2.3 PAPER TOWEL DISPENSERS (NOT USED)

2.4 COMBINATION PAPER TOWEL DISPENSER AND DISPOSAL UNITS (NOT USED)

2.5 WASTE RECEPTACLES (NOT USED)

2.6 TOILET TISSUE DISPENSERS

A. Double roll surface mounted type.

B. Mount on continuous backplate.

C. Removable spindle ABS plastic or chrome plated plastic.

D. Wood rollers are not acceptable.

2.7 GRAB BARS

A. Fed. Spec. WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and complying with ASTM F446.

B. Fabricate from stainless steel or nylon coated steel, use one type throughout project:

1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.

C. Mounting:

1. Wall Mounted: Concealed type.

D. Bars:

1. Fabricate to 38 mm (1-1/2 inch) outside diameter.
   a. Stainless steel, minimum 1.2 mm (0.05 inch) thick.
   b. Nylon coated bars, minimum 1.5 mm (0.06 inch) thick.
2. Fabricate in one continuous piece with ends turned toward walls.
   a. Swing up grab bars and grab bars continuous around three sides of showers may be fabricated in two sections, with concealed slip joint between.
3. Continuously weld intermediate support to grab bar.

E. Flange for Concealed Mounting:
   1. Minimum 2.65 mm (0.1 inch) thick, maximum 79 mm (3-1/8 inch) diameter by 13 mm (1/2 inch) deep, with minimum three set screws for securing flange to back plate.
   2. Insert grab bar through center of flange and continuously weld perimeter of grab bar flush to back side of flange.
   3. In lieu of providing flange for concealed mounting, and back plate as specified, grab bar may be welded to back plate covered with flange.

F. Back Plates:
   1. Minimum 2.65 mm (0.1046 inch) thick metal.
   2. Fabricate in one piece, maximum 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
   3. Provide spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on partitions.

2.8 SHOWER CURTAIN RODS

A. Stainless steel tubing, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1-1/4 inch) outside diameter.

B. Flanges, stainless steel rings, 66 mm (2.6 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide set screw within curvature of each flange for securing rod.

2.9 CLOTHES HOOKS, ROBE OR COAT

A. Fabricate hook units from chromium plated brass with satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to thickness of metal, or 3 mm (1/8 inch) minimum radius.

B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to wall flange, provided with concealed fastenings.

2.10 TOWEL BARS

A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.

B. Stainless steel, or chromium plated copper alloy.

C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.

D. Finish brackets and supports to match bar.

2.11 METAL FRAMED MIRRORS

A. Fed. Spec. A-A-3002 metal frame; stainless steel.

B. Mirror Glass:

1. Minimum 6 mm (1/4 inch) thick.
2. Set mirror in a protective vinyl glazing tape.

C. Frames:

1. Channel or angle shaped section with face of frame minimum 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Metal Thickness 0.9 mm (0.035 inch).
3. Filler:
   a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers contoured to conceal void between back of mirror and wall surface.
   b. Fabricate fillers from same material and finish as mirror frame.
4. Attached Shelf for Mirrors:
   a. Fabricate shelf of same material and finish as mirror frame.
   b. Make shelf maximum 150 mm (6 inches) in depth, and extend full width of mirror.
   c. Close ends and front edge of shelf to same thickness as mirror frame width.
   d. Form shelf for aluminum framed mirror as integral part of bottom frame member.
   e. Form stainless steel shelf with concealed brackets to attach to mirror frame.

D. Back Plate:

1. Fabricate backplate for concealed wall hanging from zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame.
2. Provide set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:

1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

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2.12 MEDICINE CABINETS (NOT USED)

2.13 FOOT OPERATED SOAP DISPENSER (NOT USED)

2.14 SOAP DISHES (NOT USED)

2.15 PAPER CUP DISPENSER (NOT USED)

2.16 MOP RACKS (NOT USED)

2.17 STAINLESS STEEL SHELVES (TYPE 44) (NOT USED)

2.18 STAINLESS STEEL SHELVES (TYPES 45, 45C) (NOT USED)

2.19 STAINLESS STEEL SHELVES AT WHEELCHAIR LAVATORY (NOT USED)

2.20 FABRICATION - GENERAL

A. Welding, AWS D10.4.

B. Grind, dress, and finish welded joints to match finish of adjacent surface.

C. Form exposed surfaces from one sheet of stock, free of joints.

D. Provide steel anchors and components required for secure installation.

E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.

F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.

G. Hot-dip galvanized steel or stainless steel, anchors and fastening devices.

H. Shop assemble accessories and package with components, anchors, fittings, fasteners and keys.

I. Key items alike.

J. Provide templates and rough-in measurements.

K. Round and deburr edges of sheets to remove sharp edges.

2.21 FINISH

A. Steel Paint Finish:

1. Powder-Coat Finish: Manufacturer's standard two-coat finish system consisting of the following:

a. One coat primer.

b. One coat thermosetting topcoat.

c. Dry-film Thickness: 0.05 mm (2 mils) minimum.

d. Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.

B. Nylon Coated Steel: Nylon coating powder formulated for fluidized bonding process to steel to provide hard smooth, medium gloss finish,

minimum 0.3 mm (0.012 inch) thick, rated as self-extinguishing when tested according to ASTM D635.

C. Stainless Steel: NAAMM AMP 500; No. 4 polished finish.

D. Aluminum Anodized Finish: NAAMM AMP 500.

1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.

E. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

2.22 ACCESSORIES

A. Fasteners:

1. Fasteners in Mental Health and Behavioral Patient Care Units: Tamper resistant hot-dipped galvanized or stainless steel.
2. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
3. Concealed Fasteners:
   a. Shower, Bath Tubs, and High Moisture Areas: Stainless steel.
   b. Other Locations: Steel, hot-dipped galvanized.
4. Toggle Bolts: For use in hollow masonry or frame construction.
5. Sex bolts: For through bolting on thin panels.
6. Expansion Shields: Lead or plastic for solid masonry and concrete substrate as recommended by accessory manufacturer to suit application.
7. Screws:
   a. ASME B18.6.4.
   b. Fed. Spec. FF-S-107, Stainless steel Type A.

B. Adhesive: As recommended by manufacturer to suit application.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

1. Verify blocking to support accessories is installed and located correctly.

B. Verify location of accessories with Contracting Officer's Representative.

3.2 INSTALLATION

A. Install products according to manufacturer's instructions

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Install grab bars according to ASTM F446.

C. Set work accurately, in alignment and where indicated, parallel or perpendicular as required to line and plane of surface. Install accessories plumb, level, free of rack and twist.

D. Toggle bolt to steel anchorage plates in frame partitions and hollow masonry. Expansion bolt to concrete or solid masonry.

E. Install accessories to function as designed. Perform maintenance service without interference with performance of other devices.

F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance.

G. Align mirrors, dispensers and other accessories even and level, when installed in battery.

H. Install accessories to prevent striking by other moving, items or interference with accessibility.

3.3 CLEANING

A. After installation, clean toilet accessories according to manufacturer’s instructions.

3.4 PROTECTION

A. Protect accessories from damage until project completion.

3.5 SCHEDULE OF ACCESSORIES (NOT USED)

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08-01-17

SECTION 12 24 00
WINDOW SHADES

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section includes venetian blinds. Provide window shades complete, including brackets, fittings and hardware.

1.2 RELATED WORK:

A. Color of exposed parts of venetian blinds (including tapes and cords): To be selected from Manufacturer’s standard colors.

1.3 QUALITY ASSURANCE:

A. Manufacturer's Qualification: Submit evidence that the manufacture has a minimum of three (3) years’ experience in providing item of type specified, and that the blinds have performed satisfactorily on similar installations. Submit qualifications.

B. Submit qualifications for installers who are trained and approved by manufacturer for installation of units provided.

C. Electrical Requirements:

1. NFPA 70 Article 100.
2. Listed and labeled in accordance with UL 325.
3. Marked for intended use and tested as a system.
4. Individual testing of components is not acceptable in lieu of system testing.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Venetian blind slats, 305 mm (12 inches) long, including cord and tape, showing color and finish.

C. Manufacturer's literature and data; showing details of construction and hardware for:

1. Venetian blinds
2. Manufacturer’s warranty.

1.5 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21, “Warranty of Construction”.

B. Manufacturer Warranty: Manufacturer shall warranty their window shades for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer's warranty.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced to in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

AA-V-00200B.....Venetian Blinds, Shade, Roller, Window, Roller, Slat, Cord, and Accessories

C. ASTM International (ASTM):

A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

G21-13.....Determining Resistance of Synthetic Polymeric Materials to Fungi

D. National Electric Manufacturer's Association (NEMA):

ICS 6-93(R2006).....Industrial Control and Systems Closures

E. National Fire Protection Association (NFPA):

70-14.....National Electrical Code (NEC)

701-15.....Fire Tests for Flame Propagation of Textiles and Films

F. Underwriters Laboratories Inc. (UL):

325-06(R2013).....Door, Drapery, Gate, Louver, and Window Operators and Systems

PART 2 - PRODUCTS

2.1 CLOTH SHADES: (NOT USED)

2.2 VENETIAN BLINDS:

A. Fed. Spec. AA-V-00200B, Type II, 25 mm (1 inch slats) fabricated of aluminum. Pre-production sample is not required.

B. Manual Lift-Operator and Tilt-Operator Locations: Manufacturer's standard.

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2.3 VERTICAL BLIND LOUVER BLADES: (NOT USED)

2.4 VENETIAN BLINDS AND SHADES ENCLOSED IN WINDOWS FOR MENTAL HEALTH AND BEHAVIORAL CARE UNITS: (NOT USED)

2.5 MATERIALS:

A. Stainless Steel: ASTM A240/A240M.

B. Extruded Aluminum: ASTM B221M (B221).

C. Cords for Venetian Blinds : No. 4 braided nylon or No. 4-1/2 braided cotton having not less than 80 kg (175 pounds) breaking strength.

2.6 FASTENINGS:

A. Zinc-coated or cadmium plated steel or stainless steel fastenings of length and type recommended by manufacturer. Except as otherwise specified, provide fastenings for installation with various structural materials as follows:

Type of Fastening	Structural Material
Wood screw	Wood
Tap screw	Metal
Case-hardened, self-tapping screw in pre-drilled hole	Solid masonry, concrete
Screw or bolt in expansion shields	Solid masonry, concrete
Toggle bolts	Hollow blocks, gypsum wallboard, plaster

2.7 FABRICATION:

A. Fabricate venetian blinds to fit measurements of finished openings obtained at site.

B. Venetian Blinds: Provide venetian blinds with 25 mm (1 inch) width horizontal slats positioned within ladder tapes. Provide multiple blinds of same type in openings and divided at mullions.

1. Provide head-rails that enclose operating mechanism on three sides and ends.
2. Provide enclosed bottom rails that prevent contact of tapes and sill at underside.

3. Finish concealed metal work of head-rails including concealed mechanism, with one (1) shop coat of paint. Do not paint parts that have non-rusting finish, or parts where motion of friction occurs.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Measure openings before fabrication. Do not scale construction documents.

B. Venetian Blinds: Support blinds in level position by brackets and intermediate supports that permit easy removal and replacement of units without damage to blind, or adjacent surfaces. Provide at least two (2) fasteners for each bracket or other support.

1. Install blinds between jambs on window openings with steel trim. Mount brackets on trim reveal, flush with face of trim and secure with steel screws.
2. Install blinds between jambs on window openings with wood trim. Mount brackets on trim or on wood plaster-mold set against plaster or other wall finish, and secure in place.
3. Furnish one (1) brush of an approved type for every 50 blinds provided, suitable for cleaning blinds.

3.2 ADJUSTING:

A. Adjust and shades to operate smoothly, free from binding or malfunction throughout entire operational range.

3.3 CLEANING AND PROTECTION:

A. Clean shade surfaces after installation, according to manufacturer’s written instructions.

B. Provide final protection and maintain conditions that ensure that shades are without damage or deterioration at time of Substantial Completion.

C. Replace damaged shades that cannot be repaired, in a manner approved by COR before time of Substantial Completion.

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01-01-21

SECTION 12 32 00
MANUFACTURED WOOD CASEWORK

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies wood veneer casework as indicated on the construction documents, including related components and accessories required to form integral units. Wood casework items shown on the construction documents, but not specified below are to be included as part of the work under this section, and applicable portions of the specification are to apply to these items.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealants.

B. Color of Casework Finishes: As scheduled in Drawings, noted on Drawings, or specified.

C. Section 12 36 00, COUNTERTOPS: Countertop Construction and Materials and Items Installed in Countertops.

D. Division 22, PLUMBING: Plumbing Requirements Related to Casework.

E. Division 26, ELECTRICAL: Electrical Lighting and Power Requirements Related to Casework.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Adhesive cements.
2. Casework hardware.

C. Samples:

1. Wood Face Veneer or Hardwood Plywood.
2. Plastic laminate.

D. Shop Drawings (1/2 full size):

1. Each casework type, showing details of construction, including materials, hardware and accessories.
2. Fastenings and method of installation.

E. Certification:

1. Manufacturer’s qualifications specified.
2. Installer’s qualifications specified.

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1.4 QUALITY ASSURANCE

A. Approval by COR is required of manufacturer and installer based upon certification of qualifications specified.

B. Manufacturer's qualifications:

1. Manufacturer is regularly engaged in design and manufacture of modular wood veneer plastic laminate casework, casework components and accessories of scope and type similar to indicated requirements for a period of not less than five (5) years.
2. Manufacturer has successfully completed at least three (3) projects of scope and type similar to indicated requirements.
3. Submit manufacturer's qualifications and list of projects, including owner contact information.

C. Installer Qualifications:

1. Installer has completed at least three (3) projects in last five (5) years in which these products were installed.
2. Submit installer qualifications.

1.5 WARRANTY

A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".

B. Manufacturer Warranty: Manufacturer shall warranty their wood casework for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. ASTM International (ASTM):

A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A1008/A1008M-18.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy

C1036-16.....Flat Glass

C. Builders Hardware Manufacturers Association (BHMA):

A156.1-16.....Butts and Hinges

A156.5-20.....Auxiliary Locks and Associated Products

A156.9-15.....Cabinet Hardware

A156.11-19.....Cabinet Locks

A156.16-18.....Auxiliary Hardware

D. Composite Panel Association (CPA):

A208.1-09.....Particleboard

A208.2-09.....Medium Density Fiberboard (MDF) for Interior Applications

E. U.S. Department of Commerce Product Standards (Prod. Std):

PS 1-09.....Construction and Industrial Plywood

F. Hardwood, Plywood and Veneer Association (HPVA):

HP-1-16.....Hardwood and Decorative Plywood

G. Architectural Woodwork Institute (AWI):

Architectural Woodwork Standards, Edition 2 Certification Program - 2014

H. American Society of Mechanical Engineers (ASME):

A112.18.1-18.....Plumbing Fixture Fittings

I. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High Pressure Decorative Laminates

J. Scientific Equipment and Furniture Association (SEFA):

2.3-10.....Installation of Scientific Laboratory Furniture and Equipment

K. Underwriters Laboratories Inc. (UL):

437-13.....Key Locks

PART 2 - PRODUCTS

2.1 PLYWOOD, HARDWOOD FACE VENEER

A. HPVA HP-1, Premium Grade plain sliced Red Oak or Rotary cut Select White Birch.

2.2 PLASTIC LAMINATE

A. NEMA LD 3.

B. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA LD 3 as a minimum.

1. Plastic laminate clad plywood or particleboard, MDF (excluding shelves).
2. Low pressure laminate (LPL).

C. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.

D. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

2.3 PLYWOOD, SOFTWOOD

A. Prod. Std. PS1, five-ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven-ply for 31 mm (1 1/4 inch) thickness.

2.4 PARTICLEBOARD

A. CPA A208.1, Type 1, Grade M or medium density.

2.5 MEDIUM DENSITY FIBERBOARD (MDF)

A. Fully waterproof bond conforming to CPA A208.1 and CPA A208.2.

2.6 GLASS (NOT USED)

2.7 HARDWARE

A. Hinged Doors:

1. Provide doors 915 mm (36 inches) and more in height with three (3) hinges and doors less than 915 mm (36 inches) in height is to have two (2) hinges. Each door is to close against two (2) rubber bumpers.
2. Hinges: Fabricate hinges with minimum 1.8 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges to be five (5) knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
3. Concealed Hinges: BHMA A156.9, Type B01602, 100 degrees of opening .
4. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.

B. Drawer and Door Pulls:

1. Doors and drawers to have ”D” pulls, 3 1/2” minimum length, fabricated of either chromium-plated brass, chromium plated steel, stainless steel, or anodized aluminum. Drawer and door pulls to be of a design that can be operated with a force of 22.2 N (5 pounds) or less, with one (1) hand and not require tight grasping, pinching or twisting of the wrist.

C. Drawer Slides:

1. Full extension steel slides with nylon ball-bearing rollers.
2. Slides to have positive stop.
3. Equip drawers with rubber bumpers.

D. Adjustable Shelf Supports:

1. System Holes
   a. Manufacturer’s standard size and mounting method

b. Spacing to conform with Architectural Woodwork Institute Standards

2. Standards

a. Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

2.8 MANUFACTURED PRODUCTS

A. When two (2) or more units are required, use products of one (1) manufacturer.

B. Manufacturer of casework assemblies is to assume complete responsibility for the final assembled unit.

C. Provide products of a single manufacturer for parts which are alike.

2.9 FABRICATION

A. Casework to be of the reveal overlay design and, except as otherwise specified, be of Premium Grade construction and of component thickness in conformance with AWI Quality Standards.

B. Fabricate casework of plastic laminated covered plywood or particleboard or factory finished wood veneer as follows:

1. Doors, drawers faces, and reveals to be wood veneer.
2. Drawer boxes, shelves and cabinet interiors to be plastic laminated Horizontal and vertical reveals between doors and drawer for reveal overlay design to be 19 mm (3/4 inch) unless otherwise shown.

2.10 PRODUCTS OF OTHER COMPONENTS DIRECTLY RELATED TO CASEWORK

A. Refer to Section 07 92 00, JOINT SEALANTS for work related to sealants used in conjunction with joints of countertops, casework systems, and adjacent materials.

B. Refer to Section 12 36 00, COUNTERTOPS for work related to plastic laminate countertops and/or shelving used in conjunction with casework systems. When countertop materials are provided by the casework manufacturer, they are to include the following features:

1. Provided with rounded corners and impact resistant material on exposed edges.
2. Capable of being easily relocated and installed without tools.
3. Provide leveling adjustment capability so units can be brought into a level position.
4. Secured using fasteners. Show detail on shop drawings.

C. Refer to Division 22, PLUMBING for the following work related to casework systems:
   1. Sinks, faucets and other plumbing service fixtures, venting, and piping systems.

D. Refer to Division 26, ELECTRICAL for the following work related to casework systems:
   1. Connections and wiring devices.
   2. Connections and lighting fixtures except when factory installed by the manufacturer.

PART 3 - EXECUTION

3.1 COORDINATION

A. Begin only after work of other trades is complete, including wall and floor finish completed, ceilings installed, light fixtures and diffusers installed and connected and area free of trash and debris.

B. Verify location and size of mechanical and electrical services as required and perform cutting of components of work installed by other trades.

C. Verify reinforcement of walls and partitions for support and anchorage of casework.

D. Coordinate with other Divisions and Sections of the specification for work related to installation of casework systems to avoid interference and completion of service connections.

3.2 INSTALLATION

A. Install casework in accordance with manufacturer’s written instructions and per SEFA 2.3 recommendations.
   1. Install in available space; arranged for safe and convenient operation and maintenance.
   2. Align cabinets for flush joints except where shown otherwise.
   3. Install with bottom of wall cabinets in alignment and tops of base cabinets aligned level, plumb, true, and straight to a tolerance of 3.2 mm in 2438 mm (1/8 inch in 96 inches).
   4. Install corner cabinets with hinges on corner side with filler or spacers sufficient to allow opening of drawers.

B. Support Rails:

1. Install true to horizontal at heights shown on construction documents; maximum tolerance for uneven floors is plus or minus 13 mm (1/2 inch).
2. Shim as necessary to accommodate variations in wall surface not exceeding 5 mm (3/16 inch) at fastener.

C. Wall Strips:
1. Install true to vertical and spaced as shown on construction documents.
2. Align slots to assure that hanging units will be level.

D. Plug Buttons:
1. Install plug buttons in predrilled or prepunched perforations not used.
2. Use chromium plate plug buttons or buttons finish to match adjacent surfaces.

E. Seal junctures of casework systems with mildew-resistant silicone sealants as specified in Section 07 92 00, JOINT SEALANTS.

3.3 . CLOSURES AND FILLER PLATES

A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with flat, steel closure strips, scribed to required contours, or machined formed steel fillers with returns, and secured with sheet metal screws to tubular or channel members of units, or bolts where exposed on inside.

B. Where ceilings interfere with installation of sloping tops, omit sloping tops and provide gypsum board soffit.

C. Secure filler plates to casework top members, unless shown otherwise on construction documents.

D. Secure filler plates more than 152 mm (6 inches) in width top edge to a continuous 25 x 25 mm (1 x 1 inch) 0.889 mm (1/16 inch) thick steel formed steel angle with screws.

E. Anchor angle to ceiling with toggle bolts.

F. Install closure strips at exposed ends of pipe space and offset opening into concealed space.

G. Finish closure strips and fillers with same finishes as cabinets.

3.4 FASTENINGS AND ANCHORAGE

A. Do not anchor to wood ground strips.

B. Provide hat shape metal spacers where fasteners span gaps or spaces.

C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to wood blocking for concealed fasteners.
F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1-1/2 inch) penetration into wood blocking.
G. Space fastening devices 305 mm (12 inches) on center with minimum of three (3) fasteners in 915 or 1220 mm (3 or 4 foot) unit width.
H. Anchor floor mounted cabinets with a minimum of four (4) bolts through corner gussets. Anchor bolts may be combined with or separate from leveling device.
I. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.
J. Where units abut end to end, anchor together at top and bottom of sides at front and back. Where units are back to back, anchor backs together at corners with hex bolts placed inconspicuously inside casework.
K. Where type, size, or spacing of fastenings is not shown on construction documents or specified, show on shop drawings proposed fastenings and method of installation.

3.5 ADJUSTMENTS

A. Adjust equipment to insure proper alignment and operation.
B. Replace or repair damaged or improperly operating materials, components or equipment.

3.6 CLEANING

A. Immediately following installation, clean each item, removing finger marks, soil and foreign matter.
B. Remove from job site trash, debris and packing materials.
C. Leave installed areas clean of dust and debris.

3.7 INSTRUCTIONS

A. Provide operational and cleaning manuals and verbal instructions in accordance with Article INSTRUCTIONS, SECTION 01 00 00, GENERAL REQUIREMENTS.

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B. Provide in service training both prior to and after facility opening. Coordinate in service activities with COR.

C. Commencing at least seven (7) days prior to opening of facility, provide one (1) four (4) hour day of on-site orientation and technical instruction on use and cleaning procedures application to products and systems specified herein.

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12-01-18

SECTION 12 36 00
COUNTERTOPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies

1. Casework countertops with integral accessories.

2. Vanity Tops.

B. Integral accessories include:

1. Sinks with traps and drains.

1.2 RELATED WORK

A. DIVISION 5, Metal Fabrication for Blocking.

B. DIVISION 6, Rough Carpentry for Blocking.

C. Color and patterns of plastic laminate: As scheduled in the Drawings.

D. DIVISION 22, PLUMBING.

E. DIVISION 26, ELECTRICAL.

1.3 SUBMITTALS

A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings

1. Show dimensions of section and method of assembly.

2. Show details of construction at a scale of 1/2 inch to a foot.

C. Samples:

1. 150 mm (6 inch) square samples each top.

2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Hardboard Association (AHA):

A135.4-95.....Basic Hardboard

C. Composite Panel Association (CPA):

A208.1-09.....Particleboard

D. American Society of Mechanical Engineers (ASME):

A112.18.1-12.....Plumbing Supply Fittings

A112.1.2-12.....Air Gaps in Plumbing System

A112.19.3-08(R2004).....Stainless Steel Plumbing Fixtures (Designed for Residential Use)

E. American Society for Testing and Materials (ASTM):

A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength, Low Alloy

C97 – Absorption and Bulk Specific Gravity of Dimension Stone

C170 – Compressive Strength of Dimension Stone

C880 – Flexural Strength of Dimension Stone

C1026 – Resistance of Ceramic Tile to Freeze-Thaw Cycling

C1243 – Relative Resistance to Deep Abrasive Wear of Unglazed Ceramic Tile by Rotating Disc

D256-10.....Pendulum Impact Resistance of Plastic

D570-98(R2005).....Water Absorption of Plastics

D638-10.....Tensile Properties of Plastics

D785-08.....Rockwell Hardness of Plastics and Electrical Insulating Materials

D790-10.....Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials

D4690-99(2005).....Urea-Formaldehyde Resin Adhesives

E84 – Surface Burning Characteristics of Building Materials

E372 – Linear Thermal Expansion

F. American National Standards Institute (ANSI)

1. ANSI Z124.6 – Stain Resistance

2. ANSI/N 42.14 – Radiation

G. Federal Specifications (FS):

A-A-1936.....Adhesive, Contact, Neoprene Rubber

H. U.S. Department of Commerce, Product Standards (PS):

PS 1-95.....Construction and Industrial Plywood

I. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High Pressure Decorative Laminates

PART 2 - PRODUCTS

2.1 MATERIALS

A. Plastic Laminate: NEMA LD 3.

1. Concealed backing sheet Type BKL.
2. Decorative surfaces:
   a. Flat components: Type GP-HGL.
   b. Post forming: Type PF-HGP.

B. Particleboard: CPA A208.1, Grade 2-M-2.

C. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.

D. Adhesive
1. For plastic laminate FS A-A-1936.
2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.
3. For Field Joints:
   a. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.
   b. Fungi resistant: ASTM G-21, rating of 0.

E. Fasteners:
1. Metals used for welding same metal as materials joined.
2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

F. Solid Polymer Material:
1. Filled Methyl Methacrylic Polymer.
2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60^0 Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)

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Property	Result	Test
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.
4. Color throughout with subtle veining through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products will be preferred.

2.2 SINKS

A. As Specified in DIVISION 22: PLUMBING

2.3 TRAPS AND FITTINGS

A. As specified in DIVISION 22, PLUMBING.

2.4 WATER FAUCETS

A. As Specified in DIVISION 22: PLUMBING.

2.5 FUEL GAS, LABORATORY AIR AND LABORATORY VACUUM FIXTURES (NOT USED)

2.6 FIXTURE IDENTIFICATION (NOT USED)

2.7 ELECTRICAL RECEPTACLES (NOT USED)

2.8 ELECTRIC DROP-IN HOTPLATE (RANGE) UNITS

1. Coordinate with VA provided equipment.

2.9 FILM VIEWER (NOT USED)

2.10 COUNTERTOPS

A. Fabricate in largest sections practicable.
B. Fabricate with joints flush on top surface.
C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls, appliances or cabinets.
D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).
E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
F. Fabricate with end splashes where against walls or cabinets.

G. Splash Backs and End Splashes:
   1. Not less than 19 mm (3/4 inch) thick.
   2. Height 100 mm (4 inches) unless noted otherwise.

H. Drill or cutout for sinks, and penetrations.
   1. Accurately cut for size of penetration.

I. Plastic Laminate Countertops:
   1. Fabricate plastic laminate on five-ply plywood or particleboard core 19 mm (3/4 inch) thick with plastic laminate backing sheet.
   2. Front edge over cabinets not less than 38 mm (1-1/2 inches) thick except where plastic "T" insert is used, not less than 19 mm (3/4 inch) thick.

2.11 WINDOWSILLS AND WALL CAPS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION

A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.

B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
   1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
   2. Use round head bolts or screws.
   3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
   4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.

C. Rubber Moldings:
   1. Where shown install molding with butt joints in horizontal runs and mitered joints at corners where ceramic tile occurs omit molding.
   2. Fasten molding to wall and to splashbacks and splashends with adhesive.

D. Sinks
   1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.

a. Install faucets and fittings on sink ledges with watertight seals where shown.

2. Install molded resin sinks with epoxy compound to form watertight seal with underside of molded resin top.
   a. Install sink with not less than two channel supports with threaded rods and nuts at each end, expansion bolted to molded resin top.
   b. Design support for a twice the full sink weight.
   c. Install with overflow standpipes.

E. Faucets, Fixtures, and Outlets:
   1. Seal opening between fixture and top.
   2. Secure to top with manufacturers standard fittings.

F. Range Tops:
   1. Set in cutouts with manufacturers gasket sealing joint with top to prevent water leakage.

3.2 PROTECTION AND CLEANING

A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.

B. Clean at completion of work.

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06-01-15

SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Design, installation and testing shall be in accordance with NFPA 13.

B. The design and installation of a hydraulically calculated automatic wet-pipe system complete and ready for operation.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

D. Section 09 91 00, PAINTING.

E. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.

F. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 DESIGN CRITERIA

A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.

1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.

2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:

   a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.

   b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, and Repair Shops.

c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).

3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Water Supply: Flow test to be performed by the contractor.
5. Zoning:
   a. For each sprinkler zone provide a control valve, flow switch, and a test and drain assembly with pressure gauge. For buildings greater than two stories, provide a check valve at each control valve. existing to remain unless otherwise noted.

   b. Sprinkler zones shall be existing to remain.

6. If required, provide seismic protection in accordance with NFPA 13. Contractor shall submit load calculations for sizing of sway bracing for systems that are required to be protected against damage from earthquakes.

1.4 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in

Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:

1. Qualifications:
   a. Provide a copy of the installing contractors fire sprinkler and state contractor's license.
   b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
   c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.
3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.
4. Calculation Sheets:
   a. If required, submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of

   b. Submit calculations of loads for sizing of sway bracing in accordance with NFPA 13.
5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID

No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.

6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In addition, submittals shall include, but not be limited to, the following:
   a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
      1) One full size (or size as directed by the COR) printed copy.
      2) One complete set in electronic pdf format.
      3) One complete set in AutoCAD format or a format as directed by the COR.
   b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
   c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.
   d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.

e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the COR.

1.5 QUALITY ASSURANCE

A. Installer Reliability: The installer shall possess a valid State of Virginia fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
13-(latest edition).....Installation of Sprinkler Systems
25-(latest edition).....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
101-(latest edition)....Life Safety Code
170-(latest edition)....Fire Safety Symbols

C. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory (2011)

D. Factory Mutual Engineering Corporation (FM):
Approval Guide

E. Veterans Affairs Fire Protection Design Manual (latest edition)

PART 2 - PRODUCTS

2.1 PIPING & FITTINGS

A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.
   1. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.

B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.
   1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
   2. Piping sizes 50 mm (2 inches) and smaller shall be black steel Schedule 40 with threaded end connections.
   3. Piping sizes 65 mm (2 ½ inches) and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
   4. Use nonferrous piping in MRI Scanning Rooms.
   5. Plastic piping shall not be permitted except for drain piping.
   6. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter or 1-inch and a maximum length of 6-feet.

2.2 VALVES

A. General:
   1. Valves shall be in accordance with NFPA 13.
   2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.

B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.

C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.

D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

E. Alarm Check Valve: Alarm check valve shall be UL Listed and Factory Mutual Approved. The alarm check valve shall be listed for installation in the vertical or horizontal position. The alarm check valve shall be equipped with a removable cover assembly, gauge connections on the system side and supply side of the valve clapper, variable pressure trim, and an external bypass to eliminate false water flow alarms. The alarm check valve trim piping shall be galvanized. Maximum water working pressure to 250 PSI.

F. Backflow Preventer: Provide backflow preventer in accordance with Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING. Provide means to forward flow test the backflow preventer in accordance with NFPA 13.

2.3 FIRE DEPARTMENT SIAMESE CONNECTION

A. Brass, exterior remote fire department connection with a minimum of two 65 mm (2-1/2 inch) connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide riser with signage reading "Automatic Sprinkler". Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain.

2.4 SPRINKLERS

A. All sprinklers shall be FM approved quick response except “institutional” type sprinklers shall be permitted to be UL Listed quick response. “Institutional” type sprinklers in Mental Health and Behavior Units shall be UL listed or FM approved quick response type. Maximum break away strength shall be certified by the manufacturer to be no more than 39 kPa (85 pounds). Provide FM approved quick response sprinklers in all areas, except that standard response sprinklers shall be provided in freezers, refrigerators, elevator hoistways, elevator machine rooms, and generator rooms.

B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated and sprinklers in generator rooms shall be no less than high temperature rated.

C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above

finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

2.5 SPRINKLER CABINET

A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each type of sprinkler in accordance with NFPA 13. Locate adjacent to the riser.

B. Provide a list of sprinklers installed in the property in the cabinet. The list shall include the following:

1. Manufacturer, model, orifice, deflector type, thermal sensitivity, and pressure for each type of sprinkler in the cabinet.
2. General description of where each sprinkler is used.
3. Quantity of each type present in the cabinet.
4. Issue or revision date of list.

2.6 SPRINKLER SYSTEM SIGNAGE

Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

2.7 SWITCHES:

A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.

B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.

C. Alarm Pressure Switches: Activation by any flow of water equal to or in excess of the discharge from one sprinkler. The alarm pressure switch shall be UL Listed or Factory Mutual Approved for the application in which it is used. Activation of the alarm pressure switch shall cause an alarm on the fire alarm system control unit.

D. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.8 GAUGES

Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

2.10 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates.

2.11 ANTIFREEZE SOLUTION – NOT USED

2.12 VALVE TAGS

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, and seismic bracing, shall be installed accordance with NFPA 13.

C. Welding: Conform to the requirements and recommendations of NFPA 13.

D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points

outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.

E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.

F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.

G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.

H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.

J. Clearances: For systems requiring seismic protection, piping that passes through floors or walls shall have penetrations sized 50 mm (2 inches) nominally larger than the penetrating pipe for pipe sizes 25 mm (1 inch) to 90 mm (3 ½ inches) and 100 mm (4 inches) nominally larger for penetrating pipe sizes 100 mm (4 inches) and larger.

K. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

L. Where dry pendent sprinklers are used for freezers or similar spaces and they are connected to the wet pipe system, provide an EPDM boot around the dry pendent sprinkler on the heated side and securely seal

to the pipe and freezer to prevent condensation from entering the freezer.

M. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.

N. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).

O. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.

P. MRI Suite: Provide no more than one penetration of the MRI shield enclosure.

Q. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of paint to match adjacent surfaces, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings and in crawl spaces is not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.

R. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:

1. Identification Signs:
   a. Provide signage for each control valve, drain valve, sprinkler cabinet, and inspector’s test.
   b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with COR. Where existing nomenclature does not exist, the Tag Identification shall include no less than the following: (FP-B-F/SZ-#) Fire Protection, Building Number, Floor Number/Smoke Zone (if applicable), and Valve Number. (E.g., FP-500-1E-001) Fire Protection, Building 500, First Floor East, Number 001.)
2. Instruction/Information Signs:

a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
b. Provide signage indicating the number and location of low point drains.

3. Hydraulic Placards:
a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.

S. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

T. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.

B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation

foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section shall apply to all sections of Division 22.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Exterior: Piping and equipment exposed to weather be it temperature, humidity, precipitation, wind or solar radiation.

C. Abbreviations/Acronyms:

1. ABS: Acrylonitrile Butadiene Styrene
2. AC: Alternating Current
3. ACR: Air Conditioning and Refrigeration
4. A/E: Architect/Engineer
5. AFF: Above Finish Floor
6. AFG: Above Finish Grade
7. AI: Analog Input
8. AISI: American Iron and Steel Institute
9. AO: Analog Output
10. ASHRAE: American Society of Heating Refrigeration, Air Conditioning Engineers
11. ASJ: All Service Jacket
12. ASME: American Society of Mechanical Engineers
13. ASPE: American Society of Plumbing Engineers
14. AWG: American Wire Gauge
15. BACnet: Building Automation and Control Network
16. BAg: Silver-Copper-Zinc Brazing Alloy
17. BAS: Building Automation System
18. BCuP: Silver-Copper-Phosphorus Brazing Alloy
19. bhp: Brake Horsepower
20. Btu: British Thermal Unit
21. Btu/h: British Thermal Unit per Hour
22. BSG: Borosilicate Glass Pipe
23. C: Celsius
24. CA: Compressed Air

25. CD: Compact Disk
26. CDA: Copper Development Association
27. CGA: Compressed Gas Association
28. CFM: Cubic Feet per Minute
29. CI: Cast Iron
30. CLR: Color
31. CO: Contracting Officer
32. COR: Contracting Officer’s Representative
33. CPVC: Chlorinated Polyvinyl Chloride
34. CR: Chloroprene
35. CRS: Corrosion Resistant Steel
36. CWP: Cold Working Pressure
37. dB: Decibels
38. dB(A): Decibels (A weighted)
39. DCW: Domestic Cold Water
40. DDC: Direct Digital Control
41. DFU: Drainage Fixture Units
42. DHW: Domestic Hot Water
43. DHWR: Domestic Hot Water Return
44. DHWS: Domestic How Water Supply
45. DI: Digital Input
46. DI: Deionized Water
47. DISS: Diameter Index Safety System
48. DN: Diameter Nominal
49. DO: Digital Output
50. DOE: Department of Energy
51. DVD: Digital Video Disc
52. DWG: Drawing
53. DWH: Domestic Water Heater
54. DWS: Domestic Water Supply
55. DWV: Drainage, Waste and Vent
56. ECC: Engineering Control Center
57. EL: Elevation
58. EMCS: Energy Monitoring and Control System
59. EPA: Environmental Protection Agency
60. EPACT: Energy Policy Act

61. EPDM: Ethylene Propylene Diene Monomer
62. EPT: Ethylene Propylene Terpolymer
63. ETO: Ethylene Oxide
64. F: Fahrenheit
65. FAR: Federal Acquisition Regulations
66. FD: Floor Drain
67. FDC: Fire Department (Hose) Connection
68. FED: Federal
69. FG: Fiberglass
70. FNPT: Female National Pipe Thread
71. FOR: Fuel Oil Return
72. FOS: Fuel Oil Supply
73. FOV: Fuel Oil Vent
74. FPM: Fluoroelastomer Polymer
75. FSK: Foil-Scrim-Kraft Facing
76. FSS: VA Construction & Facilities Management, Facility Standards Service
77. FU: Fixture Units
78. GAL: Gallon
79. GCO: Grade Cleanouts
80. GPD: Gallons per Day
81. GPH: Gallons per Hour
82. GPM: Gallons per Minute
83. HDPE: High Density Polyethylene
84. HEFP: Healthcare Environment and Facilities Program (replacement for OCAMES)
85. HEX: Heat Exchanger
86. Hg: Mercury
87. HOA: Hands-Off-Automatic
88. HP: Horsepower
89. HVE: High Volume Evacuation
90. Hz: Hertz
91. ID: Inside Diameter
92. IE: Invert Elevation
93. INV: Invert
94. IPC: International Plumbing Code

95. IPS: Iron Pipe Size
96. IW: Indirect Waste
97. IWH: Instantaneous Water Heater
98. Kg: Kilogram
99. kPa: Kilopascal
100. KW: Kilowatt
101. KWH: Kilowatt Hour
102. lb: Pound
103. lbs/hr: Pounds per Hour
104. LNG: Liquid Natural Gas
105. L/min: Liters per Minute
106. LOX: Liquid Oxygen
107. L/s: Liters per Second
108. m: Meter
109. MA: Medical Air
110. MAWP: Maximum Allowable Working Pressure
111. MAX: Maximum
112. MBH: 1000 Btu per Hour
113. MED: Medical
114. MER: Mechanical Equipment Room
115. MFG: Manufacturer
116. mg: Milligram
117. mg/L: Milligrams per Liter
118. ml: Milliliter
119. mm: Millimeter
120. MIN: Minimum
121. MV: Medical Vacuum
122. N2: Nitrogen
123. N20: Nitrogen Oxide
124. NC: Normally Closed
125. NF: Oil Free Dry (Nitrogen)
126. NG: Natural Gas
127. NIC: Not in Contract
128. NO: Normally Open
129. NOM: Nominal
130. NPTF: National Pipe Thread Female

131. NPS: Nominal Pipe Size
132. NPT: Nominal Pipe Thread
133. NTS: Not to Scale
134. O2: Oxygen
135. OC: On Center
136. OD: Outside Diameter
137. OSD: Open Sight Drain
138. OS&Y: Outside Stem and Yoke
139. PA: Pascal
140. PBPU: Prefabricated Bedside Patient Units
141. PD: Pressure Drop or Difference
142. PDI: Plumbing and Drainage Institute
143. PH: Power of Hydrogen
144. PID: Proportional-Integral-Differential
145. PLC: Programmable Logic Controllers
146. PP: Polypropylene
147. ppb: Parts per Billion
148. ppm: Parts per Million
149. PSI: Pounds per Square Inch
150. PSIA: Pounds per Square Inch Atmosphere
151. PSIG: Pounds per Square Inch Gauge
152. PTFE: Polytetrafluoroethylene
153. PVC: Polyvinyl Chloride
154. PVDF: Polyvinylidene Fluoride
155. RAD: Radians
156. RO: Reverse Osmosis
157. RPM: Revolutions Per Minute
158. RTD: Resistance Temperature Detectors
159. RTRP: Reinforced Thermosetting Resin Pipe
160. SAN: Sanitary Sewer
161. SCFM: Standard Cubic Feet per Minute
162. SDI: Silt Density Index
163. SMACNA: Sheet Metal and Air Conditioning Contractors National Association
164. SPEC: Specification
165. SPS: Sterile Processing Services

166. SQFT/SF: Square Feet
167. SS: Stainless Steel
168. STD: Standard
169. SUS: Saybolt Universal Second
170. SWP: Steam Working Pressure
171. TD: Temperature Difference
172. TDH: Total Dynamic Head
173. TEFC: Totally Enclosed Fan-Cooled
174. TEMP: Temperature
175. TFE: Tetrafluoroethylene
176. THERM: 100,000 Btu
177. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
178. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
179. TIL: Technical Information Library
     http//www.cfm.va.gov/til/indes.asp
180. T/P: Temperature and Pressure
181. TYP: Typical
182. USDA: U.S. Department of Agriculture
183. V: Vent
184. V: Volt
185. VA: Veterans Administration
186. VA CFM: VA Construction & Facilities Management
187. VA CFM CSS: VA Construction & Facilities Management, Consulting
     Support Service
188. VAC: Vacuum
189. VAC: Voltage in Alternating Current
190. VAMC: Veterans Administration Medical Center
191. VHA OCAMES: This has been replaced by HEFP.
192. VSD: Variable Speed Drive
193. VTR: Vent through Roof
194. W: Waste
195. WAGD: Waste Anesthesia Gas Disposal
196. WC: Water Closet
197. WG: Water Gauge
198. WOG: Water, Oil, Gas
199. WPD: Water Pressure Drop

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200. WSFU: Water Supply Fixture Units

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
D. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
E. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
F. Section 05 50 00, METAL FABRICATIONS.
G. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
H. Section 07 92 00, JOINT SEALANTS.
I. Section 09 91 00, PAINTING.
J. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
K. Section 22 07 11, PLUMBING INSULATION.
L. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
B. American Society of Mechanical Engineers (ASME):
B31.1-2013.....Power Piping
ASME Boiler and Pressure Vessel Code -
BPVC Section IX-2019.... Welding, Brazing, and Fusing Qualifications
C. American Society for Testing and Materials (ASTM):
A36/A36M-2019.....Standard Specification for Carbon Structural Steel
A575-96(2013)e1.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-2013a.....Standard Test Method for Surface Burning Characteristics of Building Materials
E119-2012a.....Standard Test Methods for Fire Tests of Building Construction and Materials
D. International Code Council, (ICC):
IBC-2018.....International Building Code

IPC-2018.....International Plumbing Code

E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation

F. Military Specifications (MIL):

P-21035B.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Electrical Manufacturers Association (NEMA):

MG 1-2016.....Motors and Generators

H. National Fire Protection Association (NFPA):

51B-2019.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

54-2018.....National Fuel Gas Code

70-2020.....National Electrical Code (NEC)

99-2018.....Healthcare Facilities Code

I. NSF International (NSF):

5-2019.....Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment

14-2019.....Plastic Piping System Components and Related Materials

61-2019.....Drinking Water System Components – Health Effects

372-2016.....Drinking Water System Components – Lead Content

J. Department of Veterans Affairs (VA):

PG-18-102014(R18).....Plumbing Design Manual

PG-18-13-2017(R18).....Barrier Free Design Guide

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

C. If the project is phased, contractors shall submit complete phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

D. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or permanent work platform. It is the Contractor’s responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

E. If equipment is submitted which differs in arrangement or scheduled parameters from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor’s responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

F. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and

efficient installation. Final review and approvals will be made only by groups.

