

SECTION 08 33 23

OVERHEAD COILING DOORS

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7 (2010; Errata 2011; Supp 1 2013) Minimum Design Loads for Buildings and Other Structures

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE FUN IP (2013; Addenda and Corrigendum 2013) Fundamentals Handbook, I-P Edition

ASME INTERNATIONAL (ASME)

ASME B29.400 (2001; R 2013) Combination, "H" Type Mill Chains, and Sprockets

ASTM INTERNATIONAL (ASTM)

ASTM A153/A153M (2016) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware

ASTM A27/A27M (2013) Standard Specification for Steel Castings, Carbon, for General Application

ASTM A307 (2014) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength

ASTM A36/A36M (2014) Standard Specification for Carbon Structural Steel

ASTM A48/A48M (2003; R 2012) Standard Specification for Gray Iron Castings

ASTM A53/A53M (2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

ASTM A653/A653M (2015) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

ASTM A666	(2015) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM A780/A780M	(2009; R 2015) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A924/A924M	(2014) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B221	(2014) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B221M	(2013) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
ASTM D2000	(2012) Standard Classification System for Rubber Products in Automotive Applications
ASTM E330/E330M	(2014) Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E84	(2015b) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM F568M	(2007) Standard Specification for Carbon and Alloy Steel Externally Threaded Metric Fasteners

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(2016) Standard for Fire Doors and Other Opening Protectives
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UNDERWRITERS LABORATORIES (UL)

UL Bld Mat Dir	(2012) Building Materials Directory
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1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Overhead Coiling Doors

Counterbalancing Mechanism

Manual Door Operators

Bottom Bars

Guides

Mounting Brackets

Overhead Drum

Hood

Installation Drawings

SD-03 Product Data

Overhead Coiling Doors

Hardware

Counterbalancing Mechanism

Manual Door Operators

Fire-Rated Door Assembly

SD-05 Design Data

Overhead Coiling Doors

Hardware

Counterbalancing Mechanism

Manual Door Operators

Fire-Rated Door

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals

Materials

Devices

Procedures

Manufacture's Brochures

Parts Lists

SD-11 Closeout Submittals

Warranty

1.3 QUALITY CONTROL

Provide fire-rated door assemblies bearing the Underwriters Laboratories, Warnock Hersey, Factory Mutual or other nationally recognized testing

laboratory label for the rating listed on the drawings. Provide a permanent label for each door showing the manufacturer's name and address, and the model/serial number of the door.

Provide oversized fire-rated door assemblies with a listing agency oversize label, or a certificate signed by an official of the manufacturing company certifying that the door and operator are designed to meet the specified requirements.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver doors to the jobsite wrapped in a protective covering with the brands and names clearly marked thereon. Store doors in an adequately ventilated dry location that is free from dirt and dust, water, or other contaminants. Store in a manner that permits easy access for inspection and handling.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Doors to be coiling type, with interlocking slats, complete with anchoring and door hardware, guides, hood, and operating mechanisms, and designed for use on openings as indicated. Use grease-sealed or self-lubricating bearings for rotating members.

2.1.1 Design Requirements

2.1.1.1 Overhead Coiling Door Detail Shop Drawings

Provide installation drawings for overhead coiling door assemblies which show: elevations of each door type, shape and thickness of materials, finishes, details of joints and connections, details of guides and fittings, rough opening dimensions, location and description of hardware, anchorage locations, and counterbalancing mechanism and door operator details. Include a schedule showing the location of each door with the drawings.

2.1.2 Performance Requirements

2.1.2.1 Wind Loading

Design and fabricate door assembly to withstand the wind loading pressure of at least 20 pounds per square foot with a maximum deflection of 1/120 of the opening width. Provide test data showing compliance with ASTM E330/E330M. Sound engineering principles may be used to interpolate or extrapolate test results to door sizes not specifically tested. Ensure complete assembly meets or exceeds the requirements of ASCE 7.

2.1.2.2 Fire-Rated Doors, Frames, and Hardware

Provide fire-rated doors, frames, and hardware that are tested, rated, and labeled in accordance with Underwriters Laboratories, Factory Mutual or Warnock Hersey. Indicate on the labels the rating in hours, per NFPA 80, of fire exposure duration. Additionally, ensure a letter follows the hourly rating to designate the location for which the assembly is designed and the temperature rise on the unexposed door face at the end of 30 minutes of fire exposure is required.