H. Manufacturer's Literature and Data including: Manufacturer’s literature shall be submitted under the pertinent section rather than under this section.
   1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
   2. Equipment and materials identification.
   3. Firestopping materials.
   4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
   5. Wall, floor, and ceiling plates.

I. Coordination/Shop Drawings:
   1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
   2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to 1 foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
   3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
   4. In addition, for plumbing systems, provide details of the following:
      a. Mechanical equipment rooms.
      b. Hangers, inserts, supports, and bracing.
      c. Pipe sleeves.
      d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

J. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.

K. Plumbing Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   a. Include complete list indicating all components of the systems.
   b. Include complete diagrams of the internal wiring for each item of equipment.
   c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical, and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional plumbing.

B. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current

generation of technology and basic design that has a proven satisfactory service record of at least 5 years.

2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on

equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

8. Asbestos products or equipment or materials containing asbestos is prohibited.
9. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

C. Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:
   1. Qualify welding processes and operators for piping according to ASME BPVC, Section IX, "Welding and Brazing Qualifications". Provide proof of current certification to CO.
   2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
   3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
   4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the association code.

D. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

E. Execution (Installation, Construction) Quality:
   1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided

to the COR at least 10 working days prior to commencing installation of any item.

2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution. Failure of the Contractor to resolve or call attention to any discrepancies or deficiencies to the COR will result in the Contractor correcting at no additional cost or time to the Government.

3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
5. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.

F. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.
G. Guaranty: Warranty of Construction, FAR clause 52.246-21.
H. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word “should” shall be interpreted as “shall”. Reference to the “code official” or “owner” shall be interpreted to mean the COR.

I. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
5. Protect plastic piping and tanks from ultraviolet light (sunlight) while in pre-construction. Plastic piping and tanks shall not be installed exposed to sunlight without metal jacketing to block ultraviolet rays.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 calendar days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results

annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the VAMC. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least 10 working days advance notice to the COR. The request shall include a detailed plan on the proposed shutdown and the intended work to be done along with manpower levels. All equipment and materials must be onsite and verified with plan 7 calendar days prior to the shutdown or it will need to be rescheduled.

D. Phasing of Work: Comply with all requirements shown on contract documents. Contractor shall submit a complete detailed phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all

equipment being operated by VA. Maintain all egress routes and safety systems/devices.

F. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

A. Non-pressure PVC pipe shall contain a minimum of 25 percent recycled content. Steel pipe shall contain a minimum of 25 percent recycled content.

B. Plastic pipe, fittings and solvent cement shall meet NSF 14 and shall bear the NSF seal "NSF-PW". Polypropylene pipe and fittings shall comply with NSF 14 and NSF 61. Solder or flux containing lead shall not be used with copper pipe.

C. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption and shall be certified in accordance with NSF 61 or NSF 372.

D. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.

E. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model.

2.3 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.4 SAFETY GUARDS

A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 8 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. All Equipment shall have moving parts protected from personal injury.

2.5 LIFTING ATTACHMENTS

A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

A. All material and equipment furnished and installation methods used shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.

B. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 at no additional cost or time to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
   b. Other wiring at boilers and water heaters, and to control panels, shall be NFPA 70 designation THWN.
   c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated “inverter-ready” per NEMA Standard, MG1.

C. Motor Efficiency and Power Factor: All motors, when specified as “high efficiency or Premium Efficiency” by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR

PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act (EPACT), revised 2005. Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.

D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.

F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.

G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. The combination of controller and motor shall be provided by the respective pump manufacturer and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.

C. Motors shall be premium efficient type, "invertor duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor sheaves shall be fixed pitch.

D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown in the drawings, or shown in the maintenance manuals. Coordinate equipment and

valve identification with local VAMC shops. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Plumbing equipment:
   1. Engraved nameplates with letters not less than 3/16” high.
   2. Interior (Indoor) Equipment: brass with black-filled letters, or rigid black plastic with engraved white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment.
   3. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, riveted or bolted to the equipment.
   4. Identify major components including but not limited to water heaters, tanks, coils, filters, controls compartments, power compartments. Include equipment mark matching drawings and as-builts on all labels.
   5. Coordinate with electrician and label equipment electrical components with equipment mark and panel & circuit numbers serving the equipment, and the room number where said panel is located, e.g. “EWH-# SERVED FROM LPA-1,3,5 LOCATED IN RM 135A”
C. Control Items: All temperature, pressure, and controllers shall be labeled and the component’s function identified. Identify and label each item as they appear on the control diagrams.
D. Valve Tags and Lists:
   1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
   2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gauge, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
   3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic-coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list

shall be mounted in picture frames for mounting to a wall. COR shall instruct Contractor where frames shall be mounted.

4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color-coded sticker or thumb tack in ceiling or access door.

E. Other labels as called out on the drawings:

1. Custom warning and informational signage: UV-resistant plastic with permanent printed lettering, minimum 1/2” text height. Comply with OSHA 1910.145. Include wording per plans. Submit dimensioned shop drawing of signs prior to fabrication.
2. Abandoned in place piping and ductwork: label piping and ductwork disconnected from the live system with the label “DECOMMISSIONED YYYY” where YYYY is the approximate year of disconnection. Use engraved plastic tags with 1/4" lettering and chain attached to capped ends and at associated abandoned-in-place equipment where applicable.

2.9 FIRESTOPPING (NOT USED)

2.10 GALVANIZED REPAIR COMPOUND

A. Mil. Spec. DOD-P-21035B, paint.

2.11 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC). Submittals based on the International Building Code (IBC) requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.

B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

C. For Attachment to Concrete Construction:

1. Concrete insert: Type 18, MSS SP-58.

2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

D. For Attachment to Steel Construction: MSS SP-58.
1. Welded attachment: Type 22.
2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.

E. For Attachment to Wood Construction: Wood screws or lag bolts.

F. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

G. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gauge), designed to accept special spring held, hardened steel nuts.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

H. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
a. Standard clevis hanger: Type 1; provide locknut.
b. Riser clamps: Type 8.

c. Wall brackets: Types 31, 32 or 33.
d. Roller supports: Type 41, 43, 44 and 46.
e. Saddle support: Type 36, 37 or 38.
f. Turnbuckle: Types 13 or 15.
g. U-bolt clamp: Type 24.
h. Copper Tube:
   1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
   2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
   3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
   4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending 1 inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
   1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
   2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
j. Spring hangers are required on all plumbing system pumps one horsepower and greater.

2. Plumbing Piping (Other Than General Types):
   a. Horizontal piping: Type 1, 5, 7, 9, and 10.
   b. Chrome plated piping: Chrome plated supports.
   c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.

d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gauge) minimum.

I. Pre-insulated Calcium Silicate Shields:

1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
   a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
   b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

J. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory-installed 50 by 100 mm (2 by 4 inches) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 279 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
2. Pipe/Duct Pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
3. Unless otherwise noted or approved by the COR in writing, provide rooftop supports mounted to the building structure and flashed into the roof membrane in accordance with roofing details, specifications

and National Roofing Contractors Association (NRCA) standard details for the respective roofing type.

4. Where allowed, non-penetrating roof supports shall comply with the following:
   a. High Density Polypropylene or Polyethylene base with integral UV inhibitors and antioxidants. Min base density 50 lb/cf. Min size 18”x18”
   b. Framing: 12 gauge 1-5/8”x1-5/8” c-channel, hot dip galvanized, perforated. Hot dip galvanized hardware.
   c. Engineering: provide engineered shop drawings showing support layout, sizing, and installation details for the application(s). Incorporate seismic and wind restraint design as required to comply with IBC and the contract documents.
   d. Basis of design: PHP or approved equal.

2.12 PIPE PENETRATIONS

A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.

B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.

C. To prevent accidental liquid spills from passing to a lower level, provide the following:
   1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
   2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
   3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

D. Penetrations are prohibited through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.

E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls. The space between the sleeve and pipe

shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve. For exterior above grade penetrations, additionally provide:

1. 1-piece galvanized flange fit to pipe, gasketed or set in sealant at wall interface. Affix to wall with gasketed fasteners.
2. 24ga galvanized counter flashing extending 3” beyond face plate. Set in sealant and affix with gasketed fasteners.
3. Slope pipe 2° away from penetration on exterior.

G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.

H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.

I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

2.13 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.

D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

2.14 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.15 ASBESTOS

A. Materials containing asbestos are prohibited.

2.16 DEAD ENDS

A. For domestic water piping, a dead end (ie dead leg) is defined as a length of pipe with one end open to the system and the other end terminating at a cap, blind flange or closed valve.

B. The following design requirements shall be followed for dead-ends:

1. The maximum length of dead ends shall be no greater than two pipe diameters from the branch, riser or main that it is connected to.

2. Dead ends that terminate with a valve and a cap, plug, or flange shall be gate valves. A means to eliminate trapped fluid between the valve and the cap, plug, or flange shall be provided.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown in the drawings shall not be changed nor reduced.

D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.

E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

F. Cutting Holes:

1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.

3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided.

H. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment.

J. Gauges, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gauges shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.

L. Domestic cold and hot water systems interface with the HVAC control system for the temperature, pressure and flow monitoring requirements to mitigate legionella. See the HVAC control points list.

M. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.

N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers’ putty.

O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.

C. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are prohibited in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING (NOT USED)

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.

B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.

D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of 1 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.

C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

A. Rigging access, other than indicated in the drawings, shall be provided after approval for structural integrity by the COR. Such access shall

be provided at no additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards including NFPA 51B. Inspections will be made by personnel of the VAMC, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

D. All valves including gate, globe, ball, butterfly and check, all pressure gauges and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications.

Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate. Coordinate with the COR and Infection Control.

E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
2. The following Material and Equipment shall NOT be painted:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.

6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.8 IDENTIFICATION SIGNS

A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory-built equipment.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

B. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer’s Representative and CxA. Provide a minimum of 1 weeks’ prior notice.

3.10 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make

performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

3.11 OPERATION AND MAINTENANCE MANUALS

A. All new and temporary equipment and all elements of each assembly shall be included.

B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.

C. Manufacturer’s installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.

D. Lubrication instructions, type and quantity of lubricant shall be included.

E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.

F. Set points of all interlock devices shall be listed.

G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.

H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.

I. Emergency procedures for shutdown and startup of equipment and systems.

3.12 COMMISSIONING (NOT USED)

3.13 DEMONSTRATION AND TRAINING (NOT USED)

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09-01-20

SECTION 22 05 12
GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the general motor requirements for plumbing equipment and applies to all sections of Division 22.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and VHA standard will govern.

B. American Bearing Manufacturers Association (ABMA):

ABMA 9-2015.....Load Ratings and Fatigue Life for Ball Bearings

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

112-2017.....IEEE Standard Test Procedure for Polyphase Induction Motors and Generators

841-2018.....IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motors--Up to and Including 370 kW (500 HP)

D. International Code Council (ICC):

IPC-2018.....International Plumbing Code

E. National Electrical Manufacturers Association (NEMA):

MG 1-2016.....Motors and Generators

MG 2-2014.....Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

09-01-20

250-2018.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. National Fire Protection Association (NFPA):

70-2020.....National Electrical Code (NEC)

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT", with applicable paragraph identification.

C. Submit motor submittals with drive equipment.

D. Shop Drawings:

1. Provide documentation to demonstrate compliance with contract documents.
2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.

E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Certification: Two weeks prior to final inspection, unless otherwise noted, the following certification shall be submitted to the Contracting Officer's Representative (COR).
   1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 MOTORS

A. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.
B. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.
C. For severe duty totally enclosed motors, IEEE 841 shall apply. For severe duty totally enclosed motors, IEEE 841 shall apply.
D. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
   1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

F. Voltage ratings shall be as follows:
   1. Single phase:
      a. Motors connected to 120-volt systems: 115 volts.
      b. Motors connected to 208-volt systems: 200 volts.
      c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
   2. Three phase:
      a. Motors connected to 208-volt systems: 200 volts.
      b. Motors, less than 74.6 kW (100 HP), connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.

G. Number of phases shall be as follows:
   1. Motors, less than 373 W (1/2 HP): Single phase.
   2. Motors, 373 W (1/2 HP) and greater: 3 phase.
   3. Exceptions:
      a. Hermetically sealed motors.
      b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

H. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

I. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration and running torque without exceeding nameplate ratings or considering service factor.

J. Motor Enclosures:
   1. Shall be the NEMA types as specified and/or shown in the Contract Documents.
   2. Where the types of motor enclosures are not shown in the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:

a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.

3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

K. Electrical Design Requirements:

1. Motors shall be continuous duty.
2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (144 degrees F).
4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable Voltage or Adjustable Frequency Controls, or both, or NEMA MG 1, Part 31, Definite Purpose Inverter Fed Polyphase Motors.

L. Mechanical Design Requirements:

1. Bearings shall be rated for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hour rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.

4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

M. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
   b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
   c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

N. Additional requirements for specific motors, as indicated in other sections, shall also apply.

O. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 W (1 HP) or greater shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 W (1 HP) or greater with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%

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Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

P. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.9 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

Q. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

Polyphase Open Motors Average full load efficiency				**Capacitor-start capacitor-run and capacitor-start induction run open motors Average full load efficiency**			
Rating kW (hp)	**6 poles**	**4 poles**	**2 poles**	**Rating kW (hp)**	**6 poles**	**4 poles**	**2 poles**
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown in the drawings and/or as required by other sections of these specifications.

B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD TESTS

A. All tests shall be witnessed by the CxA or by the COR.

B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.

C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

D. Insulation Resistance: Not less than 1/2 meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

E. All test data shall be complied into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING – NOT USED

3.5 DEMONSTRATION AND TRAINING – NOT USED

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09-01-20

SECTION 22 05 19
METERS AND GAUGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for water meters and gauges primarily used for troubleshooting the system and to indicate system performance.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):
B40.100-2013.....Pressure Gauges and Gauge Attachments
B40.200-2008.....Thermometers, Direct Reading and Remote Reading

C. American Water Works Association (AWWA):
C700-2015.....Cold Water Meters, Displacement Type, Bronze Main Case
C701-2015.....Cold Water Meters-Turbine Type, for Customer Service
C702-20115.....Cold Water Meters – Compound Type
C707-2010 (R2016).....Encoder-Type Remote-Registration Systems for Cold-Water Meters

D. Institute of Electrical and Electronics Engineers (IEEE):
C2–2017.....National Electrical Safety Code (NESC)

E. International Code Council (ICC):
IPC-2018.....International Plumbing Code

F. National Fire Protection Association (NFPA):
70–2020.....National Electrical Code (NEC)

G. NSF International (NSF):

61-2019.....Drinking Water System Components – Health Effects

372-2016.....Drinking Water System Components – Lead Content

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 19, METERS AND GAUGES FOR PLUMBING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Water Meter.
2. Pressure Gauges.
3. Thermometers.
4. Product certificates for each type of meter and gauge.
5. BACnet communication protocol.

D. Complete operating and maintenance manual shall include wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the system.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 DISPLACEMENT WATER METER (NOT USED)

2.2 TURBINE WATER METER (NOT USED)

2.3 COMPOUND WATER METER (NOT USED)

2.4 WATER METER STRAINER

2.5 WATER METER PROGRAMMING (NOT USED)

2.6 WATER METER COMMUNICATION PROTOCOL (NOT USED)

2.7 REMOTE READOUT REGISTER (NOT USED)

2.8 PRESSURE GAUGES FOR WATER AND SEWAGE USAGE

A. ASME B40.100 all metal case 115 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1380 kPa (0 to 200 psig) gauge.

B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.

C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psig.

D. The pointer shall be dark colored metal.

E. The window shall be glass.

F. The ring shall be brass or stainless steel.

G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.

H. The pressure gauge for water domestic use shall conform to NSF 61 and NSF 372.

2.9 THERMOMETERS

A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 175 mm (7 inches) high, 4 degrees C to 100 degrees C (40 degrees F to 212 degrees F). Thermometers shall comply with ASME B40.200.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Direct mounted pressure gauges shall be installed in piping tees with pressure gauge located on pipe at the most readable position.

B. Valves and snubbers shall be installed in piping for each pressure gauge.

C. Test plugs shall be installed on the inlet and outlet pipes of all heat exchangers or water heaters serving more than one plumbing fixture.

D. Pressure gauges shall be installed where indicated in the drawings and at the following locations:

1. Building water service entrance into building.

2. Inlet and outlet of each pressure reducing valve.
3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.

E. Remote readout register shall be mounted at the location indicated in the drawings or as directed by the COR.

F. Thermometers shall be installed on the water heater inlet and outlet piping, thermostatic mixing valve outlet piping, and the hot water circulation pump inlet piping.

G. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD QUALITY CONTROL

A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.4 COMMISSIONING (NOT USED)

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

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03-01-24

SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):
A112.14.1-2003.....Backwater Valves

C. American Society of Sanitary Engineering (ASSE):
1001-2017.....Performance Requirements for Atmospheric Type Vacuum Breakers
1003-2009.....Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems
1011-2017.....Performance Requirements for Hose Connection Vacuum Breakers
1013-2011.....Performance Requirements for Reduced Pressure Principle Backflow Preventers and Reduced Pressure Principle Fire Protection Backflow Preventers
1015-2011.....Performance Requirements for Double Check Backflow Prevention Assemblies and Double Check Fire Protection Backflow Prevention Assemblies

1017-2009.....Performance Requirements for Temperature Actuated Mixing Valves for Hot Water Distribution Systems

1020-2004.....Performance Requirements for Pressure Vacuum Breaker Assembly

1035-2008.....Performance Requirements for Laboratory Faucet Backflow Preventers

1069-2005.....Performance Requirements for Automatic Temperature Control Mixing Valves

1070-2015.....Performance Requirements for Water Temperature Limiting Devices

1071-2012.....Performance Requirements for Temperature Actuated Mixing Valves for Plumbed Emergency Equipment

D. American Society for Testing and Materials (ASTM):

A126-2004(R2019).....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A276/A276M-2017.....Standard Specification for Stainless Steel Bars and Shapes

A536-1984(R2019e).....Standard Specification for Ductile Iron Castings

B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings

B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications

E. International Code Council (ICC):

IPC-2018.....International Plumbing Code

F. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-25-2018.....Standard Marking Systems for Valves, Fittings, Flanges and Unions

SP-67-2017.....Butterfly Valves

SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-2018.....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-80-2019.....Bronze Gate, Globe, Angle, and Check Valves

SP-85-2011.....Gray Iron Globe & Angle Valves, Flanged and Threaded Ends

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

G. National Environmental Balancing Bureau (NEBB):

8th Edition 2015 Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

H. NSF International (NSF):

61-2019.....Drinking Water System Components – Health Effects

372-2016.....Drinking Water System Components – Lead Content

I. University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USC FCCCHR):

10th Edition.....Manual of Cross-Connection Control

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Ball Valves.
2. Gate Valves.
3. Butterfly Valves.
4. Balancing Valves.
5. Check Valves.
6. Globe Valves.
7. Water Pressure Reducing Valves and Connections.
8. Backwater Valves.
9. Backflow Preventers.
10. Chainwheels.

11. Thermostatic Mixing Valves.

D. Test and Balance reports for balancing valves.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
   4. Piping diagrams of thermostatic mixing valves to be installed.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:
   1. Protect internal parts against rust and corrosion.
   2. Protect threads, flange faces, grooves, and weld ends.
   3. Set angle, gate, and globe valves closed to prevent rattling.
   4. Set ball and plug valves open to minimize exposure of functional surfaces.
   5. Set butterfly valves closed or slightly open.
   6. Block check valves in either closed or open position.

B. Valves shall be prepared for storage as follows:
   1. Maintain valve end protection.
   2. Store valves indoors and maintain at higher than ambient dew point temperature.

C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

1.6 AS BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

A. Asbestos packing and gaskets are prohibited.

B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing greater than 15 percent zinc shall not be permitted.

C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.

E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.

F. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

2.2 SHUT-OFF VALVES

A. Cold, Hot and Re-circulating Hot Water:

1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584. The ends shall be non-lead solder.
2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.
3. 100 mm DN100 (4 inches) and greater:
   a. Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating

of 1380 kPa (200 psig). The valve materials shall meet ASTM A126, grey iron with bolted bonnet, flanged ends, bronze trim, and positive-seal resilient solid wedge disc. The gate valve shall be gear operated for sizes under 200 mm or DN200 (8 inches) and crank operated for sizes 200 mm or DN200 (8 inches) and greater.

b. Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.

c. Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be epoxy coated ductile iron conforming to ASTM A536 with two-piece stainless-steel stem, Buna-N encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated.

2.3 MANUAL BALANCING VALVES

A. Hot Water Re-circulating, 75 mm or DN75 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitted with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

B. Greater than 75 mm or DN75 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 861 kPa (125 psig) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal

insert and stainless steel stem. The design pressure shall be 1200 kPa (175 psig) at 121 degrees C (250 degrees F).

2.4 THERMOSTATIC BALANCING VALVES

A. Thermostatic recirculation balancing valves for domestic hot water and domestic cold water application. Thermostatically controlled, spring actuated automatic balancing valve to very recirculation flow to maintain constant return temperatures. Stainless steel body, spring and brass or stainless steel thermal actuator and actuator carrier. Provide with threaded inlet, integral outlet union and stainless steel check valve. Provide with isolation valves for mixing valve service. PTFE seat seal ring and EPDM body seal. For domestic hot water return lines, provide direct acting type to maintain return hot water temperature at 124°F minimum. Hot water return balancing valves shall have dual acting actuator or parallel reverse acting valve to allow water above 150°F to return for thermal eradication cycles. For domestic cold water return lines, provide reverse acting type to maintain return cold water temperature at 68°F maximum.

2.5 CHECK VALVES

A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.

B. 100 mm or DN100 (4 inches) and greater:

1. Check valves shall be Class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A126, bolted bonnet, flanged ends, bronze trim.
2. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

2.6 GLOBE VALVES

A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.

B. Greater than 75 mm or DN75 (3 inches): Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

2.7 WATER PRESSURE REDUCING VALVE AND CONNECTIONS (NOT USED)

2.8 BACKWATER VALVE (NOT USED)

2.9 BACKFLOW PREVENTERS

A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).

B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276/A276M. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.

1. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.

C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.
   1. Hose bibs and sinks with threaded outlets.
   2. Disposers.
   3. Showers (telephone/handheld type).
   4. All kitchen equipment, if not protected by air gap.
   5. Ventilating hoods with wash down system.

D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:
   1. Hose bibbs and wall hydrants.

E. The pressure vacuum breaker shall be ASSE listed 1020. The main body shall be brass. The disc and O-ring seal shall be the elastomer type. The valve seat and disc float shall be the thermoplastic type. Tee handle or lever handle shut-off ball valves. Test cocks for testing and draining where freezing conditions occur. All materials shall be suitable for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Pressure vacuum breakers shall be installed in the following locations requiring continuous pressure and no backpressure including equipment with submerged inlet connections:
   1. Lawn Irrigation.

F. The laboratory faucet vacuum breaker shall be ASSE listed 1035. The main body shall be cast brass. Dual check valves with stainless steel working parts. The diaphragm and disc shall be the elastomer type

suited for water service. The device shall permit the attachment of portable hoses to laboratory faucets for non-continuous pressure applications.

G. The double check backflow prevention assembly shall be ASSE listed 1015 and supply with full port, OS&Y, positive-seal, resilient gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276/A276M. The seat disc shall be the elastomer type suited for water service. The first and second check valve shall be accessible for maintenance without removing the device from the line. Double check valves shall be installed in the following location requiring continuous pressure subject to backpressure and back siphonage conditions.
   1. Lawn Irrigation.
   2. Food Processing Equipment.
   3. Laundry equipment.

2.10 CHAINWHEELS (NOT USED)

2.11 THERMOSTATIC MIXING VALVES

A. Thermostatic Mixing Valves shall comply with the following general performance requirements:
   1. Shall meet ASSE requirements for water temperature control.
   2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
   3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
   4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
   5. Valve finish shall be chrome plated in exposed areas.
   6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.

7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.
9. Provide mixing valves with integral check valves with screens and stop valves.

B. Automatic Water Temperature Control Mixing Valves:
1. Application: Gang plumbing fixtures point-of-use when no other mixing at fixtures occurs.
2. Standard: ASSE 1069.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
5. Connections: Threaded union or soldered inlets and outlet.
6. Thermometers shall be provided to indicate mixed water temperature.
7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.
8. Provide a high temperature alarm device to detect mixing valve failure.

C. Water Temperature Limiting Devices:
1. Application: Single plumbing fixture point-of-use such as sinks or lavatories.
2. Standard: ASSE 1070.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
5. Connections: Threaded union, compression or soldered inlets and outlet.
6. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.2 gpm maximum.

D. Temperature Activated Mixing Valves:
1. Application: Emergency eye/face/drench shower equipment.
2. Standard: ASSE 1071.

3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 24-30 degrees C (75-85 degrees F).
5. Connections: Soldered or threaded union inlets and outlet.
6. Thermometers shall be provided to indicate mixed water temperature.
7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.

C. Threads on valve and mating pipe shall be examined for form and cleanliness.

D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.

C. Valves shall be installed in horizontal piping with stem at or above center of pipe.

D. Valves shall be installed in a position to allow full stem movement.

E. Install chain wheels on operators for or butterfly valves NPS 100 mm or DN100 (4 inches) and greater and installed greater than 3.0 m (10

feet) above floor. Chains shall be extended to 1524 mm (60 inches) above finished floor.

F. Check valves shall be installed for proper direction of flow and as follows:
   1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.

G. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that shall be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
   1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain with copper indirect drain piping, size 1” or the BFP drain connection size, whichever is greater. Locate air-gap device attached to or under backflow preventer. Simple air breaks are prohibited for this application.

H. Install pressure gauges on outlet of backflow preventers.

I. Do not install bypass piping around backflow preventers.

J. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
   1. Install thermometers if specified.
   2. Install cabinet-type units recessed in or surface mounted on wall as specified.

K. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

L. Install thermostatic balancing valves with inlet strainer and inlet and outlet isolation valves.

3.3 LABELING AND IDENTIFYING

A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
   1. Calibrated balancing valves.
   2. Master, thermostatic, water mixing valves.
   3. Manifold, thermostatic, water-mixing-valve assemblies.

B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

3.4 ADJUSTING

A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.

B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.

C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer’s Representative (COR).

3.5 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.6 COMMISSIONING (NOT USED)

3.7 DEMONSTRATION AND TRAINING (NOT USED)

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SECTION 22 05 33
HEAT TRACING FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirement for supplying, installing, and testing of the electric heat tracing system of the plumbing piping. Freeze protection shall be utilized for domestic water piping in areas subject to freezing temperatures. Ice and snow melting shall be utilized for gutters, downspouts, roof drain bodies and roof drain leaders exposed to snow and ice accumulation.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Section 22 07 11, PLUMBING INSULATION.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. The Institute of Electrical and Electronic Engineers (IEEE):

515.1-2012.....Testing, Design, Installation, and Maintenance of Electrical Resistance Trace Heating for Commercial Applications

C. International Code Council, (ICC):

IPC-2018.....International Plumbing Code

D. National Fire Protection Association (NFPA):

70-2020.....National Electrical Code (NEC)

E. Underwriters' Laboratories, Inc. (UL):

508-2018.....Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 33, HEAT TRACING FOR PLUMBING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Rated capacity.
2. Length of cable.
3. Cable spacing.
4. Electrical power requirements.
5. Controls.
6. Enclosures.
7. Accessories.

D. The shop drawings shall include plans, sections, details, wiring diagrams, and attachments to other work. The wiring diagrams shall include power, signal, and control wiring.

E. Field quality control test reports shall be submitted.

F. Complete operating and maintenance manuals including wiring diagram, technical data sheets, information for ordering replaceable parts, and troubleshoot guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications: Ten years' experience in design, engineering, manufacture and support of specified system and components.

B. Product Requirements:

1. Pipe or tank tracing cable assembly shall be factory assembled, immersed in water for a minimum of 12 hours, and then tested for insulation resistance, high potential breakdown and continuity before leaving the factory.

2. Factory Mutual approved heating cable that has the same wattage per lineal foot (power output), throughout its entire length.
3. UL Listed, thermostat and contactor panel.
4. UL Listed Control/Monitor Panel.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 PLASTIC INSULATED SERIES RESISTANCE HEATING CABLES (NOT USED)

2.2 CONSTANT WATTAGE RESISTANCE HEATING CABLES (NOT USED)

2.3 CONTROLS

A. Pipe mounting thermostats for Freeze protection shall have be a remote bulb unit with adjustable temperature range from minus 1 to 10 degrees C (34 to 50 degrees F). The thermostat shall be snap action, open-on-rise, single pole switch with minimum current rating adequate for the connected cable. The thermostat shall be remote bulb on capillary, resistance temperature device, or thermistor for direct sensing of pipe wall temperature. The control enclosure shall be corrosion resistant and waterproof.

B. The precipitation and temperature sensor for snow melting on roofs and in gutters shall be automatic based control with manual on, automatic, and standby/reset switches. The precipitation and temperature sensors shall sense the surface conditions of roof and/or gutters and shall be programmed to energize the cable as follows:
1. Temperature span between 1 to 7 degrees C (34 to 44 degrees F).
2. Adjustable delay off span between 30 and 90 minutes.

3. Following a two minute delay, the cables shall be energized if ambient temperature is below set-point and precipitation is detected.
4. The cables shall be de-energized upon detection of a dry surface plus a time delay of 15 minutes.

C. The enclosure shall be the NEMA 4X type.

D. A minimum 30 amp contactor shall be provided to energize cable or close other contactors. Provide relay with contacts to indicate operational status, on/off, and for interface with central energy management and control system.

2.4 ACCESSORIES

A. Cable Installation Accessories: Fiberglass tape, heat-conductive putty, cable ties, silicone end seals and splice kits, and installation clips all furnished by manufacturer, or as recommended in writing by manufacturer.

B. Warning Labels: Shall comply with NFPA 70.

C. Warning Tape: Continuously printed "Electrical Tracing"; vinyl, at least 0.08 mm (3 mils) thick, and with pressure-sensitive, permanent, waterproof, self-adhesive back.

1. Width for Warning Tape on Pipes with Outside Dimension, Including Insulation, Less Than 150 mm (6 inches): 19 mm (3/4 inch) minimum.
2. Width for Warning Tape on Pipes with Outside Dimension, Including Insulation, 150 mm (6 inches) or Greater: 38 mm (1-1/2 inches) minimum.

PART 3 - EXECUTION

3.1 GENERAL

A. Inspect surfaces and substrates of electric heating cables for compliance with requirements of this specification. Ensure surfaces and pipes in contact with electric heating cables are free of burrs and sharp protrusions.

B. Notify COR if the existing substrate conditions are unsuitable for application of heating cables in accordance with manufacturer’s recommendations.

C. If the installation of the heat tracing is unsatisfactory, then the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 INSTALLATION

A. Electric heating cable shall be installed for the following applications:
   1. Snow and ice melting on roofs, in gutters and downspouts, roof drain bodies, roof drain leaders, and downspout nozzle bodies: Self-regulating parallel-resistance heating cable.
   2. Freeze protection of plumbing piping: Self-regulating parallel-resistance heating cable.

B. Electric heating cable shall be installed across expansion, construction, and control joints according to the manufacturer's recommendations using cable protection conduit and slack cable to allow for movement without damage to cable.

C. The installation of electric heating cable for snow and ice melting on roofs, gutters and downspouts, and roof drain leaders shall be provided with clips furnished by the manufacturer that are compatible with roof, gutters and downspouts and roof drain leaders.

D. Electric heating cable for pipe freeze protection shall be installed according to the following:
   1. Electric heating cables shall be installed after piping has been tested and before insulation is installed.
   2. Electric heat cables shall be installed according to IEEE 515.1
   3. Insulation shall be installed or applied over piping with electric cables. Refer to Section 22 07 11, PLUMBING INSULATION.
   4. Warning tape shall be installed on pipe insulation where piping is equipped with electric heating cables.
   5. Provide current transducer to monitor power in heating tape and monitor and alarm from BAS.

E. Field adjustable switches and circuit breaker trip ranges shall be set.

F. Heating cables including leads shall be protected from damage.

G. Equipment shall be grounded according to manufacturer and div 26 specification requirements.

H. Wiring shall be connected according to manufacturer and div 26 specification requirements.

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3.3 TESTS

A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

B. Perform the following tests and inspections:

1. Perform tests after cable installation but before application of coverings such as insulation, wall or ceiling construction, or concrete.
2. Test cables for electrical continuity and insulation integrity before energizing.
3. Test cables to verify rating and power input. Energize and measure voltage and current simultaneously.

C. Repeat tests for continuity, insulation resistance, and input power after applying thermal insulation on pipe-mounted cables.

D. If deficiency is found, Contractor shall correct all deficiencies at no addition cost or time to the Government.

E. Prepare test and inspection reports.

3.4 COMMISSIONING (NOT USED)

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

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SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for the following:
   1. Plumbing piping and equipment.
   2. Re-insulation of plumbing piping and equipment after asbestos abatement and or replacement of any part of existing insulation system (insulation, vapor retarder jacket, protective coverings/jacket) damaged during construction.

B. Definitions:
   1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
   4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
   5. Concealed: Piping above ceilings and in chases, interstitial space, and pipe spaces.
   6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   7. FSK: Foil-scrim-Kraft facing.
   8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
   9. Density: kg/m^3 - kilograms per cubic meter (PCF - pounds per cubic foot).

10. Thermal conductance: Heat flow rate through materials.
    a. Flat surface: Watts per square meter (BTU per hour per square foot).
    b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.
11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
13. HWR: Hot water recirculating.
14. CW: Cold water.
15. SW: Soft water.
16. HW: Hot water.
17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT: Insulation containing asbestos material
D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Hot and cold water piping.
F. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
G. Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING: Insulation over heating cables.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

B209-2014	Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C411-2011	Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation
C449-2007 (R2013)	Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
C450-2008 (R2014)	Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging
Adjunct to C450	Compilation of Tables that Provide Recommended Dimensions for Prefab and Field Thermal Insulating Covers, etc.
C533-2013	Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
C534/C534M-2014	Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
C547-2015	Standard Specification for Mineral Fiber Pipe Insulation
C552-2014	Standard Specification for Cellular Glass Thermal Insulation
C553-2013	Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
C591-2013	Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
C680-2014	Standard Practice for Estimate of the Heat Gain or Loss and the Surface Temperatures of Insulated Flat, Cylindrical, and Spherical Systems by Use of Computer Programs
C612-2014	Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-2014.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-2012.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

C1710-2011.....Standard Guide for Installation of Flexible Closed Cell Preformed Insulation in Tube and Sheet Form

D1668/D1668M-1997a (2014)e1 Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-2015a.....Standard Test Method for Surface Burning Characteristics of Building Materials

E2231-2015.....Standard Practice for Specimen Preparation and Mounting of Pipe and Duct Insulation to Assess Surface Burning Characteristics

C. Federal Specifications (Fed. Spec.):

L-P-535E-1979.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

D. International Code Council, (ICC):

IMC-2012.....International Mechanical Code

E. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-1990....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (2)-1987...Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-PRF-19565C (1)-1988.Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-1987.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

F. National Fire Protection Association (NFPA):

90A-2015.....Standard for the Installation of Air-Conditioning and Ventilating Systems

G. Underwriters Laboratories, Inc (UL):

723-2008 (R2013).....Standard for Test for Surface Burning Characteristics of Building Materials

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1887-2004 (R2013).....Standard for Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics

H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available from NAIMA with free download; https://insulationinstitute.org/tools-resources/

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used and state surface burning characteristics.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
   e. Make reference to applicable specification paragraph numbers for coordination.
   f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

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1.5 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:

> **4.3.3.1** Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.
>
> 4.3.3.3 Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).
>
> 4.3.11.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.
>
> 4.3.11.2.6.8 Smoke detectors shall not be required to meet the provisions of Section 4.3.

2. Test methods: ASTM E84, UL 723, and ASTM E2231.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer, description of the material, and the production date or code.

D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.7 STORAGE AND HANDLING OF MATERIAL

A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (nominal 3 PCF), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).

B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m^3 (nominal 1 PCF), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F).

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (446 degrees F) with an all service vapor retarder jacket (ASJ) and with polyvinyl chloride (PVC) premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (842 degrees F).

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2.3 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, Type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket (ASJ) and with PVC premolded fitting covering.

B. Equipment Insulation, ASTM C1126, Type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket (ASJ).

2.4 CELLULAR GLASS CLOSED-CELL

A. Comply with Standard ASTM C552, density 120 kg/m^3 (7.5 PCF) nominal, k = 0.033 (0.29) at 24 degrees C (75 degrees F).

B. Pipe insulation for use at process temperatures below ambient air to 482 degrees C (900 degrees F) with or without all service vapor retarder jacket (ASJ).

C. Pipe insulation for use at process temperatures for pipe and tube below ambient air temperatures or where condensation control is necessary are to be installed with a vapor retarder/barrier system of with or without all service vapor retarder sealed jacket (ASJ) system. Without ASJ shall require all longitudinal and circumferential joints to be vapor sealed with vapor barrier mastic.

D. Cellular glass thermal insulation intended for use on surfaces operating at temperatures between –268 and 482 degrees C (–450 and 900 degrees F). It is possible that special fabrication or techniques for pipe insulation, or both, shall be required for application in the temperature range from 121 to 427 degrees C (250 to 800 degrees F).

2.5 POLYISOCYANURATE CLOSED-CELL RIGID (NOT USED)

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

A. ASTM C534/C534M, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (199 degrees F). Under high humidity exposures for condensation control an external vapor retarder/barrier jacket is required. Consult ASTM C1710.

2.7 CALCIUM SILICATE (NOT USED)

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2.8 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.

B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.

D. Except for flexible elastomeric cellular thermal insulation (not for high humidity exposures), field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Except for cellular glass thermal insulation, when all longitudinal and circumferential joints are vapor sealed with a vapor barrier mastic or caulking, vapor barrier jackets may not be provided. For aesthetic and physical abuse applications, exterior jacketing is recommended. Otherwise field applied vapor barrier jackets shall be provided, in addition to the applicable specified facings and jackets, on all exterior piping as well as on interior piping . The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg

(80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

F. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.

H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 PCF).

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Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	**Insert Blocks mm (inches)**
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation.

2.10 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.

D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum, or stainless steel.

E. Tacks, rivets, screws, or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

2.12 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F) and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

2.13 FIRESTOPPING MATERIAL (NOT USED)

2.14 FLAME AND SMOKE

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer’s Representative (COR) for application of insulation. Surface shall be

clean and dry with all foreign materials, such as dirt, oil, loose scale, and rust removed.

B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Where removal of insulation of piping and equipment is required to comply with Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT, such areas shall be reinsulated to comply with this specification.

D. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).

E. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

F. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate vapor barrier sealant. Bio-based materials shall be utilized when possible.

G. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.

H. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all

exposed raw insulation with white sealer coating (caution about coating’s maximum temperature limit) or jacket material.

I. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

J. Plumbing work not to be insulated unless otherwise noted:
   1. Piping and valves of fire protection system.
   2. Chromium plated brass piping.
   3. Water piping in contact with earth.
   4. Distilled water piping.

K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic, and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.

L. Elbows, flanges, and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

M. Firestop Pipe insulation:
   1. Provide firestopping insulation at fire and smoke barriers through penetrations.
   2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
      a. Pipe risers through floors
      b. Pipe chase walls and floors
      c. Smoke partitions
      d. Fire partitions
      e. Hourly rated walls

N. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (3/4 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipe insulations. Provide freeze protection for cold water make-up piping and equipment where indicated on the drawings.

O. Provide vapor barrier systems as follows:

1. All piping exposed to outdoor weather.

2. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature.

P. Provide metal jackets over insulation as follows:
   1. All plumbing piping exposed to outdoor weather.
   2. Piping exposed in building, within 1829 mm (6 feet) of the floor, that connects to sterilizers, kitchen, and laundry equipment. Jackets may be applied with pop rivets except for cold pipe or tubing applications. Provide aluminum angle ring escutcheons at wall, ceiling, or floor penetrations.
   3. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

Q. Provide PVC jackets over insulation as follows:
   1. Piping exposed in building, within 1829 mm (6 feet) of the floor, on piping that is not precluded in previous sections.
   2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:
   1. Vapor retarder faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. (Bio-based materials shall be utilized when possible.) Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
   2. Plain unfaced board:
      a. Insulation shall be scored, beveled, or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
      b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating

and finishing cement applied in one coat, 6 mm (1/4 inch) thick, troweled to a smooth finish.

c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.

3. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with vapor retarder ASJ or FSK. Seal all facings, laps, and termination points and do not use staples or other attachments that may puncture ASJ or FSK.
   a. Water filter, chemical feeder pot or tank.
   b. Pneumatic, cold storage water and surge tanks.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with unsealed ASJ or FSK.
   a. Domestic water heaters and hot water storage tanks (not factory insulated).
   b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.

B. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe, aligning all longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation except for cold piping. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide cellar glass inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange, and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 15 degrees C (60 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts surface temperature of above 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Provide mitered preformed insulation of the same type as the installed straight pipe

insulation for pipe temperatures below 4 degrees C (40 degrees F). Secure first layer of mineral fiber insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

c. Factory preformed, ASTM C547 or fabricated mitered sections, joined with adhesive or (hot only) wired in place. (Bio-based materials shall be utilized when possible.) For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided, exterior only, for piping, ductwork, and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the ASTM E84 or UL 723 surface burning characteristics requirements of maximum 25/50 indexes in paragraph "Quality Assurance".
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together.
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Condensation control insulation: Minimum 25 mm (1 inch) thick for all pipe sizes.

a. Body of roof and overflow drains, vertical and horizontal runs and offsets (including elbows) of interior storm drain piping in all areas above pipe basement. Insulate over any heat trace required per specification 22 05 33 HEAT TRACE.

b. Waste piping from electric water coolers and icemakers to drainage system.
c. Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment (including trap) to main vertical waste pipe.
d. MRI quench vent piping.
e. Bedpan sanitizer atmospheric vent
f. Reagent grade water piping.
g. Cold water piping, exterior only.

D. Cellular Glass Insulation:
1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground piping other than or in lieu of that specified in Section 22 11 00, FACILITY WATER DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
a. 75 mm (3 inches) thick for hot water piping.
b. As scheduled at the end of this section for chilled water piping.
c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
e. Underground insulation shall be inspected and approved by the COR as follows:
1) Insulation in place before coating.
2) After coating.
f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
g. All piping up to 482 degrees C (900 degrees F) requiring protection from physical heavy contact/abuse including in mechanical rooms and exposures to the public.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ.

E. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer. External vapor barrier jacketing may be required for expected or anticipated high humidity exposures. See ASTM C1710.
2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.
   b. To avoid undue compression of insulation, use supports as recommended by the elastomeric insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
   c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Bio-based materials shall be utilized when possible.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

3.3 COMMISSIONING (NOT USED)

3.4 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	**Insulation Material**	**Less than 25 (1)**	**25 – 32 (1 – 1¼)**	**38 – 75 (1½ - 3)**	**100 (4) and Greater**
38-60 degrees C (100-140 degrees F)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

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Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	**Insulation Material**	**Less than 25 (1)**	**25 – 32 (1 – 1¼)**	**38 – 75 (1½ - 3)**	**100 (4) and Greater**
(Domestic Hot Water Supply and Return)					
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Cellular Glass Thermal	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
Domestic Cold Water	Mineral Fiber (Above ground piping only)	(1)	(1)	(1)	(1)
4-15 degrees C (40-60 degrees F) (Ice water piping, condensation prevention eg roof/storm drainage)	Rigid Cellular Phenolic Foam (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)

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SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 07 92 00, JOINT SEALANTS.

D. Section 09 91 00, PAINTING.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

F. Section 22 07 11, PLUMBING INSULATION.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A13.1-2007 (R2013)Scheme for Identification of Piping Systems

B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300

B16.9-2012.....Factory-Made Wrought Buttwelding Fittings

B16.11-2011.....Forged Fittings, Socket-Welding and Threaded

B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings

B16.15-2013 .....Cast Copper Alloy Threaded Fittings: Classes 125 and 250

B16.18-2012.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500

ASME Boiler and Pressure Vessel Code - BPVC Section IX-2015

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.....Welding, Brazing, and Fusing Qualifications

C. American Society of Sanitary Engineers (ASSE):

1010-2004.....Performance Requirements for Water Hammer Arresters

D. American Society for Testing and Materials (ASTM):

A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2012.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A183-2014.....Standard Specification for Carbon Steel Track Bolts and Nuts

A269/A269M-2014e1.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A312/A312M-2015.....Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

A403/A403M-2014.....Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings

A536-1984 (R2014).....Standard Specification for Ductile Iron Castings

A733-2013.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

B32-2008 (R2014).....Standard Specification for Solder Metal

B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B61-2008 (R2013).....Standard Specification for Steam or Valve Bronze Castings

B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings

B75/B75M-2011.....Standard Specification for Seamless Copper Tube

B88-2014.....Standard Specification for Seamless Copper Water Tube

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B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications

B687-1999 (R2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

C919-2012.....Standard Practice for Use of Sealants in Acoustical Applications

D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

D2000-2012.....Standard Classification System for Rubber Products in Automotive Applications

D2564-2012.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems

D2657-2007.....Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings

D2855-1996 (R2010).....Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings

D4101-2014.....Standard Specification for Polypropylene Injection and Extrusion Materials

E1120-2008.....Standard Specification for Liquid Chlorine

E1229-2008.....Standard Specification for Calcium Hypochlorite

F2389-2010.....Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems

F2620-2013.....Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings

F2769-2014.....Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems

E. American Water Works Association (AWWA):

C110-2012.....Ductile-Iron and Gray-Iron Fittings

C151-2009.....Ductile Iron Pipe, Centrifugally Cast

C153-2011.....Ductile-Iron Compact Fittings

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C203-2008.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied

C213-2007.....Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines

C651-2014.....Disinfecting Water Mains

F. American Welding Society (AWS):

A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and Braze Welding

G. International Code Council (ICC):

IPC-2012.....International Plumbing Code

H. Manufacturers Specification Society (MSS):

SP-58-2009.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service

SP-104-2018.....Wrought Copper, Solder-Joint Pressure Fittings

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

SP-123-2018.....Non-Ferrous Threaded and Solder-Joint Unions for Use with Copper Water Tube

I. NSF International (NSF):

14-2015.....Plastics Piping System Components and Related Materials

61-2014a.....Drinking Water System Components – Health Effects

372-2011.....Drinking Water System Components – Lead Content

J. Plumbing and Drainage Institute (PDI):

PDI-WH 201-2010.....Water Hammer Arrestors

K. Department of Veterans Affairs:

H-18-8-2013.....Seismic Design Handbook

H-18-10.....Plumbing Design Manual

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1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. All items listed in Part 2 - Products.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. A certificate shall be submitted prior to welding of steel piping showing the Welder's certification. The certificate shall be current and no more than one year old. Welder's qualifications shall be in accordance with ASME BPVC Section IX.

B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.

C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.

D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

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1.6 SPARE PARTS

1.7 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.

B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS (NOT USED)

2.3 ABOVE GROUND (INTERIOR) WATER PIPING

A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless steel, ASTM A312, schedule 40 shall be used.

B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-104, MSS SP-123, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kPa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press-connect fittings for copper pipe and tube **are prohibited**. See Plumbing Design Manual for additional information.
4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint.

Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.

C. Fittings for Stainless Steel:

1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ASME B16.9.
2. Grooved fittings, stainless steel, Type 316, Schedule 40, conforming to ASTM A403/A403M. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, 4138 kPa (600 psig), ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.

E. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BAg series for copper to steel joints.

G. Reagent Grade Water Piping and Dialysis Water Piping:

1. Polypropylene, ASTM F2389, Schedule 80 pressure pipe without additions of modifiers, plasticizers, colorants, stabilizers or lubricants. Bio-based materials shall be utilized when possible. This virgin un-plasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket or butt end fittings with ASTM D2657 heat fusion joints.
2. Polyethylene, ASTM F2769, Schedule 80, food and medical grade, capable of transporting 10 megohm water with no loss of purity. Processed by continuous compression molding without the addition of fillers, polymer modifiers or processing aids. Uniform color with no cracks, flaws, blisters or other imperfections in appearance. Provide ASTM D2657 or ASTM F2620 heat fusion butt welded joints. In accordance with manufacturer's recommendations, provide continuous channel support under all horizontal piping.

3. Reverse Osmosis (RO) Water Piping:
   a. Low Pressure Feed, Reject and Recycle Piping: Less than or equal to 520 kPa (75 psig): ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
   b. RO Product Tubing from each Membrane Housing: ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
   c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.
   d. High Pressure Reject and Recycle Piping: Greater than 520 kPa (75 psig): ASTM A269/A269M, Type 304 schedule 10 stainless steel with butt welded joints.
   e. High Pressure Control and Pressure Gage Tubing: 6895 kPa (1000 psig) burst nylon.

2.4 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment, and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. Pipe: ASTM B43, standard weight.
   2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
   3. Nipples: ASTM B687, Chromium-plated.
   4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.5 ETHYLENE OXIDE (ETO) STERILIZER WATER SUPPLY PIPING (NOT USED)

2.6 TRAP PRIMER WATER PIPING

A. Pipe: Copper tube, ASTM B88, type K, hard drawn.

B. Fittings: Bronze castings conforming to ASME B16.18 Solder joints.

C. Solder: ASTM B32 alloy type Sb5. Provide non-corrosive flux.

2.7 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and

equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

2.8 DIELECTRIC FITTINGS

A. Provide dielectric couplings or unions between pipe of dissimilar metals.

2.9 STERILIZATION CHEMICALS

A. Hypochlorite: ASTM E1229.

B. Liquid Chlorine: ASTM E1120.

2.10 WATER HAMMER ARRESTER

A. Closed copper tube chamber with permanently sealed 413 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N 0-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010. Access shall be provided where devices are concealed within partitions or above ceilings. Size and install in accordance with PDI-WH 201 requirements. Provide water hammer arrestors at:

1. All solenoid valves.
2. All groups of two or more flush valves.
3. All quick opening or closing valves.
4. All medical washing equipment.

2.11 ELECTRICAL HEAT TRACING SYSTEMS

A. Systems shall meet requirements of NFPA 70.

B. Provide tracing for outdoor piping subject to freezing temperatures below 3.3 degrees C (38 degrees F) as follows:

1. Domestic water lines exposed to weather.

C. Heat tracing shall be provided to the extent shown on the drawings (Floor plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.

D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings. Self-

regulation shall prevent overheating and burnouts even where the cable overlaps itself.

1. Provide end seals at ends of circuits. Wire at the ends of the circuits is not to be tied together.
2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
   a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
   b. 100 mm (4 inch) pipe and larger 40 mm (1-1/2 inch) thick insulation: 8 watts per feet of pipe.

E. Electrical Heating Tracing Accessories:

1. Power supply connection fitting and stainless-steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
2. 15 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 15 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts ac, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1 degrees C (34 degrees F).
4. Signs: Manufacturer's standard (NFPA 70), stamped "ELECTRIC TRACED" located on the insulation jacket at 3 m (10 feet) intervals along the pipe on alternating sides.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove

burrs and a clean smooth finish restored to full pipe inside diameter.

3. All pipe runs shall be laid out to avoid interference with other work/trades.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split un-plated cast iron.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
      8) Rollers: Cast iron.
      9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
      10) Hangers and supports utilized with insulated pipe and tubing shall have 180-degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from

sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.

11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
   a. Completely fill and seal clearances between raceways and openings with the firestopping materials.
   b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
   c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.

B. Domestic Water piping shall conform to the following:
1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot and cold water circulating lines with no traps.
2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

05-01-21

3.2 TESTS

A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.

B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.

C. Reagent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 1380 kPa (200 psig) gage during inspection and prove tight.

D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

E. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.

B. Use liquid chlorine or hypochlorite for sterilization.

3.4 ELECTRIC HEAT TRACING

A. Install tracing as recommended by the manufacturer.

B. Coordinate electrical connections.

C. Refer to electrical plans for specific circuiting guidance where applicable. Where none is given, provide circuit from nearest available panelboard in accordance with tracing system manufacturer recommendations and National Electric Code.

3.5 COMMISSIONING (NOT USED)

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

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09-01-15

SECTION 22 11 23
DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hot water circulating pump, hot water recirculation pump and domestic water pressure booster system.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME): ASME Boiler and Pressure Code

BPVC Section VIII-1-2015.....Rules for Construction of Pressure Vessels, Division 1

BPVC Section VIII-2-2015.....Rules for Construction of Pressure Vessels, Division 2-Alternative Rules

C. American Society for Testing and Materials (ASTM):

A48/A48M-2003 (R2012)...Standard Specification for Gray Iron Castings

B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications

D. International Code Council (ICC)

IPC-2012.....International Plumbing Code

E. National Electrical Manufacturers Association (NEMA):

ICS 6-1993 (R2001, R2006).....Industrial Control and Systems: Enclosures

250-2014.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. NSF International (NSF)

61-2014a.....Drinking Water System Components – Health Effects

372-2011.....Drinking Water System Components – Lead Content

G. Underwriters' Laboratories, Inc. (UL):

508-1999 (R2013).....Standards for Industrial Control Equipment

778-2010 (R2014).....Standard for Motor-Operated Water Pumps

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 23, DOMESTIC WATER PUMPS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pump:
   a. Manufacturer and model.
   b. Operating speed.
   c. Capacity.
   d. Characteristic performance curves.
2. Motor:
   a. Manufacturer, frame and type.
   b. Speed.
   c. Current Characteristics.
   d. Efficiency.
3. Tank:
   a. Manufacturer and model.
   b. Capacity

D. Certificate of shop test for domestic water booster system. Provide certified performance curves.

E. Certified copies of all the factory and construction site test data sheets and reports.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

1.5 QUALITY ASSURANCE

A. General:
   1. UL Compliance: Comply with UL 778 for motor-operated water pumps.
   2. Design Criteria:
      a. Pump sizes, capacities, pressures, operating characteristics, and efficiency shall be as scheduled.
      b. Head-capacity curves shall slope up to maximum head at shut-off. Select pumps near the midrange of the curve, and near the point of maximum efficiency, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
      c. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
      d. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
      e. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed, and full load current and motor efficiency.
      f. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

g. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

B. Hot Water Circulating and Recirculating Pumps: Components shall be assembled by a single manufacturer and the pump motor assembly shall be the standard cataloged product of the manufacturer.

C. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall be prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.

2.2 DOMESTIC HOT WATER RECIRCULATING PUMP

A. General:

1. Centrifugal, single stage, pump. Driver shall be electric motor, close coupled or connected by flexible or magnetic coupling. Pump for hot water system shall be designed for quiet, trouble-free operation at a minimum of 82 degrees C (180 degrees F) water service and 1,035 kPa (150 psig).
2. Mounting shall be in-line, horizontal as indicated.
3. Stamped or engraved stainless steel nameplate.
4. Motors: Maximum 40 degrees C (104 degrees F) ambient temperature rise, drip-proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA

Type 4. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.

5. Provide pump with motor starter with HOA switch. Pump shall operate continuously when in hand and be de-energize when in off. When in auto, pump shall operate based on thermostatic control to maintain return temperature at or above 120˚F (adjustable) to prevent legionella growth. Provide thermostatic controls and associated surface temperature sensor.
6. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump, strainer, and check valve without draining the system.
7. A check valve shall be installed in the pump discharge piping immediately downstream of the pump. A strainer with drain valve and removable strainer screen or basket shall be installed immediately upstream of the pump. Flexible pipe connectors and isolation pipe hangers shall be installed to prevent pump vibration from being transferred to adjacent piping and the building structure.

B. Horizontal, In-Line Pumps:

1. Flexibly-coupled pump and motor with maximum 1,800 rpm rotational speed.
2. Bronze body construction with solid steel shaft, and flanged connections. Pump shall be capable of pumping the capacity scheduled on drawings.
3. Bearings: Permanently oil lubricated and sealed, stainless steel ball bearings.
4. Impeller shall be high grade, cast brass or bronze, accurately machined and properly balanced.
5. Seal: Mechanical, with carbon-steel rotating ring, stainless steel spring, ceramic seat, and rubber bellows and gasket. Include water slinger on shaft between motor and seal.

2.3 HOT WATER CIRCULATING PUMP (NOT USED)

2.4 DOMESTIC WATER PRESSURE BOOSTER SYSTEM (NOT USED)

PART 3 - EXECUTION

09-01-15

3.1 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms, and all control functions.

C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.2 COMMISSIONING (NOT USED)

3.3 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

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09-01-20

SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 07 92 00, JOINT SEALANTS: Sealant products.

D. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

F. Section 22 07 11, PLUMBING INSULATION.

G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

H. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

A13.1-2023.....Identification of Piping Systems
A112.36.2M-2022.....Cleanouts
A112.6.3-2022.....Floor and Trench Drains
B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
B16.1-2020.....Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250
B16.4-2021.....Grey Iron Threaded Fittings Classes 125 and 250
B16.15-2018.....Cast Copper Alloy Threaded Fittings, Classes 125 and 250

B16.18-2021.....Cast Copper Alloy Solder Joint Pressure Fittings
B16.21-2021.....Nonmetallic Flat Gaskets for Pipe Flanges
B16.22-2021.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.23-2021.....Cast Copper Alloy Solder Joint Drainage Fittings: DWV
B16.24-2021.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500
B16.29-2021.....Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings: DWV
B16.39-2019.....Malleable Iron Threaded Pipe Unions Classes 150, 250, and 300
B18.2.1-2012(R2021).....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)

C. American Society of Sanitary Engineers (ASSE):

1001-2021.....Performance Requirements for Atmospheric Type Vacuum Breakers
1018-2023.....Performance Requirements for Trap Seal Primer Valves – Potable Water Supplied
1044-2023.....Performance Requirements for Trap Seal Primer Devices – Drainage Types and Electronic Design Types
1079-2012(R2021).....Performance Requirements for Dielectric Pipe Unions

D. American Society for Testing and Materials (ASTM):

A53/A53M-2022.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-coated, Welded and Seamless
A74-2021.....Standard Specification for Cast Iron Soil Pipe and Fittings
A888-2023.....Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

09-01-20

B32-2020.....Standard Specification for Solder Metal

B43-2020.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B88-2022.....Standard Specification for Seamless Copper Water Tube

B306-2020.....Standard Specification for Copper Drainage Tube (DWV)

B687-1999(R2023).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

B813-2016.....Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube

B828-2023.....Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings

C564-2020A.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2321-2020.....Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications

F402-2018(R2021).....Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings

F477-2014(R2021).....Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F1545-2015e1(R2021).....Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges

E. Cast Iron Soil Pipe Institute (CISPI):

2006.....Cast Iron Soil Pipe and Fittings Handbook

301-2018.....Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-2012.....Specification for Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

F. Copper Development Association, Inc. (CDA):
A4015-14(R2020).....Copper Tube Handbook

G. International Code Council (ICC):
IPC-2021.....International Plumbing Code

H. Manufacturers Standardization Society (MSS):
SP-123-2019.....Non-Ferrous Threaded and Solder-Joint Unions for Use with Copper Water Tube

I. National Fire Protection Association (NFPA):
70-2023.....National Electrical Code (NEC)

J. Underwriters' Laboratories, Inc. (UL):
508-2018(R2021).....Standard for Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Piping.
   2. Floor Drains.
   3. Cleanouts.
   4. Penetration Sleeves.
   5. Pipe Fittings.
   6. Traps.
   7. Exposed Piping and Fittings.

D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.

2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings.
   1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
      a. Pipe buried in or in contact with earth.
      b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
      c. Interior waste and vent piping above grade.
   2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
   3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
   4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
   5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste drain and vent pipe may be used for piping above ground, except for urinal drains.
2. Use for all Indirect Waste piping unless noted otherwise.
3. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
4. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
5. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

2.2 PUMP DISCHARGE PIPING (NOT USED)

2.3 EXPOSED WASTE PIPING

A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. The Pipe shall meet ASTM B43, regular weight.
2. The Fittings shall conform to ASME B16.15.
3. Nipples shall conform to ASTM B687, Chromium-plated.
4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph “Sanitary Waste, Drain, and Vent Piping” can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.4 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
2. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.

C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.5 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.

B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the

carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated in the contract document and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.6 FLOOR DRAINS

A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. Provide drains with outlets suitable for connection to corrosion resistant piping, where applicable (refer to 22 66 00). The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening shall not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 1.1 to 1.8 Kg (2.5 to 4 lbs.) flashing membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be

provided. Number in floor drain tags on plans following type designation indicate the connection size (eg FD-C3 is type C floor drain with 3" connection)

B. Type F (FD-F) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type F floor drain shall have a cast iron body with flange, integral reversible clamping device, seepage openings and a 228 mm (9 inch) two-piece satin nickel-bronze or satin bronze strainer for use with seamless vinyl floors in toilet rooms and showers.

2.7 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are prohibited on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.8 PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS (NOT USED)

2.9 PENETRATION SLEEVES

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that shall extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that shall extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
D. All pipe runs shall be laid out to avoid interference with other work.
E. The piping shall be installed above accessible ceilings where possible.
F. The piping shall be installed to permit valve servicing or operation.
G. The piping shall be installed free of sags and bends.
H. Seismic restraint shall be installed where required by code.
I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drainpipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow greater than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer’s written instruction for use of lubricants, cements, and other installation requirements.
K. Cast iron piping shall be installed according to CISPI’s “Cast Iron Soil Pipe and Fittings Handbook,” Chapter IV, “Installation of Cast Iron Soil Pipe and Fittings”
L. Aboveground copper tubing shall be installed according to Copper Development Association’s (CDA) “Copper Tube Handbook”.
M. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 JOINT CONSTRUCTION

A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI’s “Cast Iron Soil Pipe and Fittings Handbook” for compression joints.

B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead-free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.

B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
   1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
   2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
   3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
   4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
   5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.

E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).

F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).

G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
   1. Solid or split un-plated cast iron.
   2. All plates shall be provided with set screws.
   3. Height adjustable clevis type pipe hangers.
   4. Adjustable floor rests and base flanges shall be steel.
   5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
   6. Riser clamps shall be malleable iron or steel.
   7. Rollers shall be cast iron.
   8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.

H. Miscellaneous materials shall be provided as specified, required, directed or as noted in the contract documents for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

J. Penetrations:

1. Fire Stopping: Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

K. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.

B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If the entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 34 kPa (5 psig) gauge shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gauge shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all

p-traps shall be inspected for leaks and any leaks found shall be corrected.

4. Final Tests: Either one of the following tests may be used.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
   b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

3.6 COMMISSIONING (NOT USED)

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

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09-01-20

SECTION 22 33 00
ELECTRIC DOMESTIC WATER HEATERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for installing a complete electric heat pump domestic water heater system ready for operation including the water heaters, thermometers, and all necessary accessories, connections, and equipment.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING.

F. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American National Standard Institute (ANSI):
Z21.22-2015.....Relief Valves for Hot Water Supply Systems

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
90.1-2019.....Energy Standard for Buildings Except Low-Rise Residential Buildings

D. American Society of Mechanical Engineers (ASME):
ASME Boiler and Pressure Vessel Code
BPVC Section IV-2019....Rules for Construction of Heating Boilers
BPVC Section VIII-1-2019 Rules for Construction of Pressure Vessels, Division 1
Form U-1.....Manufacturer’s Data Report for Pressure Vessels
B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
B1.20.7-1991.....Hose Coupling Screw Threads (Inch)

09-01-20

B16.5-2017.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard

B16.24-2016.....Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500

CSD-1-2018.....Controls and Safety Devices for Automatically Fired Boilers

E. Federal Energy Management Program (FEMP):
https://www.energy.gov/eere/femp

F. National Fire Protection Association (NFPA)

70-2020.....National Electrical Code (NEC)

G. NSF International (NSF):

5-2019.....Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment

61-2018.....Drinking Water System Components – Health Effects

372-2016.....Drinking Water System Components – Lead Content

H. Underwriters Laboratories, Inc. (UL):

174-2004(R2019).....Standard for Household Electric Storage Tank Water Heaters

499-2014(R2017).....Standard for Electric Heating Appliances

1453-2016(R2018).....Standard for Electric Booster and Commercial Storage Tank Water Heaters

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 33 00, ELECTRIC DOMESTIC WATER HEATERS", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Water Heaters.

2. Pressure and Temperature Relief Valves.

3. Thermometers.
4. Pressure Gauges.
5. Vacuum Breakers.
6. Expansion Tanks.

D. For each electric domestic hot water heater type and size, the following characteristics shall be submitted:
1. Rated Capacities.
2. Operating characteristics.
3. Electrical characteristics.
4. Furnished specialties and accessories.
5. A Form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel Code.

E. Shop drawings shall include wiring diagrams for power, signal and control functions.

F. Submit documentation indicating compliance with applicable requirements with FEMP.

G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. For residential applications, comply with FEMP required minimum efficiencies.

B. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70 by a qualified testing agency and marked for intended location and application.

C. ASME code construction shall be a vessel fabricated in compliance with the ASME BPVC Section VIII-1.

D. Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 and NSF 372.

E. The domestic water heater shall be certified and labeled by an independent testing agency.

F. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit https://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph AS-BUILT DOCUMENTATION of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 ELECTRIC DOMESTIC WATER HEATERS

A. The tank construction shall be stainless-steel or steel shell, with an inner tank liner extended into the openings complying with NSF 61 and NSF 372 for barrier materials for potable water. The vessel shall be ASME BPVC Section VIII-1, fabricated with a pressure rating of 1035 kPa (150 psig). Provide with access for cleaning and disinfection.

B. Tapping (openings) shall be Factory-fabricated of materials compatible with the tank and in accordance with appropriate ASME standards B1.20.1 for piping connections, pressure and temperature relief valve, pressure gauge, thermometer, drain valve, and controls as required. Tappings shall comply with the following ASME standards listed below:

1. 50 mm or DN50 (NPS 2 inch) and smaller: Threaded ends according to ASME B1.20.1.
2. 65 mm or DN65 (NPS 2-1/2 inch) and Larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges, and according to ASME B16.24.

C. Tank insulation shall comply with ENERGY STAR requirements.

D. For domestic water heater sizes greater than 9 KW, the heating element shall be arranged in multiples of three elements. For heaters less than 9 KW, the heater elements shall be arranged in single elements. Heater capacities are scheduled on the drawings.

E. The domestic water heaters shall have screw in or bolt on immersion type, thermostatically adjustable elements. Set thermostat for minimum water storage temperature of 60 degrees C (140 degrees F). The

electrical characteristics are scheduled on the drawings. Heaters shall be capable of raising the discharge temperature to 77 to 82 degrees C (170 to 180 degrees F) for thermal eradication.

F. The Combination Pressure and Temperature relief Valve shall be ANSI Z21.22 and ASME rated.

G. The drain valve shall be corrosion resistant metal. A drain valve shall be installed at the bottom of each tank-type water heater and hot water storage tank. The drain valve inlet shall not be less than 20 mm or DN20 (NPS 3/4 inch) with ASME B1.20.7 garden hose threads.

H. Comply with NSF 5 for water heaters.

I. Heat pump water heaters shall bear the United States Environmental Protection Agency Energy Star label and shall have a minimum uniform energy factor based on the minimum Energy Star requirements. Ideally, indoor heat pump water heaters shall meet the Tier 4 energy efficiency requirements of the Northwest Energy Efficiency Alliance.

J. Indoor heat pump water heaters shall have a max sound pressure level of 50 dB(A) based on the Northwest Energy Efficiency Alliance sound pressure requirements.

K. Airflow for heat pump water heaters shall meet the Tier 3 requirements of the Northwest Energy Efficiency Alliance.

L. Heat pump water heaters with electric resistance heating shall meet the Tier 3 requirements of the Northwest Energy Efficiency Alliance.

2.2 ELECTRIC, TANKLESS, DOMESTIC WATER HEATER (NOT USED)

2.3 DOMESTIC HOT WATER EXPANSION TANKS

A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air precharge shall be set to minimum system operating pressure at tank.

B. The tappings shall be factory-fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.

C. The interior finish shall comply with NSF 61 and NSF 372 for barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.

D. The air charging valve shall be factory installed.

2.4 ELECTRIC WATER HEATER DRAIN PAN

A. A stainless-steel drain pan shall be provided that is 152 mm (6 inches) larger than the water heater and has a minimum of 152 mm (6 inch) sides. The drain pan shall include a drain outlet not less than 20 mm or DN20 (NPS 3/4 inch) with ASME B1.20.7 garden hose threads.

2.5 HEAT TRAPS

A. Heat traps shall be installed in accordance with ASHRAE 90.1 unless provided integrally with the heater.

2.6 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES

A. The combination pressure and temperature relief valve shall be ANSI Z21.22 and ASME rated and constructed of all brass or bronze with a self-closing reseating valve. The relief valves shall include a relieving capacity greater than the heat input and include a pressure setting less than the water heater’s working pressure rating. Sensing element shall extend into storage tank.

2.7 THERMOMETERS

A. Thermometers shall be rigid stem or remote sensing, scale or dial type with an aluminum, black metal, stainless-steel, or chromium plated brass case. The thermometer shall be back connected, red liquid (alcohol or organic-based) fill, vapor, bi-metal or gas actuated, with 228 mm (9 inches) high scale dial or circular dial 50 to 127 mm (2 to 5 inches) in diameter graduated from 4 to 100 degrees C (40 to 212 degrees F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 63 mm (2-1/2 inches) to clear tank or pipe covering. The thermometer shall be suitable for 19 mm (3/4 inch) pipe threads. Thermometers may be console-mounted with sensor installed in separate thermometer well.

2.8 SUPPORTS

A. Water heater stands shall be factory-fabricated steel for floor mounting capable of supporting water heater and water a minimum of 457 mm (18 inches) above the floor.

B. Wall brackets for wall mounted heaters shall be factory-fabricated steel capable of supporting water heater and water.

2.9 MANIFOLD KITS

A. For multiple water heater installation, provide factory-fabricated copper manifold kits to include ball-type shutoff valves to isolate each water heater and balancing valves to provide balanced flow through each water heater. Shutoff valves shall comply with Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Water heaters shall be installed on concrete bases unless elevated above the floor. Refer to Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. The water heaters shall be installed level and plumb and securely anchored.

D. The water heaters shall be installed and connected in accordance with manufacturer’s written instructions with manufacturer’s recommended clearances.

E. All pressure and temperature relief valves discharge shall be piped to nearby floor drains with air gap.

F. Thermometers shall be installed on the water heater inlet and outlet piping and shall be positioned such that they can be read by an operator or staff standing on floor or walkway.

G. The thermostatic control shall be set for a minimum setting of 60 degrees C (140 degrees F) for storage heaters.

H. Dielectric unions shall be provided if there are dissimilar metals between the water heater connections and the attached piping.

I. Provide vacuum breakers per ANSI Z21.22 on the inlet pipe if the water heater is bottom fed.

J. Shutoff valves shall be installed on the domestic water supply piping to the water heater and on the domestic hot water outlet piping.

K. All manufacturer’s required clearances shall be maintained.

L. A combination temperature and pressure relief valve shall be installed at the top portion of the storage tank in accordance with manufacturer’s recommendations. The sensing element shall extend into

the tank. The relief valve outlet drain piping shall discharge by air gap into a floor drain.

M. Piping type heat traps shall be installed on the inlet and outlet piping of the electric domestic water heater storage tanks if not provided integrally with the tanks.

N. Water heater drain piping shall be installed as indirect waste to spill by air gap into open drains or over floor drains. Hose end drain valves shall be installed at low points in water piping for electric domestic water heaters without integral drains.

3.2 LEAKAGE TEST

A. Before piping connections are made, water heaters shall be tested with hydrostatic pressure of 1380 kPa (200 psig) and 1654 kPa (240 psig) for a unit with a MAWP of 1104 kPa (160 psig). Any domestic water heater leaking water shall be replaced with a new unit at no additional cost or time to the Government.

3.3 PERFORMANCE TEST

A. Ensure that all the remote water outlets are always tested to a minimum of 43 degrees C (110 degrees F) and a maximum of 49 degrees C (120 degrees F) water flow.

3.4 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. The tests shall include system capacity, control function, and alarm functions.

C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.5 COMMISSIONING (NOT USED)

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4hours to instruct each VA personnel responsible in operation and maintenance of the system.

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12-01-22

SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Section 22 05 23, GENERAL DUTY VALVES FOR PLUMBING: Thermostatic mixing valves.

F. Section 22 13 00, FACILITY SANITARY AND VENT PIPING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The American Society of Mechanical Engineers (ASME):

A112.6.1M-1997 (R2012)..Supports for Off-the-Floor Plumbing Fixtures for Public Use

A112.19.1-2013.....Enameled Cast Iron and Enameled Steel Plumbing Fixtures

A112.19.2-2013.....Ceramic Plumbing Fixtures

A112.19.3-2008.....Stainless Steel Plumbing Fixtures

C. American Society for Testing and Materials (ASTM):

A276-2013a.....Standard Specification for Stainless Steel Bars and Shapes

B584-2008.....Standard Specification for Copper Alloy Sand Castings for General Applications

D. CSA Group:

B45.4-2008 (R2013).....Stainless Steel Plumbing Fixtures

E. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-2006.....Metal Finishes Manual

F. American Society of Sanitary Engineering (ASSE):
1016-2011.....Automatic Compensating Valves for Individual Showers and Tub/Shower Combinations

G. NSF International (NSF):
14-2013.....Plastics Piping System Components and Related Materials
61-2013.....Drinking Water System Components – Health Effects
372-2011.....Drinking Water System Components – Lead Content

H. Architectural Barriers Act (ABA)

I. International Code Council (ICC):
IPC-2015.....International Plumbing Code

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, connections, and capacity.

D. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61.

B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):

1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

A. Provide lock-shield loose key or screwdriver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in solid-surface, wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.

B. Furnish keys for lock shield stops to the COR.

C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.

D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

E. Mental Health Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.4 ESCUTCHEONS

A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing. **Aerators are prohibited.**

B. Flow Control Restrictor:

1. Capable of restricting flow from 32 ml/s to 95 ml/s (0.5 gpm to 1.5 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 174 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psig and 80 psig).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 CARRIERS

A. ASME A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.

B. ASME A112.6.1M, lavatory, concealed arm support. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.

C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back-to-back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

D. Carriers shall allow for minimum interior partition clearance as follows:

1. Single water closets, horizontal carrier: 13.6”
2. Double back-to-back water closets, horizontal carrier: 16”
3. Single water closets, vertical carrier: 13.6”
4. Double back-to-back water closets, vertical carrier: 16”
5. Lavatories, concealed arm carrier, vertical waste: 3.5”
6. Lavatories, concealed arm carrier, horizontal waste: 5”
   a. For lavatories with horizontal waste in 3-5/8” stud walls, provide carrier with waste line sleeves in support legs allowing for up to a 2 inch waste line to pass through while still meeting strength and deflection criteria.

2.7 WATER CLOSETS

A. (P-106) Water Closet (Tank Type, pressure assisted, ASME A112.19.2) domestic, elongated bowl with tank, closed coupled, flushometer tank, floor outlet. Top of seat shall be 450 mm (18 inches) above finished floor.
   1. Seat: Domestic with cover, solid molded plastic, elongated bowl. Color shall be white.
   2. Fittings: Tank fittings and accessories.
      a. Flushing mechanism shall be: Pressure assisted, close coupled, flushometer tank, 4.8 L (1.28 gallons) per flush.
      b. Stops, tank-angle.

2.8 URINALS

2.9 BATHTUBS

A. All bathtub thermostatic mixing valves shall comply with the requirements of Section 22 05 23, GENERAL DUTY VALVES FOR PLUMBING PIPING.

B. (P-302) Bathtub (Recessed, with Shower, Thermostatic Valve, ASME A112.19.1) enameled cast iron, slip resistant, approximately 1500 mm by 762 mm (60 inches by 30 inches) and 400 mm (16 inches) high, recessed, wide rim.
   1. Drain: Pop-up, 40 mm (1-1/2 inches).
   2. Shower Installation: Wall mounted, detachable spray assembly with handspray and hose attached to a 762 mm (30 inches) chrome bar with adjustable slide, elevated vacuum breaker, supply wall connection and flange, diverter valve, over the rim tub spout, thermostatic/pressure balanced mixing valve.

3. Shower Head: Metallic shower head with 1500 mm (60 inches) length of rubber lined CRS or chrome plated brass interlocked, metal flexible reinforced hose connection to 15 mm (1/2 inch) supply, with automatic flow control device to limit discharge to not more than 5.7 l/m (1.5 gpm) at 170 kPa (25 psig). Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall.
4. Valve: Type T/P combination thermostatic and pressure balancing, wall mounted shower with chrome plated metal lever type operating handle with adjustment for rough-in variation and chrome plated brass or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS, or thermoplastic material. Valve inlet and outlet shall be 15 mm (1/2 inch) IPS. Provide external screwdriver check stops and temperature limit stops. Set stops for a maximum temperature of 43.3 degrees C (110 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 5.7 L/m (1.5 gpm) at 310 kPa (45 psig) pressure drop.

2.10 LAVATORIES

A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
B. Brass components in contact with water shall contain no more than 0.25 percent lead content by dry weight. Faucet flow rates shall be 3.9 L/m (1.5 gpm) for private lavatories and either 1.9 L/m (0.5 gpm) or 1.0 liter (0.25 gallons) per cycle for public lavatories.
C. Lavatories shall be provided with a Water Temperature Limiting Device per Section 22 05 23, GENERAL DUTY VALVES FOR PLUMBING PIPING unless otherwise noted.
D. (P-401) Lavatory (Single Lever Handle Control ASME A112.19.2) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Punching for faucet on 102 mm (4 inches) centers. Set with rim 864 mm (34 inches) above finished floor.
   1. Faucet: Solid cast brass construction, vandal resistant, heavy-duty single lever handle, center set. Control shall be washerless ceramic

disc cartridge type. Provide laminar flow control device, adjustable hot water limit stop, and vandal proof screws. Flow shall be limited to 3.8 L/m (1.0 gpm).

2. Drain: Cast or wrought brass with flat grid strainer offset tailpiece, chrome plated. Provide cover per ABA.
3. Stops: Angle type, see paragraph "Stops". Provide cover per ABA.
4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extensions to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall. Provide cover per ABASERVI.

E. (P-417) Lavatory (Counter Mounted ASME A112.19.2) vitreous china, self-rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 102 mm (4 inches) centers. Mount unit in countertop. Support countertop as required with ASME A112.19.1, Type 1, chair carrier with exposed arms.

1. Faucet: Solid cast brass construction, Single handle deck type, 203 mm (8 inches) maximum center, gooseneck spout with outlet 127 to 178 mm (5 to 7 inches) above rim, 152 mm (6 inches) lever handle. Control shall be washerless ceramic disc mixing cartridge type. Provide laminar flow control device, high temperature limit stop and vandal proof screws.
2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.
3. Stops: Angle type. See paragraph "Stops".
4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.
5. Provide cover for exposed piping, drain, stops and trap per Architectural Barriers Act (ABA) Standards 606.5.

2.11 SINKS AND LAUNDRY TUBS

A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.

B. All sinks shall be provided with a Water Temperature Limiting Device per Section 22 05 23, GENERAL DUTY VALVES FOR PLUMBING PIPING unless otherwise noted.

C. (P-524) Sink, (CRS, Double Compartment, Countertop, ASME A112.19.3, Kitchen Sinks) self-rimming, approximately 838 mm by 559 mm (33 inches by 22 inches) with two compartments inside dimensions approximately 343 mm by 406 mm by 191 mm (13 1/2 inches by 16 inches by 7 1/2 inches), minimum 20 gage CRS. Corners and edges shall be well rounded.

1. Faucet: Kitchen sink, solid brass construction, 8.3 L/m (2.2 gpm) swing spout, chrome plated copper alloy with spray and hose.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
4. Provide cover for exposed piping, drain, stops and trap per Architectural Barriers Act (ABA) Standards 606.5.

2.12 DISPENSER, DRINKING WATER

2.13 SHOWER BATH FIXTURE

A. All shower bath fixtures shall be provided with ASSE 1016 T/P valves and shall comply with the requirements of Section 22 05 23, GENERAL DUTY VALVES FOR PLUMBING PIPING unless otherwise noted.

B. (P-701) Shower Bath Fixture (Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve):

1. Shower Installation: Wall mounted detachable spray assembly, 600 mm (24 inch) wall bar, elevated vacuum breaker, supply elbow and flange and valve. All external trim, chrome plated metal.
2. Shower Head Assembly: Metallic shower head with flow control to limit discharge to 5.7 l/m (1.5 gpm), 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.
3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever type operating handle adjustable for rough-in variations and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be

copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, vacuum breaker and temperature limit stops. Set stops for a maximum temperature of 50 degrees C (122 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 5.7 l/m (1.5 gpm) at 310 kPa (45 psig) pressure drop.

2.14 EMERGENCY FIXTURES

2.15 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

A. (P-808) Washing Machine Supply and Drain Units: Fabricate of 16-gage steel with highly corrosion resistant epoxy finish. Unit to have 51 mm (2 inches) drain connection, 13 mm (1/2 inch) combination MPT brass sweat connection, ball type shut-off valve, 51 mm (2 inches) cast brass P-trap. Size 229 mm by 375 mm (9 inches by 14 3/4 inches) rough wall opening 203 mm by 330 mm by 92 mm (8 inches by 13 inches by 3 5/8 inches). Centerline of box shall be 1118 mm (44 inches) above finished floor. Provide with water hammer arrestor in accordance with these specifications.

2.16 MENTAL HEALTH PLUMBING FIXTURES

PART 3 - EXECUTION

3.1 INSTALLATION

A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.

C. Toggle Bolts: For hollow masonry units, finished or unfinished.

D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.

E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.

F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.

G. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.

H. Aerators are prohibited on lavatories and sinks.

I. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost or additional time to the Government.

3.2 CLEANING

A. At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.3 WATERLESS URINAL

A. Manufacturer shall provide an operating manual and onsite training for the proper care and maintenance of the urinals.

3.4 COMMISSIONING (NOT USED)

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

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03-01-23

SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23, HEATING, VENTILATING, AND AIR CONDITIONING (HVAC).

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Exterior: Piping, ductwork, and equipment exposed to weather be it temperature, humidity, precipitation, wind, or solar radiation.

C. Abbreviations/Acronyms:

1. ac: Alternating Current
2. AC: Air Conditioning
3. ACU: Air Conditioning Unit
4. ACR: Air Conditioning and Refrigeration
5. AI: Analog Input
6. AISI: American Iron and Steel Institute
7. AO: Analog Output
8. ASJ: All Service Jacket
9. AWG: American Wire Gauge
10. BACnet: Building Automation and Control Networking Protocol
11. BAg: Silver-Copper-Zinc Brazing Alloy
12. BAS: Building Automation System
13. BCuP: Silver-Copper-Phosphorus Brazing Alloy
14. bhp: Brake Horsepower
15. Btu: British Thermal Unit
16. Btu/h: British Thermal Unit Per Hour
17. CDA: Copper Development Association
18. C: Celsius
19. CD: Compact Disk
20. CFM: Cubic Foot Per Minute
21. CH: Chilled Water Supply
22. CHR: Chilled Water Return
23. CLR: Color
24. CO: Carbon Monoxide

25. COR: Contracting Officer's Representative
26. CPD: Condensate Pump Discharge
27. CPM: Cycles Per Minute
28. CPVC: Chlorinated Polyvinyl Chloride
29. CRS: Corrosion Resistant Steel
30. CRU: Computer Room A/C Unit
31. CTPD: Condensate Transfer Pump Discharge
32. CTPS: Condensate Transfer Pump Suction
33. CW: Cold Water
34. CWP: Cold Working Pressure
35. CxA: Commissioning Agent
36. dB: Decibels
37. dB(A): Decibels (A weighted)
38. DDC: Direct Digital Control
39. DI: Digital Input
40. DO: Digital Output
41. DVD: Digital Video Disc
42. DN: Diameter Nominal
43. DWV: Drainage, Waste and Vent
44. EPDM: Ethylene Propylene Diene Monomer
45. EPT: Ethylene Propylene Terpolymer
46. ETO: Ethylene Oxide
47. F: Fahrenheit
48. FAR: Federal Acquisition Regulations
49. FD: Floor Drain
50. FED: Federal
51. FG: Fiberglass
52. FGR: Flue Gas Recirculation
53. FOS: Fuel Oil Supply
54. FOR: Fuel Oil Return
55. FSK: Foil-Scrim-Kraft facing
56. FWPD: Feedwater Pump Discharge
57. FWPS: Feedwater Pump Suction
58. GC: Chilled Glycol Water Supply
59. GCR: Chilled Glycol Water Return
60. GH: Hot Glycol Water Heating Supply

61. GHR: Hot Glycol Water Heating Return
62. gpm: Gallons Per Minute
63. HDPE: High Density Polyethylene
64. Hg: Mercury
65. HOA: Hands-Off-Automatic
66. hp: Horsepower
67. HPS: High Pressure Steam (414 kPa (60 psig) and above)
68. HPR: High Pressure Steam Condensate Return
69. HW: Hot Water
70. HWH: Hot Water Heating Supply
71. HWHR: Hot Water Heating Return
72. Hz: Hertz
73. ID: Inside Diameter
74. IPS: Iron Pipe Size
75. kg: Kilogram
76. klb: 1000 lb
77. kPa: Kilopascal
78. lb: Pound
79. lb/hr: Pounds Per Hour
80. L/s: Liters Per Second
81. L/min: Liters Per Minute
82. LPS: Low Pressure Steam (103 kPa (15 psig) and below)
83. LPR: Low Pressure Steam Condensate Gravity Return
84. MAWP: Maximum Allowable Working Pressure
85. MAX: Maximum
86. MBtu/h: 1000 Btu/h
87. MBtu: 1000 Btu
88. MED: Medical
89. m: Meter
90. MFG: Manufacturer
91. mg: Milligram
92. mg/L: Milligrams Per Liter
93. MIN: Minimum
94. MJ: Megajoules
95. ml: Milliliter
96. mm: Millimeter

97. MPS: Medium Pressure Steam (110 kPa (16 psig) through 414 kPa (60 psig))
98. MPR: Medium Pressure Steam Condensate Return
99. MW: Megawatt
100. NC: Normally Closed
101. NF: Oil Free Dry (Nitrogen)
102. Nm: Newton Meter
103. NO: Normally Open
104. NOx: Nitrous Oxide
105. NPT: National Pipe Thread
106. NPS: Nominal Pipe Size
107. OD: Outside Diameter
108. OSD: Open Sight Drain
109. OS&Y: Outside Stem and Yoke
110. PC: Pumped Condensate
111. PID: Proportional-Integral-Differential
112. PLC: Programmable Logic Controllers
113. PP: Polypropylene
114. PPE: Personal Protection Equipment
115. ppb: Parts Per Billion
116. ppm: Parts Per Million
117. PRV: Pressure Reducing Valve \
118. PSIA: Pounds Per Square Inch Absolute
119. psig: Pounds Per Square Inch Gauge
120. PTFE: Polytetrafluoroethylene
121. PVC: Polyvinyl Chloride
122. PVDC: Polyvinylidene Chloride Vapor Retarder Jacketing, White
123. PVDF: Polyvinylidene Fluoride
124. rad: Radians
125. RH: Relative Humidity
126. RO: Reverse Osmosis
127. rms: Root Mean Square
128. RPM: Revolutions Per Minute
129. RS: Refrigerant Suction
130. RTD: Resistance Temperature Detectors
131. RTRF: Reinforced Thermosetting Resin Fittings

132. RTRP: Reinforced Thermosetting Resin Pipe
133. SCFM: Standard Cubic Feet Per Minute
134. SPEC: Specification
135. SPS: Sterile Processing Services
136. STD: Standard
137. SDR: Standard Dimension Ratio
138. SUS: Saybolt Universal Second
139. SW: Soft water
140. SWP: Steam Working Pressure
141. TAB: Testing, Adjusting, and Balancing
142. TDH: Total Dynamic Head
143. TEFC: Totally Enclosed Fan-Cooled
144. TFE: Tetrafluoroethylene
145. THERM: 100,000 Btu
146. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
147. THWN: Thermoplastic Heat & Water-Resistant Nylon Coated Wire
148. T/P: Temperature and Pressure
149. USDA: U.S. Department of Agriculture
150. V: Volt
151. VAC: Vacuum
152. VA: Veterans Administration
153. VAC: Voltage in Alternating Current
154. VA CFM: VA Construction & Facilities Management
155. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
156. VAMC: Veterans Administration Medical Center
157. VHA OCAMES: Veterans Health Administration – Office of Capital Asset Management Engineering and Support
158. VR: Vacuum condensate return
159. WCB: Wrought Carbon Steel, Grade B
160. WG: Water Gauge or Water Column
161. WOG: Water, Oil, Gas

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
E. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
F. Section 03 30 00, CAST-IN-PLACE CONCRETE.
G. Section 07 92 00, JOINT SEALANTS.
H. Section 09 91 00, PAINTING.
I. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
J. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
K. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
L. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
M. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
N. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
430-2022(R2023).....Performance Rating of Central Station Air-Handling Unit Supply Fans
C. Air Movement and Control Association (AMCA):
410-1996(R2009).....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans
D. American Society of Mechanical Engineers (ASME):
B31.1-2022.....Power Piping
B31.9-2020.....Building Services Piping
ASME Boiler and Pressure Vessel Code:
BPVC Section IX2021 Welding, Brazing, and Fusing Qualifications
E. American Society for Testing and Materials (ASTM):
A36/A36M-2019/.....Standard Specification for Carbon Structural Steel
A575-2020.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

F. Association for Rubber Products Manufacturers (ARPM):

IP-20-2021.....Specifications for Drives Using Classical V-Belts and Sheaves

IP-21-2023.....Specifications for Drives Using Double-V (Hexagonal) Belts

IP-24-2023.....Specifications for Drives Using Synchronous Belts

IP-27-2022.....Specifications for Drives Using Curvilinear Toothed Synchronous Belts

G. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc.(MSS):

SP-58-2018.....Pipe Hangers and Supports-Materials, Design, Manufacture, Selection, Application, and Installation

SP-127-2014a.....Bracing for Piping Systems: Seismic–Wind–Dynamic Design, Selection, and Application

H. Military Specifications (MIL):

MIL-P-21035B-2021.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)

I. National Fire Protection Association (NFPA):

70-2023.....National Electrical Code (NEC)

101-2024.....Life Safety Code

J. Department of Veterans Affairs (VA):

PG-18-10-2024.. Physical Security and Resiliency Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC", with applicable paragraph identification.