Provide and attach metal UL labels to each item of hardware in accordance with requirements specified in the UL Bld Mat Dir.

2.1.2.3 Oversized Coiling Fire-rated Door Assemblies

Where fire-rated doors and frames exceed the size for which testing and labeling services are offered, furnish certificates of inspection from either UL, Factory Mutual or Warnock Hersey. State within certificates that except for size; doors, frames, and hardware are identical in design, materials, and construction to a door that has been tested and rated.

2.1.2.4 Operational Cycle Life

Design all portions of the door, hardware and operating mechanism that are subject to movement, wear, or stress fatigue to operate through a minimum number of 25 cycles per day. One complete cycle of door operation is defined as when the door is in the closed position, moves to the fully open position, and returns to the closed position.

2.2 COMPONENTS

2.2.1 Overhead Coiling Doors

2.2.1.1 Curtain Materials and Construction

Provide curtain slats fabricated from Grade A steel sheets conforming to ASTM A653/A653M, with the additional requirement of a minimum yield point of 33,000 psi. Provide sheets, galvanized in accordance with ASTM A653/A653M and ASTM A924/A924M.

Fabricate doors from interlocking cold-rolled slats, with section profiles as specified, designed to withstand the specified wind loading. Ensure the provided slats are continuous without splices for the width of the door.

Provide slats filled with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E84. Enclose insulation completely within slat faces on interior surface of slats.

2.2.1.2 Non-Insulated Curtains

Form Curtains from manufacturer's standard shapes of interlocking slats.

2.2.1.3 Insulated Curtains

Form Curtains from manufacturer's standard shapes of interlocking slats. Supply slat system with a minimum R-value of 4 when calculated in accordance with ASHRAE FUN IP. Slats to consist of a urethane core not less than 11/16-inch thick, completely enclosed within metal facings. Ensure the exterior face of slats are the same gauge as specified for curtains. Select an interior face not lighter than 0.0219-inches. The insulated slat assembly requires a flame spread rating of not more than 25 and a smoke development factor of not more than 50 when tested in accordance with ASTM E84.

2.2.1.4 Curtain Bottom Bar

Install curtain bottom bars as pairs of angles from the manufacturer's standard steel, stainless and aluminum extrusions not less than 2.0 by 2.0-inches by 0.188-inch. Ensure steel extrusions conform to ASTM A36/A36M. Stainless steel extrusions conforming to ASTM A666, Type 304. Aluminum extrusions conforming to ASTM B221. Galvanize angles and fasteners in accordance with ASTM A653/A653M and ASTM A924/A924M. Coat welds and abrasions with paint conforming to ASTM A780/A780M.

Provide two 2-inch by 2-inch by 1/8-inch structural steel angles.

2.2.1.5 Vision Panels

Provide complete manufacturer's standard vision panels assembly consisting of clear acrylic glazing panels or fire-rated glass as required for the type door. Set panels in a neoprene channel with a galvanized-steel frame not less than 0.0359-inch uncoated thickness.

2.2.1.6 Locks

Provide end and/or wind locks of Grade B cast steel conforming to ASTM A27/A27M, galvanized in accordance with ASTM A653/A653M, ASTM A153/A153M and ASTM A924/A924M. Secure locks at every other curtain slat.

2.2.1.7 Weather Stripping

Ensure weather-stripping at the door-head and jamb is 1/8-inch thick sheet of natural or neoprene rubber with air baffles. Secure weather stripping to the insides of hoods with galvanized-steel fasteners through continuous galvanized-steel pressure bars at least 5/8-inch wide and 1/8-inch thick.

Ensure threshold weather-stripping is 1/8-inch thick sheet natural or neoprene rubber secured to the bottom bars.

Provide weather-stripping of natural or neoprene rubber conforming to ASTM D2000.

2.2.1.8 Locking Devices

Ensure slide bolt engages through slots in tracks for locking by padlock, located on both left and right jamb sides, operable from coil side.

Provide a locking device assembly which includes cylinder lock, spring-loaded dead bolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.

2.2.1.9 Safety Interlock

Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

2.2.1.10 Overhead Drum

Fabricate drums from nominal 0.028-inch thick, hot-dip galvanized steel sheet with G90 (Z275) zinc coating, complying with ASTM A653/A653M.