C. If the project is phased submit complete phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

D. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

E. If equipment is submitted which differs in arrangement or scheduled parameters from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

F. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed contract documents, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together. Coordinate and properly integrate materials and equipment to provide a completely compatible and efficient installation.

H. Samples: Samples will not be required, except for insulation or where materials offered differ from specification requirements. Samples shall be accompanied by full description of characteristics different from specification. The Government, at the Government's expense, will perform evaluation and testing if necessary. The Contractor may submit

samples of additional material at the Contractor's option; however, if additional samples of materials are submitted later, pursuant to Government request, adjustment in contract price and time will be made.

I. Coordination/Shop Drawings:
   1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
   2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
   3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
   4. In addition, for HVAC systems, provide details of the following:
      a. Mechanical equipment rooms.
      b. Interstitial space.
      c. Hangers, inserts, supports, and bracing.
      d. Pipe sleeves.
      e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

J. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity. Submit under the pertinent section rather than under this section.
   1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
   2. Submit electric motor data and variable speed drive data with the driven equipment.

3. Equipment and materials identification.
4. Fire-stopping materials.
5. Hangers, inserts, supports and bracing. Provide complete stress analysis for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.

K. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.

L. HVAC Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, paragraph INSTRUCTIONS for systems and equipment.

2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   a. Include complete list indicating all components of the systems.
   b. Include complete diagrams of the internal wiring for each item of equipment.
   c. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.
3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply for equipment. Include in the listing for belts: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

M. Provide copies of approved HVAC equipment submittals to the TAB and Commissioning Subcontractor.
Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

N. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily

and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC.

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced onsite, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer workstation, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. Refer to all other sections for quality assurance requirements for systems and equipment specified therein.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 23 sections shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most

stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.

5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Use of asbestos products or equipment or materials containing asbestos is prohibited.

E. HVAC Equipment Service Providers: Service providers shall be authorized and trained by the manufacturers of the equipment supplied. These providers shall be capable of responding onsite and provide acceptable service to restore equipment operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shutdown of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and companies providing service under these conditions for (as applicable to the project): fans, air handling units, chillers, cooling towers, control systems, pumps, critical instrumentation, computer workstation and programming.

F. HVAC Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:

1. HVAC mechanical systems welding shall meet ASME BPVC Section IX. Provide proof of current certification.
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".

3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the associated code.

G. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR with submittals. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material and removal by the Contractor and no additional cost or time to the Government.

H. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract documents to the COR for resolution. Provide written hard copies and computer files on CD or DVD of manufacturer’s installation instructions to the COR with submittals prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received and approved by the VA. Failure to furnish these recommendations is a cause for rejection of the material.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to, all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to the COR for resolution. Failure of the Contractor to resolve or point out any issues will result in the Contractor correcting at no additional cost or time to the Government.
3. Complete coordination/shop drawings shall be required in accordance with paragraph SUBMITTALS. Construction work shall not start on any

system until the coordination/shop drawings have been approved by VA.

4. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.

I. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

J. Guaranty: Warranty of Construction, FAR Clause 52.246-21.

K. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Large equipment such as boilers, chillers, cooling towers, fans, and air handling units if shipped on open trailer trucks shall be covered with shrink on plastics or waterproof tarpaulins that provide protection from exposure to rain, road salts and other transit hazards. Protection shall be kept in place until equipment is moved into a building or installed as designed.
3. Repair damaged equipment in first class, new operating condition and appearance; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost or time to the Government.
4. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.

5. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
6. Protect plastic piping and tanks from ultraviolet light (sunlight).

B. Cleanliness of Piping and Equipment Systems:
1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government, insurance representative, or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and shall provide the complete set at the time of final systems certification testing. Should the installing

Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 calendar days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the VAMC. These non-critical periods are limited to between 8 pm and 5 am in the

appropriate off-season (if applicable). Provide at least 10 working days advance notice to the COR. The request shall include a detailed plan on the proposed shutdown and the intended work to be done along with manpower levels. All equipment and materials shall be onsite and verified with plan 7 days prior to the shutdown or it will need to be rescheduled.

D. Phasing of Work: Comply with all requirements shown on contract documents. Contractor shall submit a complete detailed phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.

F. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.0 GENERAL

A. Provide products with working temperatures and pressures suitable for the indicated application.

2.1 FACTORY ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
   1. All components of an assembled unit need not be products of same manufacturer.
   2. Constituent parts that are alike shall be products of a single manufacturer.
   3. Components shall be compatible with each other and with the total assembly for intended service.
   4. Contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
C. Equipment and components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a nameplate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
D. Major items of equipment, which serve the same function, shall be the same make and model. Exceptions must be approved by the VA, but may be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 V-BELT DRIVES

A. Type: ARPM standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
B. Dimensions, Rating and Selection Standards: ARPM IP-20 and ARPM IP-21.
C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.
D. Maximum Speed: 25 m/s (5000 feet per minute).
E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.

F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close-grained cast-iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on AHRI 430:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
   a. Fan Speeds Up To 1800 RPM: 7.5 kW (10 horsepower) and smaller.
   b. Fan Speeds Over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

J. Final Drive Set: If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.4 SYNCHRONOUS BELT DRIVES

A. Type: ARPM synchronous belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, Rating and Selection Standards: ARPM IP-24 and ARPM IP-27.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.

F. Drives may utilize a single belt of manufacturer's standard width for the application.

G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close-grained cast-iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.

I. Final Drive Set: The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by fan law calculation. If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.5 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory-fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; all edges shall be hemmed and ends shall be bent into flanges and the flanges shall be drilled and attached to pump base with minimum of four 6 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gauge sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (1 inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (1 inch) diameter hole at each shaft center.

2.6 LIFTING ATTACHMENTS

A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.7 ELECTRIC MOTORS

A. All material and equipment furnished, and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.8 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Provide variable speed motor controllers with or without a bypass contactor as indicated in the contract documents.

C. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e., air handlers, fans, pumps, shall be product of a single manufacturer.

D. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

E. Controller shall not add any current or voltage transients to the input ac power distribution system, DDC controls, sensitive medical

equipment, etc., nor shall be affected from other devices on the ac power system.

2.9 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown in the contract documents, and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING. Use symbols, nomenclature and equipment numbers specified, shown in the contract documents, and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.Mechanical equipment:
   1. Engraved nameplates with letters not less than 3/16” high.
   2. Interior (Indoor) Equipment: brass with black-filled letters, or rigid black plastic with engraved white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment.
   3. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, riveted or bolted to the equipment.
   4. Identify major components including but not limited to coils, filters, fans, controls compartments, power compartments. Include equipment mark matching drawings and as-builts on all labels, e.g. “AHU-# FAN SECTION”, “AHU-# FILTER SECTION”, “AHU-# STEAM COIL”, etc.
   5. Coordinate with electrician and label equipment electrical components with equipment mark and panel & circuit numbers serving the equipment, and the room number where said panel is located, e.g. “AHU-# RETURN FAN SERVED FROM LPA-1,3,5 LOCATED IN RM 135A”.

B. Control Items: Label all instrumentation, temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

C. Valve Tags and Lists:
   1. Valve Tags: Engraved black filled numbers and letters not less than 13 mm (1/2 inch) high for number designation, and not less than 6 mm (1/4 inch) for service designation on 19-gauge 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

2. Valve Lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 279 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color-coded thumb tack in ceiling.

D. Ducts:
1. Label new ductwork with appropriate system and flow direction according to the drawings.
2. Label at all changes in direction, on branches, where ducts pass through walls or floors, at operating accessories such as dampers, fans, or filters, and on straight runs at intervals not exceeding 40 ft.
3. Provide UV-resistant adhesive vinyl labels with 2” high lettering.
   a. Cold air supply ducts: Green background with white lettering.
   b. Hot air supply ducts: Yellow background with black lettering.
   c. Exhaust (non-hazardous), outside, relief, return, and mixed-air ducts: Blue background with white lettering.
   d. Hazardous exhaust: Red background with white lettering. Where applicable, additionally label “COMMUNICABLE DISEASE CONTAMINATED AIR.”

E. Pipes:
1. Refer to Section 09 91 00 PAINTING for label colors, contents, and location requirements.
2. Pipe label lettering shall be minimum 2” high unless otherwise noted.
3. Field paint uninsulated mechanical piping as follows (to be confirmed with local facility standards prior to execution):
   a. Chiller condenser and cooling tower water piping: Green
   b. Water and ground-source heat pump loop water piping: White

F. Ceiling Grid Labels:
1. 50 mm (2 inch) long by 13 mm (1/2 inch) wide by 0.025 mm (1 mil) thick UV resistant metalized polyester label with red border color and black custom lettering on white background interior. Peel and

stick adhesive backing. Label and adhesive manufactured specifically for use in equipment inventory tagging.

2. Custom print labels with above ceiling HVAC equipment numbers.

G. Other labels:

1. Custom warning and informational signage where called for on drawings: UV-resistant plastic with permanent printed lettering, minimum 1/2” text height. Comply with OSHA 1910.145. Include wording per plans. Submit dimensioned shop drawing of signs prior to fabrication.
2. Abandoned in place piping and ductwork: label piping and ductwork disconnected from the live system with the label “DECOMMISSIONED YYYY” where YYYY is the approximate year of disconnection. Use engraved plastic tags with 1/4" lettering and chain attached to capped ends and at associated abandoned-in-place equipment where applicable.
3. Equipment warranted for 3 years or longer: Provide additional label under equipment nametag, conforming to equipment nametag material and font requirements, indicating the warranty period and warranty provider.

2.10 FIRESTOPPING (NOT USED)

2.11 GALVANIZED REPAIR COMPOUND

A. Mil-P-21035B, paint form.

2.12 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

C. Attachment to Concrete Building Construction:

1. Concrete Insert: MSS SP-58, Type 18.
2. Self-Drilling Expansion Shields and Machine Bolt Expansion Anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

3. Power-Driven Fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

D. Attachment to Existing Structure: Support from existing floor/roof frame.

E. Attachment to Wood Construction: Wood screws or lag bolts.

F. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

G. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 by 41 mm (1-5/8 by 1-5/8 inches), 2.7 mm (12 gauge), designed to accept special spring held, hardened steel nuts. Trapeze hangers are prohibited for use for steam supply and condensate piping.
   1. Allowable Hanger Load: Manufacturers rating less 91 kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2 inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

H. Supports for Piping Systems:
   1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
   2. Piping Systems Except High and Medium Pressure Steam (MSS SP-58):
      a. Standard Clevis Hanger: Type 1; provide locknut.
      b. Riser Clamps: Type 8.
      c. Wall Brackets: Types 31, 32 or 33.
      d. Roller Supports: Type 41, 43, 44 and 46.

e. Saddle Support: Type 36, 37 or 38.

f. Turnbuckle: Types 13 or 15. Preinsulate.

g. U-bolt Clamp: Type 24.

h. Copper Tube:

1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.

2) For vertical runs use epoxy painted or plastic-coated riser clamps.

3) For Supporting Tube to Strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.

4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

i. Supports for Plastic Piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

3. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

I. Pre-Insulated Calcium Silicate Shields:

1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.

2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.

3. Shield thickness shall match the pipe insulation.

4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.

a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal. Provide for an adequate vapor barrier in chilled lines.

b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields may have one or more of the

following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

J. Pipe Guards

1. Where piping is run at floor level across access pathways in mechanical rooms, with no further piping above, provide steel pipe guards as follows:
   a. 3/16” thick steel, providing 2” clearance for piping up to 12” diameter.
   b. Powder coat safety yellow.
   c. Longitudinal mounting flange. Fasten to floor per manufacturer’s instructions.

K. Where existing spray-applied fire resistive material (SFRM) on building structure is disturbed to receive hangers, fasteners, etc under the project, patch with approved listed hand-applied patch product to maintain fire resistive rating.

2.13 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For Sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
2. For Blocked Out Floor Openings: Provide 38 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For Drilled Penetrations: Provide 38 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations through beams or ribs are prohibited but may be installed in concrete beam flanges. Any deviation from these requirements shall receive prior approval of COR.

D. Sheet Metal, Plastic, or Moisture-Resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast-Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve. For exterior above grade penetrations, additionally provide:
   1. 1-piece galvanized flange fit to pipe, gasketed or set in sealant at wall interface. Affix to wall with gasketed fasteners.
   2. 24ga galvanized counter flashing extending 3” beyond face plate. Set in sealant and affix with gasketed fasteners.
   3. Slope pipe 2° away from penetration on exterior.

F. Galvanized Steel or an Alternate Black Iron Pipe with Asphalt Coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.14 DUCT PENETRATIONS

A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 457 mm (18 inches) high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

2.15 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

E. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.16 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch pipe), 0.89 mm (0.035 inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.17 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. The coordination/shop drawings shall be submitted for review. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Equipment coordination/shop drawings shall be prepared to

coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to, all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown in the contract documents.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill is prohibited, except as permitted by COR where working area space is limited.
2. Locate holes to avoid interference with structural members such as slabs, columns, ribs, beams or reinforcing. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but shall be provided.

G. Electrical Interconnection of Instrumentation or Controls: This generally is not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Devices shall be located so they are easily accessible

for testing, maintenance, calibration, etc. The COR has the final determination on what is accessible and what is not. Comply with NFPA 70.

H. Protection and Cleaning:
   1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
   2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Use concrete and non-shrink grout 20 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

J. Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

K. Install steam piping expansion joints as per manufacturer’s recommendations.

L. Work in Existing Building:
   1. Perform as specified in paragraphs OPERATIONS AND STORAGE AREAS, paragraph ALTERATIONS, and paragraph RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
   2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, paragraph OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

M. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.

N. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and data/telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall not be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 feet) above the equipment or to ceiling structure, whichever is lower (NFPA 70).

O. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance or inspections, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or time to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to motors, fans, pumps, belt guards, transformers, high voltage lines, conduit and raceways, piping, hot surfaces, and ductwork. The COR has final determination on whether an installation meets this requirement or not.

3.3 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment, ducts, and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.4 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service requirements as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Follow approved rigging plan.

G. Restore building to original condition upon completion of rigging work.

3.5 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels designed by a structural engineer, secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

B. Use of chain pipe supports; wire or strap hangers; wood for blocking, stays and bracing; or hangers suspended from piping above are prohibited. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents

use. Provide a minimum of 13 mm (1/2 inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-58. Provide additional supports at valves, strainers, inline pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 152 mm (6 inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Chiller foundations shall have horizontal dimensions that exceed chiller base frame dimensions by at least 152 mm (6 inches) on all sides. Structural contract documents shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves,

anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.6 MECHANICAL DEMOLITION

A. Rigging access, other than indicated in the contract documents, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Debris accumulated in the area to the detriment of plant operation is prohibited. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VAMC, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. This also includes capture and lawful disposal of equipment and piping contents such as water, chemicals, refrigerant, etc. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with contract documents where specifically covered. Structural integrity, - fire-smoke ratings, and aesthetics of the building system shall be maintained. Reference shall also be made to the contract documents of

the other disciplines in the project for additional facilities to be demolished or handled.

D. All indicated valves including gate, globe, ball, butterfly and check, all pressure gauges and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these contract documents. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

F. **Abandonment-in-place:** Where mechanical piping, ductwork, or equipment is **SPECIFICALLY** noted on the drawings to be abandoned in place, decommissioned, or the like:

1. Remove associated ductwork or piping cleanly and as closely as feasible up to the piping/duct section(s) or equipment noted to remain.
2. Drain down piping to be abandoned-in-place. Evacuate completely and dry out interior using compressed air.
3. Cap and seal open remaining ends and finish to match surroundings where in exposed occupied areas.

G. Tag as decommissioned per Part 2 EQUIPMENT AND MATERIALS IDENTIFICATION paragraph in this section. Place tags in concealed location on piping or within equipment.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.

2. The following material and equipment shall not be painted:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless-steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Nameplates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, fans, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump and fan manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats. This may include painting exposed metals where hangers were removed or where equipment was moved or removed.
6. Paint shall withstand the following temperatures without peeling or discoloration:
   a. Condensate and Feedwater: 38 degrees C (100 degrees F) on insulation jacket surface and 121 degrees C (250 degrees F) on metal pipe surface.
   b. Steam: 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (374 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.
8. Lead based paints are prohibited.

3.8 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including

automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

D. Attach ceiling grid label on ceiling grid location directly underneath above ceiling air terminal, control system component, valve, filter unit, fan etc.

3.9 MOTOR AND DRIVES

A. Use synchronous belt drives only on equipment controlled by soft starters or variable frequency drive motor controllers without a bypass contactor. Use V-belt drives on all other applications.

B. Alignment of V-Belt Drives: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

C. Alignment of Synchronous Belt Drives: Set driving and driven shafts parallel and align so that the corresponding pulley flanges are in the same plane.

D. Alignment of Direct-Connect Drives: Securely mount motor in accurate alignment so that shafts are per coupling manufacturer’s tolerances when both motor and driven machine are operating at normal temperatures.

3.10 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. Field-check all devices for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings or devices. A minimum of 0.95 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.

C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

D. All lubrication points shall be extended to one side of the equipment.

3.11 STARTUP, TEMPORARY OPERATION AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and Contractor testing of selected equipment. Coordinate the startup and Contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

D. Startup of equipment shall be performed as described in equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, paragraph TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS paragraph TESTS, and in individual Division 23 sections and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost or time to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

D. No adjustments shall be made during the acceptance inspection. All adjustments shall have been made by this point.

E. Perform tests as required for commissioning provisions in accordance with Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

3.13 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.14 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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03-01-23

SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Bearing Manufacturers Association (ABMA):

9-2015(R2020).....Load Ratings and Fatigue Life for Ball Bearings

11-2014(R2020).....Load Ratings and Fatigue Life for Roller Bearings

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

90.1-2022.....Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings

D. Institute of Electrical and Electronics Engineers (IEEE):

112-2021.....Standard Test Procedure for Polyphase Induction Motors and Generators

841-2017.....IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel

03-01-23
Cage Induction Motors--Up to and Including 370 kW (500 hp)

E. National Electrical Manufacturers Association (NEMA):
MG 1-2021.....Motors and Generators
MG 2-2023.....Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
250-2020.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. National Fire Protection Association (NFPA):
70-2023.....National Electrical Code (NEC)

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT", with applicable paragraph identification.

C. Submit motor submittals with driven equipment.

D. Shop Drawings:
1. Provide documentation to demonstrate compliance with contract documents.
2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Certification: Two weeks prior to final inspection, unless otherwise noted, certification shall be submitted to the COR stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

H. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 MOTORS

A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.

B. For severe duty TEFC motors, IEEE 841 shall apply.

C. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.

D. Single-phase Motors:

1. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
   a. In order to meet ASHRAE 90.1 requirements, motors for small packaged HVAC equipment may be Electrically Commutated motor (EC type). Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic

communication. The motor shall be speed controllable down to 20 percent of full speed and 85 percent efficient at all speeds.

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
   1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

F. Voltage ratings shall be as follows:
   1. Single phase:
      a. Motors connected to 120-volt systems: 115 volts.
      b. Motors connected to 208-volt systems: 200 volts.
      c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
   2. Three phase:
      a. Motors connected to 208-volt systems: 200 volts.
      b. Motors, less than 74.6 kW (100 hp), connected to 240-volt or 480-volt systems: 208-230/460 volts, dual connection.
      c. Motors, 74.6 kW (100 hp) or larger, connected to 240-volt systems: 230 volts.
      d. Motors, 74.6 kW (100 hp) or larger, connected to 480-volt systems: 460 volts.
      e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA MG 1 for connection to the nominal system voltage shown on the drawings.

G. Number of phases shall be as follows:
   1. Motors, less than 373 W (1/2 hp): Single phase.
   2. Motors, 373 W (1/2 hp) and larger: 3 phase.
   3. Exceptions:
      a. Hermetically sealed motors.
      b. Motors for equipment assemblies, less than 746 W (1 hp), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
      c. ECM motors at 1/2 hp may be single phase.

H. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

I. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration, and running torque without exceeding nameplate ratings or considering service factor.

J. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown in the Contract Documents.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
   a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
   b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
   c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

K. Electrical Design Requirements:

1. Motors shall be continuous duty.
2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (176 degrees F).
4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General-Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency

Controls or Both, or NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors.

L. Mechanical Design Requirements:

1. Bearings shall be rated in accordance with ABMA 9 or ABMA 11 for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hours rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

M. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.

3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
   b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
   c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

N. Additional requirements for specific motors, as indicated in the other sections listed in Article, RELATED SECTIONS shall also apply.

O. NEMA Premium Efficiency Electric Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 W (1 hp) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 W (1 hp) or more with open, drip-proof, or TEFC enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Premium Efficiencies Open Drip-Proof				**Minimum Premium Efficiencies Totally Enclosed Fan-Cooled (TEFC)**			
Rating kW (hp)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (hp)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%

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Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled (TEFC)			
Rating kW (hp)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (hp)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

P. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM, and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.90 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

Q. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

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Polyphase Open Motors Average full load efficiency				Capacitor-start capacitor-run and capacitor-start induction run open motors Average full load efficiency			
Rating kW (hp)	**6 poles**	**4 poles**	**2 poles**	**Rating kW (hp)**	**6 poles**	**4 poles**	**2 poles**
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

B. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD TESTS

A. All tests shall be witnessed by the Commissioning Agent or by the COR.

B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.

C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

D. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

E. All test data shall be complied into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the

various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA shall observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for one hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the application of noise control measures, and vibration control techniques to boiler plant rotating equipment and parts including chillers, cooling towers, boilers, pumps, fans, compressors, motors and steam turbines.

B. A complete listing of all common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Noise criteria, , vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 31 00, HVAC DUCTS and CASINGS.

E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Civil Engineers (ASCE):
ASCE 7-2016 ..... Minimum Design Loads for Buildings and Other Structures

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
Handbook-2019 ASHRAE Handbook – HVAC Applications
Handbook-2021 ASHRAE Handbook - Fundamentals, Chapter 8, Sound and Vibration

D. American Society for Testing and Materials (ASTM):
A123/A123M-2017 Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A307-2021 Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength

B117-2019 Standard Practice for Operating Salt Spray (Fog) Apparatus

D2240-2015(R2021) Standard Test Method for Rubber Property - Durometer Hardness

E. International Code Council (ICC):

..... IBC-2021 International Building Code

F. Manufacturers Standardization Society (MSS):

SP-58-2018 Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

G. Occupational Safety and Health Administration (OSHA):

29 CFR 1910.95 ..... Occupational Noise Exposure

H. Sheet Metal and Air Conditioning Contractor’s National Association (SMACNA):

001-2008 ..... Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition

I. Department of Veterans Affairs (VA):

H-18-8-2019(R2020) ..... Seismic Design Requirements

PG-18-10-2017(R2021) HVAC Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE”, with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Vibration isolators:
    a. Floor mountings
    b. Hangers
    c. Snubbers
    d. Thrust restraints
2. Bases.

4. Acoustical enclosures.

D. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

B. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Noise Criteria:

1. Perform an acoustic analysis to demonstrate that the specified room noise levels are achieved in all octave bands for all air-handling units, heating and ventilating units, fans, chillers, boilers, generators, and outdoor noise producing equipment, such as cooling towers and chillers. Refer to VA HVAC Design Manual Chapter 6 Room Data Sheets for the required Noise Criteria (NC) levels. If the necessary room type is not listed in Chapter 6 of VA HVAC Design Manual then consult the ASHRAE Handbook - HVAC Applications. The analysis shall consider both air duct borne noise and noise transmission through walls, floors and roofs and shall be completed for all duct systems and all HVAC equipment. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	**NC LEVEL**
Bathrooms and Toilet Rooms	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Kitchens	50
Patient Rooms	35

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the fore-going noise criteria, local ordinance noise levels, and OSHA re-quirements are not exceeded. Selection procedure shall be in

accordance with ASHRAE Fundamentals Handbook, Chapter 8, Sound and Vibration.

3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

B. Elastomeric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS (NOT USED)

2.3 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Captive Spring Mount for Seismic Restraint (Type SS):
   a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
   b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be

reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
   1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
   2. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.

C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.

D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.4 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).

C. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.5 SOUND ATTENUATING UNITS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width.

Provide shims to facilitate pipe connections, leveling, and bolting.

4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

C. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
D. Adjust active height of spring isolators.
E. Adjust snubbers according to manufacturer's recommendations.
F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00, – Commissioning of HVAC Systems for all inspection, start up, and contractor testing required above and required by the system readiness checklist provided by the commissioning agent.
B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00, – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
   1. Planning systematic TAB procedures.
   2. Design Review Report.
   3. Systems Inspection report.
   4. Duct Air Leakage test report.
   5. Systems Readiness Report.
   6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
   7. Vibration and sound measurements.
   8. Recording and reporting results.
   9. Document critical paths of flow on reports.

C. Definitions:
   1. Basic TAB used in this Section: Chapter 39, "Testing, Adjusting and Balancing" of 2019 ASHRAE Handbook, "HVAC Applications".
   2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
   3. AABC: Associated Air Balance Council.
   4. NEBB: National Environmental Balancing Bureau.
   5. TABB: Testing Adjusting and Balancing Bureau
   6. SMACNA: Sheet Metal Contractors National Association
   7. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
   8. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.
   9. Flow audit: A performance assessment of the HVAC system(s).

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
F. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
H. Section 23 31 00, HVAC DUCTS AND CASINGS.

1.3 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.
B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

2019.....ASHRAE Handbook – HVAC Applications, Chapter 39, Testing, Adjusting, and Balancing and Chapter 49, Noise and Vibration Control

C. Associated Air Balance Council (AABC):

2016.....National Standards for Total System Balance, 7th Edition

D. National Environmental Balancing Bureau (NEBB):

2019.....Procedural Standard for Testing, Adjusting, and Balancing of Environmental Systems, 9th Edition

2015.....Procedural Standard for the Measurement of Sound and Vibration, 2nd Edition

S110-2019.....Whole Building Technical Commissioning of New Construction, 2nd Edition

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

2002.....HVAC Systems Testing, Adjusting and Balancing, 3rd Edition

2003 TAB Procedural Guide 1st Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION XX XX XX, SECTION TITLE", with applicable paragraph identification.

C. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

D. For use by the COR staff, submit one complete set of applicable AABC,NEBB or TABB publications that will be the basis of TAB work.

E. Submit Following for Review and Approval:

1. Design Review Report within 90 days for conventional design projectsafter the system layout on air and water side is completed by the Contractor. Preliminary TAB report covering existing air and water flow rates, and air balance. This is commonly referred to as a flow audit.
2. Systems inspection report on equipment and installation for conformance with design.
3. Duct Air Leakage Test Report.
4. Systems Readiness Report.
5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
7. Include in each report the critical path for each balanced branch (air and hydronic. Every branch shall have at least one terminal device damper 100% open.

F. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area with noted critical paths.

1.5 QUALITY ASSURANCE

A. Refer to paragraphs QUALITY ASSURANCE and SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC, NEEB, TABB or NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another qualified TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC, TABB or NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency’s review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or TABB or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist

loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within sixty (60) days after the Notice to Proceed. The TAB specialist will be coordinating, scheduling, and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
   a. Shall directly supervise all TAB work.
   b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC, TABB or NEBB.
   c. Would follow all TAB work through its satisfactory completion.
   d. Shall provide final markings of settings of all HVAC adjustment devices.
   e. Permanently mark location of duct test ports.
   f. Shall document critical paths from the fan or pump. These critical paths are ones in which are 100% open from the fan or pump to the terminal device. This will show the least amount of restriction is being imposed on the system by the TAB firm.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC, TABB or NEBB

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards, TABB/SMACNA International Standards, or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. TAB Criteria:
   1. One or more of the applicable AABC, NEBB, TABB, or SMACNA publications, supplemented by ASHRAE Handbook "2019 HVAC Applications" Chapter 39, and requirements stated herein shall be the basis for planning, procedures, and reports.

2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "2019 HVAC Applications", Chapter 39, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
   a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 5 percent to plus l0 percent.
   b. Air Terminal Units (maximum values): Minus 5 percent to plus l0 percent.
   c. Exhaust Hoods/Cabinets: 0 percent to plus l0 percent.
   d. Minimum Outside Air: 0 percent to plus 10 percent.
   e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus l0 percent except if the air to air space is 100 CFM or less the tolerance will be minus 5 to plus 5 percent.
   f. Heating Hot Water Pumps and Hot Water Coils: Minus 5 percent to plus 5 percent.
   g. Chilled Water and Condenser Water Pumps: Minus 5 percent to plus 5 percent.
   h. Chilled Water Coils: Minus 5 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and critical path results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR one of which shall be a critical path) and one hydronic system (pumps and three coils) as follows:
   a. When field TAB work begins.
   E. During each partial final inspection and the final inspection for the project if requested by VA.

PART 2 - PRODUCTS

2.1 PLUGS

A. Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

A. See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Article, Quality Assurance.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

A. The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report is to be done after air distribution and hydronic equipment is on site and duct installation and piping has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

C. Reports: Follow check list format developed by AABC, NEBB or SMACNA (TABB), supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

A. TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency’s role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to COR.

B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to COR in standard format and forms prepared and or approved by the CxA.

C. Verify that all items such as ductwork piping, dampers, valves, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

3.6 TAB REPORTS

A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.

B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.

C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated after engineering and construction have been evaluated and re-submitted for approval at no additional cost to the owner.

D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.7 TAB PROCEDURES

A. TAB shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC, TABB or NEBB. Balancing shall be done proportionally to all applicable systems.
   1. At least 1 trunk damper shall be 100 percent open.
   2. At least 1 branch damper shall be 100 percent open per trunk.
   3. At least 1 terminal device duct be 100 percent open per branch.
   4. At least one hydronic balancing valve shall be 100 percent open per hydronic system.

B. General: During TAB, all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate

design operation of variable volume air or water systems for test and balance work.

C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project.

D. Allow 15 days' time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.

1. Artificially load air filters by partial blanking to produce static air pressure drop of manufacturer's recommended pressure drop.
2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section.
3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other HVAC controls function properly.
4. Variable air volume (VAV) systems:

    a. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
5. Record final measurements for air handling equipment performance data sheets.

F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:

1. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
2. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3. On coils with automatic flow limiting valves (automatic balancing valves) measure and report Delta P across valve and measure Delta P across 100 percent open temperature control valve and using control valve CV calculate and report gpm.
4. Record final valve setting for all balancing valves.

3.8 VIBRATION TESTING

A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans, and motors.

B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

3.9 SOUND TESTING

A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
   1. Take readings in rooms, approximately ten (10) percent of all rooms. The COR may designate the specific rooms to be tested.

B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC, TABB or NEBB.

C. Sound reference levels, formulas and coefficients shall be according to 2019 ASHRAE Handbook, "HVAC Applications", Chapter 49, SOUND AND VIBRATION CONTROL.

D. Determine compliance with specifications as follows:
   1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
      a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
      b. Measure octave band sound pressure levels with specified equipment "off."

c. Measure octave band sound pressure levels with specified equipment "on."

Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment. Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

d. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.

2. When sound power levels are specified:
   a. Perform steps 1.a. thru 1.d., as above.
   b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
   c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use (30 feet) for sound level location.
3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, COOLING TOWERS, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.

F. Test readings for sound testing could go higher than 15 percent if determination is made by the COR based on the recorded sound data.

3.10 MARKING OF SETTINGS

A. Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be

restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.11 IDENTIFICATION OF TEST PORTS

A. The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING (NOT USED)

3.13 CRITICAL FLOW PATH (NOT USED)

3.14 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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02-01-20

SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping, ductwork, and equipment.
   2. Re-insulation of HVAC piping, ductwork and equipment, breeching and stacks and equipment after asbestos abatement.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork, or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
   8. Density: kg/m^3 - kilograms per cubic meter (PCF - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watt per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig].
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. FWPD: Feedwater pump discharge.
25. FWPS: Feedwater pump suction.
26. CTPD: Condensate transfer pump discharge.
27. CTPS: Condensate transfer pump suction.
28. VR: Vacuum condensate return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
31. FOS: Fuel oil supply.
32. FOR: Fuel oil return.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.

39. GCR: Chilled glycol-water return.

40. RS: Refrigerant suction.

41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and UL723, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in ASTM E119 and UL 263, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings, and equipment.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
   e. Make reference to applicable specification paragraph numbers for coordination.

C. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.

2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

A. Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 1999.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C -1987.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-2016...Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)- 2016..Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-1987 .....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99 2014.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209/B209M-2021.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-2019.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-2019.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-2017.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-2020a.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C5472019.....Standard Specification for Mineral Fiber pipe Insulation

C552-2021.....Standard Specification for Cellular Glass Thermal Insulation

C553-13(2019).....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-10(2016).....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-14(2019).....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126- 2019.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136- 2017.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a(2021) .....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-2021a .....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-2020.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-19a.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-2021.....Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations

101-2021.....Life Safety Code

F. Underwriters Laboratories, Inc (UL):

263-2011(rev. 2021) ....UL Standard for Fire Tests of Building Construction and Materials Revision of August 2021

723-2018.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP-58 2018.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (3 PCF), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m^3 (1 PCF), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up

to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

A. Comply with Standard ASTM C177, C518, density 120 kg/m^3 (7.5 PCF) nominal, k = 0.033 (0.29) at 240 degrees C (75 degrees F).

B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.5 POLYISOCYANURATE CLOSED-CELL RIGID (NOT USED)

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

A. ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.6A EPDM FLEXIBLE ELASTOMERIC CELLULAR THERMAL

B. ASTM C534, C518, k = 0.039 (0.28) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 148 degrees C (300 degrees F). No jacket required.

2.7 DUCT WRAP FOR KITCHEN HOOD GREASE DUCTS (NOT USED)

2.8 CALCIUM SILICATE

A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

C. Equipment Insulation: ASTM C533, Type I and Type II

D. Characteristics:

Insulation Characteristics

ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)

Insulation Characteristics		
ITEMS	**TYPE I**	**TYPE II**
Density (dry), Kg/m^3 (lb/ ft3)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft^2 degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.9 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings, and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.)in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer

laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

H. Aluminum Jacket-Piping systems, circular breeching and stacks, and round ductwork not double wall insulated: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

I. Aluminum jacket-Rectangular breeching and rectangular outdoor ductwork not double wall insulated: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.10 REMOVABLE INSULATION JACKETS

A. Insulation and Jacket:

1. Non-Asbestos Glass mat, type E needled fiber.
2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.

4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

2.11 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass insulation of the same thickness as adjacent insulation.

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 PCF).

2.12 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.13 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum, or stainless steel.

2.14 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.15 FIRESTOPPING MATERIAL (NOT USED)

2.16 FLAME AND SMOKE

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Where removal of insulation of piping, ductwork and equipment is required to comply with Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT, such areas shall be reinsulated to comply with this specification.

D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

E. Install vapor stops at all insulation terminations on either side of valves, pumps, and equipment and particularly in straight lengths of pipe insulation.

F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

I. HVAC work not to be insulated:
   1. Internally insulated ductwork and air handling units.
   2. Relief air ducts (Economizer cycle exhaust air).
   3. Exhaust air ducts and plenums, and ventilation exhaust air shafts, except as follows:
      a. Insulate environmental exhaust ductwork exposed to the outdoors from the point of building penetration to at least five feet beyond first turn to horizontal. Pitch first horizontal run after penetration a minimum of 1/8” per foot toward fan or toward field-installed drain point at next vertical riser. Provide aluminum jacketing for sections insulated thus.
   4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
   5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.

J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic, and coatings at the manufacturer's recommended minimum coverage.

K. Elbows, flanges, and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

L. Firestop Pipe and Duct insulation:
   1. Provide firestopping insulation at fire and smoke barriers through penetrations.

2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
   a. Pipe risers through floors
   b. Pipe or duct chase walls and floors
   c. Smoke partitions
   d. Fire partitions

M. Freeze protection of above grade outdoor piping (over heat tracing tape): Minimum 1 inch thick insulation for all pipe sizes. Provide insulation thickness as required by other sections and section 3.8 or as required by heat trace manufacturer. Provide metal jackets for all pipes.

N. Provide vapor barrier jackets over insulation as follows:
   1. All piping and ductwork exposed to outdoor weather.
   2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature.

O. Provide metal jackets over insulation as follows:
   1. All piping and ducts exposed to outdoor weather.
   2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen, and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling, or floor penetrations.
   3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:
   1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
   2. Plain board:
      a. Insulation shall be scored, beveled, or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9

inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.

b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.

c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.

d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.

3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms, and attics, interstitial spaces and duct work exposed to outdoor weather:

a. 40 mm (1-1/2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct and after filter housing.

b. 40 mm (1-1/2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.

c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.

d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.

4. Supply air duct in the warehouse and in the laundry: 25 mm (one inch) thick insulation faced with ASJ.

5. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.

a. Chilled water pumps, water filter, chemical feeder pot or tank.

b. Pneumatic, cold storage water and surge tanks.

6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.

   a. Convertors, air separators, steam condensate pump receivers.
   b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.
   c. Domestic water heaters and hot water storage tanks (not factory insulated).
   d. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.

7. Laundry: Hot exhaust ducts from dryers and from ironers, where duct is exposed in the laundry.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally, secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation, insulate trapeze type supports and angle iron hangers that are in direct contact with metal duct.
3. Concealed supply air ductwork.
   a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
   b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct:
   a. In attics (where not subject to damage) and where exposed to outdoor weather: 50 mm (2 inch)thick insulation faced with FSK./

b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
c. In interstitial spaces (where not subject to damage): 40 mm (1-1/2 inch thick insulation faced with FSK.
d. Concealed return air ductwork in other locations need not be insulated.

5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
6. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange, and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
   c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork, and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
   a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground Piping, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
   a. 75 mm (3 inches) thick for hot water piping.
   b. As scheduled at the end of this section for chilled water piping.
   c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with

jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.

d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.

e. Underground insulation shall be inspected and approved by the COR as follows:

1) Insulation in place before coating.

2) After coating.

f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.

3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.

4. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.

F. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.

2. Pipe and tubing insulation:

a. Use proper size material. Do not stretch or strain insulation.

b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
   a. Chilled water pumps
   b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
   c. Chillers: insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
   d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

G. Calcium Silicate:
1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping other than in boiler plant. See paragraphs 3.3 through 3.7 for Boiler Plant Applications.
2. Engine Exhaust Insulation for Emergency Generator and Diesel Driven Fire Pump: Type II, Class D, 65 mm (2 1/2 inch) nominal thickness. Cover exhaust completely from engine through roof or wall construction, including muffler. Secure with 16 AWG galvanized annealed wire or 0.38 x 12 mm 0.015 x 1/2 IN wide galvanized bands on 300 mm 12 IN maximum centers. Anchor wire and bands to welded pins, clips, or angles. Apply 25 mm 1 IN hex galvanized wire over insulation. Fill voids with 6 mm 1/4 IN insulating cement.
3. ETO Exhaust (High Temperature): Type II, class D, 65 mm (2.5 inches) nominal thickness. Cover duct for entire length. Provide sheet aluminum jacket for all exterior ductwork.

4. Kitchen Exhaust Duct work: Type II, class D, 65 mm (2.5 inches) nominal thickness. Wire insulation in place with 12 gauge galvanized wire.
5. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

3.3 APPLICATION –BOILER PLANT, PIPE, VALVES, STRAINERS AND FITTINGS: (NOT USED)

3.4 APPLICATION-BOILER FLUE GAS SYSTEMS (NOT USED)

3.5 APPLICATION-BOILER DEAERATING FEEDWATER HEATER, TANKS (NOT USED)

3.6 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00, COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.7 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Wall Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	**Insulation Material**	**Less than 25 (1)**	**25 – 32 (1 – 1 1/4)**	**38 – 75 (1 1/2 - 3)**	**100 (4) and Above**
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR, FOS, FOR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)

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Insulation Wall Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	**Insulation Material**	**Less than 25 (1)**	**25 – 32 (1 – 1 1/4)**	**38 – 75 (1 1/2 - 3)**	**100 (4) and Above**
(HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)					
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
39-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C	Cellular Glass Closed-Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)

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Insulation Wall Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	**Insulation Material**	**Less than 25 (1)**	**25 – 32 (1 – 1 1/4)**	**38 – 75 (1 1/2 - 3)**	**100 (4) and Above**
(40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)					
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed-Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC and GCR (where underground)	Polyiso-cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
Cooling coil condensate drain piping	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (0.75)	38 (0.75)	38 (0.75)	38 (0.75)
DX refrigeration Hot Gas Reheat and Heat Pump RS piping	EPDM Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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03-01-23

SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the Construction General Contractor will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 41 NOISE AND VIBRATION CONTROL for HVAC PIPING AND EQUIPMENT.

E. Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 SUMMARY

A. This Section includes requirements for commissioning the HVAC systems of the related subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00

GENERAL COMMISSIONING REQUIREMENTS and of Division 23, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility HVAC systems commissioning will include the systems listed in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.7 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. Department of Veterans Affairs (VA):
PG 18-10 2015.....Physical Security Design Manual
PG 18-10 2015.....Life-Safety Protected Facilities

C. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
HANDBOOK2019.....HVAC Applications ASHRAE Handbook, Chapter 39, Testing, Adjusting, and Balancing, Chapter 44, HVAC Commissioning and Chapter 49, Sound and Vibration Control
HANDBOOK 2021.....HVAC Fundamentals ASHRAE Handbook, Chapter 8, Sound and Vibration

D. Associated Air Balance Council (AABC):
7th Edition 2016.....AABC National Standards for Total System Balance

E. National Environmental Balancing Bureau (NEBB):
9th Edition 2019.....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

3rd Edition 2018 .....Procedural Standards for the Measurement of Sound and Vibration

S110-2019, 2nd Edition..Whole Building Technical Commissioning of New Construction

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

006 2006.....HVAC Duct Construction Standard – Metal and Flexible Duct

3rd Edition 2005.....HVAC Systems Testing, Adjusting and Balancing

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. Refer to Sections 23 05 41 NOISE AND VIBRATION CONTROL for HVAC PIPING AND EQUIPMENT, Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of

checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional requirements.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

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The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

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03-01-24

SECTION 23 23 00
REFRIGERANT PIPING

PART 1 - GENERAL
1.1 DESCRIPTION

A. Field refrigerant piping for direct expansion HVAC systems.

B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.

C. Definitions:

1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
   a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
   b. High side means the parts of a refrigerating system subjected to condenser pressure.
2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

E. Section 23 81 43, AIR-SOURCE UNITARY HEAT PUMPS

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):
495-2005.....Standard for Refrigerant Liquid Receivers

730-2013.....Flow Capacity Rating of Suction-Line Filters and Suction-Line Filter-Driers

750-2016.....Thermostatic Refrigerant Expansion Valves

760-2014.....Performance Rating of Solenoid Valves for Use with Volatile Refrigerants

C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):

15-2019.....Safety Standard for Refrigeration Systems (ANSI)

17-2015.....Method of Testing Capacity of Thermostatic Refrigerant Expansion Valves (ANSI)

34-2022.....Designation and Classification of Refrigerants (ANSI)

63.2-2017.....Method of Testing Liquid Line Filter Drier Filtration Capability (ANSI)

D. American National Standards Institute (ANSI):

A13.1-2020.....Scheme for Identification of Piping Systems

Z535.1-2017.....Safety Color Code

E. American Society of Mechanical Engineers (ASME):

B16.22-2018.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)

B16.24-20016.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)

B31.5-2019 .....Refrigeration Piping and Heat Transfer Components (ANSI)

B40.100-2013.....Pressure Gauges and Gauge Attachments

B40.200-2008.....Thermometers, Direct Reading and Remote Reading

F. American Society for Testing and Materials (ASTM)

A126-2014.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

B32-2020.....Standard Specification for Solder Metal

B88-2020.....Standard Specification for Seamless Copper Water Tube

B88M-2020.....Standard Specification for Seamless Copper Water Tube (Metric)

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B280-2020.....Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service

G. American Welding Society, Inc. (AWS): Brazing Handbook

A5.8/A5.8M-2019.....Standard Specification for Filler Metals for Brazing and Braze Welding

H. Underwriters Laboratories (UL):

207-2009.....Standard for Refrigerant-Containing Components and Accessories, Nonelectrical

429-2013.....Standard for Electrically Operated Valves

I. Department of Veterans Affairs (VA):

PG-18-10-2017(R2023)HVAC Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 23 00, REFRIGERANT PIPING", with applicable paragraph identification.

C. Shop Drawings:

1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with in the contract documents for components noted below:
   a. Tubing and fittings
   b. Valves
   c. Strainers
   d. Moisture-liquid indicators
   e. Filter-driers
   f. Flexible metal hose
   g. Liquid-suction interchanges
   h. Oil separators (when specified)
   i. Gauges
   j. Pipe and equipment supports
   k. Refrigerant and oil
   l. Pipe/conduit roof penetration cover

m. Soldering and brazing materials

2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.

D. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.

E. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.

C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.

D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrically Operated Valves."

E. Categorize selected refrigerant with ASHRAE 34-2022. Submit selected refrigerant for information.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

A. Refrigerant Piping: For piping up to 4 inch use Copper refrigerant tube, ASTM B280, cleaned, dehydrated, and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer. For piping over 4 inch use A53 Black SML steel.

B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L). Optional drain piping material: Schedule 80 flame retardant Polypropylene plastic.

C. Fittings, Valves and Accessories:

1. Copper fittings: Wrought copper fittings, ASME B16.22.
   a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
   b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
2. Steel fittings: ASTM wrought steel fittings.
   a. Refrigerant piping – Welded Joints.
3. Flanges and flanged fittings: ASME B16.24.
4. Refrigeration Valves:
   a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.
   b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.
   c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure of type required by location and normally closed holding coil.
   d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive nonferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.
   e. Electronic Thermostatic Expansion Valves: Electronic thermal expansion valves shall be stepper motor high resolution drive

assembly type for precision control. Valve shall not exceed 6 watts max consumption. Compatibility tested with most HC, CFC, HCFC, and HFC refrigerants and oils. Valve pistons and ports to be characterized to provide improved flow resolution and performance. Valves to be interfaced with microprocessor-based controllers by devise manufacturer with temperature feedback loop. Electric expansion valves to be sized with nominal steps of stroke for tonnage application as recommended by valve manufacture ranging from 500 steps on small tonnage (under 5 tons per circuit) to 6300 on large tonnage circuits (over 100 tons per circuit).

f. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.

5. Strainers: Designed to permit removing screen without removing strainer from piping system, and provided with screens 80 to 100 mesh in liquid lines NPS 1 and smaller, 60 mesh in liquid lines larger than NPS 1, and 40 mesh in suction lines. Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.
6. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
7. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown on drawings. Conform to ARI Standard 730 and ASHRAE Standard 63.1. Heavy gage steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.

8. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor.

9. Refrigerant piping delegated design:
   a. Line sizes shown on plans are for general reference and preliminary, cross-trade coordination only.
   b. Equipment manufacturer shall provide final sizing and routing for proper capacity, oil return, etc. Final bid and installation shall be based on manufacturer-approved design.
   c. Connect refrigerant line-sets to equipment in accordance with manufacturer's instructions.

2.2 GAGES

A. Temperature Gages: Comply with ASME B40.200. Industrial-duty type and in required temperature range for service in which installed. Gages shall have Fahrenheit scale in 2-degree graduations and with black number on a white face. The pointer shall be adjustable. Rigid stem type temperature gages shall be provided in thermal wells located within 5 feet of the finished floor. Universal adjustable angle type or remote element type temperature gages shall be provided in thermal wells located 5 to 7 feet above the finished floor. Remote element type temperature gages shall be provided in thermal wells located 7 feet above the finished floor.

B. Vacuum and Pressure Gages: Comply with ASME B40.100 and provide with throttling type needle valve or a pulsation dampener and shut-off valve. Gage shall be a minimum of 3-1/2 inches in diameter with a range from 0 psig to approximately 1.5 times the maximum system working pressure. Each gage range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.
   1. Suction: 30 inches Hg vacuum to 250 psig.
   2. Discharge: 0 to 500 psig.

2.3 THERMOMETERS AND WELLS

A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.

B. Case: Chrome plated brass or aluminum with enamel finish.

C. Scale: Not less than 225 mm (9 inches), range as described below, two-degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale ranges:

1. Chilled Water and Glycol-Water: 0 to 38 degrees C (32 to 100 degrees F).
2. Hot Water and Glycol-Water: 38 to 93 degrees C (100 to 200 degrees F).

F. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gauge test connections shown on the drawings.

G. Provide one each of the following test items to the COR:

1. 6 mm (1/4 inch) FPT by 3.2 mm (1/8 inch) diameter stainless steel pressure gauge adapter probe for extra-long test plug.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gauge, 101 kPa (30 inches Hg) to 690 kPa (100 psig) range.
3. 0 to 104 degrees C (32 to 220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (1 inch) dial, 125 mm (5 inch) long stainless-steel stem, plastic case.

2.4 PIPE SUPPORTS

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.5 ELECTRICAL HEAT TRACING SYSTEM (NOT USED)

2.6 REFRIGERANTS AND OIL

A. Provide EPA approved refrigerant and oil for proper system operation.

2.7 PIPE/CONDUIT ROOF PENETRATION COVER

A. Prefabricated Roof Curb: Galvanized steel or extruded aluminum 12 inches overall height, continuous welded corner seams, treated wood nailer, 1-1/2 inch thick, 3 lb./cu.ft. density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

B. Penetration Cover: Galvanized sheet metal with flanged removable top. Provide 1-1/2 inch thick mineral fiber board insulation.

C. Flashing Sleeves: Provide sheet metal sleeves for conduit and pipe penetrations of the penetration cover. Seal watertight penetrations.

2.8 PIPE INSULATION FOR DX HVAC SYSTEMS

A. Refer to specification Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

2.9 PIPE INSULATION FOR WALK-IN COOLERS AND FREEZERS AND LABORATORY REFRIGERATORS AND MORTUARY REFRIGERATORS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5

1. Install piping as short as possible, with a minimum number of joints, elbow, and fittings.
2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 1 inch minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat, and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.
4. Use copper tubing in protective conduit when installed below ground.
5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.

B. Joint Construction:

1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
   a. Use Type BCuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
   b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.

c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.

d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.

C. Protect refrigerant system during construction against entrance of foreign matter, dirt, and moisture; have open ends of piping and connections to compressors, condensers, evaporators, and other equipment tightly capped until assembly.

D. Pipe relief valve discharge to outdoors for systems containing more than 100 lbs. of refrigerant.

E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

F. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 PIPE AND TUBING INSULATION

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

3.3 SIGNS AND IDENTIFICATION

A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer, the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.

B. Systems containing more than 110 lb. of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI Z535.1, having letters not less than 1/2 inch in height designating:

1. Valves and switches for controlling refrigerant flow, the ventilation, and the refrigerant compressor(s).

2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."
3. Signage and labeling identifying “flammable” or “health hazard” based on chosen refrigerant per requirements and definitions in ASHRAE 34-2022.

3.4 FIELD QUALITY CONTROL

A. Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

B. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of COR. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.

1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gages, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding NPS 5/8. This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 68 degrees F minimum.

C. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gage on the outlet side. The pressure

relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

3.5 SYSTEM TEST AND CHARGING

A. System Test and Charging: As recommended by the equipment manufacturer or as follows:
   1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 10 psig. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
   2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
   3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gage reading in microns. Pull the system down to 500 microns (2245.6 inches of mercury at 60 degrees F) and hold for four hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

3.6 STARTUP AND TESTING

A. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum of 7 days prior notice.

B. Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of computer room air conditioning equipment.

3.7 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the CxA.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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3.8 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for 4 hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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03-01-23

ECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Ductwork and accessories for HVAC including the following:

1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
2. Exhaust duct for chemical fume hoods, kitchen hood exhaust (grease) and “wet exhaust” ducts.

C. Definitions:

1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams, and connections to an acceptable minimum.
3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

F. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

G. Section 23 34 00, HVAC FANS.

H. Section 23 40 00, HVAC AIR CLEANING DEVICES.

I. Section 28 31 00, FIRE DETECTION and ALARM.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Civil Engineers (ASCE):

7-2016.....Minimum Design Loads for Associated Criteria for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A653/A653M-2020.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

A1011/A1011-2018a.....Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-2021.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-2019.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E1-2014(R2020).....Standard Specification for ASTM Liquid-in-Glass Thermometers

E77-2014(R2021).....Standard Test Method for Inspection and Verification of Thermometers

E84-2021a.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air-Conditioning and Ventilating Systems

96-2021.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

006-2020.....HVAC Duct Construction Standards, Metal and Flexible, 4th Edition

016-2012.....HVAC Air Duct Leakage Test Manual, 2nd Edition

2016.....Fibrous Glass Duct Construction Standards, 7th Edition

F. Underwriters Laboratories, Inc. (UL):

181-2013(R2017).....Standard for Factory-Made Air Ducts and Air Connectors

555-2006(R2020).....Standard for Fire Dampers

555S-2014(R2020).....Standard for Smoke Dampers

G. Department of Veterans Affairs (VA):

PG-18-10-2015.....Physical Security Design Manual for VA Mission Critical Facilities

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Rectangular Ducts:

a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gauge and reinforcement.

b. Duct liner.

c. Sealants and gaskets.

d. Access doors.

2. Round and Flat Oval DuctS:

a. Manufacturer's details for duct fittings.

b. Sealants and gaskets.

c. Access sections.

d. Installation instructions.

3. Volume dampers, back draft dampers.

4. Upper hanger attachments.

5. Fire dampers, fire doors, and smoke dampers with installation instructions.
6. Sound attenuators, including pressure drop and acoustic performance.
7. Flexible ducts and clamps, with manufacturer's installation instructions.
8. Flexible connections.
9. Instrument test fittings.
10. Details and design analysis of alternate or optional duct systems.

D. Coordination Drawings: Refer to paragraph SUBMITTALS in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

B. Fire Safety Code: Comply with NFPA 90A.

C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown in the contract documents.

E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as he duct or provide at least the same level of corrosion resistance.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.

C. Optional Duct Materials:

1. Grease Duct: Double wall factory-built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust duct. Installation and accessories shall comply with the manufacturers catalog data. Outer jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown on the drawings will have to be converted to equivalent round size.

D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread, and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally, provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

E. Approved factory-made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification (unless otherwise noted on plans):
   1. Supply ductwork upstream of terminal units 6” wg.
   2. Downstream of terminal units 3” wg.
   3. Return, exhaust, and outside air ductwork 3” wg.

C. Seal Class: All ductwork shall receive Class A Seal

D. Kitchen and Grill Hood (Ventilator) Exhaust Ducts: Comply with NFPA 96.
   1. Material: 16 gage steel sheet (black iron), ASTM A1011, or 18 gage stainless steel. Use stainless steel for exposed duct in occupied areas. See Optional Duct Materials.
   2. Construction: Liquid tight with continuous external weld for all seams and joints. Where ducts are not self draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access doors or panels not less than 12”x12” for duct cleaning inside of horizontal duct at drain pockets, at 20 feet intervals, and at each change of direction.
   3. Access doors or panels shall be of the same material and thickness of the duct with gaskets and sealants that are rated 1500 degrees F and shall be grease-tight.
   4. Grease Duct: Double-wall factory-built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust. Installation and accessories shall comply with the manufacturers catalog data. Outer jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown in the drawings will have to be converted to equivalent round size.

E. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to ensure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
   1. Elbows: Diameters 3 through 8 inches shall be two sections die stamped, all others shall be gored construction, maximum 18 degree

angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.

2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
   a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
   b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the COR.

F. VA Type A and B Canopy Hoods, Reagent Grade Water Treatment Room and Battery Charging Room Exhausts: Constructed of 18 gage stainless steel.

G. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 20 inches wide by 48 - 54 inches high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

H. Exterior supply and return ductwork: Supply and return air ductwork installed outside the building envelope shall be double wall type with insulated core to minimum R8.

I. Supply ductwork exposed to view in finished spaces shall be double wall type with insulated core to minimum R6 and perforated inner shell. All

ductwork exposed to view in finished spaces: provide paint grip outer shell where indicated to be painted on plans.

J. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.

K. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

L. Clothes Dryer Exhaust

1. Dryer exhaust ductwork shall be rigid sheet metal from the wall connection to the exterior termination. Flexible or corrugated ductwork is prohibited except for connecting the dryer to the wall.
2. Do not use fasteners that extend into the ductwork. Mechanically connect joints and seal to class A as directed in this specification.
3. Dryer duct length shall not exceed 35 equivalent ft from wall connection to exterior termination, or maximum length as directed by the dryer manufacturer, whichever is shortest.
4. Provide long sweep turns with minimum 2.5xD centerline radius (basis of design Dryer-Ell or approved equal)
5. Secure and support at intervals not to exceed 12 feet.
6. Provide wall connection box with vertical connection collar from top and integral horizontal-to-vertical flexible duct guide. Basis of design DryerBox or approved equal.
7. Provide exterior termination as noted on drawings with gravity backdraft damper. If none is stipulated, provide 4” let-out vent hood with swing-out backdraft damper. Do not install screens.

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS) (NOT USED)

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:

1. Each duct mounted coil and humidifier.
2. Each fire damper (for link service), smoke damper and automatic control damper.

3. Each duct mounted smoke detector.
4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 20 feet intervals and at each change in duct direction.

B. Openings shall be as large as feasible in small ducts, 12 inch by 12 inch minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2-hour rating, 160 degrees F fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
B. Fire dampers in wet air exhaust shall be of stainless-steel construction, all others may be galvanized steel.
C. Minimum requirements for fire dampers:
1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 14 gage, required to provide installation equivalent to the damper manufacturer's UL test installation.
2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 SMOKE DAMPERS

A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 1500 fpm. Maximum static pressure loss: 0.13 inch W.G.
B. Maximum air leakage, closed damper: 4.0 CFM per square foot at 3-inch W.G. differential pressure.
C. Minimum requirements for dampers:
1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.

2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
3. Blades: Galvanized steel, parallel type preferably, 12 inch maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
4. Shafts: Galvanized steel.
5. Bearings: Nylon, bronze sleeve, or ball type.
6. Hardware: Zinc plated.
7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.7 COMBINATION FIRE AND SMOKE DAMPERS

A. Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.8 FIRE DOORS

A. Galvanized steel, interlocking blade type, UL listing and label, 160 degrees F fusible link, 3-hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.9 FLEXIBLE AIR DUCT

A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 5 feet. Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.

B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 8 inches in diameter shall be Class 1. Ducts 8 inches in diameter and smaller may be Class 1 or Class 2.

C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 75 degrees F mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 6 inch duct, of 2500 fpm.

D. Application Criteria:

1. Temperature range: 0 to 200 degrees F internal.
2. Maximum working velocity: 4000 feet per minute.
3. Minimum working pressure, inches of water gage: 10 inches positive, 2 inches negative.

E. Duct Clamps: 100 percent nylon strap, 175 pounds minimum loop tensile strength manufactured for this purpose or stainless-steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

F. Flexible air duct is prohibited in operating room suites, SPS processing spaces, Pharmacy compounding spaces, Protective Environment spaces, Isolation Rooms, Clean Rooms, Bio-containment Laboratories, Research Laboratories, and Clinical Laboratories.

2.10 FLEXIBLE DUCT CONNECTIONS

A. Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 29 ounce neoprene coated fiberglass fabric approximately 6 inches wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 2 inches on center. Fabric shall not be stressed other than by air pressure. Allow at least one inch slack to ensure that no vibration is transmitted.

2.11 SOUND ATTENUATING UNITS (NOT USED)

2.12 PREFABRICATED ROOF CURBS (NOT USED)

2.13 FIRESTOPPING MATERIAL (NOT USED)

2.14 SEISMIC RESTRAINT FOR DUCTWORK (NOT USED)

2.15 DUCT MOUNTED THERMOMETER (AIR)

A. Stem Type Thermometers: ASTM E1, 7-inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.

B. Thermometer Supports:

1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.16 DUCT MOUNTEDTEMPERATURE SENSOR (AIR) (NOT USED)

2.17 INSTRUMENT TEST FITTINGS

A. Manufactured type with a two inch length for insulated duct, and a minimum one inch length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

2.18 AIR FLOW CONTROL VALVES (AFCV) (NOT USED)

2.19 LEAD COVERED DUCT (NOT USED)

2.20 ELECTROSTATIC SHIELDING (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

C. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards. Provide streamliner when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.

D. Install duct hangers and supports in accordance with SMACNA Standards.
E. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings, and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the COR.
F. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
G. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 5 feet long (NFPA 90A), as

straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hours. Support ducts SMACNA Standards.

H. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.

I. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

J. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

K. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.

L. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

M. Environmental exhaust ductwork exposed to the outdoors: Pitch first horizontal run after penetration a minimum of 1/8” per foot toward fan (if mounted on roof) or toward field-installed drain point at next vertical riser. Provide access door and 3/4” drain with ball valve at drain point. See also Section 23 07 11 for applicable insulation requirements.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust, and relief ductwork), section by section, including fans, coils, and filter sections.

C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COR.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 DUCTWORK EXPOSED TO WIND VELOCITY (NOT USED)

3.4 TESTING, ADJUSTING AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.5 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

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03-01-23

SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Fans for heating, ventilating and air conditioning.

C. Product Definitions: AMCA Publication 99, Standard l-66.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

F. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

G. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Movement and Control Association International, Inc. (AMCA):

99-2016.....Standards Handbook

210-2016.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

300-2014.....Reverberant Room Method for Sound Testing of Fans

C. American Society for Testing and Materials (ASTM):

B117-2019 Standard Practice for Operating Salt Spray (Fog) Apparatus

D1735-2014.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus

D3359-2017.....Standard Test Methods for Rating Adhesion by Tape Test

G152-2013(R2021).....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of NonMetallic Materials

G153-2013(R2021).....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of NonMetallic Materials

D. National Fire Protection Association (NFPA):

NFPA 96-2021.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

.....37-2020 Air Curtains for Entranceways in Food and Food Service Establishments

F. Underwriters Laboratories, Inc. (UL):

181-2013.....Standard for Factory-Made Air Ducts and Air Connectors

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturers Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Plenum fan, motors, and drives.
2. Centrifugal fans, motors, drives, accessories, and coatings.
   a. Inline centrifugal fans.
   b. Tubular Centrifugal Fans.
   c. Up-blast kitchen hood exhaust fans.
   d. Industrial fans.
   e. Utility fans and vent sets.
3. Power roof and wall ventilators.

4. Centrifugal ceiling fans.
5. Propeller fans.
6. Packaged hood make-up air units.
7. Vane axial fans.
8. Tube-axial fans.
9. Air curtain units.
10. Belt guards.

D. Certified sound power levels for each fan.
E. Motor ratings, types, electrical characteristics, and accessories.
F. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.
G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.
H. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Fans and power ventilators shall bear the AMCA performance seal.
B. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
C. Fans and power ventilators shall comply with the following standards:
1. Testing and Rating: AMCA 210.
2. Sound Rating: AMCA 300.
D. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
E. Performance Criteria:

1. The fan schedule shall show the design air volume and static pressure. Select the fan motor hp by increasing the fan bhp by 10 percent to account for the drive losses and field conditions.
2. Select the fan operating point as follows:
   a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
   b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency.

F. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

G. Corrosion Protection:
1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturer’s paint and paint system shall meet the minimum requirements of ASTM D1735 water fog, ASTM B117 salt spray, ASTM D3359 adhesion, and ASTM G152 and ASTM G153 for carbon arc light apparatus for exposure of non-metallic material.
2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

H. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20 percent of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

I. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.7 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.0 GENERAL

A. Provide factory-mounted and prewired NEC service disconnect for all fans.

2.1 PLENUM FAN

A. Plenum Fans – Single and/or Multiple Fans in an Array:

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.

4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
5. Fan Accessories
   a. Fan Isolation: Provide a manual blank off plate to isolate the fan not in operation due to failure.
   b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

2.2 FAN SECTION (CABINET FAN)(NOT USED)

2.3 CENTRIFUGAL FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
B. Fan arrangement, unless noted or approved otherwise:
   1. DWDI fans: Arrangement 3.
   2. SWSI fans: Arrangement 1, 3, 9 or 10
C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
   1. Housing: Low carbon steel, arc welded throughout, braced, and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
   2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
   3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
   4. Bearings: Heavy duty ball or roller type sized to produce a Bl0 life of not less than 50,000 hours, and an average fatigue life of

200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.

5. Belts: Oil resistant, non-sparking and non-static.
6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
8. Motor, adjustable motor base, drive, and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown or scheduled on the drawings under "SPEED CONTROL". Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for controller/motor combination requirements. VFDs shall be NEMA 3R rated for fans located outside the building envelope. Motors for fans receiving VFDs shall be inverter rated and equipped with shaft grounding.

D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.

E. Tubular Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C2 thru 2.2.C9 provide:

1. Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, and flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.

F. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction

specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (l2 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (l2 inches) and housings may be cast iron. Provide isolation base and vibration isolation hardware as recommended by the manufacturer and in accordance with specification 23 05 41. Comply with seismic requirements, where applicable. Provide with trapped fan body drain. Provide UL762 listing for restaurant exhaust where noted in equipment schedules.

G. Spark Resistant/Explosion Proof Fans: If flammable gas, vapor, or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), provide AMCA construction option: A, B or C as indicated. Provide AMCA Type A unless noted otherwise. Drive set shall be comprised of non-static belts for use in an explosive atmosphere. Motor shall be explosion proof type if located in air stream.

2.4 POWER ROOF VENTILATOR (NOT USED)

2.5 POWER WALL VENTILATOR

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
B. Type: Centrifugal fan, backward inclined blades.
C. Construction: Steel or aluminum, completely weatherproof, for wall mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, and vibration isolators for wheel, motor, and drive assembly. Provide self-acting back draft damper. Air discharge shall be directed away from wall. Provide flanged curb and all hardware required for through-wall installation.
D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.

2.6 PACKAGED HOOD MAKE-UP AIR UNITS (NOT USED)

2.7 CENTRIFUGAL CEILING FANS (SMALL CABINET FAN)

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.

B. Steel housing, baked enamel finish, direct connected fan assembly, attached grille. Provide gravity back draft assembly, aluminum wall cap and bird or insect screen. Provide electric motor operated damper where indicated.

C. Acoustical Lining: 12.5 mm (1/2 inch) thick mineral fiber, dark finish. Comply with UL 181 for erosion.

D. Motor: Shaded pole or permanent split capacitor, sleeve bearings, supported by steel brackets in combination with rubber isolators.

E. Ceiling Grille, (Where indicated): White plastic egg crate design, 80 percent free area.

F. Control: Provide solid state speed control (located at unit) for final air balancing.

2.8 PROPELLER FANS (NOT USED)

2.9 VANE AXIAL FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. The requirements for AMCA listing and seal are waived.

B. Fan Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, and flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.

C. Impeller: Heat treated cast aluminum alloy incorporating airfoil blades. Impellers shall be balanced statically and dynamically prior to installation on the shaft and as an integral unit prior to shipment.

D. Variable Pitch Type: Pitch of all blades shall be continuously and simultaneously adjustable throughout the complete pitch range while the impeller is operating at full speed. Blade pitch adjustment shall be accomplished by a factory furnished, mounted, adjusted, and tested pneumatic operator with positive positioner relay. Signal pressure shall be 100 kPa (15 psig) and operating pressure shall be 450 kPa to 550 kPa (65 to 80 psig).

E. Fan Drive: Direct drive or belt drive as scheduled, arrangement 4, with motor located inside fan housing on discharge side of impeller, NEMA C

motor mounting, bearings B-10 with average operating life of 200,000 hours, motor wiring leads and bearing lubrication lines extended to outside of housing. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for motor specifications.

2.10 AIR CURTAIN UNITS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.
B. Install fan, motor, and drive in accordance with manufacturer's instructions.
C. Align fan and motor sheaves to allow belts to run true and straight.
D. Bolt equipment to curbs with galvanized lag bolts.
E. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

A. Lubricate bearings, pulleys, belts, and other moving parts with manufacturer recommended lubricants.
B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

A. Verify operation of motor, drive system and fan wheel according to the contract documents.
B. Check vibration and correct as necessary for air balance work.
C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
D. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the

various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

E. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

F. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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03-01-23

SECTION 23 37 00
AIR OUTLETS AND INLETS (I.E., AIR DEVICES)

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof Curbs

B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

F. Section 23 07 11, HVAC AND BOILER PLANT INSULATION

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Duct Council:

Flexible Duct Performance & Installation Standards (Manual), 5th Edition Green Book

C. American Society of Civil Engineers (ASCE):

7-2016.....Minimum Design Loads and Associated Criteria for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

B209/B209M-2021.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air-Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-2013(R2017).....Standard for Factory-Made Air Ducts and Air Connectors

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Air intake/exhaust hoods.
2. Diffusers, registers, grilles, and accessories.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

1.5 QUALITY ASSURANCE

A. Fire Safety Code: Comply with NFPA 90A.

B. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED) (NOT USED)

2.2 EQUIPMENT SUPPORTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 AIR OUTLETS AND INLETS

A. Materials:
   1. Steel or aluminum. Provide manufacturer's standard gasket.
   2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
   3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations. For devices located in hard ceilings, provide remotely operable dampers adjustable via cable through branch duct and air device face.

B. Finishes: finishes noted are for initial bidding purposes only. Confirm finish with the Architect and Owner prior to ordering devices.

C. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.

D. Air Supply Outlets:
   1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
      a. Square, cone louver, fully adjustable pattern (Mark S1): Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
      b. Round, cone louver, fully adjustable pattern (Mark S1-R): Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
      c. Louver face type (Mark S2): Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
      d. Perforated face type (Mark S3): Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated

face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

e. Slot diffuser/plenum (Mark S4):
   1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.
   2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.
   3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.
   4) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch W.G.)

f. HEPA Filter Laminar Flow Diffuser:
   1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the contract drawings. Provide plaster frame for units in plaster ceilings.

g. 2. Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES for HEPA filter information.

2. Supply Registers (Mark S6): Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
   a. Margin: Flat, 30 mm (1-1/4 inches) wide.
   b. Bar spacing: 20 mm (3/4 inch) maximum.
   c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
3. Supply Grilles (Mark S7): Same as registers but without the opposed blade damper.

4. Drum Louvers (Mark S8): Aluminum construction, drum louver, with pivoted blades and rotating drum to adjust length of throw and direction.
   a. Register shall have integral; face adjustable, opposed blade damper constructed of heavy gauge steel. Damper shall be operable from the face of the register. Units shall be nozzle type with adjustable discharge pattern.
5. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
6. Standard Wall Type (Mark R6 and E6): Fixed horizontal face bars set at 30 to 45 degrees, 3/4” spacing, approximately 1-1/4 inch margin.
7. Perforated Face Type (Mark R3 and E3): To match supply units.
8. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
9. Linear Type (Mark R4 and E4): To match supply units S4.
10. Door Grilles: Are furnished with the doors.
11. Egg Crate Grilles (Mark R1 and E1): Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
    a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
    b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.
12. Louver face type (Mark E2 and R2): Square or rectangular, to match supply units S2.

E. Supply Registers in Psychiatric Rooms: Supply air registers shall be security type, steel with perforated faceplate, flat surface margin, extension sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 5 mm (3/16 inch) (minimum) with 5x5 mm holes on 7 mm (3/16 by 3/16 inch holes on 9/32 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum).

F. Air Inlet Registers in Psychiatric Rooms: Return, exhaust, transfer, and relief air registers shall be security type, steel with perforated

faceplate, flat surface margin, wall sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 5 mm (3/16 inch) (minimum) with 5x5 mm holes on 7 mm (3/16 by 3/16 inch holes on 9/32 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum).

G. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

2.4 WIRE MESH GRILLE

A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.

B. Use grilles where shown in unfinished areas such as mechanical rooms.

2.5 FILTER RETURN/EXHAUST GRILLE

A. Provide grille with in stream 1-inch deep MERV 4 filter and removable face.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish. Stainless Steel shall be No. 4 finish.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
3. Steel, Aluminum, or Stainless steel as scheduled.
4. Standard face connected to a mounting frame with space for a throwaway filter. Hold face closed by a locking screw. Provide retaining clips to hold filter in place. Provide fiberglass throwaway filter.

2.6 REMOTE CABLE-OPERATED BALANCE DAMPERS

A. Galvanized steel radial damper adjustable through the diffuser face with standard tools (square nut driver or standard hex nut driver).

B. Directly actuated by an unsheathed galvanized steel rotary cable which is fixed at the damper end in an integral support bracket.

C. Cable shall be routed through the ductwork and air device plenum and terminated at the diffuser or grille face. Verify required cable length in the field.

D. Entire assembly shall be furnished as one piece for installation with no linkage adjustment required or miscellaneous small parts.

E. Secure accessible cable end with a factory furnished nylon clamp, allowing maximum placement flexibility.

F. Provide stainless steel damper units complying with other requirements above where air devices are located in stainless steel ductwork.

G. Provide aluminum damper units complying with other requirements above where air devices are located in non-ferrous ductwork.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

C. Insulation: Externally insulate and vapor seal backs of all supply air devices in accordance with 23 07 11 specifications for supply ductwork. Requirement applies to all devices even if factory insulated internally (e.g. slot diffuser plenums).

3.2 INTAKE/EXHAUST HOODS EXPOSED TO WIND VELOCITY (NOT USED)

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. WHEN ANY DEFECTS ARE DETECTED, CORRECT DEFECTS AND REPEAT TEST AT NO ADDITIONAL COST OR TIME TO THE GOVERNMENT.

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03-01-23

SECTION 23 40 00

HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Air filters for heating, ventilating and air conditioning.

C. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media used filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
850-2013.....Performance Rating of Commercial and Industrial Air Filter Equipment

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
52.2-2017.....Method of Testing General Ventilation Air Cleaning Devices for Removal Efficiency by Particle Size
170-2021.....Ventilation of Health Care Facilities

D. American Society of Mechanical Engineers (ASME):
ASME Boiler and Pressure Vessel Code -
BPVC Section IX-2021....Welding, Brazing, and Fusing Qualifications

E. American Welding Society (AWS):

D9.1/D9.1M-2018.....Sheet Metal Welding Code

F. International Organization for Standardization (ISO):

9001-2015(R2021).....Quality Management Systems - Requirements

G. Underwriters Laboratories, Inc. (UL):

586-2009(R2017).....Standard for High-Efficiency, Particulate, Air Filter Units

900-2015.....Standard for Air Filter Units

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Extended surface filters.
2. Holding frames. Identify locations.
3. Side access housings. Identify locations, verify insulated doors.
5. Magnehelic gauges.

D. Air Filter performance reports.

E. Suppliers warranty.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

1.5 QUALITY ASSURANCE

A. Air Filter Performance Report for Extended Surface Filters:

1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE 52.2 for type filter under test and acceptable to COR, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in ASHRAE 52.2. All testing is to be conducted on filters with a nominal 610 mm by 610 mm (24 inch by 24 inch) face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.

B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no additional cost or time to the Government.

C. Comply with UL 900 for flame test.

D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency.

E. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the COR.

B. The COR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating, and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.

B. Filter Classification: UL listed and approved conforming to UL Standard 900.

C. HVAC Filter Types

HVAC Filter Types
Table 2.2C

MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 52.2 Appendix J	Application	Particle Size	Thickness/Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2”; MERV 8; UL 900 CLASS 2):

A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.

B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the

life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-2014 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.) Maximum Recommended Change-Out Resistance (Inches w.g.)	1.0 0.66
Rated Initial Resistance (Inches w.g.)	0.33

C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to UL Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2): (NOT USED)

2.5 HIGH EFFICIENCY PARTICULATE AIR (HEPA) FILTERS STANDARD CAPACITY (FINAL FILTER APPLICATION) (NOT USED)

2.6 HEPA FILTERS HIGH CAPACITY V-BANK HIGH CAPACITY FILTERS (FINAL FILTER APPLICATION) (NOT USED)

2.7 FILTER HOUSINGS/SUPPORT FRAMES (NOT USED)

2.8 ACTIVATED CARBON PLEATED PANEL FILTERS (NOT USED)

a.

2.9 ACTIVATED CARBON EXTENDED SURFACE, HIGH EFFICIENCY GAS PHASE FILTERS (NOT USED)

2.10 CHEMICAL MEDIA GAS-PHASE AIR CLEANING CASSETTES – HEAVY DUTY (HD) CASSETTE, MEDIUM DUTY (MD) CASSETTE, CLEANROOM GRADE (CG) CASSETTE (NOT USED)

2.11 INSTRUMENTATION

A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage), three inch for HEPA) range, except for MERV 17 HEPA Final Filters, where the range shall be zero to 750 Pa (zero to three inch water gage). Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.

B. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.

C. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.12 HVAC EQUIPMENT FACTORY FILTERS

A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.

B. Cleanable filters are not permitted.

C. Automatic Roll Type filters are not permitted.

2.13 FILTER RETURN GRILLES

A. Refer to Section 23 37 00 AIR OUTLETS AND INLETS.

2.14 BIPOLAR IONIZATION AIR PURIFICATION SYSTEMS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Install supports, filters, and gauges in accordance with manufacturer's instructions.

C. Label clearly with words "Contaminated Air" on exhaust ducts leading to the HEPA filter housing.

3.2 STARTUP AND TESTING

A. Clean and vacuum air handling units and plenums prior to starting air handling systems.

B. Replace pre-filters and install clean filter units prior to final inspection as directed by the COR.

C. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

D. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

E. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

- - - E N D - - -

03-01-23

SECTION 23 81 43
AIR-SOURCE UNITARY HEAT PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies electrically operated air-source unitary heat pumps.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Definitions:

1. Coefficient of Performance (COP) - Cooling: The ratio of the rate of heat removed to the rate of energy input in consistent units, for a complete refrigerating system or some specific portion of that system under designated operating conditions.
2. Coefficient of Performance (COP) - Heating: The ratio of the rate of heat delivered to the rate of energy input is consistent units for a complete heat pump system, including the compressor and, if applicable, auxiliary heat under designated operating conditions.
3. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions.
4. Heating Seasonal Performance Factor (HSPF) - Total heating output of heat pump during its normal annual usage period for heating in Btu/h divided by total electric energy input in watts during the same period.
5. Seasonal Energy Efficiency Ratio (SEER) - Total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period.
6. Air-Source Unitary Heat Pump: One or more factory made assemblies that normally include an indoor conditioning coil, compressor(s) and an outdoor refrigerant-to-air coil. These units provide both heating and cooling functions.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 91 00 – GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

F. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

G. Section 23 23 00, REFRIGERANT PIPING.

H. Section 23 31 00, HVAC DUCTS AND CASINGS.

1.3 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC

B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

C. Comply with ASHRAE Standard 90.1, Energy Standard for Buildings except Low-Rise Residential Buildings for cooling and heating performance requirements when tested in accordance with AHRI 210/240AHRI 340/360 and UL 1995.

D. Heating Performance shall conform to ASHRAE requirements when tested in accordance with AHRI 210/240AHRI 340/360 and UL 1995.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer’s Literature and Data Including:

1. Air-Source Unitary Heat pump:

a. Packaged units

b. Split system

C. Certification: Submit, simultaneously with shop drawings, a proof of certification that this product has been certified by AHRI.

D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required cooling and heating capacities EER and COP values as applicable.

E. Completed System Readiness Checklists provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Federal Specification (Fed. Spec.):

A-A-505021990.....Air-conditioner (UNITARY HEAT PUMP), AIR TO AIR (3000 TO 300,000 BTUH)

C. Air-Conditioning Heating and Refrigeration Institute (AHRI) Standards:

DCPP(Web-based).....Directory of Certified Product Performance - Applied Directory of Certified Products

210/240-2023 (2020).....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment

2702015.....Sound Rating of Outdoor Unitary Equipment

310/3802017.....Standard for Packaged Terminal Air-Conditioners and Heat Pumps (CSA-C744-04)

340/360(I-P 2019.....Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment

D. Air Movement and Control Association (AMCA):

210 2016.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating (ANSI)

410 1996.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

E. American National Standards Institute (ANSI):

S12.51-2012(R2020).....Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Method for Reverberation Rooms (same as ISO 3741:1999)

F. American Society of Heating, Refrigerating and Air-Conditioning Engineers Inc. (ASHRAE):

15-2019.....Safety Standard for Refrigeration Systems (ANSI)

62.1-2019.....Ventilation for Acceptable Indoor Air Quality (ANSI)

90.1-2019 (I-P).....Energy Standard for Buildings except Low-Rise Residential Buildings

2020.....HVAC Systems and Equipment Handbook

G. American Society of Testing and Materials (ASTM):

B117-2019.....Standard Practice for Operating Salt Spray (Fog) Apparatus

D4587-11(2019)e1.....Standard Practice for Fluorescent UV-Condensation Exposures of Paint and Related Coatings

H. National Electrical Manufacturer's Association (NEMA):

ICS 1-2005.....Industrial Controls and Systems: General Requirements

MG 1-2016 (R2019).....Motors and Generators (ANSI)

I. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air-Conditioning and Ventilating Systems

J. Underwriters Laboratory (UL):

1995-2015.....Heating and Cooling Equipment

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 UNITARY HEAT PUMPS, AIR TO AIR

A. Units shall comply with Fed Spec A-A-50502 Type II, (Split System) having remote outdoor section separate from indoor Section, Class 1, "Department of Energy" (DOE) covered products (units with cooling capacity up to 65000 Btu/hr.

1. Unitary heat pumps shall bear the United States Environmental Protection Agency, Energy Star label and shall have a minimum Heating Season Performance Factor (HSPF) of 8.2 (Type II – Split System), and a minimum Seasonal Energy Efficiency Ratio (SEER) of 14.5 (Type II – Split System).

B. Applicable AHRI Standards: Units shall be listed in the corresponding ARI Directory of Certified products shown in paragraph, APPLICABLE PUBLICATIONS:

1. Air Source Unitary heat pumps with capacity less than 19 KW (65,000 Btu/hr), Comply with AHRI 210/240.
2. Air Source heat pump with capacity above 19KW (above 65,000 Btu/hr, Comply with AHRI 340/360.

C. Casing: Unit shall be constructed of zinc coated, 14-gage minimum galvanized steel. Exterior surfaces shall be cleaned, phosphatized, and finished with a weather-resistant baked enamel finish. Unit surfaces

shall be tested 500 hours in a salt spray test in compliance with ASTM B117. Cabinet panels shall have lifting handles and shall be water- and air-tight seal. All exposed vertical, top covers and base pan shall be insulated with 25-mm (1-inch) matt-faced, fire-resistant, odorless, glass fiber material. Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1. The base of the unit shall have provisions for forklift and crane lifting.

D. Filters: One inch, MERV 7, throwaway filter shall be standard on all units below 19kW (6 Tons). Filter rack can be converted to two-inch capability. Two inch, MERV 8, throwaway filters shall be factory supplied on all units above 19 kW (6 Tons).

E. Compressors: Compressors shall be direct-drive, hermetic scroll type with centrifugal type oil pumps. Motor shall be suction gas-cooled. Internal overloads and crankcase heaters shall be utilized with all compressors.

F. Refrigerant Circuit: A minimum of two circuits is required. Each refrigerant circuit shall have independent fixed orifice or thermostatic expansion devices, service pressure ports, and refrigerant line filter driers factory installed as standard. An area shall be provided for replacement suction line driers.

G. Evaporator and Condenser Coils: Internally finned, DN 10 (NPS 3/8) copper tubes mechanically bonded to a configured aluminum plate fin shall be standard. The evaporated coil and condenser coil shall be leak tested at the factory to 1378 kPa (200 psig) and pressure tested to 2756 kPa (400 psig). All dual compressor units shall have intermingled evaporator coils. Sloped condensate drain pans shall be provided.

H. Outdoor fans: Direct driven, statically and dynamically balanced, draw-through in the vertical discharge position. The fan motors shall be permanently lubricated and shall have built-in thermal overload protection.

I. Indoor Fan:

1. Forward-Curved, Centrifugal Fan: Provide V-belt driven with adjustable motor sheaves adjustable idler-arm assembly for quick-adjustment of fan belts and motor sheaves. Motors shall be thermally protected. Provide oversized motors for high static application. Motors shall meet the U.S. Energy Policy Act of 2005 (EPACT).

2. Plenum Fans Provide direct-drive, Arrangement 4, plenum fan(s) equipped with variable-speed drives. Maximum fans in an array shall not exceed four.

J. Defrost Controls: A time initiated, temperature terminated defrost system shall ship with a setting of 70-minute cycle, with a choice of 50- or 90-minute cycle. Timed override limits defrost cycle to 10 minutes shall be available on units from 35- to 70-kW (10 to 20 tons). Adaptive demand defrost shall be provided on units below 35 kW (10 Tons).

K. Unit Electrical

1. Provide single point unit power connection.
2. Unit control box shall be located within the unit and shall contain controls for compressor, reversing valve and fan motor operation and shall have a 50 VA 24-volt control circuit transformer and a terminal block for low voltage field wiring connections.
3. Safety Controls - High pressure, low temperature, and low-pressure safety switches shall be wired through a latching lockout circuit to hold the conditioner off until it is reset electrically be interrupting the power supply to the conditioner. All safety switches shall be normally closed, opening upon fault detection.