2.2.1.11 Slats

No. 5F, 20 gauge, Grade 40 steel, ASTM A653/A653M galvanized steel zinc coating.

2.2.2 Hardware

Ensure all hardware conforms to ASTM A153/A153M, ASTM A307, ASTM F568M, and ASTM A27/A27M.

2.2.2.1 Guides

Fabricate curtain jamb guides from the manufacturer's standard angles or channels of same material and finish as curtain slats unless otherwise indicated. Provide guides with sufficient depth and strength to retain curtain, and to withstand loading. Ensure curtain operates smoothly. Slot bolt holes for track adjustment.

Ensure guides are roll-formed steel channel bolted to angle or structural grade, three angle assembly of steel, stainless steel, or aluminum to form a slot of sufficient depth to retain curtains in guides to achieve 20 psf windload standard. Guides may be provided with integral windlock bars and removable bottom bar stops.

Fabricate with structural steel angles. Provide windlock bars of same material when windlocks are required to meet specified wind load. Flare the top of inner and outer guide angles outwards to form bellmouth for smooth entry of curtain into guides. Provide removable guide stoppers to prevent over travel of curtain and bottom bar.

2.2.2.2 Equipment Supports

Fabricate door-operating equipment supports from the manufacturer's standard steel shapes and plates conforming to ASTM A36/A36M, galvanized in accordance with ASTM A653/A653M and ASTM A924/A924M. Size the shapes and plates in accordance with the industry standards for the size, weight, and type of door installation.

2.2.2.3 Hood

Provide a hood with a minimum 24-gauge sheet metal, flanged at top for attachment to header and flanged at bottom to provide longitudinal stiffness. The hood encloses the curtain coil and counterbalance mechanism.

2.2.3 Counterbalancing Mechanism

Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted, around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed or self-lubricating bearings for rotating members.

2.2.3.1 Brackets

Provide the manufacturer's standard mounting brackets with one located at each end of the counterbalance barrel conforming to ASTM A48/A48M. Provide brackets of either cast iron or cold-rolled steel.

Brackets will be of 3/16-inch minimum thick steel plates, with permanently sealed ball bearings. Designed to enclose ends of coil and provide support of counterbalance pipe at each end.

Fabricate brackets from minimum 3/16-inch steel plate. Permanently lubricate ball or roller bearings at rotating support points to support counterbalance shaft assembly and form end closures.

2.2.3.2 Counterbalance Barrels

Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, welded or seamless carbon-steel pipe, conforming to ASTM A53/A53M. Ensure the barrel is of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats. Limit barrel deflection to not more than 0.03 inch per foot of span under full load.

a. Barrel

Provide steel pipe capable of supporting curtain load with maximum deflection of 0.03 inches per foot of width.

b. Spring Balance

Provide an oil-tempered, heat-treated steel helical torsion spring assembly designed for proper balance of door. Ensure that effort to operate manually operated units does not exceed 25 lbs. Provide wheel for applying and adjusting spring torque.

2.2.3.3 Spring Balance

Install one or more oil-tempered, heat-treated steel helical torsion springs within the barrel, capable of producing sufficient torque to assure easy operation of the door curtain. Provide and size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.

2.2.3.4 Counterbalance Shaft Assembly

a. Barrel

Provide steel pipe capable of supporting the curtain load with maximum deflection of 0.03 inches per foot of width.

b. Spring Balance

Provide an oil-tempered, heat-treated steel helical torsion spring assembly designed for proper balance of door. Ensure that maximum effort to operate does not exceed 25 pounds. Provide wheel for applying and

adjusting spring torque.

2.2.4 Manual Door Operators

2.2.4.1 Manual Chain-Hoist Door Operators

Provide door operators which consist of an endless steel hand chain, chain-pocket wheel, guard, and a geared reduction unit with a maximum lifting force of 25 lbf. Required pull for operation cannot exceed 35 pounds.

Provide chain hoists with a self-locking mechanism allowing the curtain to be stopped at any point in its upward or downward travel and to remain in that position until moved to the fully open or closed position. Provide hand chains of cadmium-plated alloy steel conforming to ASME B29.400. Ensure yield point of the chain is at least three times the required hand-chain pull.

Provide chain sprocket wheels of cast iron conforming to ASTM A48/A48M.