L. Operating Controls

1. Provide unit with factory supplied DDC control system.
2. Low voltage, adjustable room thermostat to control heating and cooling in sequence with delay between stages, compressor and supply fan to maintain temperature setting. Include system selector switch(off-heat-auto-cool)and fan control switch (auto-on).
3. Unit DDC Controller:
   a. Unit controller shall include input, output and self-contained programming as needed for complete control of unit.
   b. Unit controller shall be BAC net compliant and utilize BAC net operating protocol.
   c. Control system shall seamlessly interface with temperature control.
   d. All program sequences shall be stored on board in EEPROM. No batteries shall be needed to retain logic program. All program sequences shall be executed by controller 10 times per second and

shall be capable of multiple PID loops for control of multiple devices. Programming of logic controller shall be completely modifiable in the field over installed BACnet LANs.

e. Temperature Control System Interface: Points shall be available from the unit controller for service access and display and/or control.

f. Space Temperature Sensor: The wall mounted sensor shall include occupied and unoccupied setpoint control, pushbutton unoccupied override, space temperature offset and space temperature indication.

M. Accessories:

1. Electric Heater: Constructed of heavy-duty nickel chromium elements. Staging shall be achieved through the unit control processor. Each heater shall have automatically reset high limit control. Heaters shall be individually fused from the factory and shall comply with NEC and CEC requirements. Power assemblies shall provide single point connection. Electric heat modules shall be listed and labeled by a national recognized testing laboratory acceptable to authorities having jurisdiction. Electric heater controls shall confirm the supply fan is operating before electric elements are energized. Operate electric heater in 2 stages when outdoor ambient is too low to maintain space thermostat setting with compressor operation.

2.2 CORROSION PROTECTION

A. Remote Outdoor Condenser Coils:

1. Epoxy Immersion Coating – Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall be such that uniform

coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:

a. Salt Spray Resistance (Minimum 6,000 Hours)
b. Humidity Resistance (Minimum 1,000 Hours)
c. Water Immersion (Minimum 260 Hours)
d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
e. Impact Resistance (Up to 160 Inch/Pound)

B. Exposed Outdoor Cabinet:

1. Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance ASTM D4587-11(2019)e.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Install heat pumps according to manufacturers printed instructions.

C. Install electrical and control devices furnished by the manufacturer but not specified to be factory mounted. All electrical work shall comply with Division 26 Sections.

D. Ductwork: Comply with requirements in Section 23 31 00, HVAC DUCTS AND CASINGS.

E. Piping: Comply with requirements in Section 23 23 00, REFRIGERANT PIPING.

3.2 STARTUP AND TESTING

A. Perform startup checks according to manufacturer's written instructions.

B. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with

the COR and CxA. Provide a minimum notice of 7 working days prior to startup and testing.

C. Test controls and demonstrate its compliance with project requirements. Replace damaged or malfunctioning controls and equipment and retest the equipment to the satisfaction of the COR.

D. Furnish test reports to the COR in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the CxA.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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11-01-22

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, conductors and cable, panelboards, and other items and arrangements for the specified items are shown on the drawings.

C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system and obtain electric utility company approval for sizes and settings of these devices.

D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. The latest International Residential Code (IRC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.

B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified, or otherwise determined to meet the safety requirements of an NRTL. Materials and equipment which no NRTL accepts,

certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
   a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Are periodically inspected by an NRTL.
   c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturer’s Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

B. Product Qualification:

1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new and shall be of superior quality and freshness.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer and witnessed by the contractor. In addition, the following requirements shall be complied with:

1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the COR fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels, and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold, freeze and rain.

1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.

3. Damaged equipment shall be repaired or replaced, as determined by the COR.
4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work shall comply with requirements of 2023 NFPA 70 (NEC), 2024 NFPA 70E, 2020 NFPA 780, in addition to other references required by contract.

B. Job site safety and worker safety are the responsibility of the Contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:

1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan and energized electrical work request to the COR, and Medical Center’s Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule,

area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.

4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized electrical work request from the COR, and Medical Center’s Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.
5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the COR, and Medical Center’s Chief Engineer or his/her designee to witness the work.

D. For work that affects existing electrical systems, arrange, phase, and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely, and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working spaces or working clearances shall comply with NEC’s requirements, at a minimum.

C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Readily accessible” is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use

of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit, and raceways.

D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as panelboards, cabinets, fused and non-fused safety switches, separately enclosed circuit breakers, individual breakers, control devices and other significant equipment.

B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, and number of wires. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:

1. Nominal system voltage.
2. Equipment/bus name, date prepared, and manufacturer name and address.
3. Arc flash boundary.
4. Available arc flash incident energy and the corresponding working distance.
5. Minimum arc rating of clothing.
6. Site-specific level of PPE.

1.12 SUBMITTALS

A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.

C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations, and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.

4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation instructions.
   e. Safety precautions for operation and maintenance.
   f. Diagrams and illustrations.
   g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and the name of servicing organization.
   j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.

H. After approval and prior to installation, furnish the COR with one sample of each of the following:

1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 POLYCHLORINATED BIPHENYL (PCB) EQUIPMENT (NOT USED)

1.15 ACCEPTANCE CHECKS AND TESTS

A. The Contractor shall furnish the instruments, materials, and labor for tests.

B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer’s representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.16 WARRANTY

A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of

one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.17 INSTRUCTION

A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

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10-01-25

SECTION 26 05 20
CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of nonmetallic-sheathed cables (NM) or (NMC), Underground Feeder and branch circuit cable (UF), and Metal Clad cables (MC) for use in electrical systems rated 600 V and below, indicated as cable(s) in this section.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

B. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.

b. Submit the following data for approval:

1) Electrical ratings and insulation type for each cable.
2) Splicing materials.
3) Connectors and fittings.
4) Junction boxes, types and sizes.

2. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the cables conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the cables have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):

IRC-24.....International Residential Code

C. American Society of Testing Material (ASTM):

B-3-24.....Soft Specification for Soft or Annealed Copper Wire

B-8-23.....Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

D2301-10.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

D2304-18.....Test Method for Thermal Endurance of Rigid Electrical Insulating Materials

D3005-17.....Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

D. Federal Specification:

A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)

E. Institute of Electrical and Electronics Engineers (IEEE):

1202-06.....Standardized Flame Testing of Cables

F. National Electrical Manufacturers Association (NEMA):

WC 70-21.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

G. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

H. Underwriters Laboratories, Inc. (UL):

44-18.....Thermoset-Insulated Wires and Cables

83-17.....Thermoplastic-Insulated Wires and Cables

467-13.....Grounding and Bonding Equipment

486A-486B-18.....Wire Connectors

486C-18.....Splicing Wire Connectors

486D-15.....Sealed Wire Connector Systems

486E-15.....Equipment Wiring Terminals for Use with Copper Conductors

493-18.....Thermoplastic-Insulated Underground Feeder and Branch-Circuit Cables

514B-12.....Conduit, Tubing, and Cable Fittings

719-25.....Nonmetallic-Sheathed Cables

1569-24.....Metal-Clad Cables

1685-25.....Fire and Flammability Testing

PART 2 - PRODUCTS

2.1 MATERIAL

A. Type NM, NMC, and UF outer cable sheath shall be non-metallic:

1. Type NM overall covering shall be flame retardant and moisture retardant.
2. Type NMC overall covering shall be flame retardant, moisture retardant, fungus resistant, and corrosion resistant.
3. Type UF overall covering shall be flame retardant, moisture resistant, fungus resistant, and corrosion resistant.

B. Typer MC outer cable shall be smooth metallic sheath, corrugated metallic sheath, or interlocking metal tape armor. The overall covering shall be impervious to moisture, and corrosion resistant.

C. Conductor shall be annealed copper, and compressed for stranded. Aluminum conductors are prohibited.

D. Insulation shall be polyvinyl-chloride (PVC) with a minimum thickness of 30 mils.

2.2 CONDUCTORS

A. Conductors shall be 600-volt insulated power conductors sized 14 AWG through 2 AWG copper available in 2, 3, and 4 conductor plus ground.

B. Cable shall have an insulated, covered, or bare equipment grounding conductor.

C. Cables shall be surface marked on their outer jacket and indicate maximum rated voltage, manufacturer’s identification, AWG size, and cable type letter designation:

1. Types NM cable identified by the markings NM-B.
2. Type NMC cable identified by the markings NMC-B.
3. Type UF cable identified by the markings UF-B.
4. Type MC cable identified by the markings MC or Metal Clad.

D. Conductors shall be temperature rated at 90 Celsius (194 Fahrenheit).

E. Direct Burial Cable: UF or MC cable.

F. Jacket Color Code:

1. Shall differ between conductor sizes.
2. Shall differ between conductor quantities.

G. Conductor Color Code:

1. Two Conductor: Black, White
2. Three Conductor: Black, White, Red
3. 2/2 Conductor: Black, White, Red, White with red stripe
4. 4 Conductor: Black, White, Red, Blue

H. Lighting circuit “switch legs”, and 3-way and 4-way switch “traveling wires,” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.

2.3 SPLICES

A. Splices shall be in accordance with NEC and UL.

B. Splices for No. 14 AWG to No. 8 AWG:

1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper conductors.
2. The integral insulator shall have a skirt to completely cover the stripped conductors.
3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

C. Splices for No. 6 AWG and larger:
   1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper conductors.
   2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
   3. Splice and insulation shall be products of the same manufacturer.
   4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.

D. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.4 CONNECTORS AND TERMINATIONS

A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper conductors.

B. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.5 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 18 AWG, or as required by the control wiring equipment manufacturer.

B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

PART 3 - EXECUTION

3.1 USES PERMITTED

A. Type NM and Type NMC cables shall be permitted to be used in the following:
   1. One- and two-family dwellings and their attached or detached garages, and their storage buildings.
   2. Multi-family dwellings and their detached garages permitted to be of Types III, IV, and V construction.
   3. Other structures permitted to be of Types III, IV, and V construction. Cables shall be concealed within walls, floors, or ceilings that provide a thermal barrier of material that has at

least a 15-minute finish rating as identified in listings of fire-rated assemblies.

4. Cable trays in structures permitted to be Types III, IV, or V where the cables are identified for the use.
5. Types I and II construction where installed within raceways permitted to be installed in Types I and II construction.

B. Type NM shall be permitted as follows:
1. For both exposed and concealed work in normally dry locations.
2. To be installed or fished in air voids in masonry block or tile walls.

C. Type NMC shall be permitted as follows:
1. For both exposed and concealed work in dry, wet, damp, or corrosive locations.
2. In outside and inside walls of masonry block or tile.
3. In a shallow chase in masonry, concrete, or adobe protected against nails or screws by a steel plate at least 1.6 mm (0.0625 in.) thick and covered with plaster, adobe, or similar finish.

D. Type UF shall be permitted as follows:
1. For use underground, including direct burial in the earth.
2. As single-conductor cables, all conductors of the feeder or branch circuit, including the grounded conductor and equipment grounding conductor.
3. For wiring in wet, dry, or corrosive locations.
4. Installed as nonmetallic-sheathed cable. Installation and conductor requirements shall be of the multiconductor type.
5. As single-conductor cables as the nonheating leads for heating cables.
6. Supported by cable trays as multiconductor type.

E. Type MC shall be permitted as follows:
1. For services, feeders, and branch circuits.
2. For power, lighting, control, and signal circuits.
3. Indoors or outdoors.
4. Exposed or concealed.
5. To be direct buried where identified for such use.
6. In cable tray where identified for such use.
7. In any raceway.

8. As aerial cable on a messenger.
9. In dry locations and embedded in plaster finish on brick or other masonry except in damp or wet locations.
10. In damp or wet locations where a corrosion-resistant jacket is provided over the metallic covering.
11. Where single-conductor cables are used, all phase conductors and, where used, the grounded conductor shall be grouped together to minimize induced voltage on the sheath.

3.2 USES NOT PERMITTED

A. Types NM and NMC:
1. In any dwelling or structure not specifically permitted.
2. Exposed within a dropped or suspended ceiling cavity in other than one- and two-family and multifamily dwellings
3. As service-entrance cable
4. Embedded in poured cement, concrete, or aggregate
5. In hazardous (classified) locations.

B. Type UF:
1. As service-entrance cable
2. Embedded in poured cement, concrete, or aggregate, except where embedded in plaster as nonheating leads.
3. Where exposed to direct rays of the sun, unless identified as sunlight resistant.
4. Where subject to physical damage

C. Type MC:
1. Where subject to physical damage
2. Where exposed to any of the destructive corrosive conditions in (a) or (b), unless the metallic sheath or armor is resistant to the conditions or is protected by material resistant to the conditions:
   a. Direct buried in the earth or embedded in concrete unless identified for direct burial
   b. Exposed to cinder fills, strong chlorides, caustic alkalis, or vapors of chlorine or of hydrochloric acids

3.3 PENETRATIONS

A. Cutting or Holes:

1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.

B. Fire block: Where conduits, wireways, and other electrical raceways pass through fire blocking, repair penetrations through the blocking that slow against the spread of fire, smoke, and gases with approved means as specified by the IRC R302-11.

C. Waterproofing: At floor, exterior wall, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.4 INSTALLATION, GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Install Types NM, NMC, and MC cables by staples, cable ties listed and identified for securement and support, or straps, hangers, or similar fittings designed and installed so as not to damage the cable:
   1. Types NM and NMC at intervals not exceeding 1.4 m (4.5 ft) and within 300 mm (12 in.) of every cable entry into enclosures such as outlet boxes, junction boxes, cabinets, or fittings.
   2. Type MC at intervals not exceeding 1.8 m (6 ft) and:
      a. Cables containing four or fewer conductors sized no larger than 10 AWG shall be secured within 300 mm (12 in.) of every box, cabinet, fitting, or other cable termination.
      b. In vertical installations, listed cables with ungrounded conductors 250 kcmil and larger shall be permitted to be secured at intervals not exceeding 3 m (10 ft).
      c. In horizontal runs, cables installed in wooden or metal framing members or similar supporting means shall be considered supported and secured where such support does not exceed 1.8 m (6ft) intervals.

3. Types NM and NMC cable length between the cable entry and the closest cable support shall not exceed 450 mm (18 in.).
4. Types NM and NMC flat cables shall not be stapled on edge.
5. Sections of Types NM and NMC cable protected from physical damage by raceway shall not be required to be secured within the raceway.
6. Type MC cable fittings shall be permitted as a means of cable support.

C. In Horizontal Runs Through Holes and Notches:
   1. In other than vertical runs, Types NM and NMC cables shall be supported:
      a. Not exceeding 1.4 m (4.5 ft) intervals and the nonmetallic-sheathed cable is securely fastened in place by an approved means within 300 mm (12 in.) of each box, cabinet, conduit body, or other nonmetallic-sheathed cable termination.
      b. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic “zip” ties.

D. Be Unsupported Where Types NM and NMC Cable:
   1. Is fished between access points through concealed spaces in finished buildings or structures and supporting is impracticable.
   2. Is not more than 1.4 m (4.5 ft) from the last point of cable support to the point of connection to a luminaire or other piece of electrical equipment and the cable and point of connection are within an accessible ceiling in one-, two-, or multifamily dwellings.

E. Be Unsupported Where Type MC Cable:
   1. Is fished between access points through concealed spaces in finished buildings or structures and supporting is impracticable.
   2. Is not more than 1.8 m (6 ft) in length from the last point of cable support to the point of connection to luminaires or other electrical equipment and the cable and point of connection are within an accessible ceiling
   3. Is interlocked armor type in lengths not exceeding 900 mm (3 ft) from the last point where it is securely fastened and is used to connect equipment where flexibility is necessary to minimize the

transmission of vibration from equipment or to provide flexibility for equipment that requires movement after installation

F. Splice cables only in outlet boxes, junction boxes, and hand holes.

G. Conductors of different systems (e.g. 120 V and 277 V) shall not be installed in the same raceway.

H. In panelboards, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic “zip” ties.

I. For connections to motors, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, or vibrating equipment.

J. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.

K. Cable Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling.
2. Use nonmetallic pull ropes.
3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
4. All cables in a single conduit shall be pulled simultaneously.
5. Do not exceed manufacturer’s recommended maximum pulling tensions and sidewall pressure values.

L. Number of cables for branch circuits shall not exceed more than three branch circuits in any one conduit.

M. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

N. The sheath on Types NM and NMC cable shall extend not less than 6 mm (0.25 in.) beyond any cable clamp or cable entry.

O. Types NM, NMC and UF cable bends:

a. Carefully fish cable to prevent physical damage.
b. The radius of the curve of the inner edge of any bend during or after installation shall not be less than five times the diameter of the cable.
c. For flat cables, the major diameter dimension of the cable shall be used to determine the bending radius.
d. Bending of cable using any other means is prohibited.

2. Type MC cable bends:

a. Carefully fish cable to prevent physical damage.
b. The radius of the curve of the inner edge of any bend shall not be less than required by the following:
    1) Smooth Sheath:
        1. Ten times the external diameter of the metallic sheath for cable not more than 19 mm (0.75 in.) in external diameter
        2. Twelve times the external diameter of the metallic sheath for cable more than 19 mm (0.75 in.) but not more than 38 mm (1.5 in.) in external diameter
        3. Fifteen times the external diameter of the metallic sheath for cable more than 38 mm (1.5 in.) in external diameter
    2) Interlocked-Type Armor or Corrugated Sheath:
        1. Seven times the external diameter of the metallic sheath.
    3) Shielded Conductors:
        1. Twelve times the overall diameter of one of the individual conductors or seven times the overall diameter of the multiconductor cable, whichever is greater.

3.5 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on drawings, exposed cable is only permitted in mechanical rooms, electrical rooms, unfinished attics, and unfished basements.
B. Exposed cable shall be installed as follows:
    1. Types NM, NMC and MC cable shall closely follow the surface of the building finish or of running boards.
        a. Type MC exposed runs shall also be permitted to be installed on the underside of joists where supported at each joist and located so as not to be subject to physical damage.
    2. Types NMC cable installed in shallow chases or grooves in masonry, concrete, or adobe shall be protected and covered with plaster, adobe, or similar finish.
    3. Where Types NM and NMC cable is run at angles with joists in unfinished basements and crawl spaces:

a. Secure cables not smaller than two 6 AWG or three 8 AWG conductors directly to the lower edges of the joists.
b. Smaller cables shall be run either through bored holes in joists or on running boards.

4. Types NM and NMC cable installed on the wall of an unfinished basement shall be permitted to be installed in a listed conduit or tubing or shall be protected.
5. The sheath of Types NM and NMC cable shall extend through the conduit or tubing and into the outlet, device, or junction box not less than 6 mm (0.25 in.). The cable shall be secured within 300 mm (12 in.) of the point where the cable enters the conduit or tubing.

3.6 THROUGH OR PARALLEL TO FRAMING MEMBERS INSTALLATION

A. Types NM, NMC and MC cable shall be protected where installed through or parallel to framing members.
B. Types NM and NMC cable that passes through factory- or field-punched holes in metal studs or similar members are required to be protected.
C. Holes shall be bored so that the edge of the holes is not less than 32 mm (1.25 in.) from the nearest edge of the wood members.
   1. Where this distance cannot be maintained, cable shall be protected from penetration by screws or nails by a steel plate(s) at least 1.6 mm (0.0625 in.) thick, and of appropriate length and width installed to cover the area of the wiring.
D. Bushings used shall remain in place and be listed for the purpose of cable protection.
E. Listed bushings or listed grommets covering all metal edges must be securely fastened in the opening before the cable is installed.

3.7 ACCESSIBLE ATTIC INSTALLATION

A. Installation of Types NM, NMC and MC cable in accessible attics:
   1. Where run across the top of framing members, or across the face of rafters or studding within 2.1 m (7 ft) of the floor or horizontal surface, the cable shall be protected by guard strips that are at least as high as the cable.
      a. Where this space is not accessible by permanently installed stairs or ladders, protection shall only be required within 1.8 m (6 ft) of the nearest edge of the scuttle hole or attic entrance.

2. Where the cable is installed parallel to the sides of rafters, studs, or ceiling or floor joists, neither guard strips nor running boards shall be required.

3.8 SPLICE AND TERMINATION INSTALLATION

A. Splices and terminations shall be mechanically and electrically secured and tightened to manufacturer's published torque values using a torque screwdriver or wrench.

B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.9 CONDUCTOR INDENTIFICATION

A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where markings are covered by tape, apply tags to conductors, stating size and insulation type.

3.10 EXISTING CONDUCTORS

A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.11 CONTROL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.

B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.12 CONTROL WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

D. In each handhole, install embossed brass tags to identify the system served and function.

3.13 DIRECT BURIAL CABLE INSTALLATION

A. Tops of cables:

1. Below the finished grade: Minimum 600 mm (24 inches) unless greater depth is shown.
2. Below driveway and other pavement surfaces: In conduit as specified, minimum 600 mm (24 inches) unless greater depth is shown.
3. Do not install cables under railroad tracks.

B. Under road and paved surfaces: Install cables in direct burial PVC conduits. Size as shown on plans, but not less than 19 mm (0.75 inch) trade size with bushings at each end of each conduit run. Provide size/quantity of conduits required to accommodate cables plus one spare.

C. Work with extreme care near existing ducts, conduits, cables, and other utilities to prevent any damage.

D. Excavation and backfill is specified in Section 31 20 11, EARTH MOVING (SHORT FORM).

E. Provide horizontal slack in the cables for contraction during cold weather.

F. Install the cables in continuous lengths. Splices within cable runs shall not be accepted.

G. Connections and terminations shall be listed submersible-type designed for the cables being installed.

H. Warning tape shall be continuously placed 300 mm (12 inches) above the buried cables.

3.14 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests: Inspect physical condition.
2. Electrical tests:
   a. After installation but before connection to utilization devices, such as fixtures, or appliances, test conductors’ phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
   b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.

B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 20, CABLES: Low-voltage cables.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

D. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
2. Test Reports:
   a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.

3. Certifications:
   a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-13.....Standard Specification for Hard-Drawn Copper Wire

B3-13(R2018).....Standard Specification for Soft or Annealed Copper Wire

B8-11(R2017).....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-12.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

70E-24.....Standard for Electrical Safety in the Workplace

E. Underwriters Laboratories, Inc. (UL):

44-18 .....Thermoset-Insulated Wires and Cables

83-17 .....Thermoplastic-Insulated Wires and Cables

467-13 .....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Individual equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

B. Equipment grounding conductors as part of listed cable assemblies shall be included by the manufacturer as indicated in 26 05 20 Cables.

C. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, and vibrating equipment.

D. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

E. Insulation: THHN-THWN.

2.2 GROUND RODS

A. Copper clad steel, 19 mm (0.75 inch) diameter by 3 M (10 feet) long.

B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

A. Concrete-encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: Listed for use with copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have

minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS (NOT USED)

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in metallic piping.

2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.

C. Panelboards, and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and all branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes.
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.

2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.

3.6 OUTDOOR METALLIC FENCES AROUND ELECTRICAL EQUIPMENT (NOT USED)

3.7 CORROSION INHIBITORS

A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.8 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.9 LIGHTNING PROTECTION SYSTEM

A. Bond the lightning protection system to the electrical grounding electrode system.

3.10 MAIN ELECTRICAL ROOM GROUNDING

A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings.

Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.11 EXTERIOR LIGHT POLES (NOT USED)

3.12 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.13 GROUND ROD INSTALLATION

A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.

B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.

C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.

D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.14 ACCEPTANCE CHECKS AND TESTS

A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.

B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.

B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.

C. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

D. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.

E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

G. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.

H. Section 31 20 11, EARTHWORK (SHORT FORM): Bedding of conduits.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

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1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Size and location of main feeders.
   b. Size and location of panels.
   c. Layout of required conduit penetrations through structural elements.
   d. Submit the following data for approval:
      1) Raceway types and sizes.
      2) Conduit bodies, connectors, and fittings.
      3) Junction boxes, types and sizes.
2. Certifications: Two weeks prior to final inspection, submit the following:
   a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction boxes, and all related equipment conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction boxes, and all related equipment have been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Iron and Steel Institute (AISI):

S100-16.....North American Specification for the Design of Cold-Formed Steel Structural Members

C. National Electrical Manufacturers Association (NEMA):

C80.3-20.....Steel Electrical Metal Tubing

FB1-14.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

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FB2.10-21.....Selection and Installation Guidelines for Fittings for use with Non-Flexible Conduit or Tubing (Rigid Metal Conduit, Intermediate Metallic Conduit, and Electrical Metallic Tubing)

FB2.20-21.....Selection and Installation Guidelines for Fittings for use with Flexible Electrical Conduit and Cable

OS-2-14.....Nonmetallic Outlet Boxes, Device Boxes, Covers and Box Supports

RV-3-21.....Application and Installation Guidelines for Flexible and Liquidtight Flexible Metal and Nonmetallic Conduits

TC-2-20.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit

TC-3-21.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

50-15.....Enclosures for Electrical Equipment

467-13.....Grounding and Bonding Equipment

514A-13.....Metallic Outlet Boxes

514B-12.....Conduit, Tubing, and Cable Fittings

514C-14.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers

651-11.....Schedule 40 and 80 Rigid PVC Conduit and Fittings

797-07.....Electrical Metallic Tubing

1660-19.....Liquid-Tight Flexible Nonmetallic Conduit

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 13 mm (0.5-inch) unless otherwise shown.

B. Conduit:

1. Size: In accordance with the NEC, but not less than 13 mm (0.5-inch).
2. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and NEMA C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
3. Liquid-Tight Flexible Nonmetallic Conduit (LTNC): Shall conform to UL 1660 and NEMA RV-3.

C. Conduit Fittings:

1. Schedule 80 PVC Conduit Fittings:
   a. Fittings and conduit bodies shall meet the requirements of UL 514B, NEMA TC-2, and NEMA TC-3.
   b. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper conductors.
   c. Clamp type for connecting cable to box or enclosure with snap connection.
   d. Snap-in connectors. Plastic push in connectors sized to the available opening for connection to a box or enclosure.
   e. All bolts, nuts, and washers used to connect connections and terminations to termination points shall be zinc-plated steel.
2. Electrical Metallic Tubing Fittings:
   a. Fittings and conduit bodies shall meet the requirements of UL 514B, NEMA C80.3, and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Set Screw Couplings and Connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding. Connector shall have insulated throat.
   d. Indent-type connectors or couplings are prohibited.
   e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Liquid-tight Flexible Nonmetallic Conduit Fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB2.20.
   b. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper conductors.
   c. Clamp type for connecting cable to box or enclosure with snap connection.

d. Snap-in connectors. Plastic push in connectors sized to the available opening for connection to a box or enclosure.
e. All bolts, nuts, and washers used to connect connections and terminations to termination points shall be zinc-plated steel.

4. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
5. Expansion and Deflection Couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30-degree angular deflections.
   c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
   d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:
1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, and Junction Boxes:
1. Comply with UL-50, UL-514A and UL-514C.
2. Rustproof cast metal where required by the NEC or shown on drawings.
3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.

4. Boxes of Insulating Material. Nonmetallic outlet boxes shall be permitted for cabled wiring methods with entirely nonmetallic sheaths.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Do not cut holes in the structural elements, such as ribs or beams. Obtain the approval of COR prior to drilling through framing elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.

B. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with NEC, NEMA, UL, as shown on drawings, and as specified herein.

1. Secure cables to cabinets, junction boxes, and outlet boxes with bonding type locknuts. Provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.

B. Layout and Homeruns:

1. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

3.3 CONCEALED WORK INSTALLATION (NOT USED)

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on drawings, exposed conduit is only permitted outside.

B. Conduit for Conductors 600 V and Below: Schedule 80 PVC conduit or EMT. Mixing different types of conduits in the system is prohibited.

1. Where passing through a floor, the cable shall be enclosed in Schedule 80 PVC conduit extending at least 150 mm (6 in.) above the floor.

C. Conduit or tubing shall be provided with a bushing or adapter that provides protection from abrasion at the point the cable enters and exits the raceway.

D. Align and run conduit parallel or perpendicular to the building lines.

E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.

F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.

G. Metal tubing, and metal outlet boxes shall be connected to an equipment grounding conductor.

H. Painting:

1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

I. Where a cable or raceway-type wiring method is installed through bored holes in joists, rafters, or wood members:

1. Holes shall be bored so that the edge of the holes is not less than 32 mm (1.25 in.) from the nearest edge of the wood members.
2. Where this distance cannot be maintained, the cable or raceway shall be protected from penetration by screws or nails by a steel plate(s) at least 1.6 mm (0.0625 in.) thick, and of appropriate length and width installed to cover the area of the wiring.

3.5 DIRECT BURIAL INSTALLATION

A. Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 HAZARDOUS LOCATIONS (NOT USED)

3.7 WET OR DAMP LOCATIONS

A. Use Schedule 80 PVC conduits.

B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces,

constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.

C. Use Schedule 80 PVC conduit for approved direct burial, within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.8 MOTORS AND VIBRATING EQUIPMENT

A. Use liquid-tight flexible nonmetallic conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.

B. Use liquid-tight flexible nonmetallic conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.

C. Provide a green equipment grounding conductor with liquid-tight flexible nonmetallic conduit.

3.9 EXPANSION JOINTS (NOT USED)

3.10 CONDUIT SUPPORTS

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.

2. Existing Construction:

a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts.
G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.11 BOX INSTALLATION

A. Boxes for Concealed Conduits:
1. Flush-mounted.
2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pull-in operations or where more than the equivalent of (4) 90 degree bends are necessary.
C. Locate pull boxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.

F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

G. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "ELECTRICAL PB No. 1."

H. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of underground cables to form a complete underground electrical raceway system.

B. The terms “duct” and “conduit” are used interchangeably in this section.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 31 20 11, EARTH MOVING (SHORT FORM): Trenching, backfill, and compaction.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Coordinate layout and installation of ducts with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.

b. Submit information on ducts, and hardware.

c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate duct banks at locations other than shown on the drawings, show the proposed

locations accurately on scaled site drawings, and submit to the COR for approval prior to construction.

2. Certifications: Two weeks prior to the final inspection, submit the following.
   a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

77-17.....Underground Enclosure Integrity

C. National Electrical Manufacturers Association (NEMA):

TC 2-20.....Electrical Polyvinyl Chloride (PVC) Conduit

TC 3-21.....Polyvinyl Chloride (PVC) Fittings for Use With Rigid PVC Conduit And Tubing

TC 6 & 8-20.....Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installations

TC 9-20.....Fittings For Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installation

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

70E-24.....Standard for Electrical Safety in the Workplace

E. Underwriters Laboratories, Inc. (UL):

467-13.....Grounding and Bonding Equipment

651-11.....Schedule 40, 80, Type EB and A Rigid PVC Conduit and Fittings

PART 2 - PRODUCTS

2.1 PRE-CAST CONCRETE MANHOLES AND HARDWARE (NOT USED)

2.2 PULLBOXES (NOT USED)

2.3 DUCTS

A. Number and sizes shall be as shown on the drawings.

B. Ducts (concrete-encased):

1. Plastic Duct:
   a. NEMA TC6 & 8 and TC9 plastic utilities duct UL 651 and 651A Schedule 40 PVC conduit.
   b. Duct shall be suitable for use with 90˚ C (194˚ F) rated conductors.
2. Conduit Spacers: Prefabricated plastic.

2.4 GROUNDING

A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.5 WARNING TAPE

A. 4-mil polyethylene 75 mm (3 inches) wide detectable tape, red with black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

2.6 PULL ROPE FOR SPARE DUCTS

A. Plastic with 890 N (200 lb) minimum tensile strength.

PART 3 - EXECUTION

3.1 MANHOLE AND PULLBOX INSTALLATION (NOT USED)

3.2 TRENCHING

A. Refer to Section 31 20 11 EARTH MOVING (SHORT FORM) for trenching, backfilling, and compaction.
B. Before performing trenching work at existing facilities, a Ground Penetrating Radar Survey shall be carefully performed by a certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.
C. Work with extreme care near existing ducts, conduits, and other utilities to avoid damaging them.
D. Cut the trenches neatly and uniformly.
E. Individual cables to be installed under existing paved areas and roads that cannot be disturbed shall be bored using plastic utilities duct or PVC conduit, as approved by the COR.

3.3 DUCT INSTALLATION

A. General Requirements:
   1. Ducts shall be in accordance with the NEC, as shown on the drawings, and as specified.
   2. Join and terminate ducts with fittings recommended by the manufacturer.

3. Slope ducts to drain towards junction boxes, and away from building and equipment entrances. Pitch not less than 100 mm (4 inches) in 30 M (100 feet).
4. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be PVC conduit half-lap wrapped with PVC tape and shall extend a minimum of 1.5 M (5 feet) outside the building foundation. Tops of conduits below building slab shall be minimum 610 mm (24 inches) below bottom of slab.
5. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be PVC conduit half-lap wrapped with PVC tape and shall extend a minimum of 1.5 M (5 feet) away from the edge of slab.
6. Install insulated grounding bushings on the conduit terminations.
7. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 75 mm (3 inches) above the bottom of the trench during the dirt pour. Spacer spacing shall not exceed 1.5 M (5 feet). Secure spacers to ducts and earth to prevent floating during dirt pour. Provide nonferrous tie wires to prevent displacement of the ducts during dirt pour. Tie wires shall not act as substitute for spacers.
9. Duct lines shall be installed no less than 300 mm (12 inches) from other utility systems, such as water, sewer, chilled water.
10. Clearances between individual ducts:
    a. For similar services, not less than 75 mm (3 inches).
    b. For power and signal services, not less than 150 mm (6 inches).
11. Duct lines shall terminate at the main service panel(s) or as shown on the drawings. All ducts shall be fitted with end bells.
12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
14. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.

15. Duct Identification: Place continuous strip of warning tape approximately 300 mm (12 inches) above ducts before backfilling trenches. Warning tape shall be preprinted with proper identification.
16. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
17. Use plastic ties to secure cables to insulators on cable arms. Use minimum two ties per cable per insulator.

B. Direct-Burial Ducts:
   1. Install direct-burial ducts only where shown on the drawings. Provide direct-burial ducts only for low-voltage power and lighting branch circuits.
   2. Tops of ducts shall be:
      a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
      b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
      c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
   3. Do not kink the ducts. Compaction shall not deform the ducts.

C. Partially Completed Ducts: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable plugs. Restrain reinforcing assembly from moving during pouring of dirt.

3.4 ACCEPTANCE CHECKS AND TESTS

A. Duct Testing and Cleaning:
   1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
   2. The mandrel shall be not less than 300 mm (12 inches) long and shall have a diameter not less than 13 mm (0.5 inch) less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The

diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.

3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the COR.
4. Mandrel pulls shall be witnessed by the COR.

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Painting of panelboards.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 20, CABLES: Low-voltage cables.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

F. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices integral to panelboards.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.

b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.

c. Certification from the manufacturer that a representative panelboard has been seismically tested to International Building Code requirements. Certification shall be based upon simulated

seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
      1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
      2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
IRC-24.....International Residential Code

C. National Electrical Manufacturers Association (NEMA):
PB 1-11.....Panelboards
250-20.....Enclosures for Electrical Equipment (1,000V Maximum)

D. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)
70E-24.....Standard for Electrical Safety in the Workplace

E. Underwriters Laboratories, Inc. (UL):
50-15.....Enclosures for Electrical Equipment

67-09.....Panelboards
489-16.....Molded Case Circuit Breakers and Circuit Breaker Enclosures
943-16.....Ground-Fault Circuit-Interrupters
1699-17.....Arc-Fault Circuit-Interrupters

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.

B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.

D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.

E. Bus bar connections to the branch circuit breakers shall be the “distributed phase” or “phase sequence” type.

F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.

G. Neutral bus shall be 100% rated, mounted on insulated supports.

H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.

I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/240 V panelboards.

J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only or through-feed lugs for main breaker type panelboards and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.

K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:

1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
2. Enclosures shall not have ventilating openings.
3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.

B. Circuit breakers shall be bolt-on type.

C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:

1. 120/240 V Panelboard: 10,000 A symmetrical.

D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame.

E. Circuit breaker features shall be as follows:

1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.

3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates closed, tripped, and open positions.
8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault circuit-interrupting breakers, arc fault circuit-interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.
   a. Ground fault interrupter shall consist of a differential current transformer, self-test, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or – 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
      1) Self-test function shall be automatically initiated within 5 seconds after power is activated to the receptacles. Self-test function shall be periodically and automatically performed every 3 hours or less.
   b. Arc fault interrupter shall consist of a differential current transformer, test button, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to low current (series) arc fault of 5 amperes and high current (parallel) arc fault of 75 amperes. Device shall function to interrupt the current supply for any value of series arc fault above 5 amperes and parallel arc fault above 75 amperes on the load side of the device. Device shall have a minimum nominal tripping time of 0.5 second.

10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SURGE PROTECTIVE DEVICES

A. Where shown on the drawings, furnish panelboards with surge protective devices that are integral or as close to line side of main service disconnect. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer’s instructions, the NEC, as shown on the drawings, and as specified.

B. Locate panelboards so that the present and future conduits can be conveniently connected.

C. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards

D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).

E. Provide blank cover for each unused circuit breaker mounting space.

F. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims with finishes to match surrounding surfaces after the panelboards have been installed. Do not paint nameplates.

G. Rust and scale shall be removed from the inside of existing enclosures where new interior components are to be installed. Paint inside of enclosures with rust-preventive paint before the new interior components are installed. Provide new trim. Trim shall fit tight to the enclosure.

H. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.
b. Inspect physical, electrical, and mechanical condition.
c. Verify appropriate anchorage and required area clearances.
d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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CISECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 20, CABLES: Low-voltage cables.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Electrical Manufacturers Association (NEMA):
WD 1-99(R2020).....General Color Requirements for Wiring Devices
WD 6-16 .....Wiring Devices – Dimensional Specifications

C. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)

D. Underwriter's Laboratories, Inc. (UL):
20-18.....General-Use Snap Switches
231-16.....Power Outlets
467-13.....Grounding and Bonding Equipment
498-17.....Attachment Plugs and Receptacles
943-16.....Ground-Fault Circuit-Interrupters
1449-21.....Surge Protective Devices
1472-15.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.

1. Mounting straps shall be nickel plated brass, brass, nickel plated steel or galvanized steel with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.

2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.

B. Duplex Receptacles: shall be single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
   1. Bodies shall be ivory in color.
   2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
   3. Tamper-Resistant Duplex Receptacles:
      a. Bodies shall be ivory in color.
         1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.

C. Receptacles - 20, 30, 40 and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.

D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
   1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
   2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self-grounding mounting strap with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
   3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 MANUAL DIMMING CONTROL

A. Electronic full-wave manual slide dimmer with on/off switch and audible frequency and EMI/RFI suppression filters.

B. Manual dimming controls shall be fully compatible with LED dimming driver and be approved by the driver manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.

C. Provide single-pole with tandem line, three-way or four-way, as shown on the drawings.

D. Manual dimming control and faceplates shall be ivory in color unless otherwise specified.

2.4 WALL PLATES

A. Wall plates for switches and receptacles shall be type thermoset plastic or thermoplastic (nylon). Oversize plates are acceptable.

B. Color shall be ivory unless otherwise specified.

C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES (NOT USED)

2.6 SELF-CONTAINED DEVICES

A. Devices of Insulating Material. Self-contained switches, self-contained receptacles, and listed nonmetallic-sheathed cable interconnector devices of insulating material that are listed for use without a box shall be permitted to be used without boxes in exposed or concealed installations. Openings in such devices shall form a close fit around the outer covering of the cable, and the device shall fully enclose the part of the cable from which any part of the covering has been removed. Where connections to conductors are by binding-screw terminals, there shall be available as many terminals as conductors.

B. Devices with Integral Enclosures. Wiring devices with integral enclosures identified for the use, having brackets that securely fasten the device to walls or ceilings of conventional on-site frame construction, for use with nonmetallic-sheathed cable, shall be permitted in lieu of a box or conduit body.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC and as shown on the drawings.

B. Install wiring devices after wall construction and painting is complete.

C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper and also connected to the branch circuit equipment grounding conductor.

D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.

E. Provide barriers in multi-gang outlet boxes to comply with the NEC.

F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.

G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes, and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.

H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.

I. Install wall dimmers 1.2 M (48 inches) above floor.

J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.

K. Install horizontally mounted receptacles with the ground pin to the right.

L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.

M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

N. A self contained wiring device shall be identified for the use, without a separate outlet box, and incorporating an integral cable clamp shall

be permitted where the cable is secured in place at intervals not exceeding 1.4 m (4.5 ft) and within 300 mm (12 in.) from the wiring device wall opening, and there shall be at least a 300 mm (12 in.) loop of unbroken cable or 150 mm (6 in.) of a cable end available on the interior side of the finished wall to permit replacement.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer’s required field checks in accordance with the manufacturer's recommendations, and the latest NFPA 99. In addition, include the following:

1. Visual Inspection and Tests:
   a. Inspect physical and electrical conditions.
   b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
   c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.

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SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 20, CABLES: Low-voltage cables.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

E. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
2. Manuals:

a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
   1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
   2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
IRC-24.....International Residential Code

C. National Electrical Manufacturers Association (NEMA):
FU l-12.....Low Voltage Cartridge Fuses
KS l-13.....Heavy Duty Enclosed and Dead-Front Switches (600 Volts Maximum)

D. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):
98-16.....Enclosed and Dead-Front Switches
248 1-11.....Low Voltage Fuses

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489-16.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.

B. Shall be NEMA classified General Duty (GD) for 240 V switches.

C. Shall be horsepower (HP) rated.

D. Shall have the following features:

1. Switch mechanism shall be the quick-make, quick-break type.
2. Copper blades, visible in the open position.
3. An arc chute for each pole.
4. External operating handle shall indicate open and closed positions and have lock-open padlocking provisions.
5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
6. Fuse holders for the sizes and types of fuses specified.
7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
8. Ground lugs for each ground conductor.
9. Enclosures:
   a. Shall be the NEMA types shown on the drawings.
   b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
   c. Shall be finished with manufacturer’s standard gray baked enamel paint over pretreated steel.
10. Electrically operated switches shall only be installed where shown on the drawings.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

A. Shall be the same as fused switches, but without provisions for fuses.

2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES (NOT USED)

2.4 MOTOR RATED TOGGLE SWITCHES

A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.

B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

A. Outdoor Unit Motor Branch Circuits: Class RK5, time delay or as per manufacturer specifications.

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.

B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
   d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR.

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11-01-22

SECTION 26 43 13
SURGE PROTECTIVE DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of Type 2 Surge Protective Devices, as defined in NFPA 70, and indicated as SPD in this section.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 24 16, PANELBOARDS: For factory-installed or external SPD.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings and device nameplate data.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the SPD conforms to the requirements of the drawings and specifications.

b. Certification by the Contractor that the SPD has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. Institute of Engineering and Electronic Engineers (IEEE):

IEEE C62.41.2-02.....Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

IEEE C62.45-08.....Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits

C. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

UL 1283-17.....Electromagnetic Interference Filters

UL 1449-21.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 SWITCHGEAR/SWITCHBOARD SPD (NOT USED)

2.2 PANELBOARD SPD

A. General Requirements:

1. Comply with UL 1449 and IEEE C62.41.2.
2. Short circuit current rating of 200 kA.
3. Voltage protection rating (VPR) of 600V.
4. Bolted compression lugs for internal wiring.
5. Thermally protected MOVs.
6. LED indicator lights for power and protection status.
7. Audible alarm, with silencing switch, to indicate when protection has failed.
8. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
9. Four-digit transient-event counter.

B. Surge Current per Phase:

1. Minimum 65kA per phase.

2.3 MOUNTING

A. Internal mounting shall be a product of the same manufacturer and connect directly to the bus.

B. Panel Mount:

1. Enclosure: NEMA 1, 3R, or 4 matching the connected panel rating.
2. Mounted to the side or bottom of the panel through a panel knockout.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Factory-installed SPD: Panelboard manufacturer shall install SPD at the factory.

C. Field-installed SPD: Contractor shall install SPD in breaker space nearest the incoming feed with conductors or buses between SPD and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.

1. Provide a circuit breaker as a dedicated disconnecting means for TVSS per the manufacturer’s sizing requirements and as shown on drawings.