2.2.4.2 2.2.5 Electric Door Operators

2.2.5.1 Door-Operator Types

Provide an operator mounted to the right or left door head plate with the operator on top of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Headroom is required for this type of mounting.

Provide an operator mounted to the right or left door head plate with the operator on coil side of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Front clearance is required for this type of mounting.

Provide an operator mounted to the inside front wall on the left or right side of door and connected to door drive shaft with drive chain and sprockets. Side room is required for this type of mounting. Wall mounted operator can also be mounted above or below shaft; if above shaft, headroom is required.

2.2.5.2 Weather/Smoke Seal Sensing Edge

Provide automatic stop control by an automatic sensing switch within neoprene astragal extending the full width of door bottom bar.

Provide an electric sensing edge device. Ensure the door immediately stops downward travel when contact occurs before door fully closes. Provide a self-monitoring wireless sensing edge connection to the motor operator; eliminating the need for a physical traveling electric cord connection between bottom bar sensing edge device and motor operator. Supervised system alters normal door operation; preventing damage, injury or death due to an inoperable sensing edge system.

2.2.6 Fire-Rated Door Assembly

Provide fire-rated door assemblies with the dimensions, fire rating, and operating type indicated with electric operators and assemblies that do not interfere with manufacturer's standard interconnecting fusible links.

Provide door manufacturer's standard interconnecting fusible links for door assemblies on both sides of the wall opening.

2.2.6.1 Fire Ratings

Provide fire-rated door assemblies complying with NFPA 80 Standard for Fire Doors and Other Opening Protectives and UL Fire Resistance - Volume 3.

2.2.7 Surface Finishing

Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Noticeable variations in the same metal component are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved samples and are assembled or installed to minimize contrast.

PART 3 EXECUTION

3.1 INSTALLATION

Install overhead coiling door assembly, anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories in accordance with approved detail drawings and manufacturer's written instructions. Upon completion of installation, ensure doors are free from all distortion.

Install overhead coiling doors, motors, hoods, and operators at the mounting locations as indicated for each door in the contract documents and as required by the manufacturer.

Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility and as required by the manufacturer.

3.1.1 Field Painted Finish

Ensure field painted steel doors and frames are in accordance with Section 09 90 00 PAINTS AND COATINGS and manufacturer's written instructions. Protect weather stripping from paint. Ensure finishes are free of scratches or other blemishes.

3.2 ADJUSTING AND CLEANING

3.2.1 Acceptance Provisions

After installation, adjust hardware and moving parts. Lubricate bearings and sliding parts as recommended by manufacturer to provide smooth operating functions for ease movement, free of warping, twisting, or distortion of the door assembly.

Adjust seals to provide weather-tight fit around entire perimeter.

Engage a factory-authorized service representative to perform startup service and checks according to manufacturer's written instructions.

Test the door opening and closing operation when activated by controls or alarm-connected fire-release system. Adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Reset door-closing mechanism after successful test.

Test and make final adjustment of new doors at no additional cost to the Government.

3.2.1.1 Maintenance and Adjustment

Not more than 90 calendar days after completion and acceptance of the project, examine, lubricate, test, and re-adjust doors as required for proper operation.

3.2.1.2 Cleaning

Clean doors in accordance with manufacturer's approved instructions.

3.3 CLOSEOUT ACTIVITIES

3.3.1 Warranty

Furnish a written guarantee that the helical spring and counterbalance mechanism are free from defects in material and workmanship for not less than two years after completion and acceptance of the project.

Warrant that upon notification by the Government, any defects in material, workmanship, and door operation are immediately correct within the same time period covered by the guarantee, at no cost to the Government.

3.3.2 Operation And Maintenance

Submit 6 copies of the Operation and Maintenance Manuals 30 calendar days prior to testing the Overhead Coiling Door Assemblies. Update and resubmit data for final approval no later than 30 calendar days prior to contract completion.

Submit Operation and Maintenance Manuals for Overhead Coiling Door Assemblies, including the following items:

- Materials

- Devices

- Manual Door Operators

- Hood

- Counterbalancing Mechanism

- Painting

- Procedures

- Manufacture's Brochures

- Parts Lists

Provide operation and maintenance manuals which are consistent with manufacturer's standard brochures, schematics, printed instructions, operating procedures, and safety precautions. Provide test data that is legible and of good quality.

-- End of Section --