D. Do not perform insulation resistance tests on switchgear, switchboards, panelboards, or feeders with the SPD connected. Disconnect SPD before conducting insulation resistance tests and reconnect SPD immediately after insulation resistance tests are complete.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify that disconnecting means and feeder size and maximum length to SPD corresponds to approved shop drawings.
   d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.
   e. Vacuum-clean enclosure interior. Clean enclosure exterior.

f. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 FOLLOW-UP VERIFICATION

A. After completion of acceptance checks and tests, the Contractor shall show by demonstration in service that SPD are in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

A. Provide the services of a factory-trained technician for one 2-hour training period for instructing personnel in the maintenance and operation of the SPD, on the date requested by the COR.

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01-10-22

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

A. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT: Disposal of lamps.

B. Section 02 41 00, DEMOLITION: Removal and disposal of lamps and ballasts.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

D. Section 26 05 20, CABLES: Low-voltage cables.

E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

F. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.

b. Material and construction details, include information on housing and optics system.

c. Physical dimensions and description.

d. Wiring schematic and connection diagram.

e. Installation details.

f. Energy efficiency data.

g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.

h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).

i. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.

2. Manuals:

a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Environmental Protection Agency (EPA):

40 CFR 261-21.....Identification and Listing of Hazardous Waste

C. Illuminating Engineering Society of North America (IESNA):

LM-79-19.....Electrical and Photometric Measurements of Solid-State Lighting Products

LM-80-21.....Measuring Lumen Maintenance of LED Light Sources

LM-82-19.....Characterization of LED Light Engines and LED Lamps for Electrical and Photometric Properties as a Function of Temperature

D. Institute of Electrical and Electronic Engineers (IEEE):
   C62.41-91(R1995).....Surge Voltages in Low Voltage AC Power Circuits
E. International Code Council (ICC):
   IRC-24.....International Residential Code
F. National Electrical Manufacturer's Association (NEMA):
   SSL 1-16.....Electronic Drivers for LED Devices, Arrays, or Systems
G. National Fire Protection Association (NFPA):
   70-23.....National Electrical Code (NEC)
   101-21.....Life Safety Code
H. Underwriters Laboratories, Inc. (UL):
   496-17.....Lampholders
   1598-21.....Standard for Safety Luminaires
   2108-15.....Standard for Safety Low-Voltage Lighting Systems
   8750-15.....Standard for Safety Light Emitting Diode (LED) Light Sources for Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.
B. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
C. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
D. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.
E. Light Transmitting Components for Fixtures:
   1. Shall be 100 percent virgin acrylic.
   2. Flat lens panels shall have not less than 3 mm (1/8 inch) of average thickness.
   3. Unless otherwise specified, lenses, reflectors, diffusers, and louvers shall be retained firmly in a metal frame by clips or

clamping ring in such a manner as to allow expansion and contraction without distortion or cracking.

2.2 BALLASTS (NOT USED)

2.3 FLUORESCENT EMERGENCY BALLAST (NOT USED)

2.4 EMERGENCY LIGHTING UNIT (NOT USED)

2.5 LAMPS (NOT USED)

2.6 RADIO-INTERFERENCE-FREE FLUORESCENT FIXTURES (NOT USED)

2.7 WALL MOUNTED FLUORESCENT BEDLIGHT FIXTURES (NOT USED)

2.8 X-RAY FILM ILLUMINATORS (NOT USED)

2.9 LED EXIT LIGHT FIXTURES (NOT USED)

2.10 LED LIGHT FIXTURES

A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
3. LED drivers shall include the following features unless otherwise indicated:
   a. Minimum efficiency: 85% at full load.
   b. Minimum Operating Ambient Temperature: -20˚ C. (-4˚ F.)
   c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
   d. Integral short circuit, open circuit, and overload protection.
   e. Power Factor: ≥ 0.95.
   f. Total Harmonic Distortion: ≤ 20%.
   g. Comply with FCC 47 CFR Part 15.
4. LED modules shall include the following features unless otherwise indicated:
   a. Comply with IES LM-79 and LM-80 requirements.
   b. Minimum CRI: 80 or higher. Minimum Color Fidelity Index (IES Rf): 80 or higher.
   c. Color temperature between 3000° - 5000°K and as specified in the drawings' LIGHTING FIXTURE SCHEDULE.
   d. Minimum Rated Life: 50,000 hours per IES L70.
   e. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

B. LED Downlights:

1. Housing, LED driver, and LED module shall be products of the same manufacturer.

C. LED Troffers:

1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.

B. Align, mount, and level the lighting fixtures uniformly.

C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20-gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.

D. Lighting Fixture Supports:

1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
2. Shall maintain the fixture positions after cleaning and relamping.
3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
   a. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 6 mm (1/4 inch) studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 6 mm (1/4 inch) toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.
4. Single or double pendant-mounted lighting fixtures:
   a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture

oscillations. Outlet box shall be supported vertically from the building structure.

5. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.

E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project, and for all existing lighting fixtures reused under this project.

F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.

G. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

H. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

I. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT, and Section 02 41 00, DEMOLITION.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform the following:

1. Visual Inspection:

a. Verify proper operation by operating the lighting controls.

b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.

2. Electrical tests:

a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COR. Observe for visually detectable flicker over full dimming range and replace defective components at no cost to the Government.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

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10-11

SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.

B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the Resident Engineer or their authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.

C. Fire alarm signals:
   1. Existing building fire alarm systems are to be modified to accommodate changes shown in the drawings.

D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control panel.

1.2 SCOPE

A. Existing fire alarm system to be modified and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.

B. All existing fire alarm equipment, wiring, devices and sub-systems that are not reused shall be removed. All existing fire alarm conduit not reused shall be removed.

C. Existing fire alarm bells, chimes, door holders, 120VAC duct smoke detectors, valve tamper switches and waterflow/pressure switches may be reused only as specifically indicated on the drawings and provided the equipment:
   1. Meets this specification section
   2. Is UL listed or FM approved
   3. Is compatible with new equipment being installed
   4. Is verified as operable through contractor testing and inspection
   5. Is warranted as new by the contractor.

D. Existing 120 VAC duct smoke detectors, waterflow/pressure switches, and valve tamper switches reused by the Contractor shall be equipped with an addressable interface device compatible with the new equipment being installed.

E. Existing reused equipment shall be covered as new equipment under the Warranty specified herein.

F. Basic Performance:
   1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
   2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
   3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.

4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.
6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.

B. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.

1.4 SUBMITTALS

A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer’s Representative (COR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.

2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.

3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COR 3 sets of as-built drawings and one set of the as-built drawing computer files using AutoCAD 2021 or later. As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
   b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
   c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.

d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
e. Complete listing of all digitized voice messages.
f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
g. Include information indicating who will provide emergency service and perform post contract maintenance.
h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.

2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COR.
   a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
   b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
   c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.

d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.

e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:

1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer’s representative who makes the certification.
2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 GUARANTY PERIOD SERVICES

A. Complete inspection, testing, maintenance and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period of 5 years from the date of acceptance of the entire installation by the Contracting Officer.

B. Contractor shall provide all necessary test equipment, parts and labor to perform required inspection, testing, maintenance and repair.

C. All inspection, testing, maintenance and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices as well as all reused existing equipment connected to the fire alarm system. It shall include all interfaced equipment including but not limited to elevators, HVAC shutdown, and extinguishing systems.

D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment and cleaning of all equipment.

E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.

F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA Resident Engineer his authorized representative.

G. Emergency Service:

1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty period, unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency warranty period service and the contractor shall respond as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back service time periods at the discretion of the Resident Engineer his authorized representative.

2. Normal and overtime emergency call-back service shall consist of an on-site response within 2 hours of notification of a system trouble.

3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 manhours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement will be handled through separate purchase orders. The method of calculating overtime emergency call-back hours is based on actual time spent on site and does not include travel time.

H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.

I. In the event that VA modifies the fire alarm system post-Acceptance but during the 5 year Guaranty Period Service period, Contractor shall be required to verify that the system, as newly modified or added, is consistent with the manufacturer's requirements; any verification performed will be equitably adjusted under the Changes clause. The post-Acceptance modification or addition to the fire alarm system shall not void the continuing requirements under this contract set forth in the Guarantee Period Service provision for the fire alarm system as modified or added. The contract will be equitably adjusted under the Changes clause for such additional performance.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.

B. National Fire Protection Association (NFPA):

NFPA 13 .....Standard for the Installation of Sprinkler Systems, 2022 edition

NFPA 14 ..... Standard for the Installation of Standpipes and Hose Systems, 2022 edition

NFPA 20 ..... Standard for the Installation of Stationary Pumps for Fire Protection, 2022 edition

NFPA 70.....National Electrical Code (NEC), 2022 edition

NFPA 72.....National Fire Alarm Code, 2022 edition

NFPA 101.....Life Safety Code, 2021 edition

C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011

E. American National Standards Institute (ANSI):

S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008

F. International Code Council, International Building Code (IBC), 2021 edition.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:

1. All new conduits shall be installed in accordance with NFPA 70.
2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
3. All new conduits shall be 3/4 inch (19 mm) minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
3. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
4. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COR.

2.3 FIRE ALARM CONTROL UNIT

A. General:

1. Each building shall be provided with a fire alarm control unit and shall operate as a supervised zoned fire alarm system.
2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.
4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
5. Transmit digital alarm information to the main fire alarm control unit.

B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

C. Operator terminal at main control unit:

1. Operator terminal shall consist of the central processing unit, display screen, keyboard and printer.
2. Display screen shall have a minimum 15-inch (380 mm) diagonal non-glare screen capable of displaying 24 lines of 80 characters each.
3. Keyboard shall consist of 60 alpha numeric and 12 user/functional control keys.
4. Printer shall be the automatic type, printing the date, time and location for all alarm, supervisory, and trouble conditions.

D. Power Supply:

1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.

2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

E. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

F. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.

G. Trouble signals:
1. Arrange the trouble signals for automatic reset (non-latching).
2. System trouble switch off and on lamps shall be visible through the control unit door.

H. Function Switches: Provide the following switches in addition to any other switches required for the system:
1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.

3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.

I. Remote Transmissions:
   1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.
   2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.

J. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledge, reset, silence or disabling functions can be operated by the main fire alarm control unit

K. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of 20 percent more alarm initiating, alarm notification and door holder

circuits) without disruption or replacement of the existing control unit and secondary power supply.

2.4 STANDBY POWER SUPPLY

A. Uninterrupted Power Supply (UPS):
   1. The UPS system shall be comprised of a static inverter, a precision battery float charger, and sealed maintenance free batteries.
   2. Under normal operating conditions, the load shall be filtered through a ferroresonant transformer.
   3. When normal AC power fails, the inverter shall supply AC power to the transformer from the battery source. There shall be no break in output of the system during transfer of the system from normal to battery supply or back to normal.
   4. Batteries shall be sealed, gel cell type.
   5. UPS system shall be sized to operate the central processor, CRT, printer, and all other directly connected equipment for 5 minutes upon a normal AC power failure.

B. Batteries:
   1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.
   2. Battery shall have sufficient capacity to power the fire alarm system for not less than 24 hours plus 5 minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.
   3. Battery racks shall be steel with an alkali-resistant finish. Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.

C. Battery Charger:
   1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions. Charger shall operate from a 120-volt, 60 hertz emergency power source.
   2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
   3. Shall have protection to prevent discharge through the charger.
   4. Shall have protection for overloads and short circuits on both AC and DC sides.

5. A trouble condition shall actuate the fire alarm trouble signal.
6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

2.5 ANNUNCIATION

A. Annunciator, Alphanumeric Type (System):
   1. Shall be a supervised, LCD display containing a minimum of 2 lines of 40 characters for alarm annunciation in clear English text.
   2. Message shall identify building number, floor, zone, etc on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
   3. The initial alarm received shall be indicated as such.
   4. A selector switch shall be provided for viewing subsequent alarm messages.
   5. The display shall be UL listed for fire alarm application.
   6. Annunciators shall display information for all buildings connected to the system. Local building annunciators, for general evacuation system buildings, shall be permitted when shown on the drawings and approved by the COR.

B. Printers:
   1. System printers shall be high reliability digital input devices, UL approved, for fire alarm applications. The printers shall operate at a minimum speed of 30 characters per second. The printer shall be continually supervised.
   2. Printers shall be programmable to either alarm only or event logging output.
      a. Alarm printers shall provide a permanent (printed) record of all alarm information that occurs within the fire alarm system. Alarm information shall include the date, time, building number, floor, zone, device type, device address, and condition.
      b. Event logging printers shall provide a permanent (printed) record of every change of status that occurs within the fire alarm system. Status information shall include date, time, building number, floor, zone, device type, device address and change of status (alarm, trouble, supervisory, reset/return to normal).
   3. System printers shall provide tractor drive feed pins for conventional fan fold 8-1/2" x 11" (213 mm x 275 mm) paper.

4. The printers shall provide a printing and non-printing self test feature.
5. Power supply for printers shall be taken from and coordinated with the building emergency service.
6. Each printer shall be provided with a stand for the printer and paper.
7. Spare paper and ribbons for printers shall be stocked and maintained as part of the one year guarantee period services in addition to the one installed after the approval of the final acceptance test.

2.6 VOICE COMMUNICATION SYSTEM (VCS)(EXISTING)

A. General:

1. An emergency voice communication system shall be installed throughout(existing to remain).
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the floor in alarm, the floor above, and the floor below.
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall be arranged as a dual channel system capable of transmitting 2 different messages simultaneously.
5. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.

6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. Remote microphones shall be provided in 24 hour manned location such as security office and/or telephone operators area/boiler plant/ fire department.
9. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:
1. Speaker circuits shall be arranged such that there is one speaker circuit per smoke zone.
2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50 percent spare power available.
4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):
1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COR prior to programming.
2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
3. Prerecorded magnetic taped messages and tape players are not permitted.
4. The digitized message capacity shall be no less than 15 second in length.
5. The digitized message shall be transmitted 3 times.
6. The DVM shall be supervised for operational status.
7. Failure of the DVM shall result in the transmission of a constant alarm tone.

8. The DVM memory shall have a minimum 50 percent spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:

1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for either single or dual channel application.
4. Each audio output circuit connection shall be configurable for Style X.
5. A minimum of 50 percent spare output capacity shall be available for each amplifier.

F. Tone Generator(s):

1. Tone Generator(s) shall be capable of providing a distinctive 3-pulse temporal pattern fire alarm signal as well as a slow whoop.
2. Tone Generator(s) shall be continuously supervised for operational status.

2.7 ALARM NOTIFICATION APPLIANCES

A. Bells:

1. Shall be electric, single-stroke or vibrating, heavy-duty, under-dome, solenoid type.
2. Unless otherwise shown on the drawings, shall be 6 inches (150 mm) diameter and have a minimum nominal rating of 80 dBA at 10 feet (3,000 mm).
3. Mount on removable adapter plates on outlet boxes.
4. Bells located outdoors shall be weatherproof type with metal housing and protective grille.
5. Each bell circuit shall have a minimum of 20 percent spare capacity.

B. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.

3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

C. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

D. Fire Alarm Horns:

1. Shall be electric, utilizing solid state electronic technology operating on a nominal 24 VDC.
2. Shall be a minimum nominal rating of 80 dBA at 10 feet (3,000 mm).
3. Mount on removable adapter plates on conduit boxes.
4. Horns located outdoors shall be of weatherproof type with metal housing and protective grille.
5. Each horn circuit shall have a minimum of 20 percent spare capacity.

2.8 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.

5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:
   1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
   2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
   3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
   4. All spot type and duct type detectors installed shall be of the photoelectric type.
   5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
   6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Heat Detectors:
   1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
   2. Detectors shall have a minimum smooth ceiling rating of 2,500 square feet (230 square meters).
   3. Ordinary temperature (135 degrees F (57 degrees C)) heat detectors shall be utilized in elevator shafts and elevator mechanical rooms. Intermediate temperature rated (200 degrees F (93 degrees C)) heat detectors shall be utilized in all other areas.
   4. Provide a remote indicator lamp, key test station and identification nameplate (e.g. “Heat Detector - Elevator P-_____) for each

elevator group. Locate key test station in plain view on elevator machine room wall.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

E. Extinguishing System Connections:

1. Kitchen Range Hood and Duct Suppression Systems:
   a. Each suppression system shall be equipped with a micro-switch connected to the building fire alarm control unit. Discharge of a suppression system shall automatically send a alarm signal to the building fire detection and alarm system for annunciation.
   b. Operation of this suppression system shall also automatically shut off all sources of fuel and heat to all equipment requiring protection under the same hood.
2. Each gaseous suppression system shall be monitored for system alarm and system trouble conditions via addressable interface devices.

2.9 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or

ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device.
4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.
6. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.

2.10 ADDRESS REPORTING INTERFACE DEVICE

A. Shall have unique addresses that reports directly to the building fire alarm panel.

B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.

C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.

D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.

E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.11 SMOKE BARRIER DOOR CONTROL

A. Electromagnetic Door Holders:

1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall when in the full open position, an extension post shall be added to the door bracket.
2. Operation shall be by 24 volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.

B. A maximum of twelve door holders shall be provided for each circuit. Door holders shall be wired to allow releasing doors by smoke zone.

C. Door holder control circuits shall be electrically supervised.

D. Smoke detectors shall not be incorporated as an integral part of door holders.

2.12 UTILITY LOCKS AND KEYS:

A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.

B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.

C. All keys shall be delivered to the COR.

2.13 SPARE AND REPLACEMENT PARTS

A. Provide spare and replacement parts as follows:

1. Manual pull stations - 5
2. Key operated manual pull stations - 3
3. Heat detectors - 2 of each type
4. Fire alarm strobes - 5
5. Fire alarm bells - 5
6. Fire alarm speakers - 5
7. Smoke detectors - 20
8. Duct smoke detectors with all appurtenances - 1
9. Sprinkler system water flow switch - 1 of each size
10. Sprinkler system water pressure switch - 1 of each type
11. Sprinkler valve tamper switch - 1 of each type
12. Control equipment utility locksets - 5
13. Control equipment keys - 25
14. Key operated manual pull station keys – 50

15. 2.5 oz containers aerosol smoke - 12
16. Printer paper - 3 boxes
17. Printer replacement ribbons - 3
18. Monitor modules - 3
19. Control modules - 3
20. Fire alarm SLC cable (same as installed) – 500 feet (152 m)

B. Keys for key-operated manual pull stations shall be provided 30 days prior to actual installation.

C. Spare and replacement parts shall be in original packaging and submitted to the COR.

D. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COR.

E. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.14 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COR before being posted.

PART 3 – EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit.

B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.

C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.

D. All existing accessible fire alarm conduit not reused shall be removed.

E. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used. Mounting surfaces shall be cut and patched in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.

F. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COR.

G. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.

H. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.

I. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.

J. Where possible, locate water flow and pressure switches a minimum of 12 inches (300 mm) from a fitting that changes the direction of the flow and a minimum of 36 inches (900 mm) from a valve.

K. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.

L. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.

M. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:

1. Operate the emergency voice communication system in Building 1. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm.
2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Building 1.
3. Release only the magnetic door holders in the smoke zone on the floor from which alarm was initiated after the alert signal.
4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
5. Unlock the electrically locked exit doors within the zone of alarm.

B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.

C. Smoke detectors in the primary elevator lobbies of Building 1 indicate the buildings where there is Phase I elevator recall shall, in addition to the above functions, return all elevators in the bank to the secondary floor.

D. Smoke detectors in the remaining elevator lobbies, elevator machine room, or top of hoistway shall, in addition to the above functions, return all elevators in the bank to the primary floor.

E. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders in that smoke zone.

F. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.

G. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.

H. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COR.

B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COR, the contractor may request a final inspection.

1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and

potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
   1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
   2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
   3. Three 8-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 8-hour refresher session 3 months after the completion of installation.

B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.

C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system

expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

PART 4 - SCHEDULES

4.1 SMOKE ZONE DESCRIPTIONS:

Existing smoke zones to remain.

4.2 DIGITIZED VOICE MESSAGES:

Existing voice messages to remain.

4.3 LOCATION OF VOICE MESSAGES:

Existing locations to remain.

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SECTION 31 20 11
EARTHWORK (SHORT FORM)

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from reference borings and design requirements, excavate to acceptable strata subject to COR's approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in ASTM D698

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

C. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

B. Classified Excavation: Removal and disposal of all material not defined as rock.

C. Rock Excavation:

1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 m3 (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
3. Boulders or other detached stones each having a volume of 0.4 m3 (1/2 cubic yard) or more.

1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:

Measurement: The unit of measurement for excavation and borrow will be the cubic yard, computed by the average end area method from cross sections taken before and after the excavation and borrow operations, including the excavation for ditches, gutters, and channel changes, when the material is acceptably utilized or disposed of as herein specified. Quantities should be computed by a Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. The measurement will include authorized excavation of satisfactory subgrade soil, and the volume of loose, scattered rocks and boulders collected within the limits of the work; allowance will be made on the same basis for selected backfill ordered as replacement. The measurement will not include the volume of

subgrade material or other material used for purposes other than directed. The volume of overburden stripped from borrow pits and the volume of excavation for ditches to drain borrow its, unless used as borrow material, will not be measured for payment. The measurement will not include the volume of any excavation performed prior to taking of elevations and measurements of the undisturbed grade.

1.6 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:

1. 300 mm (12 inches) outside of the perimeter of formed footings.
2. 600 mm (24 inches) outside the face of concrete work for which forms are required, except for footings.
3. 150 mm (6 inches) below the bottom of pipe and not more than the pipe diameter plus 600 mm (24 inches) in width for pipe trenches.
4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).

B. Payment: No separate payment shall be made for rock excavation quantities shown. The contract price and time will be adjusted for overruns or underruns in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

B. Payment for Differing Site Conditions: When rock excavation, as classified, is encountered, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.7 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Rock Excavation Report:

1. Certification of rock quantities excavated.
2. Excavation method.
3. Labor.

4. Equipment.
5. Land Surveyor's or Civil Engineer's name and official registration stamp.
6. Plot plan showing elevations.

C. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

D. Furnish to COR, soil samples, suitable for laboratory tests, of proposed off site or on site fill material.

E. Qualifications of the commercial testing laboratory or Contractor’s Testing facility shall be submitted.

1.8 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Nursery and Landscape Association (ANLA):

2004.....American Standard for Nursery Stock

C. American Association of State Highway and Transportation Officials (AASHTO):

T99-10.....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop

T180-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop

D. American Society for Testing and Materials (ASTM):

C33-03.....Concrete Aggregate

D698-e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort

D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve

D1556-00.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method

D1557-09.....Laboratory Compaction Characteristics of Soil Using Modified Effort

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D2167-94 (2001).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2487-06.....Standard Classification of Soil for Engineering Purposes (Unified Soil Classification System)

D6938-10.....Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)

E. Standard Specifications of Missouri State Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m3 (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.

B. Granular Fill:

1. Under concrete slab, granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C33 with a maximum of 3 percent by weight passing ASTM D1140, 75 micrometers (No. 200) sieve, and no more than 2 percent by weight passing the coarse aggregate Size 57.

C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.

D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.

E. Sod: Comparable species with existing turf. Use State Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 19 mm to 32 mm (3/4 inch to 1 1/4 inches) excluding top growth. There shall be no broken pads and torn or uneven ends.

F. Requirements For Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toleune, Ethyl Benzene, and Xylene (BTEX)and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site. Material shall not be brought on site until tests have been approved by the COR.

G. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:

Red:	Electric
Yellow:	Gas, Oil, Dangerous Materials
Orange:	Telephone and Other Communications
Blue:	Water Systems
Green:	Sewer Systems
White:	Steam Systems
Gray:	Compressed Air

H. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.

I. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m(3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

J. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

A. Clearing: Clearing within the limits of earthwork operations as described or designated by the COR. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the site.

B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.

C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7’-6”) of utility lines if such removal is approved in advance by the COR. Remove materials from the site. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlapped in accordance with the latest issue of the, "American Standard for Nursery Stock", of the American Association of Nurserymen, Inc. Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semi-annually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus and 5 percent potash. Maintain plants moved to permanent positions as specified for plants in temporary locations until the conclusion of the contract. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area.

Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain, than the farthest extension of their limbs.

D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the COR. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m3 (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.

1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.

E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

A. Shoring, Sheeting and Bracing: Shore, brace, or slope to it's angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
   1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
   2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.

B. Excavation Drainage: Operate pumping equipment and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the COR should be contacted to consider the use of flowable fill.

C. Blasting: Blasting shall not be permitted.

D. Building Earthwork:
   1. Excavation shall be accomplished as required by drawings and specifications.
   2. Excavate foundation excavations to solid undisturbed subgrade.
   3. Remove loose or soft material to solid bottom.
   4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete, poured separately from the footings.
   3. Do not tamp earth for backfilling in footing bottoms, except as specified.

E. Trench Earthwork:

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1. Utility trenches (except sanitary and storm sewer):
   a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
   b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
   c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
   d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the COR.
   e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
   f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length.
      The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
   g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein.

Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D 2487.

F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials that are determined by the COR as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.

G. Finished elevation of subgrade shall be as follows:
   1. Pavement Areas - bottom of the pavement or base course as applicable.
   2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as

applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or damp proofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by COR.

B. Proof-rolling Existing Subgrade: Not used.

C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.

D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the COR. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than 95 percent of the maximum density determined in accordance with the following test method ASTM D698. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure.

E. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

F. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the COR sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.4 GRADING:

A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.

C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet) at a minimum five percent (5%) slope.

D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.

E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.

F. Finish subgrade in a condition acceptable to the COR at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.

G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 LAWN AREAS:

A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by COR before seeding or sodding operation begins.

B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.

C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m2 (25 pounds per 1000 square feet).

D. Seeding: Seed at a rate of 2 kg/100 m2 (4 pounds per 1000 square feet) and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 225 kg/m (150 pounds per foot) of roller width.

E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 225 kg/m (150 pounds per foot) of the roller width to improve contact of sod with the soil.

F. Watering: The COR is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. COR will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.

A. Disposal: Transport surplus satisfactory soil to designated storage areas on Medical Center property. Stockpile or spread soil as directed by COR.

1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.

B. Place excess excavated materials suitable for fill and/or backfill on site where directed.

C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.

D. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center Cemetery Property.

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SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Subbase for concrete pavements.
2. Curbs, gutters, and combination curbs and gutters wheel stops.
3. Pedestrian Pavement: Walks, grade slabs, lawn mower strips, pedestrian crossings, wheelchair curb ramps, terraces, steps, patios, and healing gardens.
4. Vehicular Pavement: driveways, parking lots,
5. Equipment Pads: transformers, and generator pads.

1.2 RELATED REQUIREMENTS

A. Field Testing: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Step Nosings and Railings: Section 05 50 00, METAL FABRICATIONS.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Association of State Highway and Transportation Officials (AASHTO):

1. M147-65-UL-04 - Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses.
2. M233-86 - Boiled Linseed Oil Mixture for Treatment of Portland Cement Concrete.

C. American Concrete Institute (ACI):

1. 305R-10 - Guide to Hot Weather Concreting.
2. 306R-10 - Guide to Cold Weather Concreting.

D. American National Standards Institute (ANSI):

1. B101.3 - Wet DOCF of Common Hard Surface Floor Materials (Including Action and Limit Thresholds for the Suitable Assessment of the Measured Values).

E. ASTM International (ASTM):

1. A615/A615M-16 - Deformed and Plain Carbon Steel Bars for Concrete Reinforcement.
2. A996/A996M-15 - Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement.

3. A1064/A1064M-16 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
4. C33/C33M-16 - Concrete Aggregates.
5. C94/C94M-16 - Ready Mixed Concrete.
6. C143/C143M-15a - Slump of Hydraulic Cement Concrete.
7. C150/C150M-16 - Portland Cement.
8. C171-16 - Sheet Materials for Curing Concrete.
9. C260/C260M-10a - Air Entraining Admixtures for Concrete.
10. C309-11 - Liquid Membrane Forming Compounds for Curing Concrete.
11. C494/C494M-15a - Chemical Admixtures for Concrete.
12. C618-15 - Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete.
13. C979/C979M-16 - Pigments for Integrally Colored Concrete.
14. C989/C989M-14 - Slag Cement for Use in Concrete and Mortars.
15. C1240-15 - Silica Fume Used in Cementitious Mixtures.
16. D1751-04(2013)e1 - Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
17. D5893/D5893M-10 - Cold Applied, Single Component, Chemically Curing Silicone Joint Sealant for Portland Cement Concrete Pavements.
18. D6690-15 - Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
   1. Required Participants:
      a. Contracting Officer's Representative.
      b. Engineer.
      c. Testing Agency.
      d. Contractor.
      e. Installer.
   2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
      a. Installation schedule.
      b. Installation sequence.
      c. Preparatory work.

d. Protection before, during, and after installation.

e. Installation.

f. Terminations.

g. Transitions and connections to other work.

h. Inspecting and testing.

i. Other items affecting successful completion.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details.

2. Show reinforcing.

3. Include jointing plan for concrete pavements, curbs and gutters.

C. Manufacturer's Literature and Data:

1. Description of each product.

2. Installation instructions.

D. Samples, as requested by the VA:

1. Exposed Aggregate Concrete Panel: 0.4 sq. m by 50 mm (4 sq. ft. by 2 inches) thick, 2 required, each color and finish.

2. Colored Concrete Panel: As specified in Section 09 06 00, SCHEDULE FOR FINISHES, with mix data.

E. Test reports: Certify products comply with specifications.

1. Concrete materials.

2. Select subbase materials.

3. Field test reports.

F. Certificates: Certify products comply with specifications.

1. Expansion joint filler.

2. Reinforcement.

3. Curing materials.

4. Concrete protective coating.

G. Qualifications: Substantiate qualifications comply with specifications.

1. Installer.

2. Land surveyor.

H. Concrete mix design.

I. Select subbase job-mix design.

J. Proposed hot and cold weather concreting methods.

K. Land surveyor's construction staking notes, before placing concrete.

1. Identify discrepancies between field conditions and Drawings.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Regularly installs specified products.
2. Installed specified products with satisfactory service on five similar installations.
   a. Project Experience List: Provide contact names and addresses for completed projects.

B. Land Surveyor: Professional land surveyor or engineer registered to provide land surveys in jurisdiction where project is located.

C. Preconstruction Testing:

1. Engage independent testing laboratory to perform tests and submit reports.
   a. Deliver samples to laboratory in number and quantity required for testing.
2. Concrete mix design.
3. Select subbase job-mix design. Report the following:
   a. Material sources.
   b. Gradation.
   c. Plasticity index.
   d. Liquid limit.
   e. Laboratory compaction curves indicating maximum density at optimum moisture content.

1.7 DELIVERY

A. Deliver steel reinforcement to prevent damage.

B. Before installation, return or dispose of distorted or damaged steel reinforcement.

C. Bulk Products: Deliver bulk products away from buildings, utilities, pavement, and existing turf and planted areas. Maintain dry bulk product storage away from contaminants.

1.8 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

1.9 FIELD CONDITIONS

A. Hot Weather Concreting Procedures: ACI 305R.

B. Cold Weather Concreting Procedures: ACI 306R.

1. Use non-corrosive, non-chloride accelerator admixture.
2. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions.

1.10 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 CONCRETE MATERIALS

A. Portland Cement: ASTM C150/C150M, Type I or II.

B. Pozzolans:

1. Fly Ash: ASTM C618, Class C or F including supplementary optional physical requirements.
2. Silica Fume: ASTM C1240.

C. Coarse Aggregate: ASTM C33/C33M; size ¾” minus or grade C.

D. Fine Aggregate: ASTM C33/C33M.

E. Mixing Water: Fresh, clean, and potable.

F. Air-Entraining Admixture: ASTM C260/C260M.

G. Chemical Admixtures: ASTM C494/C494M.

H. Reinforcing Steel: ASTM A615/A615M or ASTM A996/A996M, Grade 420 (60).

I. Welded Wire Fabric: ASTM A1064/A1064M, plain; sized as indicated.

J. Expansion Joint Filler: ASTM D1751.

K. Sheet Materials for Curing Concrete: ASTM C171.

L. Color Pigment: ASTM C979/C979M, colored and white powder pigments.

2.2 SELECT SUBBASE

A. Subbase: AASHTO M147; Grade C.

1. Select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials.

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SUBBASE GRADING REQUIREMENTS							
Sieve Size		Percentage Passing by Mass					
		Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100
0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

B. Other Acceptable Gradations: Materials within three to five percent, plus or minus, of specified gradation, or as recommended by the geotechnical engineer and approved by the Contracting Officer's Representative.

2.3 FORMS

A. Forms: Wood, plywood, metal, or other materials, approved by Contracting Officer's Representative, of grade or type suitable to obtain type of finish specified.
   1. Plywood: Exterior grade, free of defects and patches on contact surface.
   2. Lumber: Sound, grade-marked, S4S stress graded softwood, minimum 50 mm (2 inches) thick, free from warp, twist, loose knots, splits, or other defects.
   3. Form Coating: As recommended by Architect/Engineer.

B. Provide forms suitable in cross-section, depth, and strength to resist springing during depositing and consolidating concrete.
   1. Do not use forms varying from straight line more than 3 mm in 3000 mm (1/8 inch in 10 feet), horizontally and vertically.

C. Provide flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

A. Concrete curing materials, conform to one of the following:
   1. Burlap: Minimum 233 g/sq. m (7 ounces/sq. yd.) dry.
   2. Sheet Materials for Curing Concrete: ASTM C171.

3. Curing Compound: ASTM C309, Type 1-D; liquid membrane forming type, without paraffin or petroleum.

2.5 CONCRETE MIXES

A. Design concrete mixes according to ASTM C94/C94M, Option C.

B. Concrete Type: Air-entrained. See Table I.

TABLE I - CONCRETE TYPES

Concrete Type	Minimum 28 Day Compressive Strength f'c MPa (psi)	Non-Air-Entrained		Air-Entrained	
		Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio	Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio
A	35 (5000)1,3	375 (630)	0.45	385 (650)	0.40
B	30 (4000)1,3	325 (550)	0.55	340 (570)	0.50
C	25 (3000)1,3	280 (470)	0.65	290 (490)	0.55
D	25 (3000)1,2	300 (500)	*	310 (520)	*

Footnotes:

1. If trial mixes are used, achieve compressive strength 8.3 MPa (1,200 psi) in excess of f'c. For concrete strengths greater than 35 MPa (5,000 psi), achieve compressive strength 9.7 MPa (1,400 psi) in excess of f'c.
2. For Concrete Exposed to High Sulfate Content Soils: Maximum water cement ratio is 0.44.
3. Laboratory Determined according to ACI 211.1 for normal weight concrete.

C. Maximum Slump: ASTM C143/C143M. See Table II.

TABLE II - MAXIMUM SLUMP

APPLICATION	MAXIMUM SLUMP
Curb & Gutter	75 mm (3 inches)
Pedestrian Pavement	75 mm (3 inches)
Vehicular Pavement	50 mm (2 inches) Machine Finished 100 mm (4 inches) Hand Finished
Equipment Pad	75 to 100 mm (3 to 4 inches)

2.6 ACCESSORIES

A. Equipment and Tools: Obtain Contracting Officer's Representative's, approval of equipment and tools needed for handling materials and performing work before work begins.

B. Maintain equipment and tools in satisfactory working condition.

C. Sealants:

1. Concrete Paving Expansion Joints: ASTM D5893/D5893M, Type SL, single component, self-leveling, silicone joint sealant.
2. Concrete Paving Joints: ASTM D6690, Type IV, hot-applied, single component joint sealant.

D. Concrete Protective Coating: AASHTO M233 linseed oil mixture.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Prepare, construct, and finish subgrade. See Section 31 20 00, EARTHWORK.

D. Maintain subgrade in smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE

A. Placing:

1. Place subbase material on prepared subgrade in uniform layer to required contour and grades, and to maximum 200 mm (8 inches) loose depth.
2. When required compacted thickness exceeds 150 mm (6 inches), place subbase material in equal thickness layers.
3. When subbase elevation is 13 mm (1/2 inch) or more below required grade, excavate subbase minimum 75 mm (3 inches) deep. Place and compact subbase to required grade.

B. Compaction:

1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
2. Maintain subbase at optimum moisture content for compaction.

3. Compact each subbase layer to minimum 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.

C. Subbase Tolerances:
   1. Variation from Indicated Grade: Maximum 9 mm (3/8 inch).
   2. Variation from Indicated Thickness: Maximum 13 mm (1/2 inch).

D. Protection:
   1. Protect subbase from damage until concrete is placed.
   2. Reconstruct damaged subbase before placing concrete.

3.3 SETTING FORMS

A. Form Substrate:
   1. Compact form substrate to uniformly support forms along entire length.
   2. Correct substrate imperfections and variations by cutting, filling, and compacting.

B. Form Setting:
   1. Set forms to indicated line and grade with tight joints. Rigidly brace forms preventing movement.
   2. Remove forms when removal will not damage concrete and when required for finishing.
   3. Clean and oil forms before each use.
   4. Correct forms, when required, immediately before placing concrete.

C. Land Surveyor: Establish control, alignment, and grade for forms.
   1. Notify Contracting Officer's Representative immediately when discrepancies exist between field conditions and drawings.
   2. Correct discrepancies greater than 25 mm (1 inch) before placing concrete.

D. Form Tolerances:
   1. Variation from Indicated Line: Maximum 6 mm (1/4 inch).
   2. Variation from Indicated Grade: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).

3.4 PLACING REINFORCEMENT

A. Keep reinforcement clean from contamination preventing concrete bond.

B. Install reinforcement shown on drawings.

C. Support and securely tie reinforcing steel to prevent displacement during concrete placement.

D. Obtain Contracting Officer's Representative's reinforcement placement approval before placing concrete.

3.5 JOINTS - GENERAL

A. Place joints, where shown on approved submittal Drawings.
   1. Conform to details shown.
   2. Install joints perpendicular to finished concrete surface.
B. Make joints straight and continuous from edge to edge of pavement.

3.6 CONSTRUCTION JOINTS

A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on approved submittal Drawings.
B. Place transverse construction joints of type shown, where indicated, and whenever concrete placement is suspended for more than 30 minutes.
C. Provide butt-type joint with dowels in curb and gutter at planned joint locations.
D. Provide keyed joints with tie bars when joint occurs in middle third of planned curb and gutter joint interval.

3.7 CONTRACTION JOINTS

A. Tool or cut joints to width, depth, and radius edge shown on drawings using grooving tool, jointer, or saw.
B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to curb and gutter cross sections.
   1. Keep plates in place until concrete can hold its shape.
C. Finish joint edges with edging tool.
D. Score pedestrian pavement with grooving tool or jointer.

3.8 EXPANSION JOINTS

A. Form expansion joints with expansion joint filler of thickness shown on drawings.
   1. Locate joints around perimeter of structures and features abutting site work concrete.
   2. Create complete, uniform separation between structure and site work concrete.
B. Extend expansion joint material full depth of concrete with top edge of joint filler below finished concrete surface where sealant is indicated on Drawings.
C. Cut and shape material matching cross section.

D. Anchor with approved devices to prevent displacing during placing and finishing operations.

E. Round joint edges with edging tool.

3.9 PLACING CONCRETE - GENERAL

A. Preparation before Placing Concrete:

1. Obtain Contracting Officer's Representative approval.
2. Remove debris and other foreign material.
3. Uniformly moisten substrate, without standing water.

B. Convey concrete from mixer to final location without segregation or loss of ingredients. Deposit concrete to minimize handling.

C. During placement, consolidate concrete by spading or vibrating to minimize voids, honeycomb, and rock pockets.

1. Vibrate concrete against forms and along joints.
2. Avoid excess vibration and handling causing segregation.

D. Place concrete continuously between joints without bulkheads.

E. Install construction joint in concrete placement suspended for more than 30 minutes.

F. Replace concrete with cracks, chips, bird baths, and other defects to nearest joints, approved by Contracting Officer's Representative.

3.10 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

A. Place concrete in one layer conforming to cross section shown on Drawings after consolidating and finishing.

B. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.

C. Strike concrete surface to proper section ready for consolidation.

D. Consolidate concrete by tamping and spading or with approved mechanical finishing equipment.

E. Finish concrete surface with wood or metal float.

F. Construct concrete pads and pavements with sufficient slope to drain, preventing standing water.

3.11 PLACING CONCRETE FOR VEHICULAR PAVEMENT

A. Deposit concrete as close as possible to its final position.

B. Place concrete continuously between construction joints without cold joints.

C. Strike and consolidate concrete with finishing machine, vibrating screed, or by hand-finishing.

D. Finish concrete surface to elevation and crown shown on drawings.

E. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.

F. Obtain Contracting Officer's Representative's approval before placing adjacent lanes.

3.12 FORM REMOVAL

A. Keep forms in place minimum 12 hours after concrete placement. Remove forms without damaging concrete.

B. Do not use bars or heavy tools against concrete to remove forms. Repair damage concrete found after form removal.

3.13 CONCRETE FINISHING - GENERAL

A. Follow operation sequence below, unless otherwise indicated on Drawings:

1. Consolidating, floating, striking, troweling, texturing, and joint edging.

B. Use edging tool with 6 mm (1/4 inch) radius, unless otherwise shown on Drawings.

C. Keep finishing equipment and tools clean and suitable for use.

3.14 CONCRETE FINISHING - PEDESTRIAN PAVEMENT

A. Walks, Grade Slabs, Lawn Mower Crossings, Wheelchair Curb Ramps, Terraces, Healing Gardens:

1. Finish concrete surfaces with metal float, troweled smooth, and finished with a broom moistened with clear water.
2. Finish slab edges and formed transverse joints with edger.
3. Broom surfaces transverse to traffic direction.
   a. Use brooming to eliminate flat surface produced by edger.
   b. Produce uniform corrugations, maximum 1.5 mm (1/16 inch) deep profile.
4. Provide surface uniform in color and free of surface blemishes, form marks, and tool marks.
5. Paving Tolerances:
   a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).

b. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).

6. Replace paving within joint boundary when paving exceeds specified tolerances.

B. Step Treads, Risers and Sidewalls: Finish as specified for pedestrian pavement, except as follows:

1. Remove riser forms sequentially, starting with top riser.
2. Rub riser face with wood or concrete rubbing block and water. Remove blemishes, form marks, and tool marks. Use outside edger to round nosing; use inside edger to finish bottom of riser.
3. Apply uniform brush finish to treads, risers, and sidewall.
   a. Apply stiff brush finish to treads to provide slip resistant surface complying with ANSI B101.3.
4. Step Tolerance:
   a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).

3.15 CONCRETE FINISHING - VEHICULAR PAVEMENT

A. Align finish surfaces where new and existing pavements abut.

B. Longitudinally float pavement surface to profile and grade indicated on drawings.

C. Straighten surface removing irregularities and maintaining specified tolerances while concrete is plastic.

D. Finish pavement edges and joints with edging tool.

E. Broom finish concrete surface after bleed water dissipates and before concrete hardens.

1. Broom surface transverse to traffic direction.
   a. Use brooming to eliminate flat surface produced by edger.
   b. Produce uniform corrugations, maximum 3 mm (1/8 inch) deep profile.

F. Pavement Tolerances:

1. Variation from Indicated Plane: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet) tested parallel and perpendicular to traffic direction at maximum 1500 mm (5 feet) intervals.
2. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).

G. Replace paving within joint boundary when paving exceeds specified tolerances.

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3.16 CONCRETE FINISHING - CURBS AND GUTTERS

A. Round edges of gutter and top of curb with edging tool.

B. Gutter and Curb Top:

1. Float surfaces and finish with smooth wood or metal float until true to grade and section and uniform color.
2. Finish surfaces, while still plastic, longitudinally with bristle brush.

C. Curb Face:

1. Remove curb form and immediately rub curb face with wood or concrete rubbing block removing blemishes, form marks, and tool marks and providing uniform color.
2. Brush curb face, while still plastic, matching gutter and curb top.

D. Curb and Gutter Tolerances:

1. Variation from Indicated Plane and Grade:
   a. Gutter: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
   b. Curb Top and Face: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet).

E. Replace curbs and gutters within joint boundary when curbs and gutters exceed specified tolerances.

F. Correct depressions causing standing water.

3.17 CONCRETE FINISHING - EQUIPMENT PADS (NOT USED)

3.18 SPECIAL FINISHES (NOT USED)

3.19 CONCRETE CURING

A. Concrete Protection:

1. Protect unhardened concrete from rain and flowing water.
2. Provide sufficient curing and protection materials available and ready for use before concrete placement begins.
3. Protect concrete to prevent pavement cracking from ambient temperature changes during curing period.
   a. Replace pavement damaged by curing method allowing concrete cracking.
   b. Employ another curing method as directed by Contracting Officer's Representative.

B. Cure concrete for minimum 7 days by one of the following methods appropriate to weather conditions preventing moisture loss and rapid temperature change:
   1. Burlap Mat: Provide minimum two layers kept saturated with water during curing period. Overlap Mats at least 150 mm (6 inches).
   2. Sheet Materials:
      a. Wet exposed concrete surface with fine water spray and cover with sheet materials.
      b. Overlap sheets minimum 300 mm (12 inches).
      c. Securely anchor sheet materials preventing displacement.
   3. Curing Compound:
      a. Protect joints indicated to receive sealants preventing contamination from curing compound.
      b. Insert moistened paper or fiber rope into joint or cover joint with waterproof paper.
      c. Apply curing compound before concrete dries.
      d. Apply curing compound in two coats at right angles to each other.
      e. Application Rate: Maximum 5 sq. m/L (200 sq. ft./gallon), both coats.
      f. Immediately reapply curing compound to surfaces damaged during curing period.

3.20 CONCRETE PROTECTIVE COATING

A. Apply protective coating of linseed oil mixture to exposed-to-view concrete surfaces, drainage structures, and features that project through, into, or against concrete exterior improvements to protect the concrete against deicing materials.

B. Complete backfilling and curing operation before applying protective coating.

C. Dry and thoroughly clean concrete before each application.

D. Apply two coats, with maximum coverage of 11 sq. m/L (50 sq. yds./gal.); first coat, and maximum 16 sq. m/L (70 sq. yds./gal.); second coat, except apply commercially prepared mixture according to manufacturer's instructions.

E. Protect coated surfaces from vehicular and pedestrian traffic until dry.

F. Do not heat protective coating, and do not expose protective coating to open flame, sparks, or fire adjacent to open containers or applicators. Do not apply material at temperatures lower than 10 degrees C (50 degrees F).

3.21 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
   1. Compaction.
      a. Pavement subgrade.
      b. Curb, gutter, and sidewalk.
   2. Concrete:
      a. Delivery samples.
      b. Field samples.
   3. Slip Resistance: Steps and pedestrian paving.

3.22 CLEANING

A. After completing curing:
   1. Remove burlap and sheet curing materials.
   2. Sweep concrete clean, removing foreign matter from the joints.
   3. Seal joints as specified.

3.23 PROTECTION

A. Protect exterior improvements from traffic and construction operations.
   1. Prohibit traffic on paving for minimum seven days after placement, or longer as directed by Contracting Officer's Representative.
B. Remove protective materials immediately before acceptance.
C. Repair damage.
   1. Replace concrete containing excessive cracking, fractures, spalling, and other defects within joint boundary, when directed by Contracting Officer's Representative, and at no additional cost to the Government.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The COR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor’s Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

B. Data and Test Reports:

1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
3. Job-mix formula.

C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
2. Asphalt cement certificate of conformance to State Highway Department requirements.
3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.

D. One copy of State Highway Department Specifications.

E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA COR or VA Contracting Officer.

2.2 AGGREGATES

A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.

B. Subbase aggregate (where required) maximum size: 38mm(1-1/2").

C. Base aggregate maximum size:
1. Base course over 152mm(6") thick: 38mm(1-1/2");
2. Other base courses: 19mm(3/4").

D. Asphaltic base course:
1. Maximum particle size not to exceed 25.4mm(1”).
2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

Sieve Sizes	Percentage Passing
19mm(3/4")	100

9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65
2.4mm(No. 8 mesh)	37 to 50
600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:
   1. Asphalt cement: Penetration grade 50/60
   2. Prime coat: Cut-back type, grade MC-250
   3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.

B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

A. Provide hot plant-mixed asphaltic concrete paving materials.
   1. Temperature leaving the plant: 143 degrees C(290 degrees F) minimum, 160 degrees C(320 degrees F) maximum.
   2. Temperature at time of placing: 138 degrees C(280 degrees F) minimum.

3.3 SUBGRADE

A. Shape to line and grade and compact with self-propelled rollers.

B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.

C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.

D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.

E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA COR or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

A. Subbase (when required)

1. Spread and compact to the thickness shown on the drawings.
2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.

B. Base

1. Spread and compact to the thickness shown on the drawings.
2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.

C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").

D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).

E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

A. Remove all loose materials from the compacted base.

B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer’s recommendations as approved by the Architect or Engineer.

C. Receipt of asphaltic concrete materials:
   1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C(280 degrees F).
   2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.

D. Spreading:
   1. Spread material in a manner that requires the least handling.
   2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.

E. Rolling:
   1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown own the drawings.
   2. Roll in at least two directions until no roller marks are visible.
   3. Finished paving smoothness tolerance:
      a. No depressions which will retain standing water.
      b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 APPLICATION OF SEAL COAT

A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer’s recommendations as approved by the Architect or Engineer.

B. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

C. When sealing new asphalt paving wait an entire year to allow for the expansion and contraction of a year’s cycle of both warm and cool temperatures. This allows for the asphalt’s oils to properly cure and begin oxidation before applying a seal coat.

D. When seal coating in less than a year apply two coats, spray applied. This application method is preferred for less than a year application when there is still plenty of asphalt cement present for the seal coat to bond to.

E. When seal coating existing paving that has new asphalt patches, apply two coats sprayed to the existing asphalt and a single lighter coat on

new patch work, just enough to make the color of the new patches match the rest of the reseal coated paving.

F. When resealing existing paving 5, 10, 15 years and older, that is oxidized and is very light in color, squeegee apply the first coat of seal coat and spray on a second coat. Two coats are preferred in older paving when the asphalt cement has oxidized leaving the seal coat with nothing to bond to other than the aggregate that in many cases has polished over time leaving less than a desirable surface to bond to.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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CUSTOM

09-25-2025

SECTION 32 31 23
VINYL FENCES AND GATES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Decorative vinyl fences, manual swing gates and accessories.
   a. Privacy with top screen.
2. Vinyl fence equipment screening. Semi-Privacy.

1.2 RELATED REQUIREMENTS

A. Section 01 00 00, GENERAL REQUIREMENTS: Temporary Construction Fence:

B. Concrete Footings: Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes 2021.
2. ASTM D1784 - Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, connections, and fabrication and installation details.

C. Manufacturer's Literature and Data:

1. Description of each product.

D. Manufacturer Qualifications.

E. Installer Qualifications.

1.5 QUALITY ASSURANCE

A. Mockup Panel: One full size bay unit for Owner review and approval prior to procurement. Accepted mock-ups shall be a comparison standard for remaining Work.

B. Manufacturer Qualifications: A firm engaged in the manufacture of vinyl fence and gates of types and sizes specified, and whose products have been in satisfactory use in similar service for a minimum of five years

C. Installer Qualifications: A firm with a minimum of two years of successful installation experience with projects utilizing vinyl fence and gates similar in type and scope to that required for this Project.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store materials in their original, undamaged packages and containers, inside a well-ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity.

B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Field Measurements: Verify field conditions affecting vinylfence fabrication and installation. Show field measurements on Submittal Drawings.

1. Coordinate field measurement and fabrication schedule to avoid delay.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Provide Lifetime Limited, Non-Prorated Warranty on Material and 5-Year Prorated Labor Warranty, 20-year manufacturer materials warranty and 10-year powder coat finish warranty.

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PART 2 - PRODUCTS

2.1 MATERIALS

A. Fences: Complete factory-fabricated system of posts and panels, accessories, fittings, and fasteners; finished with electrodeposition coating, and having the following performance characteristics:

B. PVC: Poly Vinyl Chloride (PVC) formulated to resist impact and for Ultraviolet (UV) stabilization. Extruded products meet or exceed ASTM D I784.

1. Finish and Color: White, selected from Manufacturer’s standard color range and approved by VHA COR.

C. Fasteners: ASTM A276/A276M, Type 302 stainless steel; finished to match fence components.

D. Concrete: As specified in Section 03 30 00, Cast-in-Place Concrete.

2.2 PRODUCTS - GENERAL

A. Provide fence components from one manufacturer.

2.3 VINYL DECORATIVE FENCE

A. Solid bottom panel with lattice top panel to achieve the aesthetic effect indicated on Drawings.

1. Basis of Performance Product privacy panel examples:
   a. Country Estate Vinyl Products: Melbourne with Lattice Vinyl; www.countryestatevinyl.com
   b. Blackline HHP; Lattice Top Privacy; www.blacklinehhp.com
   c. Master Halco; Illusions Solid Privacy with Lattice Top; www.masterhalco.com
   d. Husker Vinyl Inc.: 6ft Villa Privacy; www.huskervinyl.com
   e. Weatherables: 6ft Glenshire Vinyl Privacy; www.Weatherables.com
   f. Perfection Fence: Vinyl Ultra Privacy with Diagonal Lattice Topper; perfectionfence.com
   g. Provide a standard product that best represents the Design indicated in the Drawings.

B. Decorative Vinyl Privacy Fence and Swinging Gates:

1. Fence Panels: Extruded vinyl assembled and ready to install. Semi-privacy and full screen fence as indicated, fully assembled panel dimensions as depicted on Drawings. Attach panels to posts with manufacturer's standard panel brackets and recommended fasteners.

2. Rails and Frame: Vinyl extrusions, Manufacturer's standard interlocking frame design. Top and bottom rails to be aluminum.
3. Posts: Vinyl extrusions; 6-inch square as indicated.

C. Semi-Privacy Equipment Screening:
1. Spaced slat semi-privacy panels matching the privacy vinyl fence design, allowing airflow under and through to the mechanical units.
a. Minimum Spacing: 3/4-inch or 20% open.
b. Minimum clearance below bottom rail: 4 inches unless otherwise indicated on Drawings.
2. All other components match.

D. Decorative Vinyl Manual Swing Gates:
1. Gate Panels: Manufacturer's standard decorative vinyl gates.
2. Posts: Vinyl extrusions; 6-inch square as indicated.
3. Rails and Frame: Vinyl extrusions, Manufacturer's standard interlocking frame design. Top and bottom rails to be aluminum.
4. Hardware:
a. Heavy Duty Hinge: Manufacturer's standard mechanism; factory finished steel.
b. Latch: Manufacturer's standard mechanism; factory finished steel.
c. Panic hardware: As indicated on Drawings and Hardware schedule.
5. Operation: Manual.

2.4 FABRICATION

A. Fabricate fence and gate to profile and dimensions indicated on Drawings.
B. Fabricate components with joints tightly fitted and secured.

2.5 FINISHES

A. Vinyl: Factory extruded finish.
B. Aluminum Paint Finish:
1. Powder-Coat Finish: Manufacturer's standard two-coat finish system.
C. Finish exposed surfaces after fabrication.

2.6 ACCESSORIES

A. Accessories: Manufacturer's required accessories for complete installation.
B. Barrier Coating: ASTM D1187/D1187M.

C. Fasteners: Fasteners as recommended by manufacturer.

D. Gate Hardware: Fence manufacturers standard hardware for manually operated swinging gates, plus any separately scheduled hardware in Drawings and 08 71 00 Door Hardware.

E. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Excavate for concrete-embedded items.

C. Set posts in concrete foundation as indicated on Drawings.

D. Attached fence panel to the line and end posts with manufacturer's standard fasteners.

E. Install gate to gate posts spaced as indicated on Drawings. Install required hardware and adjust for smooth operation.

F. Tolerances:

1. Maximum variation from Plumb: 1/4 inch.
2. Maximum offset from Indicated Position: 1 inch.

G. Repair or replace damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.
2. Repair and recoat painted surfaces with touch up paint.

3.3 FIELD QUALITY CONTROL

A. Layout: Verify that fence installation markings are accurate to design, paying attention to gate locations, underground utilities, and property lines.

B. Post Settings: Randomly inspect three locations against design for:

1. Hole diameter.
2. Hole depth.

3. Hole spacing.

C. Fence Height: Randomly measure fence height at three locations or at areas that appear out of compliance with design.

D. Gates: Inspect for level, plumb, and alignment.

E. Workmanship: Verify neat installation free of defects.

3.4 CLEANING

A. Clean exposed fence and gate surfaces. Remove contaminants and stains or replace components.

3.5 PROTECTION

A. Protect vinyl fences and gates from traffic and construction operations.

B. Remove protective materials immediately before acceptance.

C. Repair/Replace damage prior to substantial completion.

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07-01-16

SECTION 32 90 00
PLANTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Plants, soils, edging, turf, and landscape materials.

1.2 DEFINITIONS

A. Pesticide: Any substance or mixture of substances, including biological control agents, that may prevent, destroy, repel, or mitigate pests and is specifically labeled for use by U.S. Environmental Protection Agency (EPA). Also, any substance used as plant regulator, defoliant, disinfectant, or biocide.
B. Planting Bed: An area containing one or combination of following plant types: shrubs, vines, wildflowers, annuals, perennials, ground cover, and mulch topdressing excluding turf. Trees may also be found in planting beds.
C. Stand of Turf: 95 percent of established species.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.
B. American National Standards Institute (ANSI):
   1. Z60.1-2014 - Nursery Stock.
C. American Society for Testing And Materials (ASTM):
   1. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
   2. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
   3. C33/C33M-16-Concrete Aggregates.
   4. C136/C136M-14 - Sieve Analysis of Fine and Coarse Aggregates.
   5. C602-13a - Agricultural Liming Materials.
   6. D977-13e1 - Emulsified Asphalt.
   7. D5268-13 - Topsoil Used for Landscaping Purposes.
D. Hortus Third: Concise Dictionary of Plants Cultivated in United States and Canada.
E. Tree Care Industry Association (TCIA):

1. A300P1-2008 - Tree Care Operations - Trees, Shrubs and Other Woody Plant Maintenance Standard Practices (Pruning).
2. Z133.1-2012 - Arboricultural Operations - Safety Requirements.

F. Turfgrass Producers International (TPI):
1. 2006 Guideline Specifications to Turfgrass Sodding.

G. United States Department of Agriculture (USDA):
1. DOA SSIR 42-2014 - Soil Survey Laboratory Methods Manual.
2. Handbook No. 60 - Diagnosis and Improvement of Saline and Alkali Soils.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
1. Required Participants:
a. Contracting Officer's Representative.
b. Contractor.
c. Installer.
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
a. Inspection of planting materials.
b. Installation schedule.
c. Installation sequence.
d. Preparatory work.
e. Protection before, during, and after installation.
f. Installation.
g. Inspecting.
h. Environmental procedures.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
1. Description of each product.
2. Photographs: Color photographs of each plant species showing actual size and condition of plants to be provided with measuring device included for scale. Where more than 20 plants are required of any

species, submit minimum three photographs of average, best, and worst quality plant to be provided. Include on each photograph, plant full scientific name, size, and source nursery.

3. Installation instructions.
4. Warranty.

C. Samples:

1. Trees and Shrubs: Full sized of each variety and size. Deliver samples to project site and maintain samples for duration of construction period.
2. Organic and Compost Mulch: 1 quart sealed plastic bag of each required mulch, including label with percentage weight of each material and source representing material to be provided. Samples to match color, texture, and composition of installed material.
3. Mineral Mulch: 5 lb. sealed plastic bag of mulch, including label with source. Samples to match color, texture, and composition of installed material.
4. Filter Fabric: 12 by 12 inches.
5. Edging Materials and Accessories: Manufacturer's standard sizes.

D. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
2. Biobased Content:
   a. Show type and quantity for each product.

E. Test reports: Certify products comply with specifications.

F. Certificates: Certify products comply with specifications.

1. Plant Materials: Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease.
2. Seed and Turf Materials: Notarized certificate of product analysis.

G. Qualifications: Substantiate qualifications comply with specifications.

1. Installer, including supervisor with project experience list.

H. Operation and Maintenance Data:

1. Care instructions for each plant material.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Regularly installs specified products.

2. Installed specified products with satisfactory service on five similar installations for minimum five years.
   a. Project Experience List: Provide contact names and addresses for completed projects.
3. Member in good standing of either National Association of Landscape Professionals or American Nursery and Landscape Association.
4. Field supervisor or Personnel assigned to Work certified in one of following categories from the National Association of Landscape Professionals and submit one copy of certificate to Contracting Officer's Representative:
   a. Certified Landscape Technician (CLT) - Exterior, with installation, maintenance or specialty areas, designated CLT-Exterior.
   b. Certified Ornamental Landscape Professional, designated COLP.

B. Licensed Arborist required to submit one copy of license to Contracting Officer's Representative.

C. Independent or university laboratory, recognized by State Department of Agriculture, with experience and capability to conduct testing indicated and that specializes in types of tests to be performed.

D. Measure plants according to ANSI Z60.1. Pruning to obtain required sizes will not be permitted.

E. Contracting Officer's Representative may review plant materials either at place of growth or project site before planting for compliance with requirements. Contracting Officer's Representative retains right to inspect trees and shrubs to determine if any unacceptable conditions exist and to reject any trees or shrubs at any time during Project. All rejected trees and shrubs must be immediately removed from Project site.
   1. Submit plant material source information to Contracting Officer's Representative seven days in advance of delivery to Project site.

1.7 DELIVERY

A. Deliver packaged products in manufacturer's original sealed packaging.

B. Bulk Products:
   1. Deliver bulk products away from buildings, utilities, pavement, and existing turf and planted areas. Maintain dry bulk product storage away from contaminants.

2. Install erosion control materials to prevent erosion or displacement of bulk products.

C. Apply antidesiccant to trees and shrubs according to manufacturer's instructions to protect during digging, handling, and transportation.
   1. For deciduous trees or shrubs in full leaf, spray with antidesiccant at nursery before transporting and again two weeks after planting.

D. Wrap trees and shrubs with tree wrap according to manufacturer's instructions to protect from wind and other damage during digging, handling, and transportation.

E. Deliver bare-root stock plants freshly dug with root system packed in wet straw, hay, or similar material.

F. Deliver branched plants with branches tied and exposed branches covered with material that allows air circulation. Prevent damage to branches, trunks, root systems, and root balls and desiccation of leaves.

G. Use of equipment such as "tree spades" is permitted provided plant balls are sized according to ANSI Z60.1 and tops are protected from damage.

1.8 STORAGE AND HANDLING

A. Store bulbs, corms, and tubers in dry location at 60 to 65 degrees F° until planting.

B. Store seeds and other packaged materials in dry locations away from contaminants.

C. Plant Storage and Protection: Store and protect plants not planted on day of arrival at Project site as follows:
   1. Shade and protect plants in outdoor storage areas from wind and direct sunlight until planted.
   2. Heel-in bare root plants.
   3. Protect balled and burlapped plants from freezing or drying out by covering balls or roots with moist burlap, sawdust, wood chips, shredded bark, peat moss, or other approved material. Provide covering that allows air circulation.
   4. Keep plants in moist condition until planted by watering with fine mist spray.
   5. Do not store plant materials directly on concrete or bituminous surfaces.

D. Topsoil: Before stockpiling topsoil, eradicate on site undesirable growing vegetation. Clear and grub existing vegetation three to four weeks before stockpiling existing topsoil.

E. Root Control Barrier and Weed Control Fabric: Store materials in site in enclosures or under protective covering in dry location out of direct sunlight. Do not store materials directly on ground.

F. Handling: Do not drop or dump plants from vehicles. Avoid damaging plants being moved from nursery or storage area to planting site. Handle boxed, balled and burlapped, bare root, balled and potted, and container plants carefully to avoid damaging or breaking earth ball or root structure. Do not handle plants by trunk or stem. Puddle bare-root plants after removal from heeling-in bed to protect roots from drying out. Remove damaged plants from Project site.

1.9 FIELD CONDITIONS

A. Environment:

1. Coordinate installation of planting materials during optimal planting seasons for each type of plant material required.
2. Planting Dates:
   a. Deciduous Material: Plant according to nursery recommendations for specific plant types.
   b. Evergreen Material: Plant according to nursery recommendations for specific plant types.
3. Restrictions: Do not plant when ground is frozen, snow covered, or muddy, or when air temperature exceed 85 degrees F.

B. Weather Limitations: Install plantings only during current and forecasted weather conditions that comply with plant requirements. Apply associated products in compliance with manufacturers' instructions.

1.10 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant plantings and against material defects.

1. Warranty Period: Two years.
2. Plant and Turf Warranty Periods will begin from date of Government acceptance of project or phase for beneficial use and occupancy.

3. Contracting Officer's Representative will reinspect plants and turf at end of Warranty Period. Replace any dead, missing, or defective plant material and turf immediately. Warranty Period will end on date of this inspection provided Contractor has complied with warranty work required by this specification. Comply with following requirements:
    a. Replace any plants more than 25 percent dead, missing plants or defective plant material before final inspection.
    b. Only one replacement of each plant will be required except when losses or replacements are due to failure to comply with these requirements.
    c. Complete remedial measures directed by Contracting Officer’s Representative to ensure plant and turf survival.
    d. Repair damage caused while making plant or turf replacements.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

A. Provide each product from one source or manufacturer.

B. Sustainable Construction Requirements:
    1. Select products with recycled content to achieve overall Project recycled content requirement.
        a. Fertilizer.
        b. Weed control fabric.
        c. Root control barrier.
    2. Biobased Content:
        a. Organic Mulch: 100 percent.
        b. Peat: 100 percent.

2.2 PLANT MATERIALS

A. Plant Materials: ANSI Z60.1, conforming to varieties specified and be true to scientific name as listed in Hortus Third. Well-branched, well-formed, sound, vigorous, healthy planting stock free from disease, sunscald, windburn, abrasion, and harmful insects or insect eggs and having healthy, normal, and undamaged root system.
    1. Trees-Deciduous and Evergreen: Single trunked with single leader, unless otherwise indicated; symmetrically developed deciduous trees and shrubs of uniform habit of growth; straight boles or stems; free

from objectionable disfigurements; evergreen trees and shrubs with well-developed symmetrical tops, with typical spread of branches for each particular species or variety. Trees with damaged, crooked, or multiple leaders; tight vertical branches where bark is squeezed between two branches or between branch and trunk; crossing trunks; cut-off limbs more than 3/4 inch in diameter; or with stem girdling roots will be rejected.

2. Ground Cover and Vine Plants: Provide number and length of runners for size specified on drawings, together with proper age for grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Provide plants grown under climatic conditions similar to those in locality of project. Spray all plants budding into leaf or having soft growth with an anti-desiccant at nursery before digging.
3. Provide plants of sizes indicated, measured before pruning with branches in normal position. Plants larger in size than specified is acceptable with approval of Contracting Officer’s Representative, with no change in contract price. When larger plants are used, increase ball of earth or spread of roots according to ANSI Z60.1.
4. Provide nursery grown plant material conforming to requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in manner that will not cause damage to branches, shape, and future development after planting.
5. Balled and burlapped (B&B) plant ball sizes and ratios will conform to ANSI Z60.1, consisting of firm, natural balls of soil wrapped firmly with burlap or strong cloth and tied.
6. Bare root (BR) plants to have root system substantially intact, but with earth carefully removed. Cover roots with thick coating of mud by "puddling" after plants are dug.
7. Container-grown plants to have sufficient root growth to hold earth intact when removed from containers, but not be root bound.
8. Make substitutions only when plant (or alternates as specified) is not obtainable and Contracting Officer’s Representative authorizes change order providing for use of nearest equivalent obtainable size

or variety of plant with same essential characteristics and an equitable adjustment of contract price.

9. Existing plants to be relocated: Ball sizes to conform to requirements for collected plants in ANSI Z60.1, and plants dug, handled, and replanted according to applicable articles of this Section.
10. Only plants grown in nursery are permitted.

B. Label plants with durable, waterproof labels in weather-resistant ink. Provide labels stating correct botanical and common plant name and variety and size as specified in list of required plants. Groups of plants may be labels by tagging one plant. Labels to be legible for minimum 60 days after delivery to planting site.

2.3 SEED

A. Grass Seed: Complies with the National Turfgrass Evaluation Program, State-certified, State-approved, Endophyte-enhanced seed of latest season's crop delivered in original sealed packages, bearing producer's guaranteed analysis for percentages of mixtures, purity, germination, weed seed content, and inert material. Label in conformance with AMS Seed Act and applicable state seed laws. Wet, moldy, or otherwise damaged seed will not be acceptable. Field mixes will be acceptable when field mix is performed on site in presence of Contracting Officer's Representative.

B. Seed Mixtures: Proportion seed mixtures by weight. Seed areas of disturbance to match existing turf.

C. Grasses for Warm Regions:

1. Bermuda grass (Cynodon dactylon).
2. Carpetgrass (Axonopus affinis).
3. Centipedegrass (Eremochloa ophiuroides).
4. St. Augustine grass (Stenotaphrum secundatum).
5. Zoysiagrass (Zoysi matrella).
6. Seashore Paspalum (Paspalum vaginatum).

2.4 PLANTING SOILS

A. Planting Soil: Evaluate soil for use as topsoil according to ASTM D5268. From 5 to 10 percent organic matter as determined by topsoil composition tests of Organic Carbon, 6A, Chemical Analysis Method described in USDA DOA SSIR 42. Maximum particle size, 3/4 inch,

with maximum 3 percent retained on 1/4 inch screen. Mix topsoil with following soil amendments and fertilizers as recommended by soils analysis.

B. Existing Planting Soil: Existing, native surface topsoil formed under natural conditions retained during excavation process and stockpiled on-site. Verify suitability of native surface topsoil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.
   1. Supplement with another specified planting soil when quantities are insufficient.
   2. Mix existing, native surface topsoil with soil amendments and/or fertilizers as recommended by soils analysis.

C. Imported Planting Soil: Imported topsoil or manufactured topsoil from off-site sources are acceptable if sufficient topsoil is not available on site to meet specified depth. At least 10 days before topsoil delivery, notify Contracting Officer’s Representative in writing of topsoil sources. Obtain imported topsoil displaced from naturally well-drained construction or mining sites where topsoil is at least 4 inches deep. Topsoil from agricultural land, bogs, or marshes will be rejected.

2.5 INORGANIC SOIL AMENDMENTS

A. Lime: Commercial grade hydrated or burnt limestone containing calcium carbonate equivalent (CCE) specified in ASTM C602 of minimum 80 percent.

B. Sulfur: 100 percent elemental.

C. Iron Sulfate: 100 percent elemental.

D. Aluminum Sulfate: Commercial grade.

E. Perlite: Horticultural grade.

F. Agricultural Gypsum: Coarsely ground from recycled scrap gypsum board comprised of calcium sulfate dehydrate 91 percent, calcium 22 percent, sulfur 17 percent, minimum 96 percent passing through 850 micrometers 20 mesh screen, 100 percent passing through 970 micrometers 16 mesh screen.

G. Coarse Sand: ASTM C33/C33M, clean and free of materials harmful to plants.

H. Vermiculite: Horticultural grade for planters.

I. Diatomaceous Earth: Calcined, 90 percent silica, with approximately 140 percent water absorption capacity by weight.

J. Zeolites: Mineral clinoptilolite with at least 60 percent water absorption by weight.

2.6 ORGANIC SOIL AMENDMENTS

A. Organic Matter: Commercially prepared compost. Free of substances toxic to plantings and as follows:

1. Organic Matter Content: Wood cellulose fiber, wood chips, ground or shredded bark, shredded hardwood, bark peelings, pine straw mulch, or pine needles from project site when available. Biobased content 100 percent. Wood cellulose fiber processed to contain no growth or germination-inhibiting factors, dyed with non-toxic, biodegradable dye to appropriate color to facilitate visual metering of materials application.
2. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.

B. Peat: Natural product of sphagnum moss peat, peat moss, hypnum moss, peat reed sedge peat, or peat humus, derived from fresh-water site, conforming to ASTM D4427 and/or ASTM D5539 and containing no invasive species, including seeds. Shred and granulate peat to pass 1/2 inch mesh screen and condition in storage pile for minimum 6 months after excavation. Biobased content minimum 100 percent.

C. Composted Derivatives: Ground bark, nitrolized sawdust, humus, or other green wood waste material free of stones, sticks, invasive species, including seeds, and soil stabilized with nitrogen and having following properties:

1. Particle Size: Minimum percent by weight passing:
   a. 4.75 mm (No. 4) mesh screen: 95.
   b. 2.36 mm (No. 8) mesh screen: 80.
2. Nitrogen Content: Minimum percent based on dry weight:
   a. Fir sawdust: 0.7.
   b. Fir or pine bark: 1.0.
3. Biobased Content: 100 percent.

D. Manure: Well-rotted, horse or cattle manure containing maximum 25 percent by volume of straw, sawdust, or other bedding materials; free of seeds, stones, sticks, soil, and other invasive species.

2.7 PLANT FERTILIZERS

A. Soil Test: Evaluate existing soil conditions and requirements before fertilizer selection and application to minimize use of all fertilizers and chemical products. Obtain approval of Contracting Officer's Representative for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions before application. Apply products during favorable weather and site conditions according to manufacturer's instructions and warranty requirements. Fertilizers to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer applicable to specific areas as required for Project conditions and application. Provide commercial grade plant and turf fertilizers, free flowing, uniform in composition and conforms to applicable state and federal regulations.

B. Fertilizer for groundcover, wildflowers, and grasses is not acceptable. Provide fertilizer for trees, plants, and shrubs as recommended by plant supplier, except synthetic chemical fertilizers are not acceptable. Fertilizers containing petrochemical additives or that have been treated with pesticides or herbicides are not acceptable.

C. Granular Fertilizer: Organic, granular controlled release fertilizer containing minimum percentages, by weight, of plant food nutrients.

1. Composition: Nitrogen, phosphorous, potassium, sulfur, and iron in amounts recommended in soil reports from qualified soil-testing laboratory.

D. Fertilizer Tablets: Organic plant tablets composed of tightly compressed fertilizer chips, insoluble in water, to provide continuous release of nutrients for minimum 24 months and containing following minimum percentages, by weight, of plant food nutrients:

1. Nutrient Composition: 20 percent available nitrogen, 20 percent available phosphorous, and 5 percent available potassium.

2.8 WEED CONTROL FABRIC

A. Roll Type Polypropylene or Polyester Mats: Woven, needle punched, or non-woven fabric treated for protection against deterioration due to

ultraviolet radiation. Minimum 99 percent opaque to prevent photosynthesis and seed germination, fabric allows air, water, and nutrients to pass through to plant roots.

1. Minimum weight: 5 ounces per square yard.
2. Minimum thickness: 0.50 mm (20 mils).

2.9 MULCH

A. Organic Mulch:
   1. Wood cellulose fiber, shredded hardwood, pine straw mulch and pine needles from project site when available. Biobased content minimum 100 percent. Wood cellulose fiber processed to contain no growth or germination-inhibiting factors, dyed with non-toxic, biodegradable dye to an appropriate color to facilitate visual metering of application.
      a. Shredded Hardwood Mulch for planting beds. Natural color, no dyes.
      b. Pine Straw Mulch for Lawn Seed Bed: Stalks from oats, wheat, rye, barley, or rice free of noxious weeds, mold or other objectionable material. Air dried and suitable for placing with blower equipment.
   2. Color: Natural.

B. Compost Mulch: Decomposed organic matter with low carbon to nitrogen ratio.

C. Mineral Mulch: Smooth, clean stone of following type, size, and color:
   1. Type: Local river rock.
   2. Size: ASTM C136/C136M, 3 inches maximum and 1 inch minimum.
   3. Color: Acceptable to Contracting Officer’s Representative.

2.10 BOULDERS

A. Landscape boulders:
   1. Granite boulders quarried from local quarry within 200-mile radius.
      a. Size: Minimum 36” x 30” x 24”.

2.11 EDGING

A. Concrete Edging: Edge planting beds and landscape rock beds with a 6” x 6” concrete mow strip.

2.12 ANTIDESICCANT

A. Antidesiccant: An emulsion specifically manufactured for agricultural use that will provide protective film over plant surfaces permeable enough to permit transpiration.

2.13 EROSION CONTROL

A. Erosion Control Blankets: 100 percent agricultural straw or 70 percent agricultural straw and 30 percent coconut fiber matrix stitched with degradable nettings, designed to degrade within 12 months.

B. Erosion Control Fabric: Knitted construction of polypropylene yarn with uniform mesh openings 3/4 to 1 inch square with strips of biodegradable paper. Minimum filler paper strip life of six months.

C. Erosion Control Net: Heavy, twisted jute mesh weighing approximately 1.22 pounds per linear yard and 4 feet wide with mesh openings approximately 1 inch square.

D. Erosion Control Material Anchors: As recommended by erosion control material manufacturer.

2.14 WATER

A. Water: Source approved by Contracting Officer's Representative and suitable quality for irrigation, containing no elements toxic to plant life, including acids, alkalis, salts, chemical pollutants, and organic matter. Use collected storm water or graywater when available.

2.15 PESTICIDES

A. Consider IPM (Integrated Pest Management) practices to minimize use of all pesticides and chemical products. Obtain Contracting Officer's Representative's approval for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions before application. Apply products during favorable weather and site conditions according to manufacturer's instructions and warranty requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to receive plants for compliance with requirements and conditions affecting installation and performance.

1. Verify that no materials that would inhibit plant growth are present in planting area. If such materials are present, remove soil and contaminants as directed by Contracting Officer's Representative and provide new planting soil.
2. Do not mix or place soils and soil amendments in frozen, wet, or muddy conditions.
3. Suspend soil spreading, grading, and tilling operations if soil moisture becomes excessive. Resume soil preparations when moisture content returns to acceptable level.
4. If soil is excessively dry, not workable, and too dusty, moisten uniformly.
5. Special conditions may exist that warrant variance in specified planting dates or conditions. Submit written request to Contracting Officer’s Representative stating special conditions and proposed variance.

B. Proceed with planting operations only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Protect existing and proposed landscape features, elements, and site construction and completed work from damage. Protect trees, vegetation, and other designated features by erecting high-visibility, reusable construction fencing. Locate fence no closer to trees than drip line. Plan equipment and vehicle access to minimize and confine soil disturbance and compaction to areas indicated on drawings.

B. Install erosion control materials at all areas inside or outside limits of construction that are disturbed by planting operations. Provide erosion control and seeding with native plant species to protect slopes.

C. Stake out approved plant material locations and planting bed outlines on project site before digging plant pits or beds. Contracting Officer’s Representative reserves right to adjust plant material locations to meet field conditions. Do not plant closer than 12 inches to building wall. Provide on-site locations for excavated rock, soil, and vegetation.

3.3 PLANT BED PREPARATION

A. Verify location of underground utilities before excavation. Protect existing adjacent turf before excavations are made. Do not disturb topsoil and vegetation in areas outside those indicated on Drawings. Where planting beds occur in existing turf areas, remove turf to depth that will ensure removal of entire roof system. Measure depth of plant pits from finished grade. Provide depth of plant pit excavation and relation of top of root ball and finish grade as indicated on drawings. Do not plant trees within 10 feet of any utility lines or building walls.

B. For newly graded subgrades, loosen subgrade to minimum 8 inches deep. Remove stones larger than 1 inch in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Government's property.

1. Apply fertilizer, lime, and soil amendments directly to subgrade before loosening, at rates recommended by soils analysis.
2. Spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
3. Spread planting soil 6 inches deep but minimum required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
    a. Spread approximately 1/2 thickness of planting soil over loosened subgrade. Mix thoroughly into top 2 inches of subgrade. Spread remainder of planting soil.
    b. Reduce elevation of planting soil to allow for soil thickness of sod.

C. Finish grade planting areas to smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 13 mm (1/2 inch) of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in immediate future.

3.4 GROUND COVER AND PLANT INSTALLATION

A. Place plants as indicated on drawings in even rows and with triangular spacing.

B. Use prepared soil mixture for backfill.

C. Place so roots are in natural position.

D. Do not remove plants from flats or containers until immediately before planting. Plat at depth to sufficiently cover all roots. Start watering areas planted as required by temperature and wind conditions. Water plants at sufficient rate to ensure thorough wetting of soil to 150 mm (6 inches) deep without runoff or puddling. Smooth planting areas after planting to provide even, smooth finish.

E. Plant ground cover in areas to receive erosion control materials through material after erosion control materials are in place.

3.5 SHRUB PLANTING

A. Move plant materials only by supporting root ball or container. Set plants on hand compacted layer of prepared backfill soil mixture 150 mm (6 inches) thick and hold plumb in center of pit until soil has been tamped firmly around root ball.

B. Set plant materials in relation to surrounding finish grade 25 to 50 mm (1 to 2 inches) above depth at which they were grown in nursery, collecting field, or container. Replace plant material whose root balls are cracked or damaged either before or during planting process.

C. Place backfill soil mixture on previously scarified subsoil to completely surround root balls and bring to smooth and even surface, blending into existing areas.

D. Balled and Burlapped Stock: Backfill with topsoil to approximately half ball depth then tamp and water. Carefully remove or fold back excess burlap and tying materials from top to minimum 1/3 depth from top of root ball. Tamp and complete backfill, place mulch topdressing, and water. Remove wires and non-biodegradable materials from plant pit before backfilling.

3.6 TREE AND SHRUB PRUNING

A. Pruning: Performed by trained and experience personnel according to TCIA A300P1.

B. Remove dead and broken branches. Prune only to correct structural defects.

C. Retain typical growth shape of individual plants with as much height and spread as practical. Do not central leader on trees. Make cuts with sharp instruments. Do not flush cut with trunk or adjacent branches. Collars to remain in place.

D. Do not apply tree wound dressing to cuts.

3.7 MULCH INSTALLATION

A. Provide specified mulch over entire planting bed surfaces and individual plant surfaces, including earth mount watering basin around plants, to 4 inches deep after plant installation and before watering. Do not place mulch in crowns of shrubs. Place mulch minimum 2 to 3 inches away from tree or shrub trunks. Place mulch on all weed control fabric.

3.8 EDGING INSTALLATION

A. Uniformly edge beds of plants to provide clear cut division line between planted area and adjacent lawn. Construct bed shapes as indicated on drawings.

B. Concrete Edging: Install formed concrete edging material according to plans. Install edging with minimum 1 inch visible above ground level.

3.9 SEEDING

A. Broadcast and Drop Seeding: Uniformly broadcast seed at rate of two pounds per 1000 square feet. Use broadcast or drop seeders. Sow one-half seed in one direction and sow remainder at right angles to first sowing. Cover seed uniformly to maximum 1/4 inch deep in clay soils and 1/2 inch deep in sandy soils by means of spike-tooth harrow, cultipacker, raking, or other approved device.

B. Drill Seeding: Drill seed at rate of 5 to 10 pounds per 1000 sq. ft. Calibrate drill for specific seed type and drill seed uniformly to 1/2 inch deep.

C. Rolling: Immediately after seeding, firm entire area, except for slopes in excess of 3 to 1, with roller not exceeding 90 lb./ft. of roller width. Eliminate rolling if seeding is done with cultipacker type seeder.

3.10 HYDROSEEDING

A. Mix water with wood cellulose fiber, paper fiber, or recycled paper at rate of 1,000 lb. per acre dry weight. Add seed and fertilizer to fiber and water and mix to produce homogeneous slurry.

1. Broadcast seed mixture at rate of 5 to 10 pounds per 1000 square feet.

2. Hydraulically spray slurry to form uniformly impregnated grass seed cover. Spread with one application with no second application of mulch.

3.11 TURF RENOVATION

A. General: Restore to original condition existing turf areas damaged during turf installation and construction operations. Keep at least one paved pedestrian access route and one paved vehicular access route to each building clean at all times. Clean other paving when work in adjacent areas is complete.

B. Aeration: Eradicate weeds and, with Contracting Officer's Representative's approval to proceed, aerate turf areas with approved device. Core, by pulling soil plugs to minimum two inches deep. Leave all soil plugs that are produced in turf area. After aeration operations are complete, top-dress entire area 1/2 inch deep. Blend all parts of topdressing mixture to uniform consistency. Clean all soil plugs off of pavement and sidewalks when work is complete.

C. Dethatching: At completion of aerating and, with Contracting Officer's Representative's approval to proceed, dethatch turf areas indicated on drawings with approved device to 1/2 inch deep below existing soil level to reduce thatch build-up, grain, and surface compaction. Remove all debris generated during this operation off site.

D. Overseeding: Apply seed according to applicable portions of "Seed Application Method" at rates specified in "Seed Composition."

3.12 PLANT MAINTENANCE

A. Frequency: Begin maintenance immediately after plants have been installed. Inspect plants at least once a week and perform required maintenance promptly.

B. Promotion of Plant Growth and Vigor: Water, prune, fertilize, mulch, eradicate weeds, and perform other operations necessary to promote plant growth and vigor.

C. Planting Beds: Weed, fertilize, and irrigate planting beds and keep pest free, pruned, and mulch levels maintained. Do not permit planting beds to encroach into turf areas. Maintain edging breaks between turf areas and planting beds. Fertilize plant materials to promote healthy growth without encouraging excessive top foliar growth. Remove noxious weeds common to area from planting beds by mechanical means.

D. Shrubs: In addition to planting bed maintenance requirements, selectively prune and shape shrubs for health and safety when following conditions exist:
   1. Remove growth in front of windows, over entrance ways or walks, and any growth which will obstruct vision at street intersections or of security personnel.
   2. Remove dead, damaged, or diseased branches or limbs where shrub growth obstructs pedestrian walkways, where shrub growth is growing against or over structures, and where shrub growth permits concealment of unauthorized persons.
   3. Properly dispose of all pruning debris.

E. Trees: Water, fertilize, control pests, mulch, and prune for health and safety and provide fall leaf cleanup.
   1. Fertilize trees to promote healthy plant growth without encouraging excessive top foliar growth.
   2. Selectively prune all trees within project boundaries, regardless of caliper, for safety and health reasons, including, but not limited to, removal of dead and broken branches and correction of structural defects. Prune trees according to their natural growth characteristics leaving trees well shaped and balanced.
   3. All pruning must be by or in presence of certified member of International Society of Arboriculture and according to TCIA Z133.1.
   4. Properly dispose of all pruning debris.

3.13 SLOPE EROSION CONTROL MAINTENANCE

A. Provide slope erosion control maintenance to prevent undermining of all slopes in newly landscaped and natural growth areas. Maintenance tasks include immediate repairs to weak spots in sloped areas and maintaining clean, clear culverts and graded berms and terraces to intercept and direct water flow to prevent development of large gullies and slope erosion and securing irrigation systems during periods of extended rainfall.
   1. Fill eroded areas with amended topsoil and replant with same plant species.
   2. Reinstall erosion control materials damaged due to slope erosion.

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3.14 REMOVAL OF DYING OR DEAD PLANTS

A. Remove dead and dying plants and provide new plants immediately upon commencement of specified planting season and replace stakes, guys, mulch, and eroded earth mound water basins. No additional correction period will be required for replacement plants beyond original warranty period. Plants will be considered dead or dying as follows:

1. Tree: Main leader died back or minimum 20 percent of crown died.
2. Shrub and Ground Cover: Minimum 20 percent of plant died.
3. Determination: Scrape on maximum 1/16 inch square branch area to determine dying plant material cause and provide recommendations for replacement.

3.15 TURF MAINTENANCE

A. Mow turf to uniform finished height measured from soil. Perform mowing in manner that prevents scalping, rutting, bruising, uneven and rough cutting. Before mowing, remove and dispose of all rubbish, debris, trash, leaves, rocks, paper, and limbs or branches on turf areas. Sweep or vacuum clean adjacent paved areas.

B. Apply fertilizer in manner that promotes health, growth, vigor, color and appearance of cultivated turf areas. Determine method of application, fertilizer type and frequencies by results of laboratory soil analysis. Provide organic fertilizer. If organic fertilizer does not produce desired effect, contact Contracting Officer's Representative for approval before applying synthetic fertilizer. Apply fertilizer by approved methods and according to manufacturer's instructions.

C. Watering: Perform irrigation in manner that promotes health, growth, color, and appearance of cultivated vegetation, complying with Federal, State, and local water agency and authority directives. Prevent overwatering, water run-off, erosion, and ponding due to excessive quantities or rate of application.

3.16 CLEANING

A. Remove and legally dispose of all excess soil and planting debris.

3.17 PROTECTION

A. Protect plants from traffic and construction operations.

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B. Provide temporary fences or enclosures and signage, at planted areas. Maintain fences and enclosures during maintenance period.

C. Remove protective materials immediately before acceptance.

D. Repair damage.

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